Vishay Sfernice



Multi-Turn Surface Mount 1/4" Square Cermet Trimmers, Fully Sealed



The TS63 multiturn trimmer has been designed for use in PCB surface mounting applications.

Three variations are available according to the positioning of the control screw and contact positions.

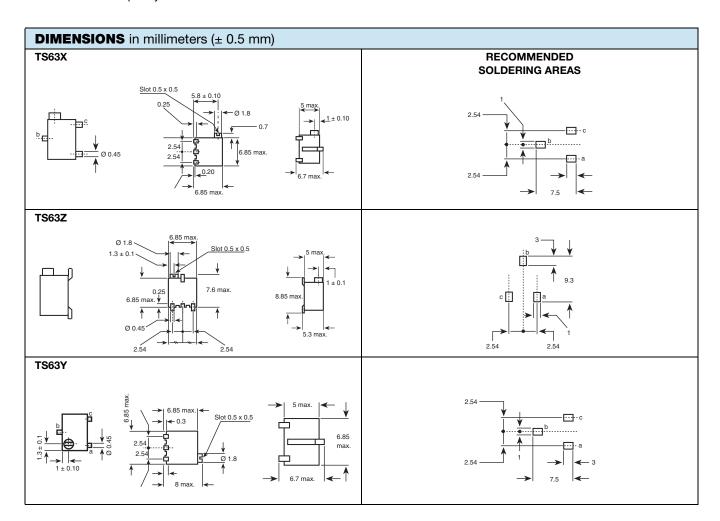
The cermet track gives a high stability performance with an extended ohmic capacity of 10 Ω to 2 M Ω .

FEATURES

- 0.25 W at 70 °C
- Industrial grade



- Multi-turn operation
- A low contact resistance variation (down to 2 % Rn)
- Low end contact resistance (1 Ω typical)
- Full sealing
- Tests according to CECC 41000 or IEC 60393-1
- Compliant to RoHS Directive 2002/95/EC





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ELECTRICAL SPECIFICATI	IONS					
Resistive Element		Cermet				
Electrical Travel		14 turns ± 2				
Resistance Range		10 Ω to 2 M Ω				
Standard Series		1 - 2 - 5				
Tolerance	Standard	± 10 %				
Or	n Request	± 5 %				
Circuit Diagram		$ \begin{array}{c} a \\ \bigcirc \\ (1) \end{array} $ $ \begin{array}{c} b \\ \bigcirc \\ \downarrow \\ (2) \end{array} $ $ \begin{array}{c} c \\ \bigcirc \\ (3) \end{array} $				
Linear		0.25 W at 70 °C				
Power Rating		0.25 NO 0.125 0 0 50 70 100 155 AMBIENT TEMPERATURE IN °C				
Temperature Coefficient		See Standard Resistance Element Data table				
Limiting Element Voltage		250 V				
Contact Resistance Variation (Typic	cal)	2 % Rn or 2 Ω				
End Resistance Typical)		1 Ω				
Dielectric Strength (RMS)		1000 V				
Insulation Resistance		$10^6\mathrm{M}\Omega$				

MECHANICAL SPECIFICATIONS	
Mechanical Travel	15 turns ± 5
Operating Torque (max. Ncm)	1.5
End Stop Torque	Clutch action
Unit Weight (max. g)	0.5
Wiper (Actual Travel)	Positioned at approx. 50 %

ENVIRONMENTAL SPECIFICATIONS		
Temperature Range	- 55 °C to + 155 °C	
Climatic Category	55/125/56	
Sealing	Sealed container IP67	
MSL Level	1	

