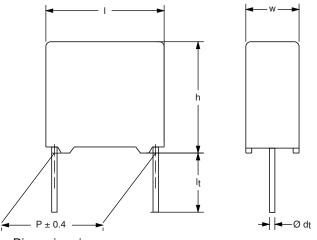
MKP 336 1 X1

Vishay BCcomponents



COMPLIAN

Interference Suppression Film Capacitors MKP Radial Potted Type



Dimensions in mm

NO FOCUS PRODUCT: USE MKP 3381 X1 APPLICATIONS

X1 class

For X1 electromagnetic interference suppression in across the line applications (50/60 Hz) with a maximum mains voltage of 275 V(AC)

For application limitations please refer to section "Application notes"

REFERENCE STANDARDS

"IEC 60384-14 2nd edition and EN 132400" "IEC 60065, pass. flamm. class B" 250 V: CSA-C22.2 No 1; UL1414 275 V: UL1283; ENEC

MARKING

C-value; tolerance; rated voltage; sub-class; manufacturer's type designation; code for dielectric material, only for pitch \geq 15 mm; manufacturer location; year and week

DIELECTRIC

Polypropylene film

ELECTRODES

Metallized film

CONSTRUCTION

Mono construction

www.vishay.com 170

FEATURES

15 to 27.5 mm lead pitch. Supplied loose in box, taped on reel

Lead (Pb)-free product

RoHS-compliant product

RATED VOLTAGE

AC 275 V; 50 to 60 Hz

PERMISSIBLE DC VOLTAGE

DC 630 V

ENCAPSULATION

Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0

CLIMATIC TESTING CLASS ACC. TO EN 60068-1

55/105/56/B

CAPACITANCE RANGE (E12 SERIES)

E12 series 0.01 to 1 μF Preferred values acc. to E6

CAPACITANCE TOLERANCE

± 20 %; ± 10 %; ± 5 %

LEADS

Tinned wire

RATED TEMPERATURE

105 °C

MAXIMUM APPLICATION TEMPERATURE

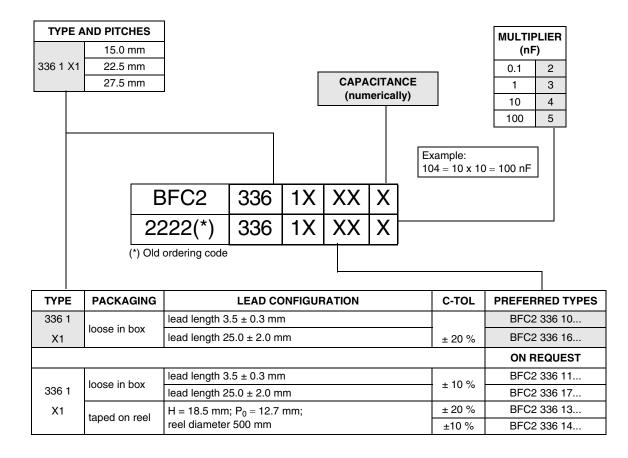
105 °C

DETAIL SPECIFICATION

For more detailed data and test requirements contact: <u>rfi@vishay.com</u>



COMPOSITION OF CATALOG NUMBER



Note

(1) For detailed tape specifications refer to Packaging information www.vishay.com/docs/28139/packinfo.pdf

SPECIFIC REFERENCE DATA MKP 336 1 275 VAC

| DESCRIPTION | VALUE |
|--|-------------------------|
| Tangent of loss angle: | at 10 kHz |
| C ≤ 100 nF | ≤ 10 x 10 ⁻⁴ |
| 100 nF < C \le 470 nF | ≤ 20 x 10 ⁻⁴ |
| C > 470 nF | ≤ 70 x 10 ⁻⁴ |
| Rated voltage pulse slope (dU/dt) _R at 385 V (DC): | |
| P = 15 mm | 250 V/µs |
| P = 22.5 mm | 150 V/µs |
| P = 27.5 mm | 100 V/µs |
| R between leads, for C \leq 0.33 μF at 100 V; 1 min | > 15 000 M Ω |
| RC between leads, for C > 0.33 μ F at 100 V; 1 min | > 5000 s |
| R between leads and case; 100 V; 1 min | > 30 000 M Ω |
| Withstanding (DC) voltage (cut off current 10 mA); rise time 100 V/s | 3400 V; 1 min |
| Withstanding (AC) voltage between leads and case | 2050 V; 1 min |



Vishay BCcomponents Interference Suppression Film Capacitors MKP Radial Potted Type

