## TACT Switch™ 5.2mm Square Low-profile (Surface Mount Type)

SKQG Series

RoHS compliant

Detector

Push

Slide

Rotary

Encoders

Power Dual-in-line

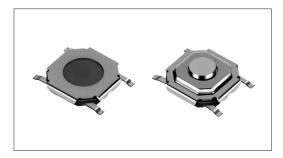
Package Type TACT Switch<sup>™</sup> Custom-Products

Sharp Feeling Soft Feeling Snap-in

Type Surface Mount Type

Radial Type

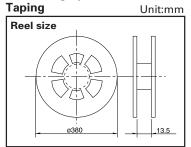
## Available in two types, 0.8mm height without stem or 1.5mm height with stem.



#### Product Line

FIDUUCLE										
Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem	Minimum order unit (pcs.)	Drawing No.
SKQGAEE010	0.98N					500,000cycles		Without stem	5,000	1
SKQGAAE010	1.57N					JUU, UUUL Y LIES				
SKQGACE010	2.55N		rtical 0.25 50mA 10μA 10μA 10μA 100mΩ max.							
SKQGAFE010	0.98N	Vertical								
SKQGABE010	1.57N			20		500,000cycles		With	4,000	2
SKQGADE010	2.55N					100.000000000		stem		
SKQGAKE010	3.43N					100,000cycles				

## Packing Specifications



	Numb	er of package	Tape	Export package		
Series	1 reel	1 case /Japan	1 case /export packing	width (mm)	measurements (mm)	
SKQGAA SKQGAC SKQGAE	5,000	50,000	50,000	12	404 × 404 × 014	
SKQGAB SKQGAD SKQGAF SKQGAK	4,000	40,000	40,000	12	401×401×214	

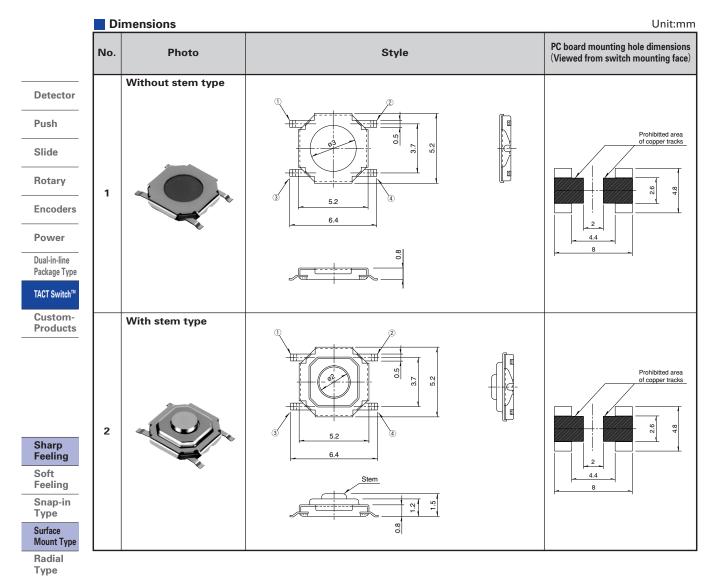
### Notes

1. Please place purchase orders per minimum order unit N (integer).

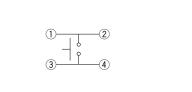
2. For  $\phi$  330mm diameter reel requirements, please contact us.







### Circuit Diagram







# List of Varieties

#### Sharp Feeling Type

	<u> </u>	агр гее	sing i	ype										
		Series		SKQB	SKQE	SKHC	SKSH	SKRW	SKRM	SKRB	SKRR	SKQG	SKSK	SKSD
or	Photo						٩							
_	Туре			Snap–in Surface mount							I	1		
_	Features		Water-proof Horizontal type	ater-proof Long forizontal Life —		Low-profile			Low-profile and long life	Low-profile	Double	e action		
	Ope dire	Vert	tical		•	•	•	•	•	•	•	•	•	•
	Operating direction	Horiz	ontal	•		I								
	<u> </u>		w	11.5			3.3				7.5		3.5	4.1
		nsions	D	11.9	□12		2.9	3.7	□4.5	□4.8	7	□5.2	3.2	3.9
	( <b>mm</b> )		н	11.3	4.3		0	35	0.4	0.55	0.6	0.8	0	.6
			1N				0.			•	•••• ↑	•		
_	Opera for cove		5N	•	\$	ļ	\$	\$	\$	Ļ	Ļ	Ļ	respectiv	rant pages for e product iptions
	Travel (mm)			0.3		0.	15	0.		- 0.25		See the relevant pages for respective product descriptions		
	Ground terminal			0.2 0.2 descriptions										
	Operating temperature rangeAutomotive usePerformer resistanceInsulation resistanceVoltage proof													
_			$-30^{\circ}$ C to $+85^{\circ}$ C											
_			• - • - • -											
			100MΩ min. 100V DC											
			250V AC for 1min. SKSH/RW/RB/RR/SK/SD : 100V AC for 1min.											
		Vibra			10	0 to 55 to in t	10Hz/min., the amplitude is 1.5mm for all the frequencies, the 3 direction of X, Y and Z for 2hours respectively							
	Durability	Lifet	time		Shall be in accordance with individual specifications.									
	Envi			−30±2°C for 96h										
	Environmental performance	Dry heat			80±2°C for 96h									
	ental ince	Damp	heat				60±2℃, 90 to 95%RH for 96h							
							1							

 $\begin{array}{l} W: Width. The most outer dimension excluding terminal portion. \\ D: Depth. The most outer dimension excluding terminal portion. \\ H: Height. The minimum dimension if there are variances. \end{array}$ 

● TACT Switch <sup>™</sup> Soldering Conditions	
● TACT Switch <sup>™</sup> Cautions	
● Product Line of Knobs for TACT Switch <sup>™</sup> ······	

### Notes

1. The automotive operating temperature range to be individually discussed upon request.

Omarks in "Available for automotive use" indicate that some of the series products can work at the operating temperature range from -40°C to +85°C, Omarks in "Available for automotive use" indicate that all of the series products can work at the operating temperature range from -40°C to +85°C.



Detector

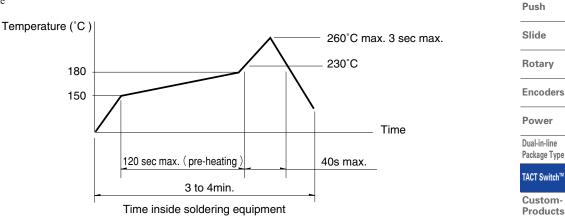
# Soldering Conditions

#### Condition for Reflow

#### Available for Surface Mount Type.

1. Heating method: Double heating method with infrared heater.

- 2. Temperature measurement: Thermocouple 0.1 to  $0.2\phi$  CA (K) or CC (T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



#### Notes

- The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

## Conditions for Auto-dip

Available for Snap-in Type and Radial Type

(Except, SKHL, SKQJ, SKQK, SKEG series)

ltems	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

#### Manual Soldering (Except SKRT Series)

Items	Condition				
Soldering temperature	350°Cmax.				
Duration of soldering	3s max.				
Capacity of soldering iron	60W max.				

Sharp Feeling
Soft Feeling
Snap-in Type
Surface Mount Type
Radial Type

#### Notes

- 1. Consult with us for availability of TACT Switch<sup>™</sup> washing.
- 2. Prevent flux penetration from the top side of the TACT Switch<sup>™</sup>.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81.
  - (EC-19S-8 by TAMURA Corporation, or equivalents.)

