

Overview

The KEMET Organic Capacitor (KO-CAP) is a tantalum capacitor with a Ta anode and Ta₂O₅ dielectric. A conductive organic polymer replaces the traditionally used MnO₂ as the cathode plate of the capacitor. This results in very low ESR and improved capacitance retention at high frequency. The KO-CAP also exhibits a benign failure mode which eliminates the ignition failures that can occur in standard MnO₂ tantalum types. KO-CAPs may also be operated at steady state voltages up to 90% of rated voltage for part types with rated voltages of ≤10 volts and up to 80% of rated voltage for part types >10 volts with equivalent or better reliability than traditional MnO₂ tantalum capacitors operated at 50% of rated voltage.

The T530 Series KO-CAP offers the same advantages as the T520 Series but also has the added advantages of higher capacitance, 125°C performance capability, higher ripple current handling capability and a lower ESR range. Packaged as multiple anodes to reduce the depth that the signal must penetrate, this parallel arrangement reduces the ESR further still to achieve the highest capacitance and lowest ESR of any other type of surface mount capacitor with typical ESR values as low as 4 mΩ. With reduced ESR, the enhanced capacitance retention at higher frequencies provides the lowest total capacitance and most economical solution for high power applications.

Benefits

- ESR: 4mΩ to 40mΩ
- 125°C maximum operating temperature
- Polymer cathode technology
- High frequency capacitance retention
- Non-ignition failure mode
- Capacitance: 150μF to 1500μF
- 100% accelerated steady state aging
- 100% surge current tested
- Utilizes multiple tantalum anode technology
- Volumetric efficiency
- Use up to 90% of rated voltage (10% derating) for part types ≤10V
- Use up to 80% of rated voltage (20% derating) for part types >10V
- Self-healing mechanism
- EIA standard case sizes

Applications

Typical applications include high speed server, microprocessor decoupling and high ripple current applications.



Environmental Compliance

RoHS Compliant (6/6)* according to Directive 2002/95/EC

*When ordered with 100% Sn Solder

SPICE

For a detailed analysis of specific part numbers, please visit kemet.com for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

Ordering Information

T	530	X	337	M	010	A	T	E005	
Capacitor Class	Series	Case Size	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Failure Rate/Design	Lead Material	ESR Code	Packaging (C-Spec)
T = Tantalum	530 = High Capacitance 125°C Rated Polymer	D = 7343-31 X = 7343-43 Y = 7343-40	First two digits represent significant figures. Third digit specifies number of zeros.	M = ±20%	2R5 = 2.5V 003 = 3V 004 = 4V 006 = 6.3V 010 = 10V 016 = 16V	A = N/A	T = 100% Matte Tin (Sn) Plated H = Tin/Lead (SnPb) Solder Coated (5% Pb minimum) G = Gold Plated	E = ESR Last three digits specify ESR in mOhms. (005 = 5mOhms)	Blank = 7" Reel 7280 = 13" Reel

Performance Characteristics

Item	Performance Characteristics
Operating Temperature	-55°C to 125°C
Rated Capacitance Range	150µF - 1500µF @ 120 Hz/25°C
Capacitance Tolerance	M Tolerance (20%)
Rated Voltage Range	2.5V - 16V
DF(120Hz)	8%
ESR (100kHz)	Refer to Part Number Electrical Specification Table
Leakage Current	≤ 0.1CV (µA) at Rated Voltage after 5 minutes

Qualification

Test	Condition	Characteristics				
Endurance	105°C @ Rated Voltage, 2000 Hrs. 125°C @ 2/3 Rated Voltage, 2000 Hrs.	ΔC/C	Within -20/+10% of initial value			
		DF	≤ Initial Limit			
		DCL	2x IL @ 125°C			
		ESR	2x Initial Limit			
Storage Life	125°C @ 0 Volts, 2000 Hrs.	ΔC/C	Within -20/+10% of initial value			
		DF	Within initial limits			
		DCL	Within 2.0 x initial limit			
		ESR	Within 2.0 x initial limit			
Humidity	60°C, 90% RH, 1000Hr, No Load	ΔC/C	Within -5%/+35% of initial value			
		DF	≤ Initial Limit			
		DCL	Within 3.0 x initial limit			
Temperature Stability	Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +105°C, +25°C.		+25°C	-55°C	+85°C	+125°C
		ΔC/C	IL*	±20%	±20%	±30%
		DF	IL	IL	1.2 x IL	1.5 x IL
Surge Voltage	105°C, 1.32 x Rated Voltage, 33Ω Resistance, 1000 cycles	ΔC/C	Within -20/+10% of initial value			
		DF	Within initial limits			
		DCL	Within initial limits			
Mechanical Shock/Vibration	Mil-Std-202, Meth. 213, Cond. I, 100G Peak Mil-Std-202, Meth. 204, Cond. D, 10Hz to 2000Hz, 20G Peak	ΔC/C	Within ±10% of initial value			
		DF	Within initial limits			
		DCL	Within initial limits			

