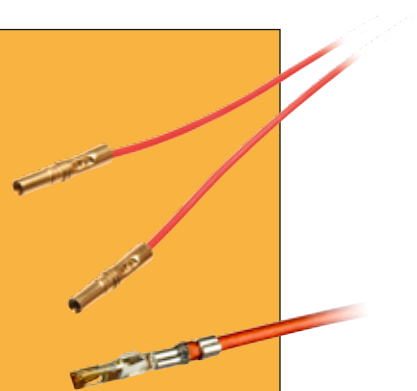


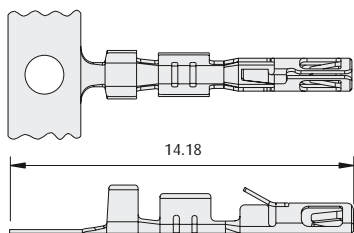
Datamate Connectors

Female Crimp Contacts

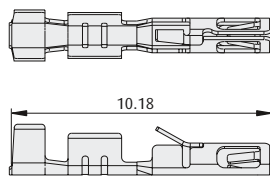
- ❖ Spare crimp contacts, for use with L-Tek, J-Tek and Mix-Tek female connectors.
- ❖ For crimp tools see pages 77 to 79.
- ❖ M83 crimp contacts have two additional ident grooves.



TRIO-TEK

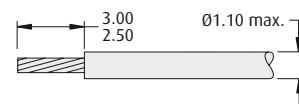


REELED



LOOSE

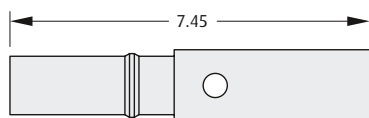
WIRE STRIPPING DETAILS



See page 30 for full connector information.

L-TEK, J-TEK, MIX-TEK

Large Bore (22 AWG):



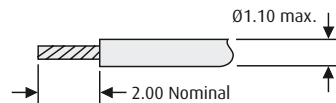
Small Bore (24-28 AWG):



SMALL BORE IDENT GROOVE

See pages 20, 29, 31 to 33, 52 for full connector information.

WIRE STRIPPING DETAILS



HOW TO ORDER

M8X - XXX 00 XX

SERIES CODE	
M80	Datamate (pages 20, 29 to 33, 52)
M83	M83 Datamate (pages 70, 71)

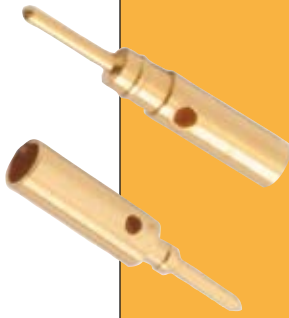
FINISH	
01	Gold + Tin (M80-01x)
05	Gold
42	Gold + Tin (M80-2xx)

TYPE			
011	Large Bore for L-Tek, J-Tek, Mix-Tek	254	Reeled 26-28 AWG for Trio-Tek (M80 only)
013	Small Bore for L-Tek, J-Tek, Mix-Tek	283	Loose 22-24 AWG for Trio-Tek (M80 only)
253	Reeled 22-24 AWG for Trio-Tek (M80 only)	284	Loose 26-28 AWG for Trio-Tek (M80 only)

All dimensions in mm.

www.harwin.com





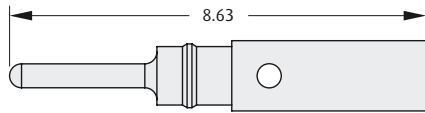
Datamate Connectors

Male Crimp Contacts

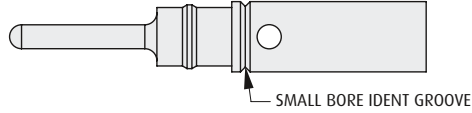
- ❖ Spare crimp contacts, for use with L-Tek and J-Tek male connectors.
- ❖ For crimp tools, see pages 77 to 79.

L-TEK

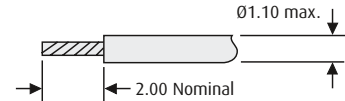
Large Bore (22 AWG):



Small Bore (24-28 AWG):



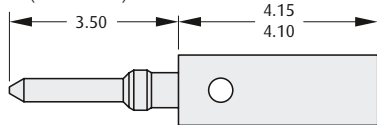
WIRE STRIPPING DETAILS



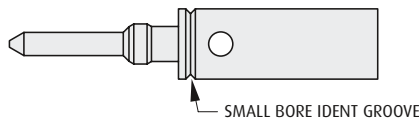
See page 25 for full connector information.

J-TEK

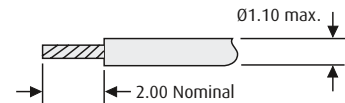
Large Bore (22 AWG):



Small Bore (24-28 AWG):



WIRE STRIPPING DETAILS



See pages 40 to 43 for full connector information.

HOW TO ORDER

M8X - XXX 00 XX

SERIES CODE	
M80	Datamate

FINISH	
05	Gold

TYPE			
040	Large Bore for L-Tek	194	Large Bore for J-Tek
041	Small Bore for L-Tek	195	Small Bore for J-Tek

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All dimensions in mm.

