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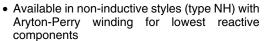


# Wirewound Resistors, Military, MIL-PRF-18546 Qualified, Type RE, Aluminum Housed, Chassis Mount



### **FEATURES**

- Molded construction for total environmental protection
- Complete welded construction
- Meets applicable requirements of MIL-PRF-18546







- Mounts on chassis to utilize heat-sink effect
- Excellent stability in operation (< 1 % change in resistance)

STAND	STANDARD ELECTRICAL SPECIFICATIONS									
GLOBAL MODEL	HISTORICAL MODEL	MIL-PRF- 18546 TYPE	POWER RATING P <sub>25 °C</sub> W		RESISTANCE RANGE MIL. RANGE SHOWN IN BOLD FACE $\Omega$					
			DALE	MILITARY	± 0.05 %, ± 0.1 %	± 0.25 %	± 0.5 %	± 1 %, ± 2 %, ± 5 %	g	
RH005	RH-5	RE60G	7.5 (5)	5	0.5 - 6.75K -	0.1 - 8.6K -	0.05 - 8.6K -	0.02 - 24.5K <b>0.10 - 3.32K</b>	3	
NH005	NH-5	RE60N	7.5 (5)	5	0.5 - 2.32K -	0.1 - 3.27K -	0.05 - 3.27K -	0.05 - 12.75K <b>1.0 - 1.65K</b>	3.3	
RH010	RH-10	RE65G	12.5 (10)	10	0.5 - 12.7K -	0.1 - 16.69K -	0.05 - 16.69K -	0.01 - 47.1K <b>0.10 - 5.62K</b>	6	
NH010	NH-10	RE65N	12.5 (10)	10	0.5 - 4.45K -	0.1 - 5.54K -	0.05 - 5.54K -	0.05 - 23.5K <b>1.0 - 2.8K</b>	8.8	
RH025	RH-25	RE70G	25	20	0.5 - 25.7K -	0.1 - 32.99K -	0.05 - 32.99K -	0.01 - 95.2K <b>0.10 - 12.1K</b>	13	
NH025	NH-25	RE70N	25	20	0.5 - 9.09K -	0.1 - 12.8K -	0.05 - 12.8K -	0.05 - 47.6K <b>1.0 - 6.04K</b>	16.5	
RH050	RH-50	RE75G	50	30	0.5 - 73.4K -	0.1 - 96K -	0.05 - 96K -	0.01 - 273K <b>0 .10 - 39.2K</b>	28	
NH050	NH-50	- RE75N	50	30	0.5 - 26K -	0.1 - 36.7K -	0.05 - 36.7K -	0.05 - 136K <b>1.0 - 19.6K</b>	35	
RH100	RH-100	- RE77G	100	75	0.5 - 90K -	0.1 - 90K -	0.05 - 90K -	0.05 - 90K <b>0.05 - 29.4K</b>	350	
NH100	NH-100	- RE77N	100	75	0.5 - 37.5K -	0.1 - 37.5K -	0.05 - 37.5K -	0.05 - 37.5K <b>1.0 - 14.7K</b>	385	
RH250	RH-250	- RE80G	250	120	0.5 - 116K -	0.1 - 116K -	0.05 - 116K -	0.05 - 116K <b>0.10 - 35.7K</b>	630	
NH250	NH-250	RE80N	250	120	0.5 - 48.5K -	0.1 - 48.5K -	0.05 - 48.5K -	0.05 - 48.5K <b>1.0 - 17.4K</b>	690	

**Note:** Figures in parentheses on RH-5 and RH-10 indicate wattage printed on parts, new construction allows these resistors to be rated at higher wattage but will **only** be printed with the higher wattage on customer request.

