

## Construction

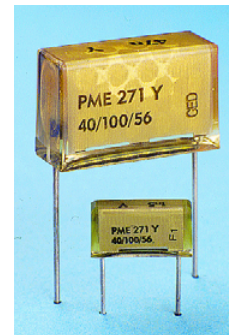
Multilayer metallized paper, encapsulated and impregnated in self-extinguishing material meeting the requirements of UL 94V-0.

## Benefits

- Approvals: ENEC, UL, CSA
- Rated Voltage: 250VAC 50/60Hz
- Capacitance Range: 0.001 $\mu$ F-0.1 $\mu$ F
- Pitch: 10.2-25.4 mm
- Capacitance Tolerance:  $\pm 20\%$  for  $C > 0.1\mu\text{F}$ ,  $\pm 10\%$  for  $C \leq 0.1\mu\text{F}$
- Climatic Category: 40/100/56/B, IEC 60068-1
- Tape and reel packaging in accordance with IEC 60286-2
- RoHS compliance and lead-free terminations
- Operating temperature range of  $-40^{\circ}\text{C}$  to  $+100^{\circ}\text{C}$
- 100% screening factory test at 3000VDC
- Highest possible safety regarding active and passive flammability
- Excellent self-healing properties ensure long life even when subjected to frequent overvoltages
- Good resistance to ionization due to impregnated dielectric
- High dU/dt capability
- Impregnated paper ensures excellent stability and reliability properties, particularly in applications with continuous operation

## Applications

For worldwide use as electromagnetic interference suppressor in all Y2 applications, line-to-earth.



## Ordering Information

PME271	Y	(A)	410(0)	M	R30
Series	Rated Voltage	Pitch	Capacitance Code (pF)	Capacitance Tolerance	Packing Option and Leadform
Y2, Metallized Paper	Y = 250VAC	A = 10.2 B = 15.2 C = 20.3 D = 22.5 E = 25.4	Digits 2-4(3) indicates the first three digits of the capacitance value. First digit indicates the total number of digits in the capacitance value.	K = $\pm 10\%$ M = $\pm 20\%$	see Ordering Options Table

## Ordering Options Table

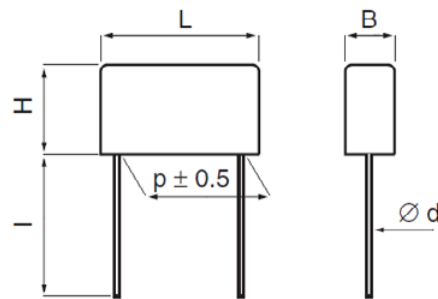
Standard Packaging Style	Lead Length	Ordering Code
	(mm)	
Ammo Pack		R19TA
Reel 60 mm		R19T0
Reel 500 mm		R19T1
Loose, short leads	4 <sup>+0/-1</sup>	R04
Loose, long leads	17 <sup>+0/-1</sup>	R17
Loose, long leads	30 <sup>+5</sup>	R30
Other options available on request		

## Dimension Table

Pitch	Outer Dimension		
	B	H	L
10.2	3.9	7.5	13.5
10.2	4.1	8.2	13.5
10.2	5.1	10.5	13.5
15.2	5.2	10.5	18.5
15.2	5.5	11	18.5
15.2	7.3	13	18.5
20.3	7.6	14	24
20.3	9	15	24
20.3	11.3	16.5	24
22.5	8	17	27
22.5	10	19	27
22.5	12	22	27
25.4	12.1	19	30.5
25.4	15.3	22	30.5

## Leadspacing Table

p	d	std l	max l
10.2 ± 0.4	0.6	30	30
15.2 ± 0.4	0.8	30	30
20.3 ± 0.4	0.8	30	30
22.5 ± 0.4	0.8	30	30
25.4 ± 0.4	1.0	30	30
Tolerance in Lead Length		< 30mm +0 / -1	
		30mm +5 / -0	



## Technical Data

Rated Voltage	250VAC 50/60Hz	
Capacitance Range	0.001 $\mu$ F-0.1 $\mu$ F	
Capacitance Tolerance	$\pm$ 20% for C > 0.1 $\mu$ F, $\pm$ 10% for C $\leq$ 0.1 $\mu$ F	
Temperature Range	-40 to +100°C	
Climatic Category	40/100/56/B	
Approvals	ENEC, UL, CSA	
Dissipation Factor	Maximum Values at +23°C	
	1 kHz	1.3%
Test Voltage Between Terminals	The 100% screening factory test is carried out at 3000 VDC. The voltage level is selected to meet the requirements in applicable equipment standards. All electrical characteristics are checked after the test. It is not permitted to repeat this test as there is a risk to damage the capacitor. KEMET is not liable in such case for any failures.	
Insulation Resistance	12,000M $\Omega$	
In DC applications	Recommended Voltage $\leq$ 1000 VDC	

## Environmental Test Data

Test	IEC Publication	Procedure
Vibration	IEC 60068–2–6 Test Fc	3 directions at 2 hours each 10 - 500 Hz at 0.75 mm or 98m/s <sup>2</sup>
Bump	IEC 60068-2-29 Test Eb	4000 bumps at 390 m/s <sup>2</sup>
Solderability	IEC 60068-2-20 Test Ta	Solder globule method
Active Flammability	IEC 60384-14	
Passive Flammability	IEC 60384-14	
Humidity	IEC 60068-2-3 Test Ca	+40°C and 90-95% R.H.



