TACT Switch™ 1.5mm Height Sidepush™ (Surface Mount Type)

SKRE Series



Horizontal type with 3.9×3.55×1.5mm dimension.

Detector

Push

Slide

Rotary

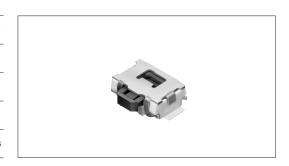
Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-**Products**



Product Line

Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Guide bosses	Minimum order unit (pcs.)
SKRELHE010	1.57N	- Horizontal	0.2	50mA 12V DC	10 <i>μ</i> A 1V DC	100,000cycles	100mΩ max.	Without	5,000
SKRELFE010	2.16N								
SKRELJE010	1.57N							With	
SKRELGE010	2.16N								

Packing Specifications

Taping Unit:mm Reel size ø380

Numbe	er of package	Tape	Export package		
1 reel	1 case /Japan	1 case /export packing	width (mm)	measurements (mm)	
5,000	50,000	50,000	12	401×401×214	

Feeling

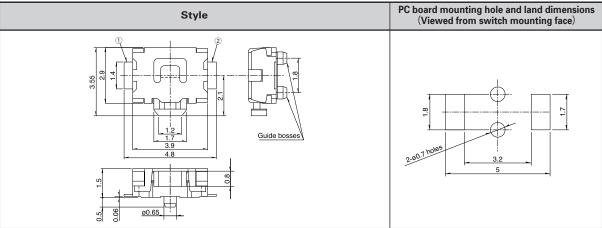
Sharp Feeling

Snap-in Type

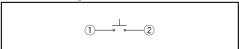
Surface **Mount Type**

Radial Type

Dimensions Unit:mm



Circuit Diagram



Notes

- 1. Please place purchase orders per minimum order unit N (integer).
- 2. For ϕ 330mm diameter reel requirements, please contact us.

Refer to P.334 for soldering conditions.

List of Varieties

Sharp Feeling Type

Push
Slide
Rotary

Encoders Power

Dual-in-line Package Type

TACT Switch™

Custom-Products

Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type Radial

Type

Sna	arp Fee	eling i	ype												
	Series		SKHU	SKSC	SKRE	SKRT	SKRV	SKRH	SKQU	SKRG	SKQK	SKQN	SKRC		
	Photo		40				9			£ 0	***	200	888		
	Туре				Su	ırface moı	unt				Ra	dial			
	Features		Dust-proof type is available		orofile Ital type	Horizontal type	4–direct	ion switc switch	h+push	Round terminal type	_	Round terminal Horizontal type	Water- proof		
Oper	Vertica		•		_			•	•	•	•	_	•		
ating ction			_	•	•	•						•	_		
		w	6.2	3.5	3.9	4.5	6.45	7.35		46.0	□6.6	7.3	φ9		
	nsions m)	D	6.3		3.55		6.4	7.5	□10	φ6.2		6.85			
		Н	2.5	1.25	1.5	3.3	4	5	7.1	4.3	5	7.1	13		
foi	ation rce rage	1N 5N	1	‡	‡	•	for res	e relevant pective p escriptior	roduct	1	‡	‡	1		
Tra	Travel (mm)		0.25		0.2		See the relevant pages for respective product descriptions 0.25								
Grou	Ground terminal				_	•		•							
	Operating temperature range		−20°C to +70°C SKRV/QK												
ter			-30°C to +85°C												
Auto	Automotive use		0							• - • -					
Elec	Insula resist	ation tance					100M	Ω min. 10	00V DC						
Electrical performance		age oof	250V AC for 1min. SKSC/RE/RV/RH: 100V AC for 1min.												
	Vibra	ation		10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively											
Durability	Lifet	time		Shall be in accordance with the individual specification.											
Envi	Co	old	-30±2°C for 96h												
Environmental performance	Dry heat			80±2°C for 96h											
ental	Damp heat			60±2°C, 90 to 95%RH for 96h											
	Page		316	318	319	320	483	484	485	321	323	322	324		

W: Width. The total dimension excluding terminal portion.

D : Depth. The total dimension excluding terminal portion.
H : Height. The minimum dimension if there is difference in product variety.

■ TACT Switch[™] Soldering Conditions ·······334

TACT Switch™ Cautions
 Product Line of Knobs for TACT Switch™

335
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Notes

- 1. The automotive operating temperature range to be individually discussed upon request.
- 2. ○marks in "Available for automotive use" indicate that some of the series products can work at the operating temperature range from -40°C to +85°C, ●marks in "Available for automotive use" indicate that all of the series products can work at the operating temperature range from -40°C to +85°C.

Detector

Push

Slide

Rotary

Encoders

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TACT Switch™

Custom-

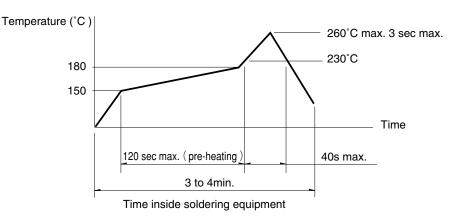
Products

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2ϕ CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



Notes

- 1. The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Conditions for Auto-dip Available for Snap-in Type and Radial Type

(Except, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

■ Manual Soldering (Except SKRT Series)

Condition
350°C max.
3s max.
60W max.

Sharp Feeling
Soft Feeling
Snap-in Type
Surface Mount Type
Radial Type

Notes

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT Switch™.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)