

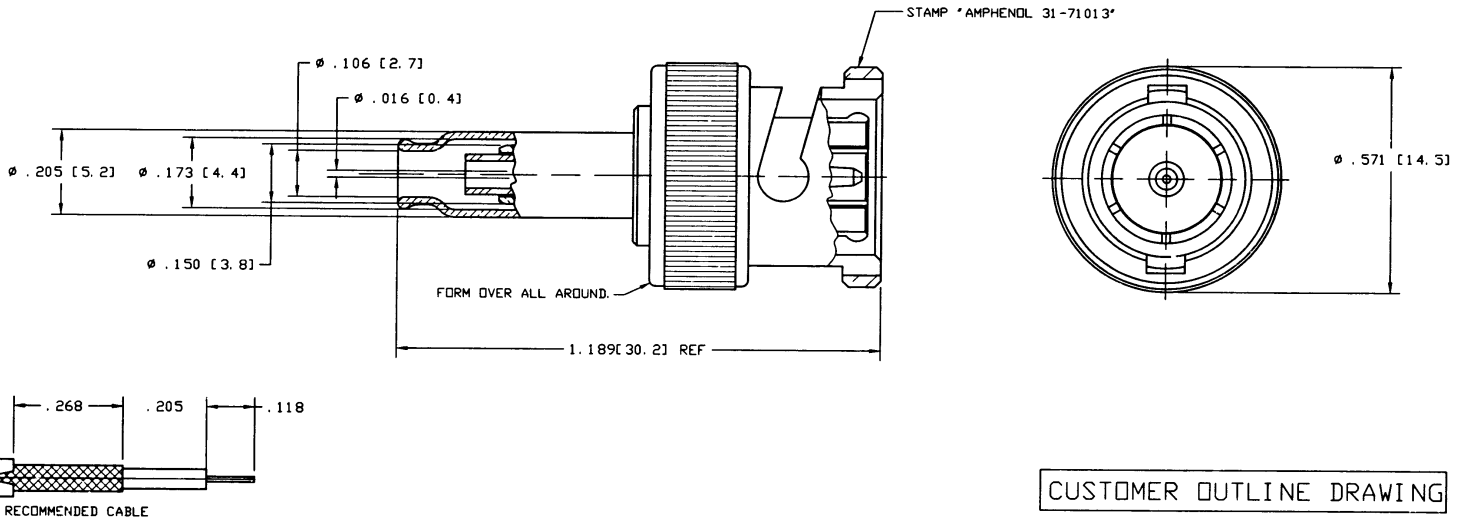
NOTES:

1. MATERIALS OF CONSTRUCTION:
SHELL, BODY, FERRULE, RETAINER RING & WASHER = BRASS, NICKEL PLATED .00001 MIN.
SPRING = COPPER, NICKEL PLATED .00002 MIN.
CONTACT = BRASS, GOLD PLATED.
SLEEVE AND INSULATOR = DELRIN, COLOR NATURAL.
GASKET = RUBBER, COLOR RED.
2. HANDLE ALL ITEMS CAREFULLY TO AVOID DAMAGING THIN SECTIONS.
3. PACKAGE THIS CONNECTOR IN BAG.
4. DO NOT SCALE THIS DRAWING.
5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.
6. CUSTOMER NOTE: WHEN SOLDERING CONTACT TO CABLE, ROSIN CORE SOFT SOLDER PER QQ-S-571 Sn 60 IS RECOMMENDED. WHEN CRIMPING CONTACT TO CABLE, CRIMP WITH AMPHENOL TOOL 227-944 (M22520/5-01) AND DIE SET 227-1221-09, CAVITY 'B' (M22520/5-09, CLOSURE 'B'). (OR CTL-2, .068 HEX)
7. CRIMP WITH AMPHENOL TOOL 227-944 (M22520/5-01) AND DIE SET 227-1221-09 CAVITY 'A' (M22520/5-09 CLOSURE 'A'). (OR CTL-2, .178 HEX)

31-71013-RFX

REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	RELEASE TO MFG.	10/2/91	38063	DR
	B	SEE SHEET 1	11/11/98	42704	CPM
	C	SEE SHEET 1	12/17/99	46277	CPM



CUSTOMER OUTLINE DRAWING

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:
 2 PLACE DECIMAL ±.015 (0.381 mm)
 3 PLACE DECIMAL ±.005 (0.127 mm)
 ANGLES ± 1°
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MATERIAL	DRAWN	DATE	TITLE
REFERENCE	T. ALBERA	4/23/91	BNC CRIMP PLUG FOR RG-179, 187 CABLE 75 OHM
EAR 962370	ENGINEER	DATE	Amphenol Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A. 06810
EAR 967069-0	D. ROYCE	9/13/91	SCALE: 4:1 SHEET 2 OF 2
	APPROVED	DATE	
	D. ROYCE	9/13/91	
	CAD FILE		
	H:\DEPT611\BNC\031\ASSY\71013\RFXSHT1	CODE ID	DWG SIZE
		74868	B
		DRAWING NO.	31-71013-RFX
		ISSUE	C