SOLDERING RECOMMENDATIONS

Recommended reflow profile 2, see Application Note www.vishay.com/doc?52029

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PERFORMANCES				
TESTS	CONDITIONS		TYPICAL VAL	UES AND DRIFTS
12313	CONDITIONS	$\Delta R_{T}/R_{T}$ (%)	$\Delta R_{1-2}/R_{1-2}$ (%)	OTHER
Electrical Endurance	1000 h at rated power 90'/30' - ambient temp. 70 °C	± 1 %	± 2 %	Contact res. variation: < 1 % Rn
Climatic Sequence	Phase A dry heat 125 °C Phase B damp heat Phase C cold - 55 °C Phase D damp heat 5 cycles	± 2 %	± 3 %	
Damp Heat Steady State	40 °C 93 % RH 56 days	± 2 %	± 3 %	Dielectric strength: 1000 V_{RMS} Insulation resistance: > $10^4 \ M\Omega$
Charge of Temperature	- 55 °C to + 125 °C 5 cycles	± 1 %		$\Delta V_{1-2}/\Delta V_{1-3} \le \pm 2 \%$
Mechanical Endurance	200 cycles at rated power	\pm (2 % + 3 Ω)		Contact res. variation: < 3 % Rn
Shock	50 g's at 11 ms 3 successive shocks in 3 directions	± 1 %		$\Delta V_{1-2}/\Delta V_{1-3} \le 1 \%$
Vibration	10 Hz to 55 Hz 0.75 mm or 10 <i>g</i> 's for 6 h	± 1 %		$\Delta V_{1\text{-}2}/\Delta V_{1\text{-}3} \leq \pm \ 2 \ \%$

STANDARD		LINEAR LAW			
RESISTANCE VALUES	MAX. POWER AT 70 °C			- 55 - 6	
Ω	W	V	mA	ppm/°C	
10	0.25	1.58	158		
20	0.25	2.23	112		
50	0.25	3.53	77		
100	0.25	5.00	50		
200	0.25	7.07	35		
500	0.25	11.2	22		
1K	0.25	15.8	15.8		
2K	0.25	22.3	11.2		
5K	0.25	35.3	7.1		
10K	0.25	50.0	5.0	± 100	
20K	0.25	70.7	3.5		
25K	0.25	79.0	3.2		
50K	0.25	112	2.2		
100K	0.25	158	1.6		
200K	0.25	224	1.1		
250K	0.25	250	1.1		
500K	0.13	250	0.50		
1M	0.06	250	0.25		
2M	0.03	200	0.125		

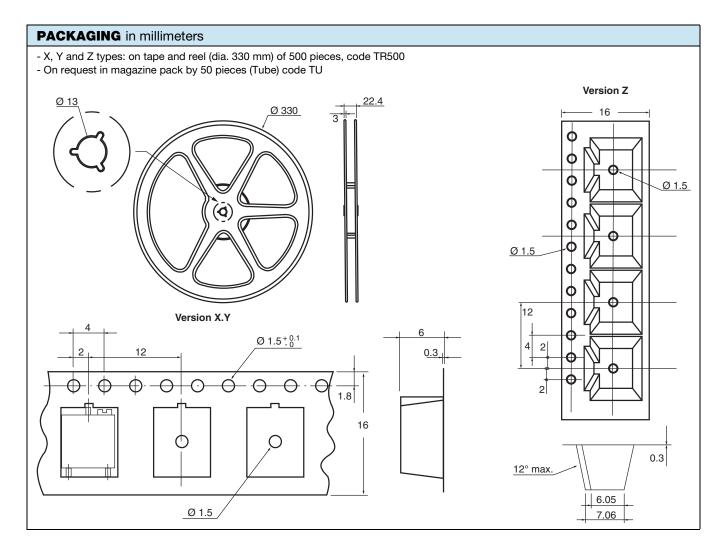
MARKING

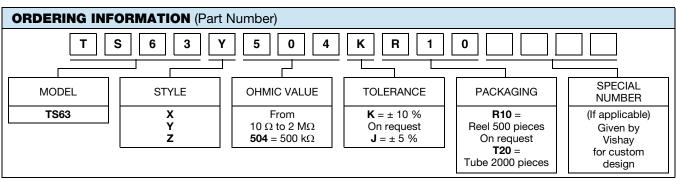
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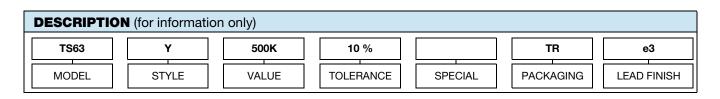


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