## MC1455, MC1455B, NCV1455B

## Timers

The MC1455 monolithic timing circuit is a highly stable controller capable of producing accurate time delays or oscillation. Additional terminals are provided for triggering or resetting if desired. In the time delay mode, time is precisely controlled by one external resistor and capacitor. For astable operation as an oscillator, the free-running frequency and the duty cycle are both accurately controlled with two external resistors and one capacitor. The circuit may be triggered and reset on falling waveforms, and the output structure can source or sink up to 200 mA or drive TTL circuits.

## Features

- Direct Replacement for NE555 Timers
- Timing from Microseconds through Hours
- Operates in Both Astable and Monostable Modes
- Adjustable Duty Cycle
- High Current Output Can Source or Sink 200 mA
- Output Can Drive TTL
- Temperature Stability of $0.005 \%$ per ${ }^{\circ} \mathrm{C}$
- Normally ON or Normally OFF Output
- Pb-Free Packages are Available
 changing $R$ and $C$ (see Figure 16).

Figure 1. 22 Second Solid State Time Delay Relay Circuit


Figure 2. Representative Block Diagram

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http://onsemi.com
SOIC-8
D SUFFIX
CASE 751

See detailed ordering and shipping information in the package dimensions section on page 9 of this data sheet.


Test circuit for measuring DC parameters (to set output and measure parameters):
a) When $V_{S} \geq 2 / 3 V_{C C}, V_{O}$ is low.
b) When $V_{S} \leq 1 / 3 V_{C c}, V_{O}$ is high.
c) When $\mathrm{V}_{\mathrm{O}}$ is low, Pin 7 sinks current. To test for Reset, set $\mathrm{V}_{\mathrm{O}}$ high, apply Reset voltage, and test for current flowing into Pin 7. When Reset is not in use, it should be tied to $\mathrm{V}_{\mathrm{Cc}}$.

Figure 3. General Test Circuit

MAXIMUM RATINGS $\left(T_{A}=+25^{\circ} \mathrm{C}\right.$, unless otherwise noted.)

| Rating | Symbol | Value | Unit |
| :---: | :---: | :---: | :---: |
| Power Supply Voltage | $\mathrm{V}_{\mathrm{CC}}$ | +18 | Vdc |
| Discharge Current (Pin 7) | $\mathrm{I}_{7}$ | 200 | mA |
| Power Dissipation (Package Limitation) <br> P1 Suffix, Plastic Package <br> Derate above $\mathrm{T}_{\mathrm{A}}=+25^{\circ} \mathrm{C}$ <br> D Suffix, Plastic Package <br> Derate above $\mathrm{T}_{\mathrm{A}}=+25^{\circ} \mathrm{C}$ | $\begin{aligned} & P_{D} \\ & P_{D} \end{aligned}$ | $\begin{aligned} & 625 \\ & 5.0 \\ & 625 \\ & 160 \\ & \hline \end{aligned}$ | $\underset{\mathrm{mW} /{ }^{\circ} \mathrm{C}}{\mathrm{C}}$ mW ${ }^{\circ} \mathrm{C} / \mathrm{W}$ |
| Operating Temperature Range (Ambient) <br> MC1455B <br> MC1455 <br> NCV1455B | $\mathrm{T}_{\text {A }}$ | $\begin{gathered} -40 \text { to }+85 \\ 0 \text { to }+70 \\ -40 \text { to }+125 \end{gathered}$ | ${ }^{\circ} \mathrm{C}$ |
| Maximum Operating Die Junction Temperature | TJ | +150 | ${ }^{\circ} \mathrm{C}$ |
| Storage Temperature Range | $\mathrm{T}_{\text {stg }}$ | -65 to +150 | ${ }^{\circ} \mathrm{C}$ |

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

ELECTRICAL CHARACTERISTICS $\left(T_{A}=+25^{\circ} \mathrm{C}, \mathrm{V}_{\mathrm{CC}}=+5.0 \mathrm{~V}\right.$ to +15 V , unless otherwise noted.)

