

Ledex® Rotary Solenoids Size 3B Bobbin Coil

Performance Specifications

Stroke	Holding Torque ² (lb-in)	Starting Torque (lb-in) ¹ @ 20°C Maximum Duty Cycle				
		100%	50%	25%	10%	5%
25°	0.9	0.35	0.70	1.3	2.7	3.2
35°	0.6	0.25	0.55	1.0	2.0	2.3
45°	0.4	0.15	0.35	0.8	1.4	1.7
67½°	0.4	0.09	0.20	0.4	0.5	0.8

All data is at 20°C coil temperature. Force (torque) outputs degrade with elevated temperatures.

¹ Gross starting torques are shown. For net available starting torque, subtract return spring torque of 0.12 lb.-in. ±20%.

² Holding torque is shown at the stabilized temperature of 105°C and continuous duty.

* Consult factory.

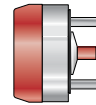
How to Order

- Using the Performance Chart to the left, select one of the five columns which provides the appropriate duty cycle for your application. Reading down this column locate the torque for the stroke you need. For net available starting torque, subtract return spring torque of 0.12 lb.-in. ±20% (if torque is insufficient go to next larger solenoid size).
- Use the chart below to select the model number corresponding to your desired design, stroke and direction of rotation (as viewed from armature end, opposite mounting studs).
- Using the Specification Chart to the right, select the same duty cycle column. Follow down the column into the VDC ratings. Select the voltage which most closely matches your supply voltage. Read across to the left to select the coil awg suffix.
- Replace the last two digits of the model number (XX) with the coil awg number to complete the part number.

Please see www.ledex.com (click on Stock Products tab) for our list of stock products available through our North American distributors.

All catalog products manufactured after April 1, 2006 are RoHS Compliant

- Armature cover
- Base end shaft
- Return spring



Stroke/ Direction*	Nom. Axial Stroke	
25° CW	0.032"	810-380-3XX
25° CCW	0.032"	810-385-3XX
35° CW	0.032"	810-381-3XX
35° CCW	0.032"	810-386-3XX
45° CW	0.032"	810-382-3XX
45° CCW	0.032"	810-387-3XX
67½° CW	0.032"	810-383-3XX
67½° CCW	0.032"	810-388-3XX

* Direction of rotation (cw – clockwise or ccw – counterclockwise) is viewed from the armature end of the solenoid opposite the mounting studs.

Note: The XX in the part number suffix must be filled in with the awg of your choice.

Ledex® Rotary Solenoids Size 3B Bobbin Coil

Coil Specifications

Maximum Duty Cycle	100%	50%	25%	10%	5%
Maximum ON Time (sec) when pulsed continuously ¹	∞	100	36	8	2.8
Maximum ON Time (sec) for single pulse ²	∞	162	44	9	3.2
Watts (@ 20°C)	10	20	40	100	200
Ampere Turns (@ 20°C)	550	785	1100	1740	2464

Coil Data

awg (0XX) ³	Resistance (@20°C)	# Turns ⁴	VDC (Nom)	VDC (Nom)	VDC (Nom)	VDC (Nom)	VDC (Nom)
23	0.65	136	2.6	3.7	5.2	8.3	11.8
24	1.13	188	3.3	4.7	6.6	10.5	14.8
25	1.86	238	4.3	6.1	8.6	13.6	19.3
26	2.95	300	5.4	7.7	10.8	17.1	24.0
27	4.67	377	6.8	9.7	13.6	22.0	31.0
28	7.40	466	8.7	12.5	17.5	28.0	39.0
29	11.46	576	10.9	15.6	22.0	35.0	49.0
30	18.40	720	14.1	20.0	28.0	45.0	63.0
31	29.60	960	17.0	24.0	34.0	54.0	76.0
32	45.60	1157	22.0	31.0	43.0	69.0	97.0
33	73.20	1470	28.0	39.0	55.0	87.0	123.0

General Specifications

Dielectric Strength	23-27 awg, 1000 VRMS; 28-33 awg, 1200 VRMS
Recommended Minimum Heat Sink	Maximum watts dissipated by solenoid are based on an unrestricted flow of air at 20°C, with solenoid mounted on the equivalent of an aluminum plate measuring 4 ⁵ / ₈ " square by 1/ ₈ " thick.
Coil Resistance	±10% tolerance
Starting Torque	Gross torque values are shown. For net starting torque, subtract return spring torque
Weight	4 oz (113.4 gm)
Return Spring Torque	0.12 pound-inches ±20%
Dimensions	See page D30

¹ Continuously pulsed at stated watts and duty cycle.

² Single pulse at stated watts (with coil at ambient room temperature 20°C).

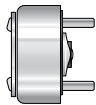
³ Other coil awg sizes available, consult factory.

⁴ Reference number of turns.

