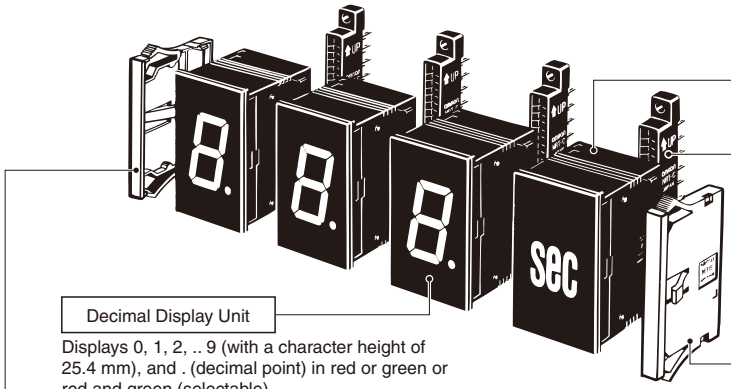
Digital Display (25 mm)
M7E

Zero Suppression Incorporated

- Single-color (red or green) and two-color (red or green selectable) displays with a character height of 25 mm are available for a variety of applications and locations.
- Miniature design with a 43-mm depth is perfect for saving space in equipment and devices.
- A wide power supply range from 12 to 24 VDC.
- Connectors are available, which allows easy maintenance.
- Negative logic input.

Model Configuration

■ Unit Configuration



Unit Display Unit

Displays units with text and symbols (see face plates) with a surface-lighting LED.

Connector

Facilitates maintenance and inspection. Available as a soldered terminal type and PCB type.

Decimal Display Unit

Displays 0, 1, 2, .. 9 (with a character height of 25.4 mm), and . (decimal point) in red or green or red and green (selectable).

End Plate (Right)

End Plate (Left)

Used for panel mounting. Right and left plates form a pair (available as set only). Black or light gray.

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Ordering Information

■ List of Models

Display contents	Display color	Type	Model
Decimal	Red	Negative	M7E-02DRM2
	Green (See note 1.)		M7E-02DGN2
	Red/green (two colors) (See note 1.)		M7E-02DRGN2
Unit	Red	---	M7E-02UR2-□ (See note 2.)
	Green	---	M7E-02UG2-□ (See note 2.)

Note: 1. The M7E-02DGN2 (single-color (green) model) is different from the M7E-02DRGN2 (two-color (red and green) model) in displayed tone.

2. The symbol in the box (□) expresses the code for the display contents. Refer to page 6.

Connectable PLCs

M7E model		PLC's output method		
Display contents	Type	Static output		Dynamic output
		PNP output	NPN output	
Decimal	Negative	Not connectable	Connectable	Not connectable
Unit	---	Connectable (only voltage imposed)		

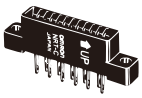
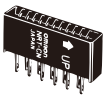
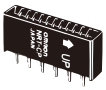
■ Accessories (Order Separately)

End Plate

Case color	Model
Light gray	M7E-022M
Black	M7E-022M-1

Note: The Right and Left Plates form a pair.

Connector

Terminal	Model
Solder terminals 	NRT-C
Solder terminals 	NRT-CN
PCB terminals 	NRT-CP

Specifications

■ Ratings

Rated power supply		Wide range from 12 to 24 VDC
Allowable voltage fluctuation range		90% to 110% of rated voltage
Current consumption (per display)		Red LED: 60 mA max. (at 24 VDC) 100 mA max. (at 12 VDC) Green LED: 80 mA max. (at 24 VDC) 140 mA max. (at 12 VDC)
Input level	**Negative logic**	High: 4 V to power supply voltage Low: 0 to 1.5 V
Ambient temperature		Operating: −10°C to 55°C (with no icing) Storage: −25°C to 70°C (with no icing)
Ambient humidity		Operating: 35% to 85% (with no condensation)

■ Characteristics

Insulation resistance	100 MΩ min. (at 500 VDC) between each terminal and mounting panel
Dielectric strength	500 VAC, 50/60 Hz for 1 min between each terminal and mounting panel
Noise immunity (See note 2.)	Power terminal: ±500 V Input terminals: ±500 V (normal mode) ±1,500 V (common mode)
Vibration resistance	Destruction: 10 to 55 Hz, 0.75-mm double amplitude
Shock resistance	Destruction: 300 m/s^2
Degree of protection	IEC IP40 (portion on panel surface)
Compatible connector	OMRON NRT-C/NRT-CN/NRT-CP

Note: 1. Initial values

2. Impulse conditions:
Rise time: 1 ns +10% max.
Pulse width: 100 ns, 1 μs
Polarity: Positive, negative, asynchronous to power frequency, 100-Hz repeat frequency.