GLOBAL PART NUMBER INFORMATION									
New Global Part Numbering: RH0054R125FC02 (preferred part number format)									
R H 0									
				<del></del>					
GLOBAL MODEL RESISTANCE VALUE		TOLERANCE CODE	PACKAGING	SPECIAL					
RH005 (See "Standard Electrical	L = Milliohm R = Decimal K = Thousand		E02 = Lead (Pb)-free, Card Pack (RH005 - RH050) E01 = Lead (Pb)-free, Skin Pack (RH100 & RH250) Lead (Pb)-free is not available on RE military type	From <b>1 - 999</b>					
Specifications" table above for additional P/N's)	<b>8L000</b> = $0.008$ : <b>15R00</b> = $15 \Omega$		C02 = Tin/Lead, Card Pack (RH005 - RH050) J01 = Tin/Lead, Skin Pack (RH100 & RH250)	as applicable					
Historical Part Number example: RH-5 4.125 $\Omega$ 1 % C02 (will continue to be accepted)									
RH-5		<b>4.125</b> Ω	1 %	C02					
HISTORICAL MODEL		RESISTANCE VALUE	TOLERANCE CODE	PACKAGING					

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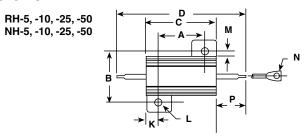
<sup>\*</sup> Pb containing terminations are not RoHS compliant, exemptions may apply

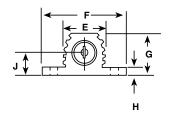


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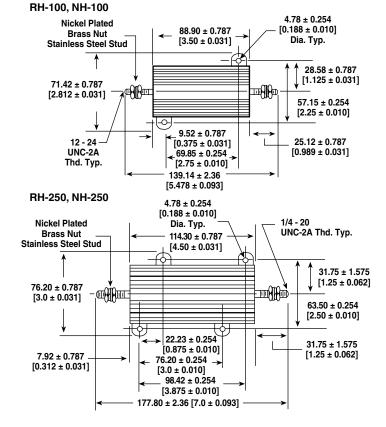
#### **DIMENSIONS**

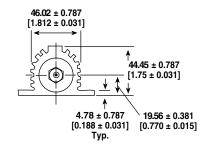


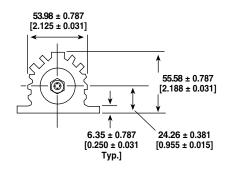


MODEL	DIMENSIONS in millimeters [inches]													
	Α	В	С	D	E	F	G	Н	J	K	L	М	N	Р
RH-5 NH-5	11.28 ± 0.127 [0.444 ± 0.005]	[0.490	15.24 ± 0.7871 [0.600 ± 0.03]	28.58 ± 1.57 [1.125 ± 0.062]	8.48 ± 0.381 [0.334 ± 0.015]	16.41 ± 0.381 [0.646 ± 0.015]	8.13 ± 0.381 [0.320 ± 0.015]	1.65 ± 0.254 [0.065 ± 0.010]	3.38 ± 0.254 [0.133 ± 0.010]	1.98 ± 0.254 [0.078 ± 0.010]	2.36 ± 0.127 [0.093 ± 0.005]	1.98 ± 0.381 [0.078 ± 0.015]	1.27 ± 0.127 [0.050 ± 0.005]	6.76 ± 1.57 [0.266 ± 0.062]
RH-10 NH-10	14.27 ± 0.127 [0.562 ± 0.005]	15.88 ± 0.127 [0.625 ± 0.005]	19.05 ± 0.787 [0.750 ± 0.031]	34.93 ± 1.57 [1.375 ± 0.062]	10.67 ± 0.381 [0.420 ± 0.015]	20.32 ± 0.381 [0.800 ± 0.015]	9.91 ± 0.381 [0.390 ± 0.015]	1.91 ± 0.254 [0.075 ± 0.010]	4.19 ± 0.254 [0.165 ± 0.010]	2.36 ± 0.254 [0.093 ± 0.010]	2.39 ± 0.127 [0.094 ± 0.005]	2.59 ± 0.381 [0.102 ± 0.015]	2.16 ± 0.127 [0.085 ± 0.005]	7.92 ± 1.57 [0.312 ± 0.062]
RH-25 NH-25	18.26 ± 0.127 [0.719 ± 0.005]	19.84 ± 0.127 [0.781 ± 0.005]	26.97 ± 0.787 [1.062 ± 0.031]	49.23 ± 1.57 [1.938 ± 0.062]	13.97 ± .381 [0.550 ± 0.015]	27.43 ± 0.381 [1.080 ± 0.015]	13.87 ± 0.381 [0.546 ± 0.015]	1.91 ± 0.254 [0.075 ± 0.010]	5.87 ± 0.254 [0.231 ± 0.010]	4.37 ± 0.254 [0.172 ± 0.010]	3.18 ± 0.127 [0.125 ± 0.005]	2.92 ± 0.381 [0.115 ± 0.015]	2.16 ± 0.127 [0.085 ± 0.005]	11.13 ± 1.57 [0.438 ± 0.062]
RH-50 NH-50	39.67 ± 0.127 [1.562 ± 0.005]	21.44 ± 0.127 [0.844 ± 0.005]	49.99 ± 0.787 [1.968 ± 0.031]	70.64 ± 1.57 [2.781 ± 0.062]	16.00 ± 0.381 [0.630 ± 0.015]	28.96 ± 0.381 [1.140 ± 0.015]	15.49 ± 0.381 [0.610 ± 0.015]	2.24 ± 0.254 [0.088 ± 0.010]	6.60 ± 0.254 [0.260 ± 0.010]	4.98 ± 0.254 [0.196 ± 0.010]	3.18 ± 0.127 [0.125 ± 0.005]	2.72 ± 0.381 [0.107 ± 0.015]	2.16 ± 0.127 [0.085 ± 0.005]	11.13 ± 1.57 [0.438 ± 0.062]

