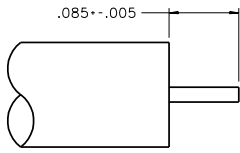
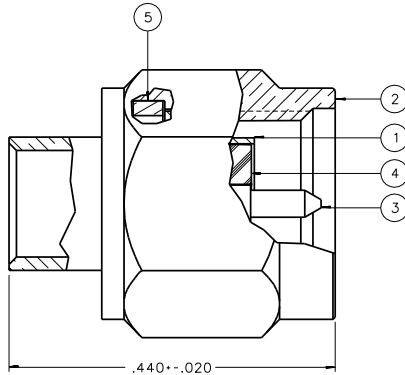


PART NUMBER	ITEM ① BODY	ITEM ② NUT	ITEM ③ CONTACT	ITEM ④ INSULATOR	ITEM ⑤ RETENTION SPRING
142-0694-001	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BERYLLIUM COPPER UNPLATED
142-0694-002	BRASS GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BERYLLIUM COPPER UNPLATED
142-0694-004	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	COPPER SILVER PL .00005 MIN OVER COPPER PL .000075 MIN	TEFLON	BERYLLIUM COPPER UNPLATED
142-0694-006	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	BERYLLIUM COPPER UNPLATED

DRAWING NO. C - 142-0694-001/010	
REVISIONS	
ENGINEERING RELEASE	
01 11-22-88	J R A A 12-01-88 E C O 23719
VERSION UPDATE	
02 10-17-89	J R A A 10-19-89 E C O 24161
ADDED: MOISTURE RESISTANCE. 115°C HIGH TEMP TO THERMAL SHOCK SPEC.	
03 06-06-90	J R A A 7-2-90 E C O 24437
CHANGED: 10GHZ WAS 9 TO 12 GHZ. .085+- .005 WAS .085+- .015. DELETED: .331+- .010	
04 11-17-90	R R A A 11-29-90 H B W E C O 24974
VERSION UPDATE	
5 9-1-91	R R A A 8-5-91 H B W E C O 40498
VERSION UPDATE	
5a 1-14-00	R R A A 3-22-00 H B W E C N 46900
ADDED: P/N 142-0694-002	
5b 4-14-00	R R A A E C N 47083
ADDED: P/N 142-0694-004	
* REVISION NUMBER FOLLOWED BY AN ALPHA * * CHARACTER INDICATES DRAWING CLARIF * * CATION OR PART NUMBER ADDITION ONLY * *****	
5c 8-14-02	R R A A 8-29-02 H B W E C N 48516



CABLE STRIP DIMENSIONS



NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS  
 FREQUENCY RANGE: 0-18 GHZ  
 VSWR: 1.05+- .008F MAX (F IN GHZ)  
 WORKING VOLTAGE: 500 VRMS MAX AT SEA LEVEL  
 DIELECTRIC WITHSTANDING VOLTAGE: 1500 VRMS MIN AT SEA LEVEL  
 INSULATION RESISTANCE: 5000 MEGOHM MIN  
 CONTACT RESISTANCE:  
 CENTER CONTACT - INITIAL 2.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX  
 OUTER CONDUCTOR - INITIAL 0.5 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE  
 BODY TO CABLE - 0.5 MILLIOHM MAX  
 CORONA LEVEL: 375 VOLTS MIN AT 70,000 FEET  
 INSERTION LOSS: .03V/F (F IN GHZ) AT 10 GHZ  
 RF LEAKAGE: -90 DB MIN AT 2 TO 3 GHZ  
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 1000 VRMS AT 5 TO 7.5 MHZ

MECHANICAL:  
 ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX  
 MATING TORQUE: 3-5 INCH POUNDS  
 COUPLING PROOF TORQUE: 8 INCH-POUNDS MIN  
 COUPLING NUT RETENTION: 60 LBS MIN  
 CONTACT RETENTION: NOT APPLICABLE  
 CABLE ACCEPTABILITY: RG 402 DIA .141 SEMIRIGID  
 CABLE HEX CRIMP SIZE: NOT APPLICABLE  
 CABLE RETENTION: 60 LBS MIN AXIAL FORCE  
 55 INCH-OUNCE MIN TORQUE  
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:  
 (MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)  
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B,  
 EXCEPT 115° C HIGH TEMP  
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C  
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B  
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I  
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION D  
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSI 14.5M - 1982

"μ STATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY E J	DATE 2-16-87	299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832
DECIMALS _____ mm	CHECKED BY	DATE	
.XXX _____	APPROVED BY TAK	DATE 11-22-88	TITLE PLUG ASSEMBLY, STRAIGHT CABLED SMA, RG 402
MATL _____	APPROVED BY RJS	DATE 11-28-88	CODE NO.
FINISH _____	RELEASE DATE	12-1-88	DRAWING NO. C - 142-0694-001/010
			SCALE 10:1 U/M INCH SHEET 2 OF 2