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|  |  | Veena | 12/08/08 | DIL Switch - MCDHN Series, Top Tape Sealed |  |  |  |  |  |
|  |  | CHECKED BY: | DATE: | $\begin{gathered} \text { SIZE } \\ \mathbf{A} \end{gathered}$ | DWG NO. | M10001608 | ELECTRONIC FILE <br> (F)NHDS-V_2_DWG |  | REV |
|  |  | Suresh | 12/08/08 |  |  |  |  |  | A |
|  |  | APPROVED BY: | DATE: | SCALE: NTS |  | U.O.M.: mm (Inches) |  |  |  |
|  |  | G.Cook | 26/08/08 |  |  |  |  |  | SHEET: 1 | 1 OF | 5 |


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|  |  | Suresh | 12/08/08 |  |  |  |  |  |  | A |
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|  |  | G.Cook | 26/08/08 |  |  | SHEET: | 2 | 5 |  |


|  | PART NO. <br> MCDHN-02F-T-V - Series | REVISIONS |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | ECN \# | REV | DESCRIPTION | DRAWN | DATE | CHECKD | DATE | APPRVD | DATE |
|  |  | - | A | RELEASED | Veena | 12/8/08 | Suresh | 12/8/08 | G. C | 26/8/08 |
|  |  |  |  |  |  |  |  |  |  |  |

## Specifications:

| Mechanical life | $: 1000$ cycles. |
| :--- | :--- |
| Operation force | $: 500 \mathrm{gf}$. |
| Stroke | $: 0.6 \mathrm{~mm}$. |
| Operation temperature | $:-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$. |
| Storage temperature | $:-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$. |
| Electrical: | $: 1000$ cycles. |
| Electrical life | $: 100 \mathrm{~mA}, 50 \mathrm{~V}$ dc. |
| Non-switching rating | $: 25 \mathrm{~mA}, 24 \mathrm{~V}$ dc. |
| Switching rating | $: 100 \mathrm{~m} \Omega$ at initial. |
| Maximum contact resistance | $: 100 \mathrm{~m} \Omega$ at 500 V dc. |
| Minimum insulation resistance | $: 300 \mathrm{~V}$ ac $/ 1$ minute. |
| Dielectric strength | $: \mathrm{SPST}$. |
| Circuit | $:$ Nylon high-temperature thermoplastic. |
| Material: | $:$ Black. |
| Base | $:$ Nylon high-temperature thermoplastic. |
| Colour | $:$ Black. |
| Cover | $:$ LCP high-temperature thermoplastic. |
| Colour | $:$ White. |
| Actuators | $:$ Alloy copper with gold plated. |
| Colour | $:$ Brass with gold plated. |
| Contact | $:$ KAPTON. |
| Terminal |  |


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|  |  | Suresh | 12/08/08 |  |  |  |  |  | A |
|  |  | APPROVED BY: | DATE: | SCALE: NTS |  | U.O.M.: mm (Inches) | SHEET: 3 OF |  |  |
|  |  | G.Cook | 26/08/08 |  |  | 5 |  |  |


| (SPC) multicomp | PART No. | REVISIONS |  |  | DRam | DATE | снеко | Date | AppRVD | Date |
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|  |  | ECN \# | REv | DESCRIPTION |  |  |  |  |  |  |
|  | MCDHN-02F-T-V - Series | - | A | RELEASED | Veena | 12/8/08 | Suresh | 128/88 | 6. 6 | 268/708 |
|  |  |  |  |  |  |  |  |  |  |  |

## Soldering Process:

## Cleaning:

1. Only tape sealed types apply to wash process.
2. Do not remove the tape before wash process.
3. After soldering process, do not continue the wash process immediately. Please wait for at least 3 minutes.
4. Apply alcoholic solvents as cleaning agent do not use other solvents or water.
5. Ultrasonic cleaning is not recommended.
6. The cleaning process per stage is maximum 1 minute and the whole cleaning time are not to exceed 3 minutes.
7. Do not impose any external force on switch while washing.

Any flux enters the switch may fail the conductivity.

## Reflow Temperature Profile:



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|  |  | Veena | 12/08/08 | DIL Switch - MCDHN Series, Top Tape Sealed |  |  |  |  |  |
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|  |  | Suresh | 12/08/08 |  |  |  |  |  |  |
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|  |  | G.Cook | 26/08/08 |  |  | SHEET: 4 | 4 OF | 5 |  |


| sse multicomp | Part No. | REVISIONS |  |  |  | DAIE | снеско | DAIE | appeno |  |
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|  |  | ECN ${ }^{\text {P }}$ | Rev | DESCRIITTION | овal |  |  |  |  |  |
|  | MCDHN-02F-T-V - Series | - | A | RELEASED | veena | 128808 | Susesh | 128108 | c | 288808 |

Part Number Table

| Description | Part Number |
| :---: | :---: |
| DIL Switch 2 Way - Without Tape | MCDHN-02F-T-V |
| DIL Switch 4 Way - Without Tape | MCDHN-04F-T-V |
| DIL Switch 6 Way - Without Tape | MCDHN-06F-T-V |
| DIL Switch 8 Way - Without Tape | MCDHN-08F-T-V |
| DIL Switch 10 Way - Without Tape | MCDHN-10F-T-V |

## Part Number Explanation:



Dip Switch : F = Half Pitch Dip Switch (Terminal Length 8.1 mm ).
Selaed : T = Top Tape Sealed.
Soldering : V = Lead Free Solderable.
http://www.farnell.com
http://www.newark.com
http://www.cpc.co.uk

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|  |  | G.Cook | 26/08/08 |  |  | SHEET: 5 | OF | 5 |