### **DIMENSIONS**







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For technical questions, contact: ww2bresistors@vishay.com

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TECHNICAL SPECIFICATIONS							
PARAMETER	UNIT	RH RESISTOR CHARACTERISTICS					
Temperature Coefficient	ppm/°C	$\pm$ 100 for 0.1 $\Omega$ to 0.99 $\Omega$ $\pm$ 50 for 1 $\Omega$ to 9.9 $\Omega$ $\pm$ 20 for 10 $\Omega$ and above					
Dielectric Withstanding Voltage	V <sub>AC</sub>	1000 for RH/5, RH-10 and RH/25, 2000 for RH/50, 4500 for RH/100 and RH/250					
Short Time Overload	-	5 × rated power for 5 seconds					
Maximum Working Voltage	V	(P x R) <sup>1/2</sup>					
Insulation Resistance	Ω	10 000 M $\Omega$ minimum dry, 1000 M $\Omega$ minimum after moisture test					
Terminal Strength	lb	5 minimum for RH-5 and RH-10, 10 minimum for all others					
Solderability	-	MIL-PRF-18546 Type - Meets requirements of ANSI J-STD-002					
Operating Temperature Range	°C	- 55/+ 250					

#### **POWER RATING**

Vishay RH resistor wattage ratings are based on mounting to the following heat sink:

RH-5 and RH-10:  $4" \times 6" \times 2" \times 0.040"$  thick aluminum chassis (129 sq. in. surface area) RH-25:  $5" \times 7" \times 2" \times 0.040"$  thick aluminum chassis (167 sq. in. surface area) RH-50:  $12" \times 12" \times 0.059"$  thick aluminum panel (291 sq. in. surface area) RH-100 and RH-250:  $12" \times 12" \times 0.125"$  thick aluminum panel (294 sq. in. surface area)

### **AMBIENT TEMPERATURE DERATING**

Derating is required for ambient temperatures above 25 °C, see the following graph.

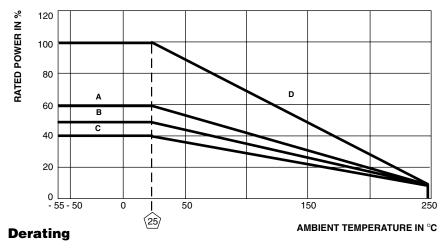
Curves A, B, C apply to operation of unmounted resistors. Curve D applies to all types when mounted to specified heat sink.