| Characteristics | Symbol | Min | Typ | Max | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Operating Supply Voltage Range | $\mathrm{V}_{\mathrm{CC}}$ | 4.5 | - | 16 | V |
| $\begin{aligned} & \text { Supply Current } \\ & \qquad \begin{array}{l} \mathrm{VCC} \end{array}=5.0 \mathrm{~V}, \mathrm{R}_{\mathrm{L}}=\infty \\ & \mathrm{V}_{\mathrm{CC}}=15 \mathrm{~V}, \mathrm{R}_{\mathrm{L}}=\infty \text {, Low State (Note 1) } \end{aligned}$ | $\mathrm{I}_{\mathrm{CC}}$ | - | $\begin{aligned} & 3.0 \\ & 10 \end{aligned}$ | $\begin{aligned} & 6.0 \\ & 15 \end{aligned}$ | mA |
| Timing Error ( $\mathrm{R}=1.0 \mathrm{k} \Omega$ to $100 \mathrm{k} \Omega$ ) (Note 2) Initial Accuracy C $=0.1 \mu \mathrm{~F}$ Drift with Temperature Drift with Supply Voltage |  | $\begin{aligned} & - \\ & - \\ & - \end{aligned}$ | $\begin{aligned} & 1.0 \\ & 50 \\ & 0.1 \end{aligned}$ | - | PPM $/{ }^{\circ} \mathrm{C}$ \%/V |
| Threshold Voltage/Supply Voltage | $\mathrm{V}_{\text {th }} / \mathrm{V}_{\mathrm{CC}}$ | - | 2/3 | - |  |
| $\begin{aligned} & \text { Trigger Voltage } \\ & \mathrm{V}_{\mathrm{CC}}=15 \mathrm{~V} \\ & \mathrm{~V}_{\mathrm{CC}}=5.0 \mathrm{~V} \end{aligned}$ | $\mathrm{V}_{\mathrm{T}}$ | - | $\begin{gathered} 5.0 \\ 1.67 \end{gathered}$ | - | V |
| Trigger Current | $I_{T}$ | - | 0.5 | - | $\mu \mathrm{A}$ |
| Reset Voltage | $\mathrm{V}_{\mathrm{R}}$ | 0.4 | 0.7 | 1.0 | V |
| Reset Current | $\mathrm{I}_{\mathrm{R}}$ | - | 0.1 | - | mA |
| Threshold Current (Note 3) | $\mathrm{Ith}^{\text {then }}$ | - | 0.1 | 0.25 | $\mu \mathrm{A}$ |
| Discharge Leakage Current (Pin 7) | $\mathrm{I}_{\text {dischg }}$ | - | - | 100 | nA |
| Control Voltage Level $\begin{aligned} & \mathrm{V}_{\mathrm{CC}}=15 \mathrm{~V} \\ & \mathrm{~V}_{\mathrm{CC}}=5.0 \mathrm{~V} \end{aligned}$ | $\mathrm{V}_{\mathrm{CL}}$ | $\begin{aligned} & 9.0 \\ & 2.6 \end{aligned}$ | $\begin{gathered} 10 \\ 3.33 \end{gathered}$ | $\begin{aligned} & 11 \\ & 4.0 \end{aligned}$ | V |
| $\begin{aligned} & \text { Output Voltage Low } \\ & I_{\text {Sink }}=10 \mathrm{~mA}(\mathrm{VCC}=15 \mathrm{~V}) \\ & I_{\text {Sink }}=50 \mathrm{~mA}(\mathrm{VCC}=15 \mathrm{~V}) \\ & I_{\text {Sink }}=100 \mathrm{~mA}(\mathrm{VCC}=15 \mathrm{~V}) \\ & I_{\text {Sink }}=200 \mathrm{~mA}(\mathrm{~V} \mathrm{CC}=15 \mathrm{~V}) \\ & I_{\text {Sink }}=8.0 \mathrm{~mA}\left(\mathrm{~V}_{\mathrm{CC}}=5.0 \mathrm{~V}\right) \\ & I_{\text {Sink }}=5.0 \mathrm{~mA}\left(\mathrm{~V}_{\mathrm{CC}}=5.0 \mathrm{~V}\right) \end{aligned}$ | $\mathrm{V}_{\mathrm{OL}}$ | - | $\begin{gathered} 0.1 \\ 0.4 \\ 2.0 \\ 2.5 \\ - \\ 0.25 \end{gathered}$ | $\begin{gathered} 0.25 \\ 0.75 \\ 2.5 \\ - \\ - \\ 0.35 \end{gathered}$ | V |
| $\begin{aligned} & \text { Output Voltage High } \\ & V_{\mathrm{CC}}=15 \mathrm{~V}(\text { ISource }=200 \mathrm{~mA}) \\ & \mathrm{V}_{\mathrm{CC}}=15 \mathrm{~V}(\text { I } \text { Iource }=100 \mathrm{~mA}) \\ & \mathrm{V}_{\mathrm{CC}}=5.0 \mathrm{~V}\left(\text { l }_{\text {Source }}=100 \mathrm{~mA}\right) \end{aligned}$ | $\mathrm{V}_{\mathrm{OH}}$ | $\begin{gathered} - \\ 12.75 \\ 2.75 \end{gathered}$ | $\begin{gathered} 12.5 \\ 13.3 \\ 3.3 \end{gathered}$ | - | V |
| Rise Time Differential Output | $\mathrm{t}_{\mathrm{r}}$ | - | 100 | - | ns |
| Fall Time Differential Output | $t_{f}$ | - | 100 | - | ns |