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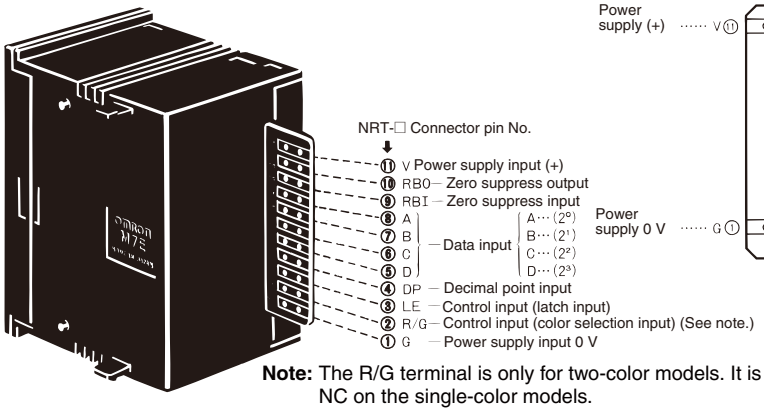
Installation

■ Terminal Arrangement/Functions

Terminal Arrangement

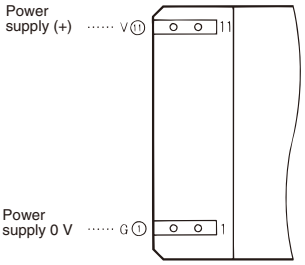
Note: Values in parentheses apply to the NRT-□ Connector's pin numbers.

Decimal Display Unit



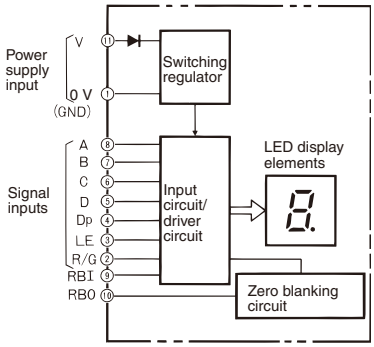
Note: The R/G terminal is only for two-color models. It is NC on the single-color models.

Unit Display Unit



■ Block Diagram

Note: Circled numbers are the connector pin numbers.

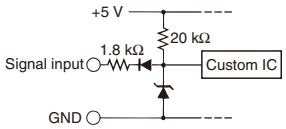


Terminal Functions

Terminal symbol	Name	Function
V	Power supply	Positive (+) power-supply terminal.
RBO	Control output	Low is output during zero blanking.
RBI	Control input	Turns OFF when the input is low while the decimal point is not lit and the contents of display is 0.
A B C D	Data inputs	A (2^0) B (2^1) C (2^2) D (2^3) • Displays a digit or symbol corresponding to the value of the binary code signal. • Decimal display uses 0 to 9; nothing will be displayed for higher values.
DP	Data input	The decimal point lights. Operates independently from the LE terminal.
LE	Control input	Latch input: The immediately preceding display condition is retained.
R/G	Control input	Set low for green display and high for red display. (See note.)
G	Power supply	0-V power-supply (ground) input terminal (GND).

Signal Input Circuit

Negative Logic Standard Model



Note: Only for the M7E-02DRGN2.

■ Input Codes

Operation Examples of RBI and RBO

Zero suppression functions and RBO is low when the display is 0, the decimal point is not lit, and RBI is low.

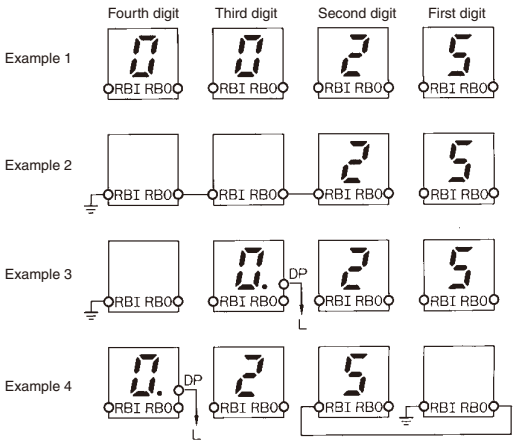
Example 1: Zero blanking is not required and the RBI input and RBO output of each digit are open.