A = RH-5 and RH-10 size resistor, unmounted

B = RH-25 size resistor, unmounted

C = RH-50, RH-100 and RH-250 size resistor, unmounted

**D** = All types mounted to recommended aluminum heat sink



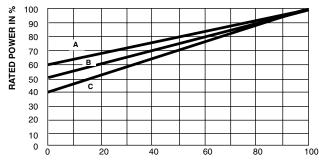
### **REDUCED HEAT SINK DERATING:**

Derating is also required when recommended heat sink area is reduced.

A = RH-5 and RH-10 size resistor

**B** = RH-25 size resistor

C = RH-50, RH-100 and RH-250 size resistor



**Heat Sink Derating** 

% OF RECOMMENDED HEAT SINK AREA

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#### **MATERIAL SPECIFICATIONS**

**Element:** Copper-nickel alloy or nickel-chrome alloy, depending on resistance value

Core: Ceramic, steatite or alumina, depending on physical

size

**Encapsulant:** Silicone molded construction **Housing:** Aluminum with hard anodic coating

End Caps: Stainless steel

**Standard Terminals:** For RH-5 through RH-50 size terminal finish - Tin/lead is 60/40 Sn/Pb w/Nickel underplate & Lead (Pb)-free is Ni/Pd/Au, finish is on copper clad steel core terminal. For RH-100 & RH-250 terminals are threaded stainless steel.

**Note:** Military (RE) parts are only available with tin/lead finish **Part Marking:** DALE, Model, Wattage, Value, Tolerance,

**Date Code** 

### **NH NON-INDUCTIVE**

Models of equivalent physical and electrical specifications are available with non-inductive (Aryton-Perry) winding. They are identified by substituting the letter N for R in the model number (NH-5, for example).

### **SPECIAL MODIFICATIONS**

A number of special modifications to the aluminum housed resistor style are available upon request. Special modifications include:

- · Terminal configurations and materials
- · Resistance values and tolerances
- Low resistance temperature coefficient (RTC)
- · Housing configuration
- · Threaded mounting holes
- · Preconditioning and other additional testing

### **APPLICABLE MIL SPECIFICATIONS**

MIL-PRF-18546 is the military specification covering aluminum housed, chassis mount, power resistors. VISHAY RH and NH resistors are listed as qualified on the MIL-PRF-18546 QPL.

PERFORMANCE							
TEST	CONDITIONS OF TEST	TEST LIMITS					
Thermal Shock	Rated power applied until thermally stable, then a minimum of 15 minutes at - 55 $^{\circ}\text{C}$	$\pm$ (0.5 % + 0.05 Ω) ΔR					
Short Time Overload	5 × rated power for 5 seconds	$\pm$ (0.5 % + 0.05 Ω) ΔR					
Dielectric Withstanding Voltage	1000 V <sub>rms</sub> for RH-5, RH-10 and RH-25; 2000 V <sub>rms</sub> for RH-50 4500 V <sub>rms</sub> for RH-100 and RH-250; duration one minute	$\pm$ (0.2 % + 0.05 Ω) ΔR					
Temperature	250 °C for 2 hours	$\pm$ (0.5 % + 0.05 Ω) $\Delta R$					
Moisture Resistance	MIL-STD-202 Method 106, 7b not applicable	$\pm$ (1.0 % + 0.05 Ω) $\Delta R$					
Shock, Specified Pulse	MIL-STD-202 Method 213, 100 g's for 6 ms, 10 shocks	$\pm$ (0.2 % + 0.05 Ω) $\Delta R$					
Vibration, High Frequency	Frequency varied 10 to 2000 Hz, 20 g peak, 2 directions 6 hours each	$\pm$ (0.2 % + 0.05 Ω) ΔR					
Load Life	1000 hours at rated power, + 25 °C, 1.5 hours "ON", 0.5 hours "OFF"	$\pm$ (1.0 % + 0.05 Ω) $\Delta R$					
Terminal Strength	30 second, 5 pound pull test for RH-5 and RH-10, 10 pound pull test for other sizes, torque test - 24 pound inch for RH-100 and 32 pound inch for RH-250	$\pm (0.2 \% + 0.05 \Omega) \Delta R$					



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