

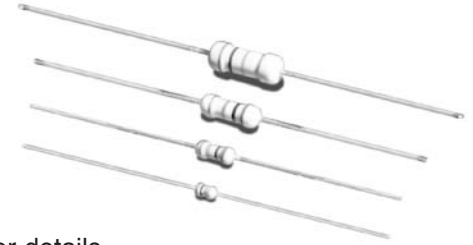


Carbon Film Fixed Resistors

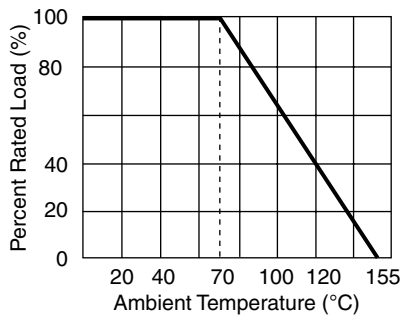
CF Series

FEATURES

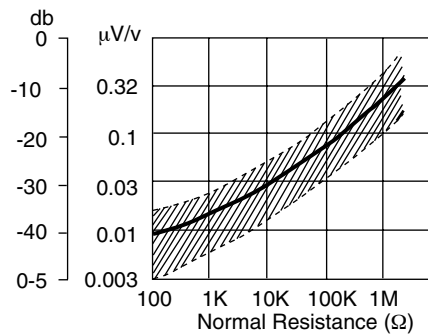
- Temperature Range -55°C ~ +155°C
- ±5% tolerance
- High quality performance at economical prices
- Compatible with automatic insertion equipment
- Flame retardant type available
- Weldable type with copper plated lead wire available
- Values below 1Ω or above 10MΩ are available by special request, please ask for details



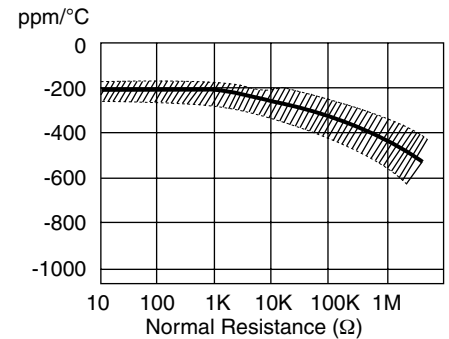
DERATING CURVE



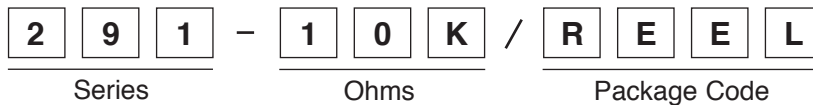
CURRENT NOISE



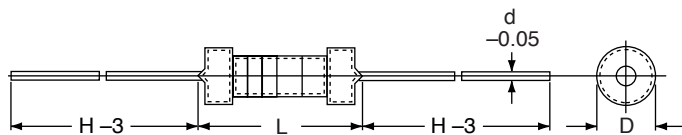
TEMPERATURE COEFFICIENT



PART NUMBERING SYSTEM



SERIES, WATTAGE, SIZE, VOLTAGE, DIMENSIONS, AND AVAILABLE PACKAGING



Code:	Package:
	Bulk
/REEL	Tape and Reel
/AP	Ammo Pack

Series	Watts	Size	Voltage (max.)		Dimensions (mm)				Standard Quantities Available		
			W.V.	O.V.	L max.	D max.	H	d	Bulk	Tape and Reel	Ammo Pack
294	1W	Small	500	1,000	12	5.0	28	0.7	1,000	3,000	1,000
299	1/8W	Standard	200	400	3.5	1.85	28	0.45	1,000	5,000	2,000
291	1/4W	Standard	250	500	6.8	2.5	28	0.54	1,000	5,000	1,000
293	1/2W	Standard	350	700	10	3.5	28	0.54	1,000	3,000	1,000

STANDARD VALUES (Ω)

0.5	2.0	4.3	9.1	20	43	91	200	430	910	2K	3.9K	8.2K	18K	39K	82K	180K	390K	820K	1.8M	3.9M	8.2M
1.0	2.2	4.7	10	22	47	100	220	470	1K	2.2K	4.3K	9.1K	20K	43K	91K	200K	430K	910K	2M	4.3M	9.1M
1.1	2.4	5.1	11	24	51	110	240	510	1.1K	2.4K	4.7K	10K	22K	47K	100K	220K	470K	1M	2.2M	4.7M	10M
1.2	2.7	5.6	12	27	56	120	270	560	1.2K	2.7K	5.1K	11K	24 K	51K	110K	240K	510K	1.1M	2.4M	5.1M	15M
1.3	3.0	6.2	13	30	62	130	300	620	1.3K	3K	5.6K	12K	27K	56K	120K	270K	560K	1.2M	2.7M	5.6M	22M
1.5	3.3	6.8	15	33	68	150	330	680	1.5K	3.2K	6.2K	13K	30K	62K	130K	300K	620K	1.3M	3M	6.2M	
1.6	3.6	7.5	16	36	75	160	360	750	1.6K	3.3K	6.8K	15K	33K	68K	150K	330K	680K	1.5M	3.3M	6.8M	
1.8	3.9	8.2	18	39	82	180	390	820	1.8K	3.6K	7.5K	16K	36K	75K	160K	360K	750K	1.6M	3.6M	7.5M	