Example 2: Wired as shown when there is zero blanking. If the data of the rightmost digit is 0, 0 will be displayed.

Example 3: Zero blanking is valid for only the digits on the left of the lit digit and decimal point.

Example 4: Zero blanking is valid for the second digit and the following digits that are on the right of the lit digit and decimal point. If the first- to fourth-digit values are all 0 and the decimal point is lit with the fourth digit, 0.0□□ will be displayed. (There is no data in □□.)

Note: Use RBO output for the connection with RBI input only.



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Negative Logic Unit

- The display color will be green if the color control input of terminal 2 is set low and red if it is set high.
- All inputs are pulled up internally. Therefore high can be open.

	Input signal							Out-put	Output display condition	
Connector pin No.	③	⑤	⑥	⑦	⑧	④	⑨	⑩		
Terminal symbol	LE	D	C	B	A	DP	RBI	RBO	Decimal	
Input signals	H	H	H	H	H	H	L	L	Blank	*2
	H	H	H	H	H	H	H	H	0	
	H	H	H	H	L	H	*1	H	1	
	H	H	H	L	H	H	*1	H	2	
	H	H	H	L	L	H	*1	H	3	
	H	H	L	H	H	H	*1	H	4	
	H	H	L	H	L	H	*1	H	5	
	H	H	L	L	H	H	*1	H	6	
	H	H	L	L	L	H	*1	H	7	
	H	L	H	H	H	H	*1	H	8	
	H	L	H	H	L	H	*1	H	9	
	H	L	H	L	H	H	*1	H	-	*3
	H	L	H	L	L	H	*1	H	Blank	
	H	L	L	H	H	H	*1	H	Blank	
	H	L	L	H	L	H	*1	H	Blank	
	H	L	L	L	H	H	*1	H	Blank	
	H	L	L	L	L	H	*1	H	Blank	
	*	*	*	*	*	L	*1	H	.	
	H	H	H	H	H	L	*1	H	0	*2
	L	*1	*1	*1	*1	*1	*1	H	Retains the display conditions of A to D terminals before LE goes low. DP is not related.	

*1 Either low or high.

*2 Even if the data input is 0 and RBI is low, "0." will be displayed if DP is low.

*3 Indicates the minus symbol (-) on the 7-segment display.

■ External Connections

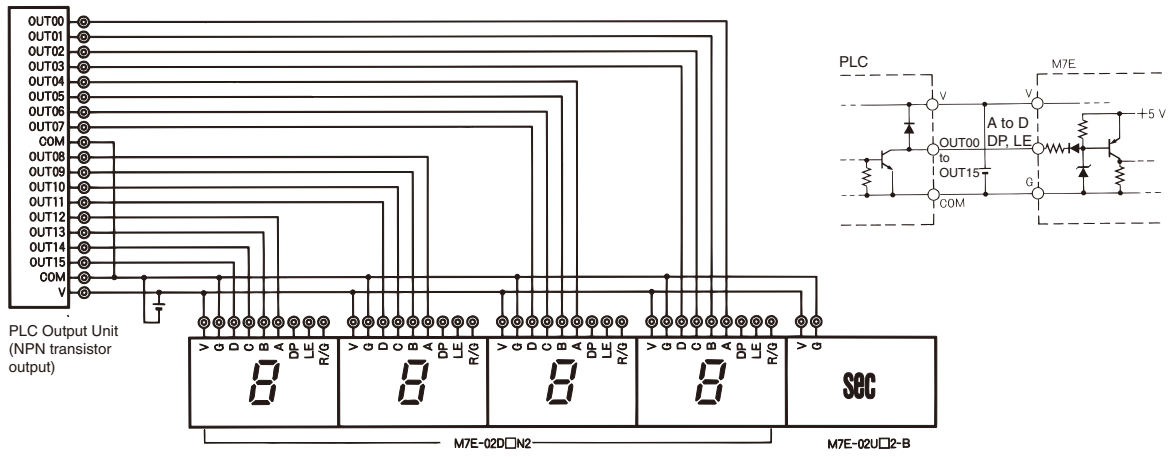
Refer to the *Block Diagram* on page 3 and *Terminal Arrangement/Functions* on page 3 before performing external connections for each Unit.