## Environmental Compliance

All KEMET EMI capacitors are RoHS compliant



RoHS Compliant

## Approvals

Mark	Specification	File Number
	EN/IEC 60384-14	SE/0140-16A
	UL 1283 (250VAC)	E100117
	CSA-C22.2 No. 8 (250VAC)	E100117

**Table 1 – Ratings & Part Number Reference**

Lead Space	Cap Value (μF)	B (mm)	H (mm)	L (mm)		dV/dt (V/μsec)	F Article Code	Part Number
10.2	0.0010	3.9	7.5	13.5		2000	P271HE102M250A	PME271Y410MR30
10.2	0.0015	3.9	7.5	13.5		2000	P271HE152M250A	PME271Y415MR30
10.2	0.0022	3.9	7.5	13.5		2000	P271HE222M250A	PME271Y422MR30
10.2	0.0033	4.1	8.2	13.5		2000	P271HH332M250A	PME271Y433MR30
10.2	0.0047	5.1	10.5	13.5		2000	P271HL472M250A	PME271Y447MR30
15.2	0.0068	5.2	10.5	18.5		1400	P271QE682M250A	PME271Y468MR30
15.2	10	5.2	10.5	18.5		1400	P271QE103M250A	PME271Y510MR30
15.2	15	5.5	11.0	18.5		1400	P271QH153M250A	PME271Y515MR30
15.2	22	7.3	13.0	18.5		1400	P271QM223M250A	PME271Y522MR30
20.3	33	7.6	14.0	24.0		1000	P271CE333M250A	PME271Y533MR30
20.3	47	9.0	15.0	24.0		1000	P271CJ473M250A	PME271Y547MR30
20.3	68	11.3	16.5	24.0		600	P271CP683M250A	PME271Y568MR30
25.4	0.10	12.1	19.0	30.5		400	P271EJ104M250A	PME271Y610MR30
Lead Space	Cap Value (μF)	B (mm)	H (mm)	L (mm)		dV/dt (V/μsec)	F Article Code	Part Number

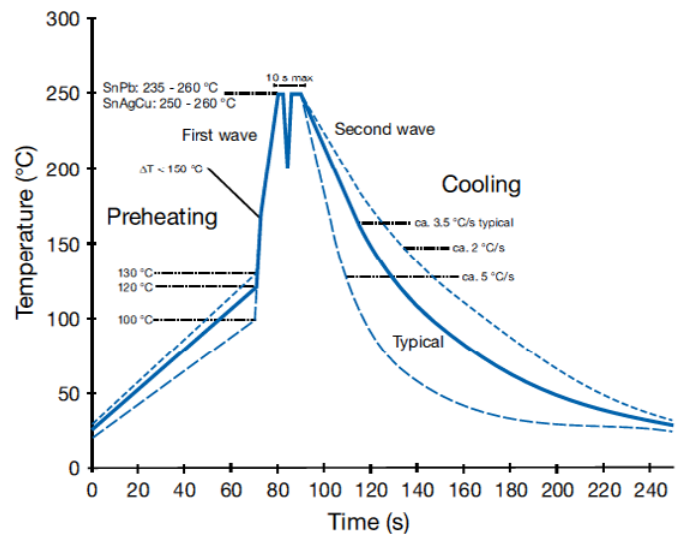
Other part number options:

(1) Where the 14th character equal to, J (±5% tolerance), K (±10% tolerance) and M (±20% tolerance).

(2) Refer to Ordering Options Table for Ordering Code.

## Soldering Process

The implementation of RoHS Directive has forced to select SnAuCu (SAC) alloys or SnCu alloys as primary solder. This has increased the liquidus temperature from that of 183 °C for SnPb eutectic alloy to 217 – 221 °C for the new alloys. This means that the heat stress to components, even in wave soldering, has increased considerably due to higher pre-heat and wave temperatures. The Polypropylene Capacitors are especially sensitive to heat (melting point of Polypropylene is 160 – 170 °C). The wave soldering can be destructive especially for mechanically small Polypropylene Capacitors (lead spacings 5-10 mm), and great care has to be taken when soldering them. The recommended solder profiles from KEMET should be used. In case of doubt, KEMET should be consulted. In general the wave soldering curve from IEC Publication 61760- 1 edition 2 gives a good guideline for successful soldering.