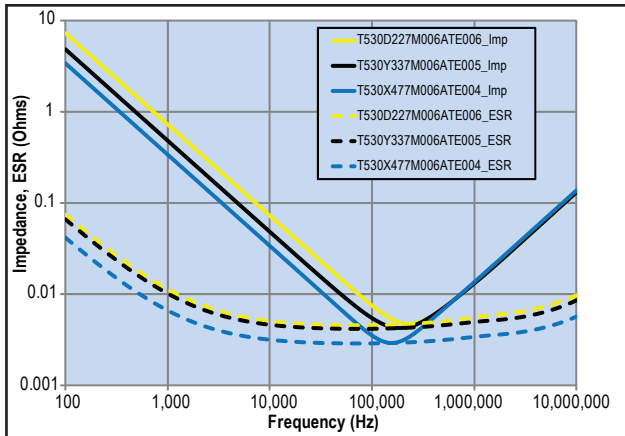
*IL = Initial Limit

Certification

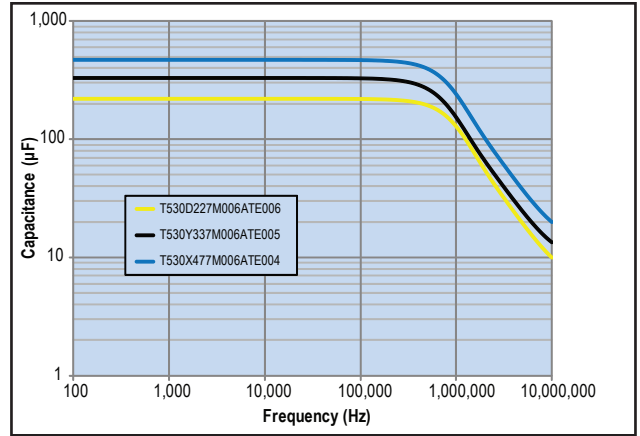
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Electrical Characteristics

ESR vs. Frequency

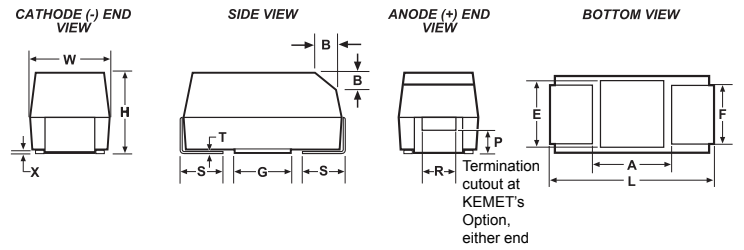


Capacitance vs. Frequency



Dimensions – Millimeters (Inches)

Metric will govern



Case Size		Component												
KEMET	EIA	L*	W*	H*	F* ±0.1 ±(.004)	S* ±0.3 ±(.012)	B* ±0.15 (Ref) ±.006	X (Ref)	P (Ref)	R (Ref)	T (Ref)	A (Min)	G (Ref)	E (Ref)
D	7343-31	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	2.8 ± 0.3 (.098 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	0.9 (.035)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
X	7343-43	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	4.0 ± 0.3 (.157 ± .012)	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	1.7 (.067)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)
Y	7343-40	7.3 ± 0.3 (.287 ± .012)	4.3 ± 0.3 (.169 ± .012)	4.0 (.157) max	2.4 (.094)	1.3 (.051)	0.5 (.020)	0.10 ± 0.10 (.004 ± .004)	1.7 (.067)	1.0 (.039)	0.13 (.005)	3.8 (.150)	3.5 (.138)	3.5 (.138)

Notes: (Ref) – Dimensions provided for reference only. No dimensions provided for B, P or R because low profile cases do not have a bevel or a notch.

