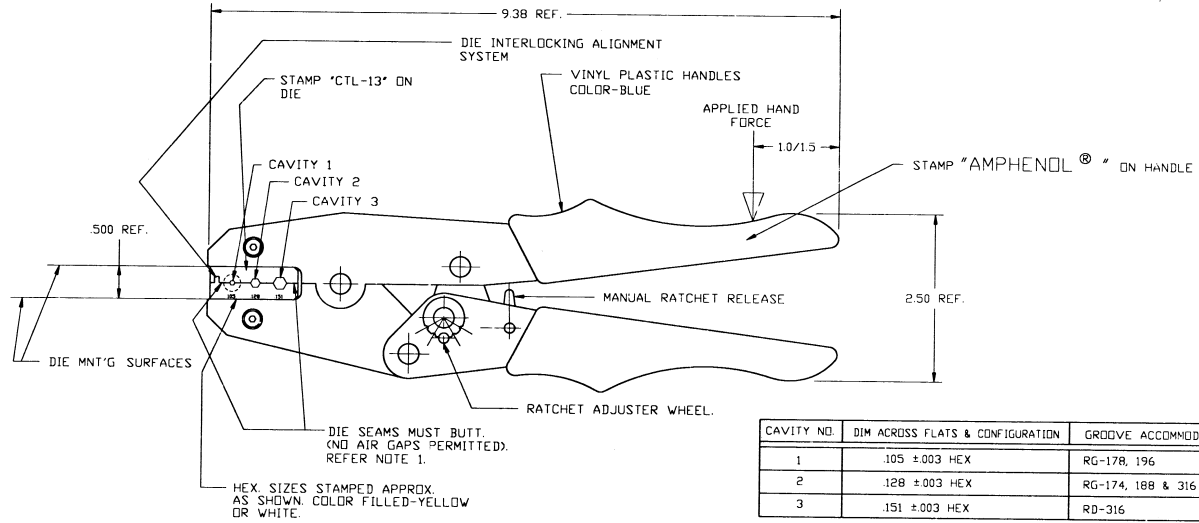


NOTES:

1. INITIAL TOOL SETTING REQUIREMENTS:

- WITH DIES FIRMLY AFFIXED TO TOOL ON THE DIE MNT'G SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE "BUTTED" (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (± ONE INDENT POSITION).
- NOTE: LABEL 999-419 MUST BE AFFIXED TO TOOL CONTAINER BOX.
- DO NOT SCALE THIS DRAWING.
- REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-13		REVISIONS			
DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	5/23/97	41872	CPM/22



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL ±.015 (0.381 mm) 3 PLACE DECIMAL ±.005 (0.127 mm) ANGLES ± 1°	MATERIAL AS PURCHASED	DRAWN C. McGRATH DATE 5/22/97	TITLE QUICK CRIMP TOOL FOR SUB-MIN CRIMP CONNECTORS	Amphenol Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A. 06810 SCALE: 75:1 SHEET 1 OF 1	
	REFERENCE	ENGINEER B. GLEISSNER DATE 5/22/97	APPROVED <i>B. Gleissner</i> DATE 5/23/97		
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