TACT Switch™ 6mm Square (Snap-in Type)

SKEG Series



Soft feeling available with joint-stem & horizontal push.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-Products



Product Line

Vertical Type											
Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (1mA 5V DC)	Initial contact resistance	Stem color	Variety	Minimum order unit (pcs.)	Drawing No.
SKEGACA010	0.78N	Vertical			10μA 1V DC	100,000 cycles	1kΩ max.	Ivory	Flat stem	1,000	1
SKEGAEA010	1.96N		1 1 1					Dark gray			'
SKEGADA010	0.78N							Ivory			2
SKEGAFA010	1.96N							Dark gray			

Horizontal Type

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (1mA 5V DC)	Initial contact resistance	Stem color	Minimum order unit (pcs.)	Drawing No.	
SKEGLAA010	0.78N	Horizontal	Horizontal	1	5mA	10 <i>μ</i> Α	50,000	1k0 may	Black	1 000	3
SKEGLBA010	1.96N	Tiorizoniai	'	12V DC	1V DC	cycles	1kΩ max.	Dark gray	1,000	3	

Sharp Feeling

Soft Feeling

Snap-in Type

Surface Mount Type

Radial Type

Packing Specifications Bulk

Number of packages (pcs.) 1 case /Japan 1 case /export packing 10,000 30,000 309 × 476 × 347

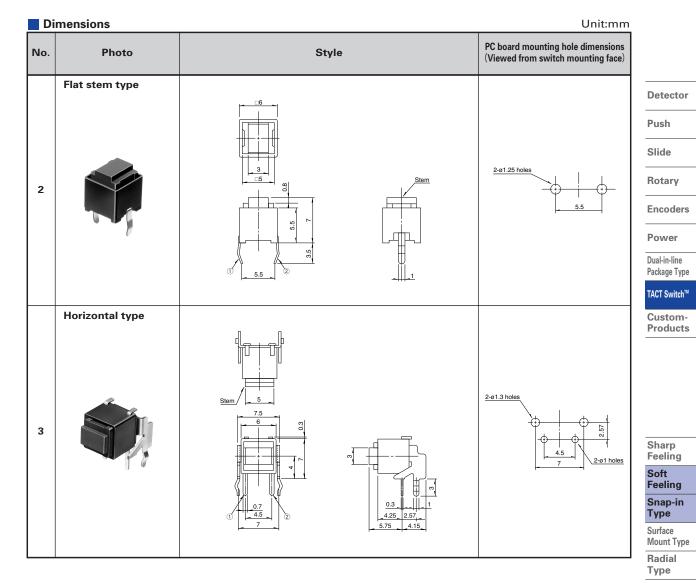
■ Dimensions Unit:mm

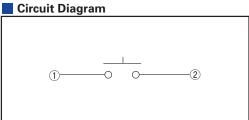
No.	Photo	Style	PC board mounting hole dimensions (Viewed from switch mounting face)
1	Joint stem type	Stem Stem 5.5.5 2	2-91.25 holes 5.5

Note

Please place purchase orders per minimum order unit N (integer).

Refer to **P.334** for soldering conditions. Refer to **P.336** for standard konbs.





Note

Please use 1.6mm thick PC boards. (For horizontal type, 1.0mm)