*MIL-C-55365/8 specified dimensions

Table 1 – Ratings & Part Number Reference

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp
				+20°C µAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
VDC	120Hz µF	KEMET/EIA	(See below for part options)	+20°C µAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
2.5	470	D/7343-31	T530D477M2R5A(1)E005	118	8	5	7100	3	125
2.5	470	D/7343-31	T530D477M2R5A(1)E006	118	8	6	6500	3	125
2.5	470	D/7343-31	T530D477M2R5A(1)E010	118	8	10	5000	3	125
2.5	560	D/7343-31	T530D567M2R5A(1)E005	140	8	5	7100	3	125
2.5	680	Y/7343-40	T530Y687M2R5A(1)E005	170	8	5	7300	3	125
2.5	680	Y/7343-40	T530Y687M2R5A(1)E006	170	8	6	6600	3	125
2.5	680	D/7343-31	T530D687M2R5A(1)E006	170	8	6	6500	3	125
2.5	680	D/7343-31	T530D687M2R5A(1)E010	170	8	10	5000	3	125
2.5	680	X/7343-43	T530X687M2R5A(1)E006	170	8	6	6700	3	125
2.5	1000	Y/7343-40	T530Y108M2R5A(1)E005	250	8	5	7300	3	125
2.5	1000	Y/7343-40	T530Y108M2R5A(1)E006	250	8	6	6600	3	125
2.5	1000	X/7343-43	T530X108M2R5A(1)E004	250	8	4	8200	3	125
2.5	1000	X/7343-43	T530X108M2R5A(1)E005	250	8	5	7300	3	125
2.5	1000	X/7343-43	T530X108M2R5A(1)E006	250	8	6	6700	3	125
2.5	1500	X/7343-43	T530X158M2R5A(1)E005	375	8	5	7300	3	125
3	470	D/7343-31	T530D477M003A(1)E010	141	8	10	5000	3	125
3	680	D/7343-31	T530D687M003A(1)E010	204	8	10	5000	3	125
3	1000	X/7343-43	T530X108M003A(1)E010	300	8	10	5200	3	125
3	1500	X/7343-43	T530X158M003A(1)E008	450	8	8	5800	3	125
4	330	D/7343-31	T530D337M004A(1)E005	132	8	5	7100	3	125
4	330	D/7343-31	T530D337M004A(1)E006	132	8	6	6500	3	125
4	470	D/7343-31	T530D477M004A(1)E006	188	8	6	6500	3	125
4	470	D/7343-31	T530D477M004A(1)E010	188	8	10	5000	3	125
4	470	Y/7343-40	T530Y477M004A(1)E005	188	8	5	7300	3	125
4	470	Y/7343-40	T530Y477M004A(1)E006	188	8	6	6600	3	125
4	680	Y/7343-40	T530Y687M004A(1)E005	272	8	5	7300	3	125
4	680	X/7343-43	T530X687M004A(1)E004	272	8	4	8200	3	125
4	680	X/7343-43	T530X687M004A(1)E005	272	8	5	7300	3	125
4	680	X/7343-43	T530X687M004A(1)E006	272	8	6	6700	3	125
4	680	X/7343-43	T530X687M004A(1)E010	272	8	10	5200	3	125
4	1000	X/7343-43	T530X108M004A(1)E006	400	8	6	6700	3	125
6.3	220	D/7343-31	T530D227M006A(1)E005	139	8	5	7100	3	125
6.3	220	D/7343-31	T530D227M006A(1)E006	139	8	6	6500	3	125
6.3	330	D/7343-31	T530D337M006A(1)E006	208	8	6	6500	3	125
6.3	330	D/7343-31	T530D337M006A(1)E010	208	8	10	5000	3	125
6.3	330	Y/7343-40	T530Y337M006A(1)E005	208	8	5	7300	3	125
6.3	330	Y/7343-40	T530Y337M006A(1)E006	208	8	6	6600	3	125
6.3	330	Y/7343-40	T530Y337M006A(1)E010	208	8	10	5100	3	125
6.3	470	Y/7343-40	T530Y477M006A(1)E005	296	8	5	7300	3	125
6.3	470	X/7343-43	T530X477M006A(1)E004	296	8	4	8200	3	125
6.3	470	X/7343-43	T530X477M006A(1)E005	296	8	5	7300	3	125
6.3	470	X/7343-43	T530X477M006A(1)E006	296	8	6	6700	3	125
6.3	470	X/7343-43	T530X477M006A(1)E010	296	8	10	5200	3	125
6.3	680	X/7343-43	T530X687M006A(1)E010	428	8	10	5200	3	125
6.3	680	X/7343-43	T530X687M006A(1)E018	428	8	18	3900	3	125
10	150	D/7343-31	T530D157M010A(1)E005	150	8	5	7100	3	125
10	150	D/7343-31	T530D157M010A(1)E006	150	8	6	6500	3	125
VDC	µF 120Hz	KEMET/EIA	(see below for part options)	µAmps +20°C	% Max +20°C 120Hz	mOhms +20°C 100kHz	mAmps +45°C 100kHz	J-STD-020D Temp≤260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum allowable ripple current	Moisture Sensitivity	Rated Temp

Other part number options:

1- Standard with tin terminations (14th character = T). Tin/lead terminations is also available (14th character = H)

Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Table 1 – Ratings & Part Number Reference con't

Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum Allowable Ripple Current	Moisture Sensitivity	Rated Temp
VDC	120Hz μF	KEMET/EIA	(See below for part options)	+20°C μAmps	+20°C 120Hz % Max	+20°C 100kHz mOhms	+45°C 100kHz mAmps	Temp≤260°C J-STD-020D	(°C)
10	150	D/7343-31	T530D157M010A(1)E010	150	8	10	5000	3	125
10	220	D/7343-31	T530D227M010A(1)E006	220	8	6	6500	3	125
10	220	D/7343-31	T530D227M010A(1)E010	220	8	10	5000	3	125
10	220	Y/7343-40	T530Y227M010A(1)E006	220	8	6	6600	3	125
10	330	X/7343-43	T530X337M010A(1)E004	330	8	4	8200	3	125
10	330	X/7343-43	T530X337M010A(1)E005	330	8	5	7300	3	125
10	330	X/7343-43	T530X337M010A(1)E006	330	8	6	6700	3	125
10	330	X/7343-43	T530X337M010A(1)E010	330	8	10	5200	3	125
16	150	X/7343-43	T530X157M016A(1)E015	240	8	15	4200	3	125
16	150	X/7343-43	T530X157M016A(1)E025	240	8	25	3300	3	125
16	150	X/7343-43	T530X157M016A(1)E040	240	8	40	2600	3	125
VDC	μF 120Hz	KEMET/EIA	(see below for part options)	μAmps +20°C	% Max +20°C 120Hz	mOhms +20°C 100kHz	mAmps +45°C 100kHz	J-STD-020D Temp≤260°C	(°C)
Rated Voltage	Rated Cap	Case Code/ Case Size	KEMET Part Number	DC Leakage	DF	ESR	Maximum allowable ripple current	Moisture Sensitivity	Rated Temp