1. 'Supply current when output is high is typically 1.0 mA less.
2. Tested at $\mathrm{V}_{\mathrm{CC}}=5.0 \mathrm{~V}$ and $\mathrm{V}_{\mathrm{CC}}=15 \mathrm{~V}$ Monostable mode.
3. This will determine the maximum value of $R_{A}+R_{B}$ for 15 V operation. The maximum total $R=20 \mathrm{M} \Omega$.
4. $T_{\text {low }}=0^{\circ} \mathrm{C}$ for MC1455, $\mathrm{T}_{\text {low }}=-40^{\circ} \mathrm{C}$ for MC1455B, NCV1455B
$T_{\text {high }}=+70^{\circ} \mathrm{C}$ for MC1455, $\mathrm{T}_{\text {high }}=+85^{\circ} \mathrm{C}$ for MC1455B, $\mathrm{T}_{\text {high }}=+125^{\circ} \mathrm{C}$ for NCV1455B
5. NCV prefix is for Automotive and other applications requiring site and change control.

## MC1455, MC1455B, NCV1455B



Figure 4. Trigger Pulse Width


Figure 6. High Output Voltage


Figure 8. Low Output Voltage @ $\mathrm{V}_{\mathrm{Cc}}=10 \mathrm{Vdc}$


Figure 5. Supply Current


Figure 7. Low Output Voltage @ $\mathrm{V}_{\mathrm{cc}}=5.0 \mathrm{Vdc}$


Figure 9. Low Output Voltage
@ $\mathrm{V}_{\mathrm{Cc}}=15 \mathrm{Vdc}$


Figure 10. Delay Time versus Supply Voltage


Figure 11. Delay Time versus Temperature


Figure 12. Propagation Delay versus Trigger Voltage

## MC1455, MC1455B, NCV1455B



Figure 13. Representative Circuit Schematic

## GENERAL OPERATION

The MC1455 is a monolithic timing circuit which uses an external resistor - capacitor network as its timing element. It can be used in both the monostable (one-shot) and astable modes with frequency and duty cycle controlled by the capacitor and resistor values. While the timing is dependent upon the external passive components, the monolithic circuit provides the starting circuit, voltage comparison and other functions needed for a complete timing circuit. Internal to the integrated circuit are two comparators, one for the input signal and the other for capacitor voltage; also a flip-flop and digital output are included. The comparator reference voltages are always a fixed ratio of the supply voltage thus providing output timing independent of supply voltage.

## Monostable Mode

In the monostable mode, a capacitor and a single resistor are used for the timing network. Both the threshold terminal and the discharge transistor terminal are connected together in this mode (refer to circuit in Figure 14). When the input voltage to the trigger comparator falls below $1 / 3 \mathrm{~V}_{\mathrm{CC}}$, the comparator output triggers the flip-flop so that its output sets low. This turns the capacitor discharge transistor "off" and drives the digital output to the high state. This condition allows the capacitor to charge at an exponential rate which is set by the RC time constant. When the capacitor voltage reaches $2 / 3 \mathrm{~V}_{\mathrm{CC}}$, the threshold comparator resets the flip-flop. This action discharges the timing capacitor and returns the digital output to the low state. Once the flip-flop
has been triggered by an input signal, it cannot be retriggered until the present timing period has been completed. The time that the output is high is given by the equation $t=1.1 \mathrm{R}_{\mathrm{A}} \mathrm{C}$. Various combinations of R and C and their associated times are shown in Figure 16. The trigger pulse width must be less than the timing period.

