



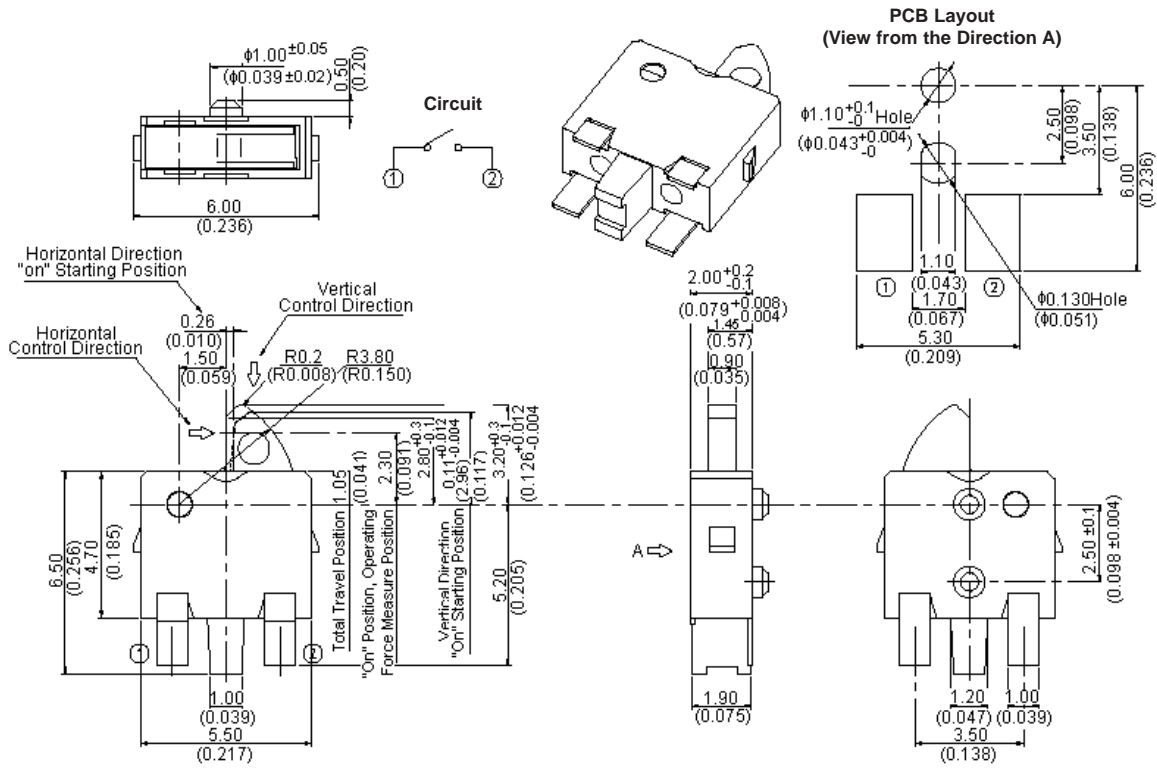
PART NO.

MCTE-MRR-V

REVISIONS

ECN #	REV	DESCRIPTION	DRAWN	DATE	CHECKD	DATE	APPRVD	DATE
-	A	RELEASED	Geetha	03/6/08	Suresh	03/6/08	G. C	17/6/08

MCTE-MRR



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DRAWN BY:	DATE:
Geetha	03/06/08
CHECKED BY:	DATE:
Suresh	03/06/08
APPROVED BY:	DATE:
G.Cook	17/06/08

DRAWING TITLE:			
Detector Switch - Card			
SIZE	DWG NO.	ELECTRONIC FILE	REV
A	M10001227	TE-MR-V_DWG	A
SCALE: NTS	U.O.M.: mm (Inches)	SHEET: 1 OF 4	