Other part number options:

1- Standard with tin terminations (14th character = T). Tin/lead terminations is also available (14th character = H)

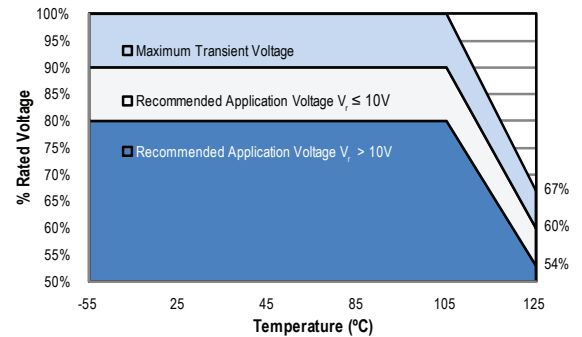
Also available on large (13 inch) reels. Add 7280 to the end of the part number.

Higher voltage ratings and tighter tolerance product including ESR may be substituted within the same size at KEMET's option. Voltage substitutions will be marked with the higher voltage rating. Substitutions can include better than series.

Derating Guidelines

Voltage Rating	Max Recommended Steady State Voltage	Max Recommended Transient Voltage (1ms - 1μs)
-55°C to 105°C		
2.5V ≤ V _r ≤ 10V	90% of V _r	V _r
V _r = 16V	80% of V _r	V _r
105°C to 125°C		
2.5V ≤ V _r ≤ 10V	60% of V _r	67% of V _r
V _r = 16V	54% of V _r	67% of V _r

V_r = Rated Voltage



Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria:

- The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
- The negative peak AC voltage, in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage.

The maximum power dissipation by case size can be determined using the below table. The maximum power dissipation rating stated in the table above must be reduced with increasing environmental operating temperatures. Refer to the below table for temperature compensation requirements.

Case Code		Maximum Power Dissipation (P _{max}) mWatts @ 45°C w/+30°C Rise
KEMET	EIA	
T520/525T	3528-12	105
T520M	3528-15	120
T520A	3216-18	112
T520/525B	3538-21	127
T520U	6032-15	135
T520L	3528-19	150
T520C	6032-28	165
T520W	6032-15	180
T520V	7343-20	187
T520/525D	7343-31	225
T520Y	7343-40	241
T520X	7343-43	247
T528Z	7343-17	325
T530D	7343-31	255
T530Y	7343-40	263
T530X	7443-43	270

Temperature Compensation Multipliers for Maximum Power Dissipation		
≤45°C	45°C < T ≤ 85°C	85°C < T ≤ 105°C
1.00	0.70	0.25

T = Environmental Temperature

Using the P_{max} of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I(max) = \sqrt{P_{max}/R}$$

$$E(max) = \sqrt{P_{max} \cdot R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

P_{max} = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

Reverse Voltage

Polymer tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected in the wrong polarity. These devices will withstand a small degree of transient voltage reversal for short periods as shown in the below table.

Temperature	Permissible Transient Reverse Voltage
25°C	15% of Rated Voltage
55°C	10% of Rated Voltage
85°C	5% of Rated Voltage
105°C	3% of Rated Voltage
125°C*	1% of Rated Voltage

*For Series Rated to 125°C

Table 2 – Land Dimensions/Courtyard

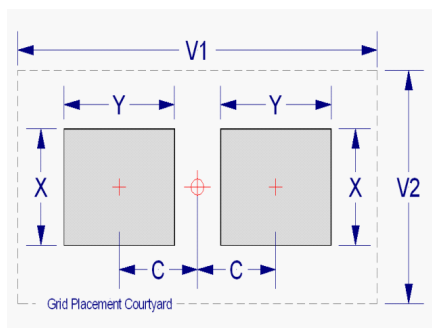
KEMET	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)						
		Case	EIA	X	Y	C	V1	V2	X	Y	C	V1	V2	X	Y	C	V1	V2
		D	7343-31	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
		X ¹	7343-43	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70
		Y ¹	7343-35	2.55	3.75	2.70	10.20	5.50	2.45	3.35	2.60	9.10	5.00	2.35	2.95	2.50	8.20	4.70

Density Level A: For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

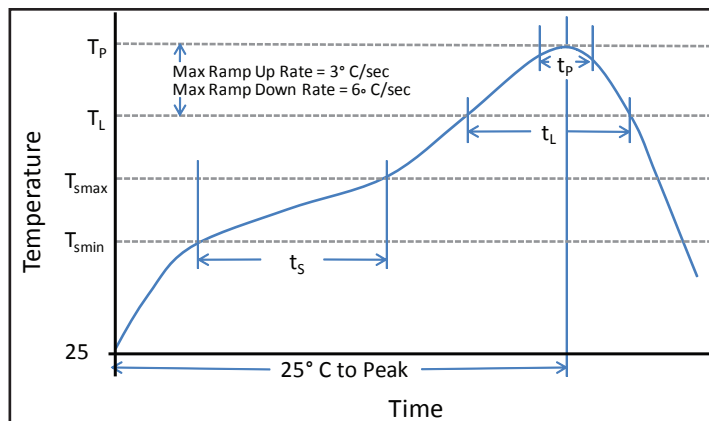
¹ Height of these chips may create problems in wave soldering.