PLC Connections

Refer to your PLC operation manual before connecting the PLC.

M7E-02D□N2 Negative Logic Models Use an NPN Transistor Output Unit for the PLC Output Unit.

Connected to C500-OD213 Transistor Output Unit



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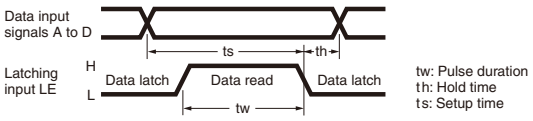
Operation

■ Operation Timing (Input Signal Timing)

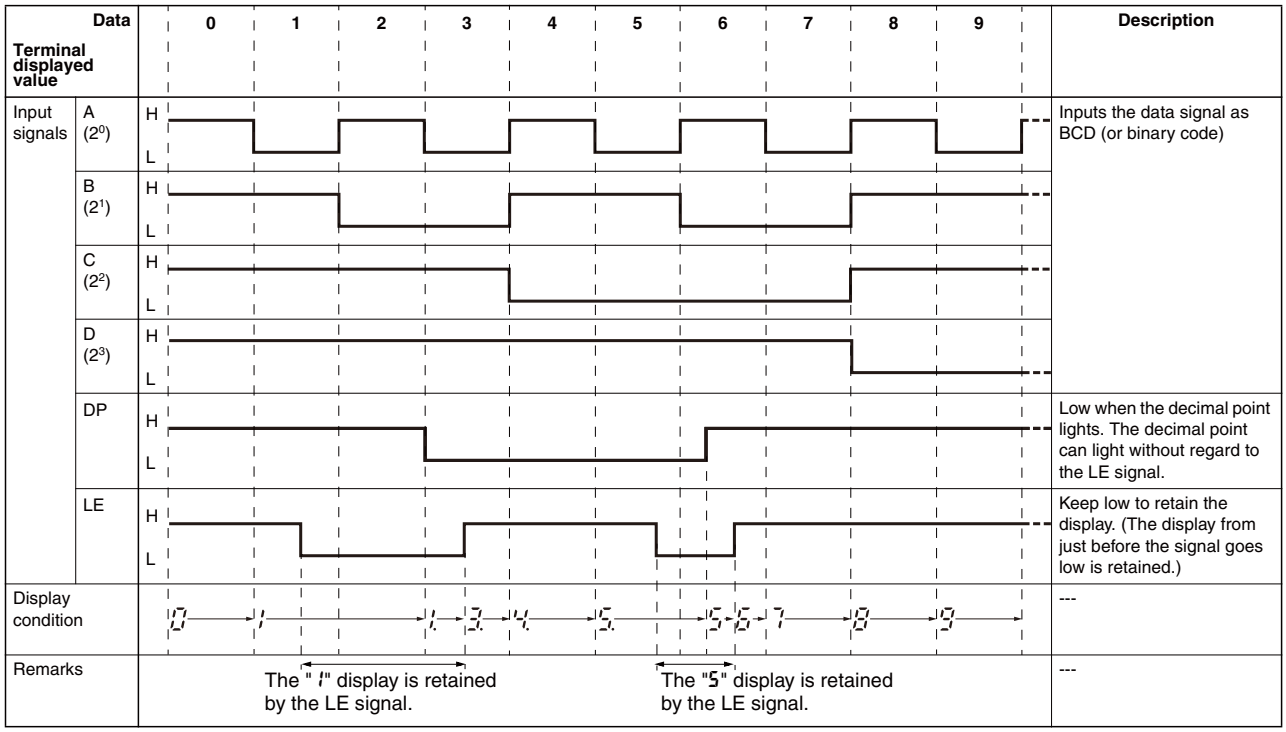
Negative Logic



Pulse duration (tw)	1.5 ms min.
Hold time (th)	0.75 ms min.
Setup time (ts)	2.25 ms min.

■ Operation Chart

The following example shows the relationship between each input terminal and the display condition.