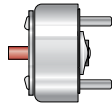
ROTARY Solenoids

All specifications subject to change without notice.

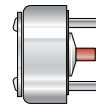
- No shafts
- 3 tapped holes
- Return spring



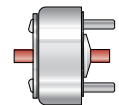
- Armature end shaft
- 3 tapped holes
- Return spring



- Base end shaft
- 3 tapped holes
- Return spring



- Double shaft
- 3 tapped holes
- Return spring



810-640-3XX
810-645-3XX
810-641-3XX
810-646-3XX
810-642-3XX
810-647-3XX
810-643-3XX
810-648-3XX

810-490-3XX
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810-498-3XX

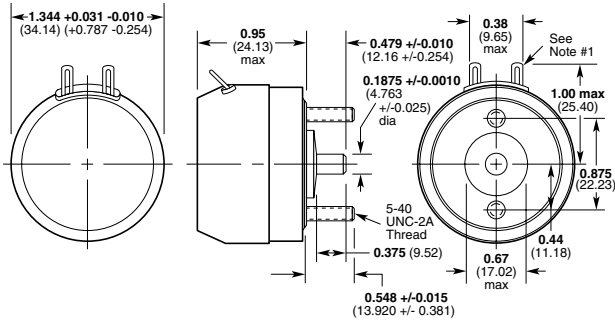
810-360-3XX
810-365-3XX
810-361-3XX
810-366-3XX
810-362-3XX
810-367-3XX
810-363-3XX
810-368-3XX

810-280-3XX
810-285-3XX
810-281-3XX
810-286-3XX
810-282-3XX
810-287-3XX
810-283-3XX
810-288-3XX

Ledex[®] Rotary Solenoids 3B Dimensions

Inches (mm)

Armature Cover Configuration — Base End Shaft



Notes:

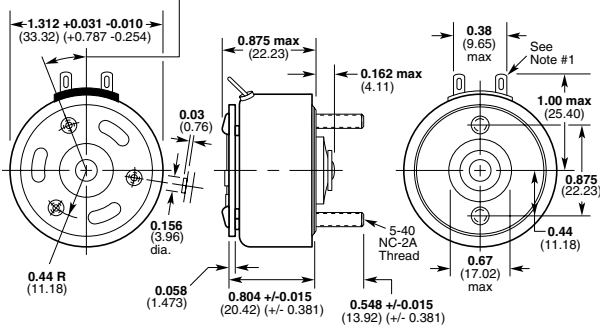
- 1) All configurations have solder lug terminals, 0.093" (2.36) wide x 0.018 (0.457) thick.
- 2) For electrical specs and performance charts, see pages D14-D15.

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ROTARY Solenoids

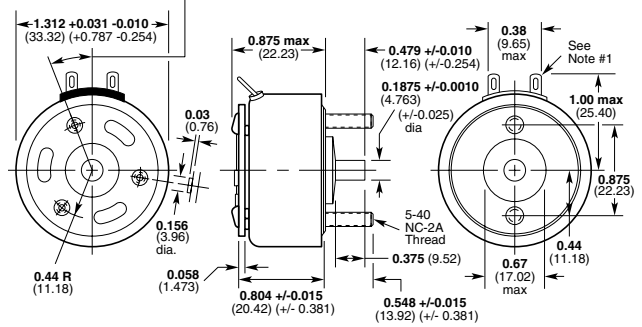
No Shaft

3 holes equally spaced located 1/2 rotary stroke +/- 3° to left of center for R.H. stroke, right of center for L.H. stroke. 3-48 thread



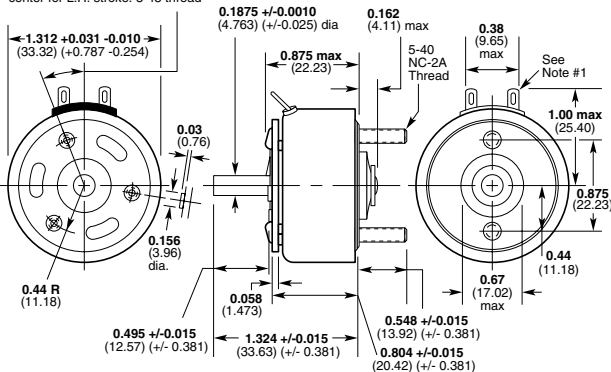
Base End Shaft

3 holes equally spaced located 1/2 rotary stroke +/- 3° to left of center for R.H. stroke, right of center for L.H. stroke. 3-48 thread



Armature End Shaft

3 holes equally spaced located 1/2 rotary stroke +/- 3° to left of center for R.H. stroke, right of center for L.H. stroke. 3-48 thread



Double Shaft

3 holes equally spaced located 1/2 rotary stroke +/- 3° to left of center for R.H. stroke, right of center for L.H. stroke. 3-48 thread