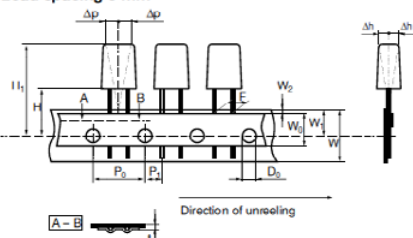
## Marking

- Manufacturer's logo
- Article series
- Rated capacitance
- Capacitance tolerance
- Rated voltage
- Capacitor class
- Approval marks
- Manufacturing date code
- IEC climatic category
- Passive flammability class
- Manufacturing date code
- Manufacturing plant

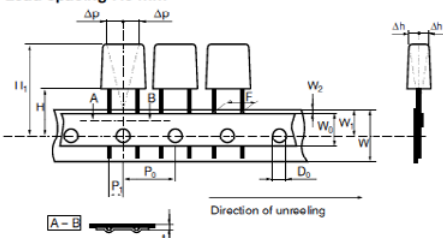
## Packaging

The taping is carried out in accordance with IEC 60286-2.

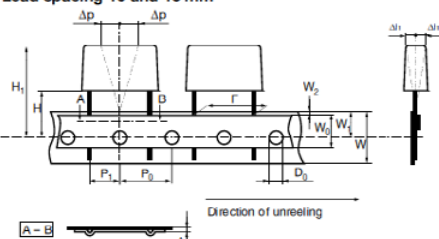
### Lead spacing 5 mm



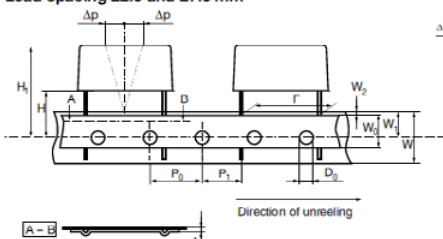
### Lead spacing 7.5 mm



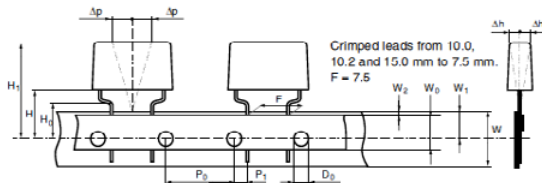
### Lead spacing 10 and 15 mm



### Lead spacing 22.5 and 27.5 mm



### Crimped leads



## Taping Specification

	Dimensions in mm					Standard IEC 60286-2
Lead spacing, (Tol. +0.6/-0.1)	F	5.0/7.5	7.5 Crimped Leads	10.0/15.0	22.5/27.5	F
Carrier tape width, ±0.5	W	18	18	18	18	18 (+1.0/-0.5)
Hold-down tape width, ±0.3	W <sub>0</sub>	9	12	12	12	
Position of sprocket hole, ±0.5	W <sub>1</sub>	9	9	9	9	9 (+0.75/-0.5)
Distance between tapes, max.	W <sub>2</sub>	3	3	3	3	3
Sprocket hole diameter, ±0.2	D <sub>0</sub>	4	4	4	4	4
Feed hole pitch, ±0.3	P <sub>0</sub> <sup>1)</sup>	12.7	15/12.7	12.7	12.7	12.7/15
Distance lead – feed hole, ±0.7	P <sub>1</sub>	3.85/3.75	3.75	7.7/5.2	5.3	P <sub>1</sub>
Max deviation tape – plane	Δp	1.3	1.3	1.3	1.3	1.3
Max lateral deviation	Δh	2	2	2	2	2
Total thickness, ±0.2	t	0.7	0.7	0.7	0.9 max	0.9 max
Sprocket hole/cap body	H <sup>2)</sup>	18.5 ±0.5 16.5 ±0.5		18.5 ±0.5 16.5 ±0.5	18.5 ±0.5	18.0 (+2/-0)
Sprocket hole/crimped leads	H <sub>0</sub> <sup>2)</sup>		16 ±0.5 18 ±0.5			16 ±0.5
Sprocket hole/top of cap body, max	H <sub>1</sub> <sup>3)</sup>	32/31 max	40 max	43 max	58	58 max