A reset pin is provided to discharge the capacitor, thus interrupting the timing cycle. As long as the reset pin is low, the capacitor discharge transistor is turned "on" and prevents the capacitor from charging. While the reset voltage is applied the digital output will remain the same. The reset pin should be tied to the supply voltage when not in use.


Figure 14. Monostable Circuit

$\mathrm{t}=50 \mu \mathrm{~s} / \mathrm{cm}$
$\left(\mathrm{R}_{\mathrm{A}}=10 \mathrm{k} \Omega, \mathrm{C}=0.01 \mu \mathrm{~F}, \mathrm{R}_{\mathrm{L}}=1.0 \mathrm{k} \Omega, \mathrm{V}_{\mathrm{CC}}=15 \mathrm{~V}\right)$
Figure 15. Monostable Waveforms


Figure 17. Astable Circuit

## Astable Mode

In the astable mode the timer is connected so that it will retrigger itself and cause the capacitor voltage to oscillate between $1 / 3 V_{C C}$ and $2 / 3 V_{C C}$. See Figure 17.

The external capacitor changes to $2 / 3 \mathrm{~V}_{\mathrm{CC}}$ through $\mathrm{R}_{\mathrm{A}}$ and $\mathrm{R}_{\mathrm{B}}$ and discharges to $1 / 3 \mathrm{~V}_{\mathrm{CC}}$ through $\mathrm{R}_{\mathrm{B}}$. By varying the ratio of these resistors the duty cycle can be varied. The charge and discharge times are independent of the supply voltage.
The charge time (output high) is given by:

$$
t_{1}=0.695\left(R_{A}+R_{B}\right) C
$$

The discharge time (output low) is given by:

$$
t_{2}=0.695\left(R_{B}\right) C
$$

Thus the total period is given by:

$$
T=t_{1}+t_{2}=0.695\left(R_{A}+2 R_{B}\right) C
$$

The frequency of oscillation is then:

$$
f=\frac{1}{1}=\frac{1.44}{\left(R_{A}+2 R_{B}\right) C}
$$

and may be easily found as shown in Figure 19.
The duty cycle is given by: $\quad D C=\frac{R_{B}}{R_{A}+2 R_{B}}$


Figure 16. Time Delay

$\mathrm{t}=20 \mu \mathrm{~s} / \mathrm{cm}$
$\left(R_{A}=5.1 \mathrm{k} \Omega, C=0.01 \mu F, R_{L}=1.0 \mathrm{k} \Omega ; R_{B}=3.9 \mathrm{k} \Omega, \mathrm{V}_{\mathrm{CC}}=15 \mathrm{~V}\right)$
Figure 18. Astable Waveforms

To obtain the maximum duty cycle $\mathrm{R}_{\mathrm{A}}$ must be as small as possible; but it must also be large enough to limit the discharge current (Pin 7 current) within the maximum rating of the discharge transistor ( 200 mA ).

The minimum value of $R_{A}$ is given by:

$$
\mathrm{R}_{\mathrm{A}} \geq \frac{\mathrm{V}_{\mathrm{CC}}(\mathrm{Vdc})}{17(\mathrm{~A})} \geq \frac{\mathrm{V}_{\mathrm{CC}}(\mathrm{Vdc})}{0.2}
$$



Figure 19. Free Running Frequency

## MC1455, MC1455B, NCV1455B

## APPLICATIONS INFORMATION

## Linear Voltage Ramp

In the monostable mode, the resistor can be replaced by a constant current source to provide a linear ramp voltage. The capacitor still charges from $0 \mathrm{~V}_{\mathrm{CC}}$ to $2 / 3 \mathrm{~V}_{\mathrm{CC}}$. The linear ramp time is given by:

$$
\mathrm{t}=\frac{2}{3} \frac{\mathrm{~V}_{\mathrm{CC}}}{1}, \quad \text { where } \mathrm{I}=\frac{\mathrm{V}_{\mathrm{CC}}-\mathrm{V}_{\mathrm{B}}-\mathrm{V}_{\mathrm{BE}}}{R_{\mathrm{E}}}
$$

If $V_{B}$ is much larger than $V_{B E}$, then $t$ can be made independent of $\mathrm{V}_{\mathrm{CC}}$.