Soldering Process

KEMET's families of surface mount tantalum capacitors are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3mm maximum) dictates care in wave process development.



Time/Temperature Soldering Profile

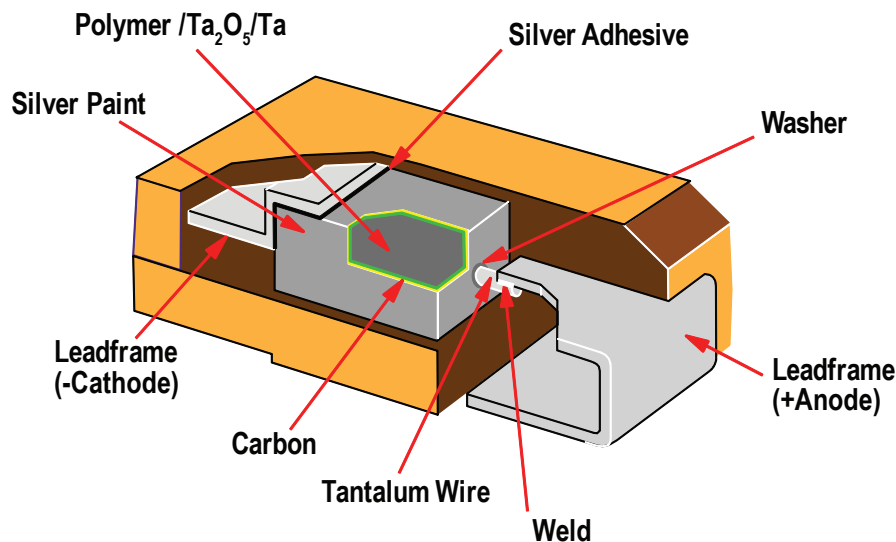
Profile Feature	Sn-Pb Assembly	Pb-Free Assembly
Preheat/Soak		
Temperature Min (T_{smin})	100°C	150°C
Temperature Max (T_{smax})	150°C	200°C
Time (t_s) from T_{smin} to T_{smax}	60-120 sec	60-120 sec
Ramp-up rate (T_L to T_p)	3°C/sec max	3°C/sec max
Liquidous temperature (T_L)	183°C	217°C
Time above liquidous (t_L)	60-150 sec	60-150 sec
Peak Temperature (T_p)	220°C* 235°C**	250°C* 260°C**
Time within 5°C of max peak temperature (t_p)	20 sec max	30 sec max
Ramp-down rate (T_p to T_L)	6°C/sec max	6°C/sec max
Time 25°C to peak temperature	6 minutes max	8 minutes max

Note 1: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

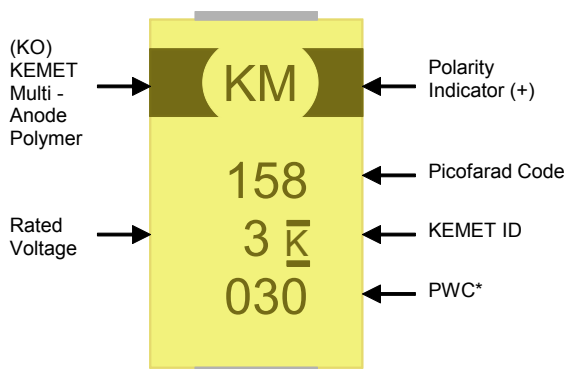
* Case Size D, E, P, Y and X

**Case Size A, B, C, H, I, K, M, R, S, T, U, V, W and Z

Construction



Capacitor Marking



* 030 = 30th week of 2010

Storage

All KO-Cap series are shipped in moisture barrier bags with a desiccant and moisture indicator card. These series are classified as MSL3 (Moisture Sensitivity Level 3).

Product contained within the moisture barrier bags should be stored in normal working environments with temperatures not to exceed 40°C and humidity not in excess of 60% RH.

Tape & Reel Packaging Information

KEMET's Molded Tantalum and Aluminum Chip Capacitor families are packaged in 8 mm and 12 mm plastic tape on 7" and 13" reels, in accordance with EIA Standard 481-1: Taping of Surface Mount Components for Automatic Handling. This packaging system is compatible with all tape fed automatic pick and place systems.