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XC-600034

Specifications are subject to change without notice. No liability or warranty implied by this information. Environmental compliance based on producer documentation.

Date Revised: 9/28/05



Cement Power Resistors

CF Series

CHARACTERISTICS

Characteristics	Limits		Test Methods (JIS C 5201-1)															
DC. Resistance	Must be within the specified tolerance.		5.1 The limit of error of measuring apparatus shall not exceed allowable range or 5% of resistance tolerance															
Temperature coefficient	Resist. Range	T.C.R. (PPM / °C)	5.2 Natural resistance change per temp. degree centigrade. R2-R1 ———— x106 (PPM/°C) R1(t2-t1) R1: Resistance value at room temperature (t1) R2: Resistance value at room temp.plus 100°C (t2)															
	< 10 Ω 11Ω ~ 99K 100K ~ 1M 1.1M ~ 10M	0 ~ ±350 0 ~ -450 0 ~ -700 0 ~ -1500																
Short time overload	Resistance change rate is ± (1 % + 0.05Ω) Max. with no evidence of mechanical damage		5.5 Permanent resistance change after the application of a potential of 2.5 times RCWV for 5 seconds.															
Insulation Resistance	Insulation resistance is 10,000 MΩ Min		5.6 Resistors shall be clamped in the trough of a 90° metallic V-block and shall be tested at DC potential respectively specified in the above list for 60 +10/ -0 seconds.															
Dielectric withstanding voltage	No evidence of flashover mechanical damage, arcing or insulation break down.		5.7 Resistors shall be clamped in the trough of a 90° metallic V-block and shall be tested at AC potential respectively specified in the table 1 for 60 + 10/-0 seconds.															
Terminal strength	No evidence of mechanical damage.		6.1 Direct load Resistance to a 2.5 kgs direct load for 10 secs. in the direction of the longitudinal axis of the terminal leads. Twist test : Terminal leads shall be bent through 90° at a point of about 6mm from the body of the resistor and shall be rotated through 360° about the original axis of the bent terminal in alternating direction for a total of 3 rotations.															
Resistance to soldering heat	Resistance change rate is ± (1% + 0.05Ω) Max. with no evidence of mechanical damage.		6.4 Permanent resistance change when leads immersed to 3.2 to 4.8 mm from the body in 350 °C ± 10°C solder for 3 ± 0.5 seconds															
Solderability	95 % coverage Min.		6.5 The area covered with a new , smooth clean , shiny and continuous surface free from concentrated pinholes. Test temp. of solder : 245°C ± 3°C Dwell time in solder : 2 ~ 3 seconds															
Temperature cycling	Resistance change rate is ± (1% + 0.05Ω) Max. with no evidence of mechanical damage.		7.4 Resistance change after continuous 5 cycles for duty shown below:															
			<table border="1"> <thead> <tr> <th>Step</th> <th>Temperature</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55°C ±3°C</td> <td>30 mins</td> </tr> <tr> <td>2</td> <td>Room temp.</td> <td>10~15 mins</td> </tr> <tr> <td>3</td> <td>+155°C ±2°C</td> <td>30 mins</td> </tr> <tr> <td>4</td> <td>Room temp.</td> <td>10~15 mins</td> </tr> </tbody> </table>	Step	Temperature	Time	1	-55°C ±3°C	30 mins	2	Room temp.	10~15 mins	3	+155°C ±2°C	30 mins	4	Room temp.	10~15 mins
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4	Room temp.	10~15 mins																
Load life in humidity	Resistance value		7.9 Resistance change after 1,000 hours operating at RCWV with duty cycle of (1.5 hours "on", 0.5 hour "off") in a humidity test chamber controlled at 40°C ± 2°C and 90 to 95 % relative humidity															
	Normal Type	< than 100KΩ >100KΩ		± 3 % ± 5 %														
Load life	Resistance value		7.10 Permanent resistance change after 1,000 hours operating at RCWV with duty cycle of (1.5 hours "on", 0.5 hour "off") at 70°C ± 2°C ambient															
	Normal Type	< than 56KΩ > 56KΩ		± 2 % ± 3 %														