Figure 20. Linear Voltage Sweep Circuit

$\mathrm{t}=100 \mu \mathrm{~s} / \mathrm{cm}$
$\left(\mathrm{R}_{\mathrm{E}}=10 \mathrm{k} \Omega, \mathrm{R} 2=100 \mathrm{k} \Omega, \mathrm{R} 1=39 \mathrm{k} \Omega, \mathrm{C}=0.01 \mu \mathrm{~F}, \mathrm{~V}_{\mathrm{CC}}=15 \mathrm{~V}\right)$
Figure 22. Linear Voltage Ramp Waveforms

## Missing Pulse Detector

The timer can be used to produce an output when an input pulse fails to occur within the delay of the timer. To accomplish this, set the time delay to be slightly longer than the time between successive input pulses. The timing cycle is then continuously reset by the input pulse train until a change in frequency or a missing pulse allows completion of the timing cycle, causing a change in the output level.


Figure 21. Missing Pulse Detector

$\mathrm{t}=500 \mu \mathrm{~s} / \mathrm{cm}$
$\left(\mathrm{R}_{\mathrm{A}}=2.0 \mathrm{k} \Omega, \mathrm{R}_{\mathrm{L}}=1.0 \mathrm{k} \Omega, \mathrm{C}=0.01 \mu \mathrm{~F}, \mathrm{~V}_{\mathrm{CC}}=15 \mathrm{~V}\right)$
Figure 23. Missing Pulse Detector Waveforms

## MC1455, MC1455B, NCV1455B

## Pulse Width Modulation

If the timer is triggered with a continuous pulse train in the monostable mode of operation, the charge time of the capacitor can be varied by changing the control voltage at Pin 5. In this manner, the output pulse width can be modulated by applying a modulating signal that controls the threshold voltage.


Figure 24. Pulse Width Modulator


Figure 25. Pulse Width Modulation Waveforms

## Test Sequences

Several timers can be connected to drive each other for sequential timing. An example is shown in Figure 26 where the sequence is started by triggering the first timer which runs for 10 ms . The output then switches low momentarily and starts the second timer which runs for 50 ms and so forth.


Figure 26. Sequential Timer

## MC1455, MC1455B, NCV1455B

ORDERING INFORMATION

| Device | Operating Temperature Range | Package | Shipping ${ }^{\dagger}$ |
| :---: | :---: | :---: | :---: |
| MC1455P1 | $\mathrm{T}_{\mathrm{A}}=0^{\circ} \mathrm{C}$ to $+70^{\circ} \mathrm{C}$ | PDIP-8 | 50 Units / Rail |
| MC1455P1G |  | $\begin{gathered} \hline \text { PDIP-8 } \\ \text { (Pb-Free) } \end{gathered}$ | 50 Units / Rail |
| MC1455D |  | SOIC-8 | 98 Units / Rail |
| MC1455DG |  | $\begin{gathered} \text { SOIC-8 } \\ \text { (Pb-Free) } \end{gathered}$ | 98 Units / Rail |
| MC1455DR2 |  | SOIC-8 | 2500 Units / Tape \& Reel |
| MC1455DR2G |  | $\begin{gathered} \text { SOIC-8 } \\ \text { (Pb-Free) } \end{gathered}$ | 2500 Units / Tape \& Reel |
| MC1455BD | $\mathrm{T}_{\mathrm{A}}=-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ | SOIC-8 | 98 Units / Rail |
| MC1455BDG |  | $\begin{gathered} \text { SOIC-8 } \\ \text { (Pb-Free) } \end{gathered}$ | 98 Units / Rail |
| MC1455BDR2 |  | SOIC-8 | 2500 Units / Tape \& Reel |
| MC1455BDR2G |  | $\begin{gathered} \text { SOIC-8 } \\ \text { (Pb-Free) } \end{gathered}$ | 2500 Units / Tape \& Reel |
| MC1455BP1 |  | PDIP-8 | 50 Units / Rail |
| MC1455BP1G |  | $\begin{gathered} \hline \text { PDIP-8 } \\ \text { (Pb-Free) } \end{gathered}$ | 50 Units / Rail |
| NCV1455BDR2* | $\mathrm{T}_{\mathrm{A}}=-40^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$ | SOIC-8 | 2500 Units / Tape \& Reel |
| NCV1455BDR2G* |  | $\begin{gathered} \text { SOIC-8 } \\ \text { (Pb-Free) } \end{gathered}$ | 2500 Units / Tape \& Reel |