List of Varieties

Soft Feeling Type

		ng Typ		01/20	01/31/	01/25	01/714	01/20	OVER	01/21	01/22
	Series		SKEG	SKEG	SKEY	SKPF	SKPM	SKPG	SKPR	SKPL	SKPD
	Photo										
	Туре			Sna	p–in		s	urface mou	nt	Ra	dial
	Features			Horizontal type	_	High operation force and long travel	Low contact resistance	_	High operation force and Low contact resistance	Round terminal and low contact resistance	_
Oper	Vertical		•	_	•	•	•	•	•	•	•
Operating direction	Horiz	ontal	_	•							
		w	□6	7.5	□7.8	8	5.9	6.6	7.5	46.45	□7.8
	nsions m)	D	_6	9.9	□7.6	9	6	6.3	7.8	· φ6.45	∟7.8
		н	7	7.3	5	10	í	5	6.5	5	
(Contac	t		Car	bon		Silver	Carbon	Sil	ver	Carbon
1N Operation force coverage			1	‡	\uparrow	1	1	1		‡	1
Tra	vel (mr	5N n)		1	1 1.2	See the relevant pages for respective product	1.3 1		1	1.3	See the relevant pages for respective product
Grou	nd teri	ninal		-	1.2	descriptions			<u> </u>	_	descriptions
	peratin erature		-20°C to	o +70°C			-40°C to +90°C				
	motive				•	•	• • • •				•
Electrical performance		ation tance	100MΩ min. 100V DC SKEY/PDAC, PDAL, PDAM : 50MΩ min. 100V DC								
trical mance		tage oof			SKEY	250 PDAC, PDA/	V AC for 1n L, PDAM : 1		1min.		
	Vibra	ation	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively								
Durability	Life	time			Shall be i	n accordan	ce with indi	vidual spec	ifications.		
Envi	Co	old				-30	0±2℃ for 9	96h			
Environmental performance	Dry	heat				80	±2°C for 9	6h			
ental	Damp	heat				60±2℃,	90 to 95%R	H for 96h			
	Page		3:	25	327	328	329	330	331	332	333

W: Width. The most outer dimension excluding terminal portion.

D : Depth. The most outer dimension excluding terminal portion.

H : Height. The minimum dimension if there are variances.

■ TACT Switch™ Cautions ·······335

Note

•marks in "Available for automotive use" indicate that all of the series products can work at the operating temperature range from -40°C to +85°C.

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Sharp Feeling Soft Feeling Snap-in

Type
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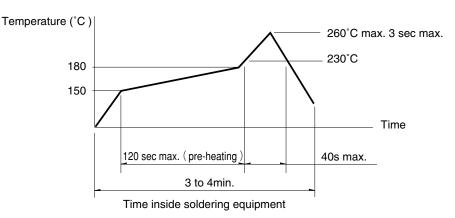
Products

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2ϕ CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



Notes

- 1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Conditions for Auto-dip

Available for Snap-in Type and Radial Type (Except, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

■ Manual Soldering (Except SKRT Series)

Condition			
350°C max.			
3s max.			
60W max.			

Sharp Feeling
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Notes

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT Switch $^{\text{TM}}$.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)

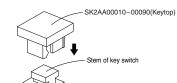
Product Line of Knobs

Unit:mm

Annii aabia waadal	D:	mensions		Label dimensions		
Applicable model	ווט	mensions	Color	Model		(Unit:mm)
			Keytop			
SKHH Applicable to joint stem type		\$2 \$2 \$3 \$3	Red Blue Ivory Black Yellow	SK2AA00410 SK2AA00420 SK2AA00430 SK2AA00440 SK2AA00450		
				Сар		
			Clear	SK2AA00510		□10
SKHC SKQE		Cap Key top	Keytop		Keytop+Cap	L.F.
Applicable to joint stem type			Red Blue Ivory Black	SK2AA00010 SK2AA00020 SK2AA00030 SK2AA00040	SK2AA00060 SK2AA00070 SK2AA00080 SK2AA00090	Thickness 0.1
				Сар		
		91 4.7	Clear	SK2AA00540		□6
SKEG		Cap	Keytop		Keytop+Cap	LRO5 /
		Key top	Red Blue Ivory	SK2AA00310 SK2AA00320 SK2AA00330	SK2AA00360 SK2AA00370 SK2AA00380	
Applicable to joint stem type			Black Yellow	SK2AA00340 SK2AA00350	SK2AA00390 SK2AA00400	Thickness 0.1

Notes

- 1. The knob will be delivered together with the switch but packed separately.
- The label is not included.
 For SK2AA00010 to SK2AA00090 types, please check the mounting direction.



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Sharp Feeling Soft Feeling

Snap-in Type Surface Mount Type

Radial Type