<sup>1)</sup> Cumulative pitch error

<sup>2)</sup> Alternatives for different insertion machines

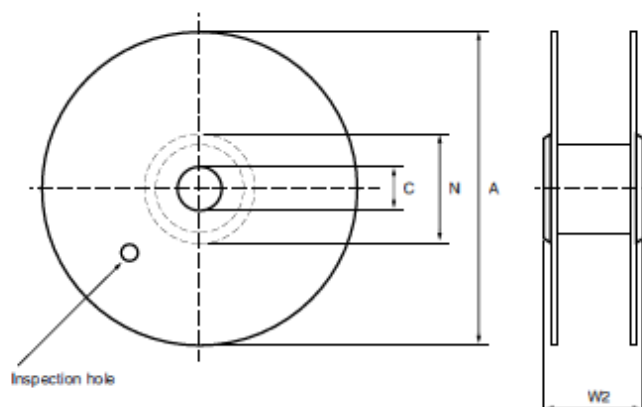
<sup>3)</sup> Depending on case size

Note: Crimped leads available on request

## Reel Specification

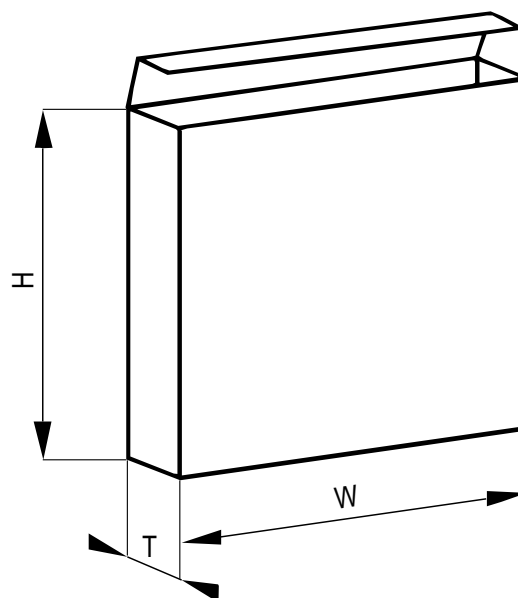
Dimensions in mm			Tolerance
Reel diameter	A	360/500	max
Hub diameter	N	80	min
Arbor hole	C	30	±1
Total reel width measured at hub	W2	58	max

The standard packing for lead space ≤15 mm is 360 mm reel and for lead space >15 mm 500 mm reel.



## Ammo Pack Specification

Dimensions in mm		Lead spacing, mm	
		5, 7.5, 10	15, 22.5, 27.5, 37.5
Height	H	330	(135 or 200 for CQ depending on capacitance value)
Width	W	330	(335 for CQ)
Thickness	T	50	



### The Manufacturing Date Code Y Z, according to IEC 60062

where Y = year, Z = month									
Year	Code	Year	Code	Year	Code	Month	Code	Month	Code
1991	B	2001	N	2011	B	Jan	1	July	7
1992	C	2002	P	2012	C	Febr	2	Aug	8
1993	D	2003	R	2013	D	March	3	Sept	9
1994	E	2004	S	2014	E	April	4	Oct	O
1995	F	2005	T	2015	F	May	5	Nov	N
1996	H	2006	U	2016	H	June	6	Dec	D
1997	J	2007	V	2017	J				
1998	K	2008	W	2018	K				
1999	L	2009	X	2019	L				
2000	M	2010	A	2020	M				



## Other KEMET Resources

Tools	
Resource	Location
Configure A Part: CapEdge	<a href="http://capacitoredge.kemet.com">http://capacitoredge.kemet.com</a>
SPICE & FIT Software	<a href="http://www.kemet.com/spice">http://www.kemet.com/spice</a>
Search Our FAQs: KnowledgeEdge	<a href="http://www.kemet.com/keask">http://www.kemet.com/keask</a>

Product Information	
Resource	Location
Products	<a href="http://www.kemet.com/products">http://www.kemet.com/products</a>
Technical Resources (Including Soldering Techniques)	<a href="http://www.kemet.com/technicalpapers">http://www.kemet.com/technicalpapers</a>
RoHS Statement	<a href="http://www.kemet.com/rohs">http://www.kemet.com/rohs</a>
Quality Documents	<a href="http://www.kemet.com/qualitydocuments">http://www.kemet.com/qualitydocuments</a>

Product Request	
Resource	Location
Sample Request	<a href="http://www.kemet.com/sample">http://www.kemet.com/sample</a>
Engineering Kit Request	<a href="http://www.kemet.com/kits">http://www.kemet.com/kits</a>

Contact	
Resource	Location
Website	<a href="http://www.kemet.com">www.kemet.com</a>
Contact Us	<a href="http://www.kemet.com/contact">http://www.kemet.com/contact</a>
Investor Relations	<a href="http://www.kemet.com/ir">http://www.kemet.com/ir</a>
Call Us	1-877-MyKEMET
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Although we design and manufacture our products to the most stringent quality and safety standards, given the current state of the art, isolated component failures may still occur. Accordingly, customer applications which require a high degree of reliability or safety should employ suitable designs or other safeguards (such as installation of protective circuitry or redundancies) in order to ensure that the failure of an electrical component does not result in a risk of personal injury or property damage.

Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicated or that other measures may not be required.

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