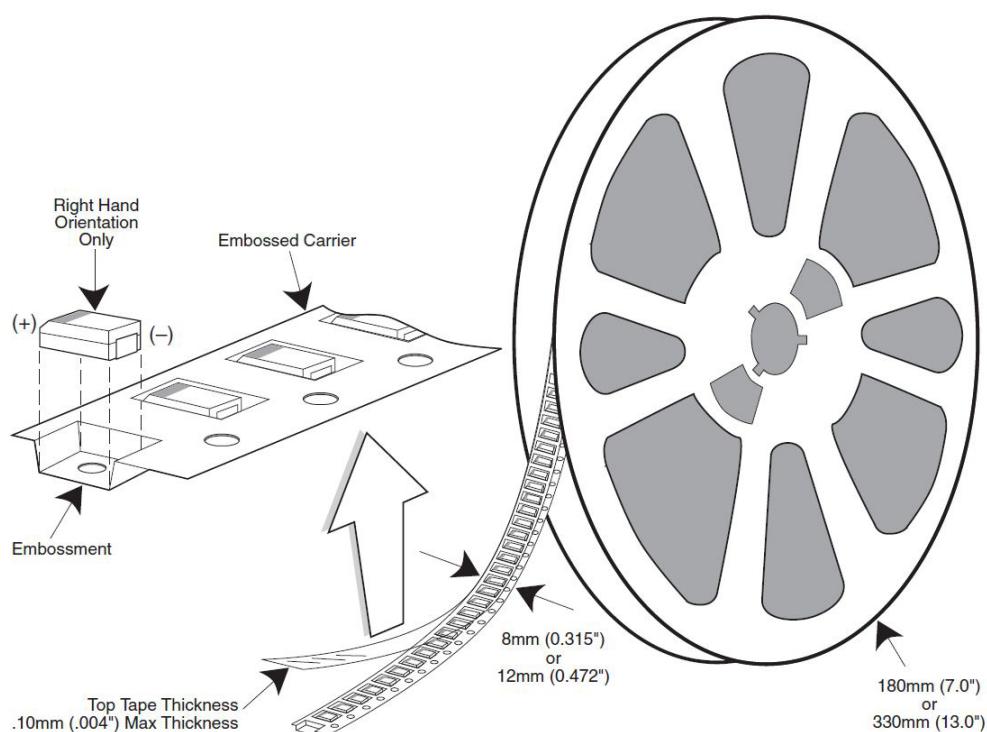


Table 4 – Packaging Quantity

Case Code		Tape Width-mm	7" Reel*	13" Reel*
KEMET	EIA			
R	2012-12	8	2,500	10,000
I	3216-10	8	3,000	12,000
S	3216-12	8	2,500	10,000
T	3528-12	8	2,500	10,000
M	3528-15	8	2,000	8,000
U	6032-15	12	1,000	5,000
L	6032-19	12	1,000	5,000
W	7343-15	12	1,000	3,000
Z	7343-17	12	1,000	3,000
V	7343-20	12	1,000	3,000
A	3216-18	8	2,000	9,000
B	3528-21	8	2,000	8,000
C	6032-28	12	500	3,000
D	7343-31	12	500	2,500
Y	7343-40	12	500	2,000
X	7343-43	12	500	2,000
E	7260-38	12	500	2,000

* No c-spec required for 7" reel packaging. C-7280 required for 13" reel packaging.

Figure 1 – Embossed (Plastic) Carrier Tape Dimensions

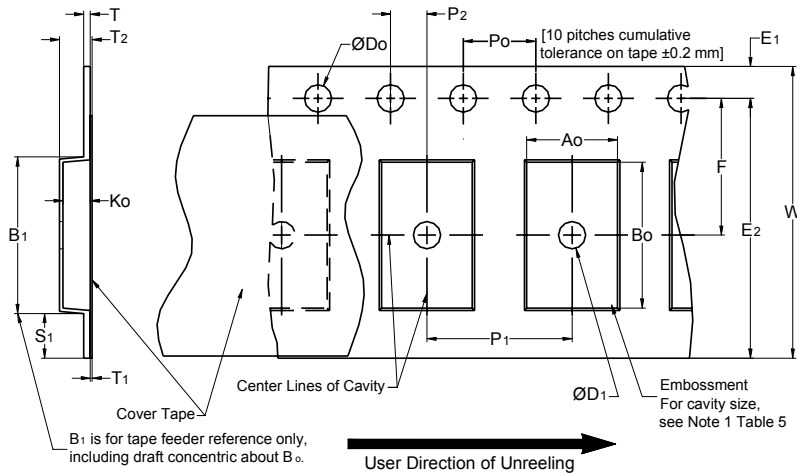


Table 5 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)									
Tape Size	D_0	D_1 Min. Note 1	E_1	P_0	P_2	R Ref. Note 2	S_1 Min. Note 3	T Max.	T_1 Max.
8mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.0 (0.039)	1.75 ± 0.10 (0.069 ± 0.004)	4.0 ± 0.10 (0.157 ± 0.004)	2.0 ± 0.05 (0.079 ± 0.002)	25.0 (0.984)	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)
12mm		1.5 (0.059)				30 (1.181)			
16mm									
Variable Dimensions — Millimeters (Inches)									
Tape Size	Pitch	B_1 Max. Note 4	E_2 Min.	F	P_1	T_2 Max	W Max	A_0, B_0 & K_0	
8mm	Single (4mm)	4.35 (0.171)	6.25 (0.246)	3.5 ± 0.05 (0.138 ± 0.002)	4.0 ± 0.10 (0.157 ± 0.004)	2.5 (0.098)	8.3 (0.327)	Note 5	
12mm	Single (4mm) & Double (8mm)	8.2 (0.323)	10.25 (0.404)	5.5 ± 0.05 (0.217 ± 0.002)	8.0 ± 0.10 (0.315 ± 0.004)	4.6 (0.181)	12.3 (0.484)		
16mm	Triple (12mm)	12.1 (0.476)	14.25 (0.561)	5.5 ± 0.05 (0.217 ± 0.002)	8.0 ± 0.10 (0.315 ± 0.004)	4.6 (0.181)	16.3 (0.642)		

