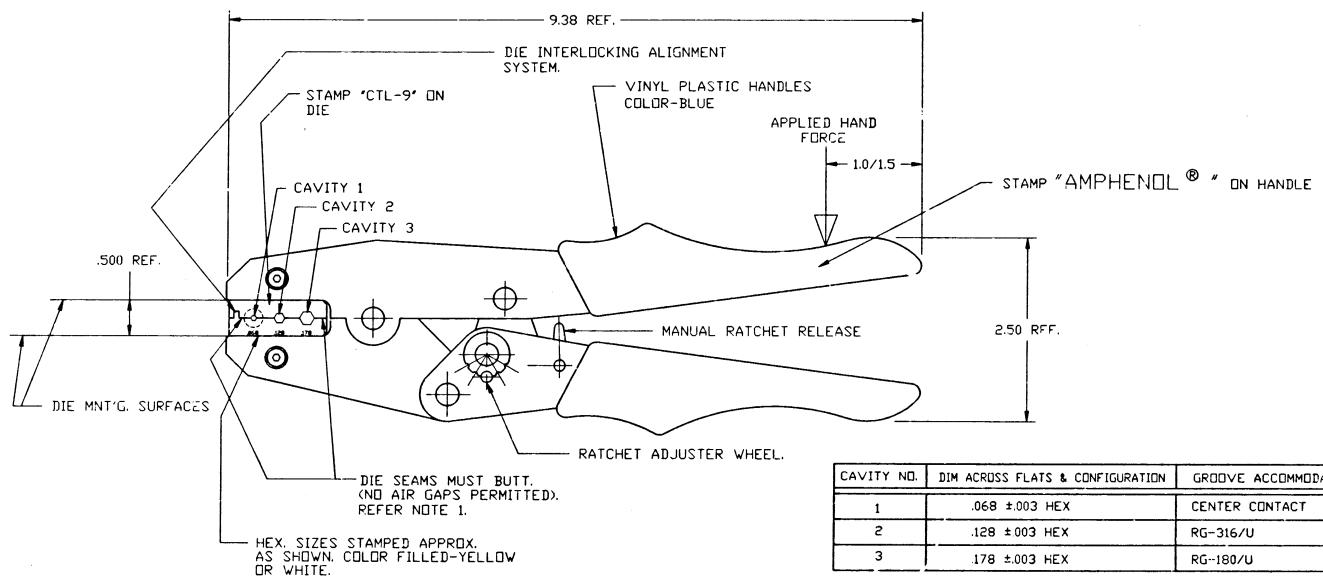


ES:
 1. INITIAL TOOL SETTING REQUIREMENTS:

CTL-9		REVISIONS			
DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	3-10-95	40516	PB/KA

- WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE "BUTTED" (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (± ONE INDENT POSITION).
2. NOTE: LABEL 999-419 MUST BE AFFIXED TO TOOL CONTAINER BOX.
3. DO NOT SCALE THIS DRAWING.
4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM UNLESS OTHERWISE SPECIFIED.
5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.



CAVITY NO.	DIM ACROSS FLATS & CONFIGURATION	GROOVE ACCOMMODATIONS
1	.068 ±.003 HEX	CENTER CONTACT
2	.128 ±.003 HEX	RG-316/U
3	.178 ±.003 HEX	RG-180/U

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:
 PLACE DECIMAL 3 PLACE DECIMAL ANGLES ± .1°
 .015 (0.381 mm) ±.005 (0.127 mm)

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MATERIAL AS PURCHASED

REFERENCE EAR 111-964642

DRAWN P. BRENZEL DATE 3-7-95
 ENGINEER R. VACCARO DATE 10/16/95
 APPROVED DATE

CAD FILE F:\DEPT611\TOOLS\CTL-9

TITLE QUICK CRIMP TOOL FOR SUB-MIN CRIMP CONNECTORS

CODE ID 74868 DWG SIZE B DRAWING NO. CTL-9

Amphenol!
 Amphenol Corporation
 RF/Microwave Operations
 Danbury, Conn. U.S.A. 06810

SCALE: .75:1 SHEET 1 OF 1 ISSUE A