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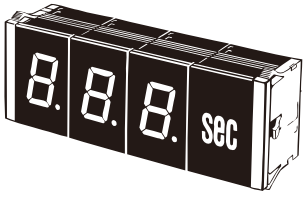
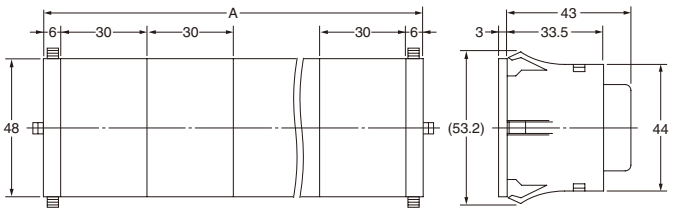
Dimensions

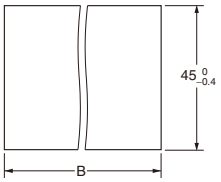
Note: All units are in millimeters unless otherwise indicated.

M7E-02□N2



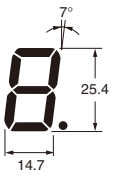


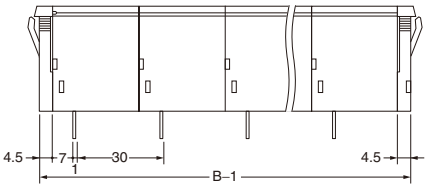
Panel Cutout



Panel thickness: 1 to 3 mm

LED





(Unit: mm)

Number of Units (n)	Dimension A (n x 30 + 12)	Dimension B (n x 30 +10)
1	42±0.4	40±0.4
2	72±0.4	70±0.4
3	102±0.4	100±0.4
4	132±0.4	130±0.4
5	162±0.8	160±0.8
6	192±0.8	190±0.8
7	222±0.8	220±0.8
8	252±0.8	250±0.8

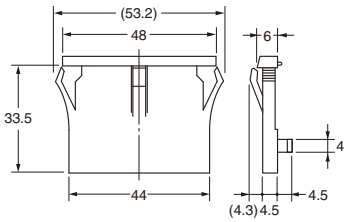
Note: **1.** Dimensions A and B include End Plates.
2. Tolerance is ±0.4 mm unless otherwise specified.

■ Accessories (Order Separately)

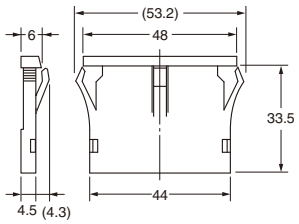
End Plate

M7E-022M(-1)

Left End



Right End



Face Plate

- A face plate is used with the Unit Display Unit, which incorporates a surface-lighting LED.
- The following face plates are available.
- Custom face plates can be made. Refer to the following for the procedure.

Symbol	A	B	C	F	G	H	J	JC1	K	V	Z1	Z2
Display contents	Blank display	sec	min	kg	mm	cm	m	m/min	°C	rpm	%	ppm

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Safety Precautions

■ Precautions for Correct Use

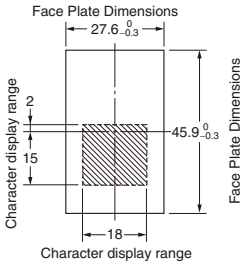
Display Unit

Refer to *Safety Precautions for M7E*.

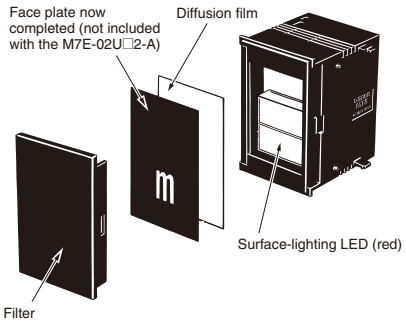
Procedure for Making Face Plates for M7E-02 Unit Display Unit

Custom face plates can be made according to the following guidelines.

1. Prepare a blank Unit Display Unit (M7E-02UR2-A or M7E-02UG2-A) for the desired lighting color.
2. Take transparent polyester film (with thickness equivalent to 0.188) and cut it to the following dimensions.



3. Print solid black on the film covering all area except the character and so that the desired unit character is within the character display range (with the unit character transparent).
4. Install the completed face plate into the Unit Display Unit.



ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.
To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

In the interest of product improvement, specifications are subject to change without notice.