- The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
- The tape with or without components shall pass around R without damage (see Figure 5).
- If $S_1 < 1.0$ mm, there may not be enough area for cover tape to be properly applied (see EIA Document 481 paragraph 4.3 (b)).
- B_1 dimension is a reference dimension for tape feeder clearance only.
- The cavity defined by A_0 , B_0 and K_0 shall surround the component with sufficient clearance that:
 - the component does not protrude above the top surface of the carrier tape.
 - the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
 - rotation of the component is limited to 20° maximum for 8 and 12mm tapes and 10° maximum for 16mm tapes (see Figure 3).
 - lateral movement of the component is restricted to 0.5 mm maximum for 8mm and 12mm wide tape and to 1.0mm maximum for 16mm tape (see Figure 4).
 - for KPS Series product A_0 and B_0 are measured on a plane 0.3mm above the bottom of the pocket.
 - see Addendum in EIA Document 481 for standards relating to more precise taping requirements.

Packaging Information Performance Notes

1. **Cover Tape Break Force:** 1.0 Kg Minimum.
2. **Cover Tape Peel Strength:** The total peel strength of the cover tape from the carrier tape shall be:

Tape Width	Peel Strength
8mm	0.1 Newton to 1.0 Newton (10gf to 100gf)
12mm & 16mm	0.1 Newton to 1.3 Newton (10gf to 130gf)

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300±10 mm/minute.

3. **Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA-556 and EIA-624.