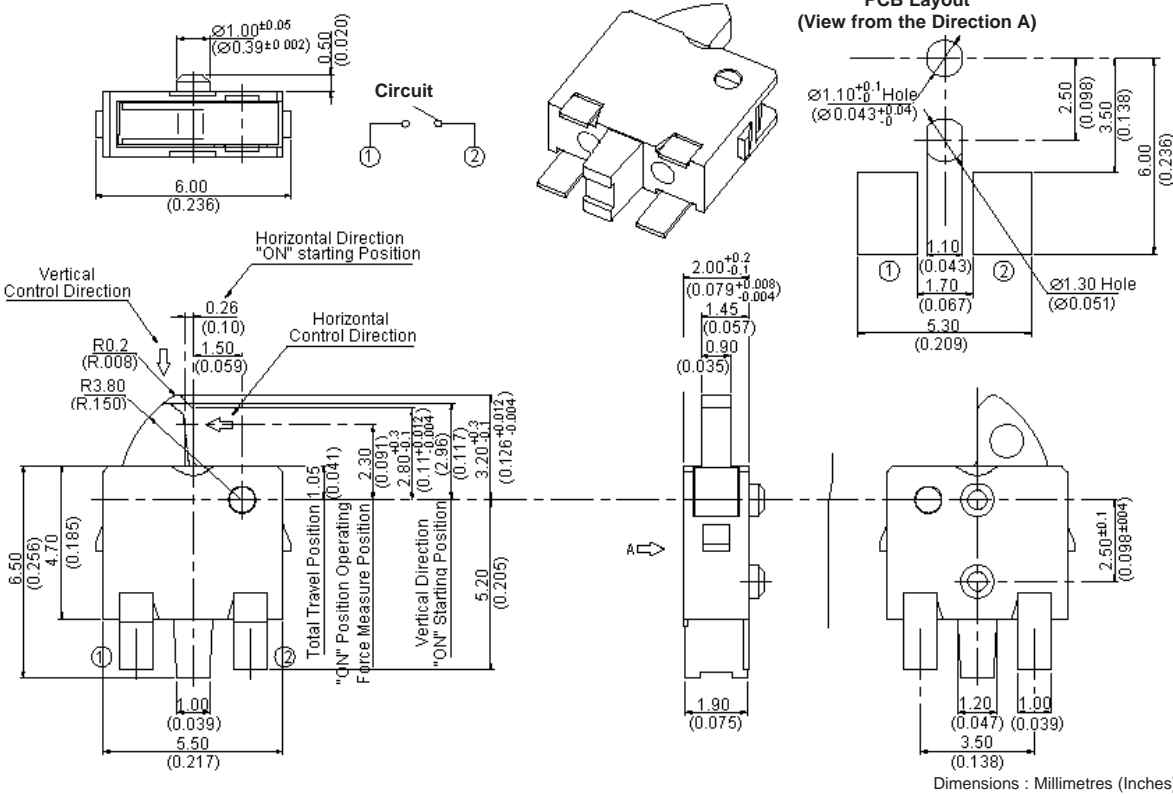
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SIZE	DWG NO.	ELECTRONIC FILE	REV
A	M10001227	TE-MR-V_DWG	A
SCALE: NTS	U.O.M.: mm (Inches)	SHEET: 2 OF 4	



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Specifications:

Mechanical:

Maximum operating force : 40gf.
 Maximum stroke : 2.15mm.
 Operating temperature : -10°C to +60°C.
 Storage temperature : -20°C to +70°C.

Electrical:

Electrical life : 50,000 cycles.
 Rating : 50mA, 20V dc.
 Maximum contact resistance : 1Ω.
 Minimum insulation resistance : 100MΩ at 100V dc.
 Dielectric strength : 100V ac/1minute.
 Contact arrangement : 1 pole 1 throw.

Material:

Cover : Copper alloy, tin plated.
 Base : High-temperature thermoplastic.
 Color : Black.
 Stem : High-temperature thermoplastic.
 Color : Black.
 Contact disc : Stainless with silver cladding.
 Terminal : Brass with silver plated.

Soldering Process:

For best results, please follow these recommendations:

Hand Soldering : Use a soldering iron of 30 watts, controlled at 608°F (320°C) approximately 2 seconds while applying.
Reflow Soldering : When applying reflow soldering, the peak temperature or the reflow oven should be set to 260°C maximum.

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DRAWING TITLE:

Detector Switch - Card

SIZE A	DWG NO. M10001227	ELECTRONIC FILE TE-MR-V_DWG	REV A
SCALE: NTS		U.O.M.: mm (Inches)	SHEET: 3 OF 4



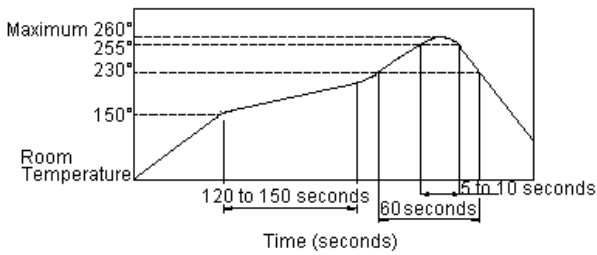
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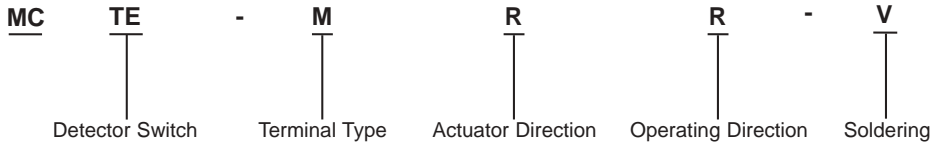
Reflow Temperature Profile:



Part Number Table

Description	Part Number
Switch, Card Detect Right SMD	MCTE-MRR-V
Switch, Card Detect Left SMD	MCTE-MRL-V

Part Number Explanation:



- Terminal Type** : M = S.M.T Type.
- Actuator Direction** : R = Side Stem.
- Operating Direction** : R = Right Side and L = Left Side.
- Soldering** : V = Lead Free Solderable.

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SCALE: NTS		U.O.M.: mm (Inches)	SHEET: 4 OF 4