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Safety Precautions for M7E

■ Precautions for Correct Use

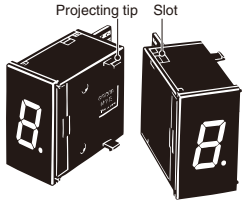
Display Units

Installation environment

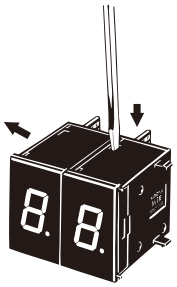
- Use the Unit in locations that are not subject to organic solvents (thinner, benzene, etc.), strong alkali, strong acid, sunlight, and corrosive gases.
- These Display Units are designed for indoor use only. Visibility may be significantly reduced if the Unit is used outside or in locations where the ambient brightness exceeds the brightness of the M7E. The product is not drip-proof. Use the product where it will not be subject to water or oil splashing.
- Use the Units in areas not subject to vibration or shock in excess of specifications.

Mounting

- Link the Units by snapping the projecting tips and slots together.

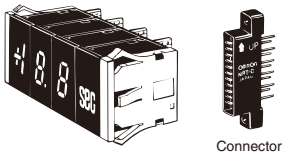


- To undo the linkage, use a slotted screwdriver as shown in the following figure and press the upper and lower tips while separating.

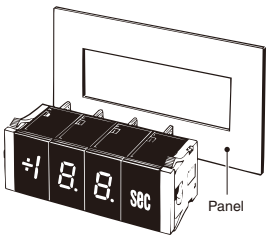


Connector Insertion

When inserting the connector, make sure that the UP arrow is pointing upwards.



- When the End Plates are linked, the entire set can be quickly mounted and fastened to a panel. Confirm that the links between units and End Plates are secure, and then securely fasten the End Plate tips to the panel.



Wiring and Connections

Make sure that no wire is more than five meters long when wiring.

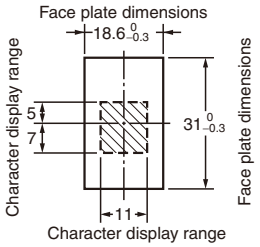
Handling

There are projecting tips made of resin on the side of each Display Unit. Be sure not to drop the Display Unit, otherwise the projecting tips may break.

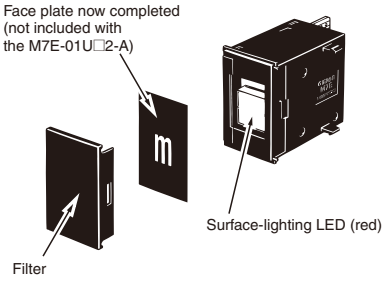
Procedure for Making Face Plates for M7E-01 Unit Display Unit

Custom face plates can be made according to the following guidelines.

1. Prepare a blank Unit Display Unit (M7E-01UR2-A or M7E-01UG2-A) for the desired lighting color.
2. Take transparent polyester film (with thickness equivalent to 0.188) and cut it to the following dimensions.



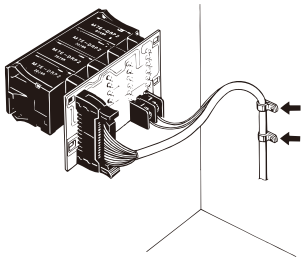
3. Print solid black on the film covering all areas except the character and so that the desired unit character is within the character display range (with the unit character transparent).
4. Install the completed face plate into the Unit Display Unit.



Mother Board

Wiring and Connections

Secure the cable and lead wires with the panel so that no excessive force will be imposed on the input connector or power supply terminals.



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M7E Connection

• Connection of Mother Board and M7E

Mother board	Positive	Negative	Dynamic
Static	❍	❍	× (See note.)
Dynamic	❍	❍	❍

❍: Possible
×: Impossible

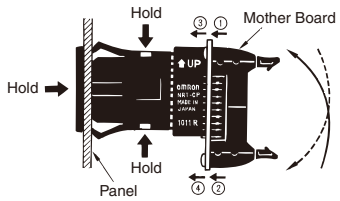
Note: Do not connect the Mother Board static model to the M7E-01D□D2(-B) dynamic model, otherwise LE will be held.

• When using the M7E-01□□P2(-B) positive logic standard model, a pullup resistor may be required. Check the output circuit of the connecting device and use a pull-up resistor if necessary.

• All M7E models used on a single Mother Board must be identical.

Connecting or Disconnecting the M7E

When connecting the M7E to or disconnecting the M7E from the Mother Board, hold the front panel of the M7E or the case and be sure to apply appropriate force on the top and bottom of the Mother Board alternately.



ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.
To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

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