Figure 3 – Maximum Component Rotation

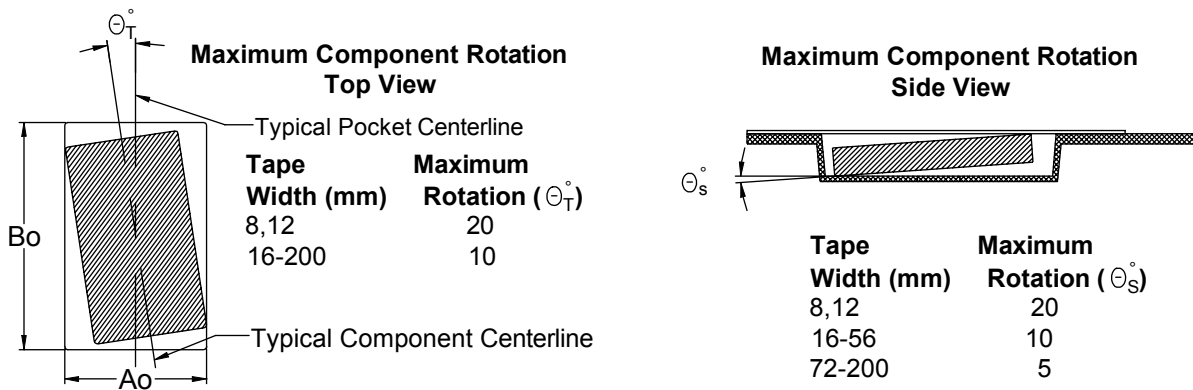


Figure 4 – Maximum Lateral Movement

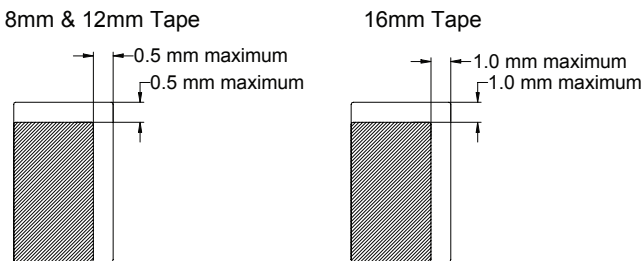


Figure 5 – Bending Radius

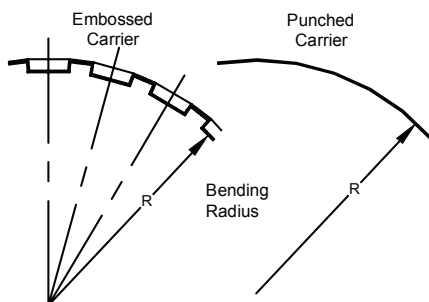
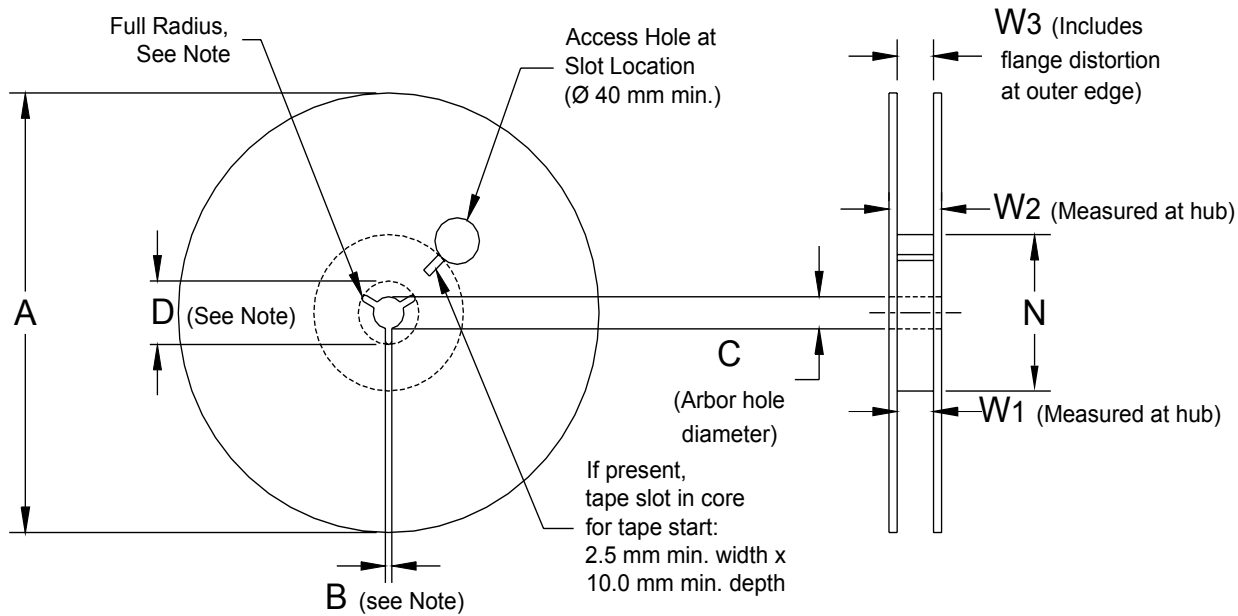


Figure 6 – Reel Dimensions



Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 7 – Reel Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)				
Tape Size	A	B Min	C	D Min
8mm	178 ± 0.20 (7.008 ± 0.008)	1.5 (0.059)	13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)
12mm	or			
16mm	330 ± 0.20 (13.000 ± 0.008)			
Variable Dimensions — Millimeters (Inches)				
Tape Size	N Min	W ₁	W ₂ Max	W ₃
8mm	50 (1.969)	8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)	Shall accommodate tape width without interference
12mm		12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	
16mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)	

Figure 7 – Tape Leader & Trailer Dimensions

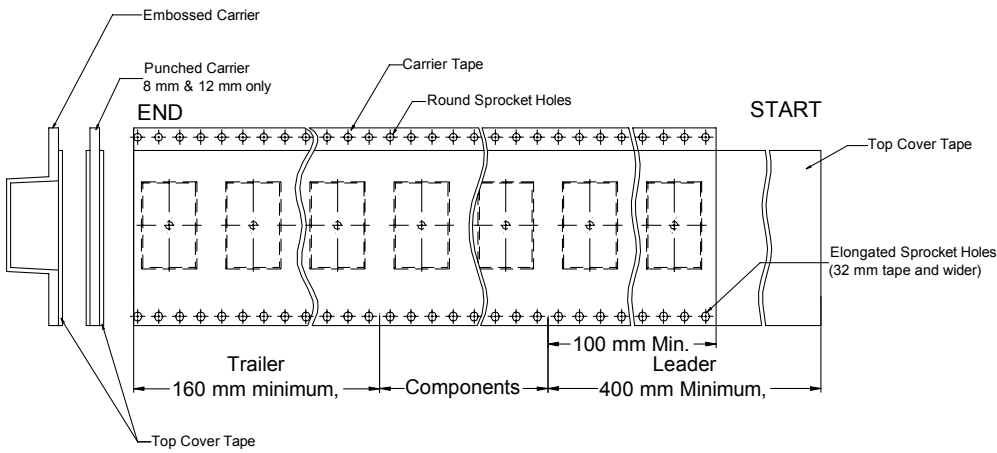
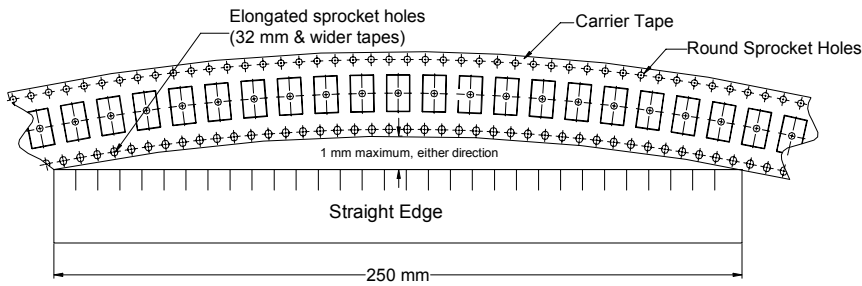


Figure 8 – Maximum Camber



Other KEMET Resources

Tools	
Resource	Location
Configure A Part: CapEdge	http://capacitoredge.kemet.com
SPICE & FIT Software	http://www.kemet.com/spice
Search Our FAQs: KnowledgeEdge	http://www.kemet.com/keask

Product Information	
Resource	Location
Products	http://www.kemet.com/products
Technical Resources (Including Soldering Techniques)	http://www.kemet.com/technicalpapers
RoHS Statement	http://www.kemet.com/rohs
Quality Documents	http://www.kemet.com/qualitydocuments

Product Request	
Resource	Location
Sample Request	http://www.kemet.com/sample
Engineering Kit Request	http://www.kemet.com/kits

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