$\dagger$ For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.
*NCV prefix is for automotive and other applications requiring site and control changes.

# MC1455, MC1455B, NCV1455B 

## PACKAGE DIMENSIONS



NOTES:

1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982
CONTROLLING DIMENSION: MILLIMETER
DIMENSION A AND B DO NOT INCLUDE MOLD PROTRUSION.
2. MAXIMUM MOLD PROTRUSION 0.15 (0.006)
3. MAXIMUM MOLD PROTRUSION 0.15 (0.006) PER SIDE.
4. DIMENSION D DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.127 (0.005) TOTAL IN EXCESS OF THE D DIMENSION AT MAXIMUM MATERIAL CONDITION
5. 751-01 THRU 751-06 ARE OBSOLETE. NEW STANDARD IS 751-07.

|  | MILLIMETERS |  | INCHES |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| DIM | MIN | MAX | MIN | MAX |  |  |
| A | 4.80 | 5.00 | 0.189 | 0.197 |  |  |
| B | 3.80 | 4.00 | 0.150 | 0.157 |  |  |
| C | 1.35 | 1.75 | 0.053 | 0.069 |  |  |
| D | 0.33 | 0.51 | 0.013 | 0.020 |  |  |
| G | 1.27 |  | BSC | 0.050 |  | BSC |
| $\mathbf{H}$ | 0.10 | 0.25 | 0.004 | 0.010 |  |  |
| $\mathbf{J}$ | 0.19 | 0.25 | 0.007 | 0.010 |  |  |
| $\mathbf{K}$ | 0.40 | 1.27 | 0.016 | 0.050 |  |  |
| $\mathbf{M}$ | 0 | $8^{\circ}$ | 0 | $\circ$ |  |  |
| $\mathbf{N}$ | 0.25 | 0.50 | 0.010 | 0.020 |  |  |
| $\mathbf{S}$ | 5.80 | 6.20 | 0.228 | 0.244 |  |  |

SOLDERING FOOTPRINT*


SCALE 6:1 $\left(\frac{\mathrm{mm}}{\text { inches }}\right)$
*For additional information on our Pb-Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

# MC1455, MC1455B, NCV1455B 

## PACKAGE DIMENSIONS

PDIP-8
P1 SUFFIX
CASE 626-05
ISSUE L


NOTES:

1. DIMENSION LTO CENTER OF LEAD WHEN FORMED PARALLEL.
2. PACKAGE CONTOUR OPTIONAL (ROUND OR SQUARE CORNERS).
3. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.

|  | MILLIMETERS |  | INCHES |  |
| :---: | :---: | :---: | :---: | :---: |
| DIM | MIN | MAX | MIN | MAX |
| A | 9.40 | 10.16 | 0.370 | 0.400 |
| B | 6.10 | 6.60 | 0.240 | 0.260 |
| C | 3.94 | 4.45 | 0.155 | 0.175 |
| D | 0.38 | 0.51 | 0.015 | 0.020 |
| F | 1.02 | 1.78 | 0.040 | 0.007 |
| G | 2.54 BSC | 0.100 BSC |  |  |
| H | 0.76 | 1.27 | 0.030 | 0.050 |
| J | 0.20 | 0.30 | 0.008 | 0.012 |
| K | 2.92 | 3.43 | 0.115 | 0.135 |
| L | 7.62 BSC | 0.300 |  |  |
| M | --2 | $10^{\circ}$ | 0.30 | BSC |
| N | 0.76 | 1.01 | 0.030 | $10^{\circ}$ |

[^0]
## PUBLICATION ORDERING INFORMATION

## LITERATURE FULFILLMENT:

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