MKP 336 1 GENERAL DATA

$U_{Rac} = 275 \text{ V}; \text{ C-tol} = \pm 20 \%$

| C DIMENSION | | | C | ATALOG N | UMBER BFC2 336 | 1 AND | PACKAGING | |
|-------------|-------------------------------------|-------------------|------------------------------------|----------------------------------|------------------------------------|-------|---------------------------------------|------|
| | DIMENSIONS | MASS | LOOSE IN BOX | | | | REEL | |
| (μF) | W x H x L | (g ⁽¹⁾ | l _t = 3.5 ± 0 | $I_t = 3.5 \pm 0.3$ $I_t = 25.0$ | |) mm | H = 18.5 mm; P ₀ = 12.7 mm | |
| | (mm) | | Last 5 digits of catalog number | SPQ | Last 5 digits of catalog number | SPQ | Last 5 digits of catalog number | SPQ |
| Pitch = 15. | 0 ± 0.4 mm; $d_t = 0.6 \pm 0.0$ | 06 mm | | | | | | |
| 0.01 | | | 19001 | | 19007 | | 19002 | |
| 0.015 | 5.0 x 11.0 x 17.5 | 1 | 10153 | 1000 | 16153 | 1000 | 13153 | 1100 |
| 0.022 | | | 10223 | 1000 | 16223 | | 13223 | |
| 0.033 | 6.0 x 12.0 x 17.5 | 1.4 | 10333 | | 16333 | | 13333 | 900 |
| Pitch = 15. | 0 ± 0.4 mm; dt = 0.8 ± 0. | 08 mm | | | | | | |
| 0.047 | 7.0 x 13.5 x 17.5 | 1.8 | 10473 | 1000 | 16473 | | 13473 | 800 |
| 0.068 | 8.5 x 15.0 x 17.5 | 2.4 | 10683 | 1000 | 16683 | 500 | 13683 | 650 |
| 0.1 | 10.0 x 16.5 x 17.5 | 3 | 10104 | 500 | 16104 | | 13104 | 600 |
| Pitch = 22. | 5 ± 0.4 mm; dt = 0.8 ± 0. | 08 mm | | | | | | |
| 0.1 | 7.0 x 16.5 x 26.0 | 2.9 | 19003 | | 19008 | | 19004 | 550 |
| 0.15 | 8.5 x 18.0 x 26.0 | 3.8 | 10154 | 200 | 16154 | 500 | 13154 | 450 |
| 0.22 | 10.0 x 19.5 x 26.0 | 6.8 | 10224 | | 16224 | | 13224 | 400 |
| Pitch = 27. | 5 ± 0.4 mm; dt = 0.8 ± 0. | 08 mm | | | | | | |
| 0.22 | 11.0 x 21.0 x31.0 | 7.4 | 19005 | | 19009 | | | |
| 0.33 | 13.0 x 23.0 x 31.0 | 9.2 | 10334 | 100 | 16334 | 125 | | |
| 0.47 | 15.0 x 25.0 x 31.0 | 12.3 | 10474 | | 16474 | 125 | | |
| 0.68 | 18.0 x 28.0 x 31.0 | 16.1 | 10684 | | 16684 | | | |
| 1 | 21.0 x 31.0 x 31.0 | 20.3 | 10105 | 50 | 16105 | 75 | | |

Notes

1. Weight for short lead product only



Interference Suppression Film Capacitors

Vishay BCcomponents

U_{RAC} = 275 V; C-TOL = ± 10 %

| | | | C | | IUMBER BFC2 336 | 1 AND | PACKAGING | |
|-------------|-------------------------------------|---------------------------|------------------|-------|--------------------|-------|---------------------------------------|------------|
| C WxH | DIMENSIONS | MASS | | LOOSE | REEL | | | |
| | W x H x L (mm) | (g) ⁽¹⁾ | lt = 3.5 ± 0.3 m | | lt = 25.0 ± 2.0 mm | | H = 18.5 mm; P ₀ = 12.7 mm | |
| | (mm) | | last 5 digits | SPQ | last 5 digits | SPQ | last 5 digits | SPQ |
| Pitch = 15. | 0 ± 0.4 mm; $d_t = 0.6 \pm 0.1$ | 06 mm | | | • | | | |
| 0.01 | | | 11103 | | 17103 | 1000 | 14103 | 1100 |
| 0.012 | 5.0 x 11.0 x 17.5 | 1 | 11123 | | 17123 | | 14123 | |
| 0.015 | 5.0 X 11.0 X 17.5 | | 11153 | 1000 | 17153 | | 14153 | 1100 |
| 0.018 | - | | 11183 | 1000 | 17183 | 1000 | 14183 | |
| 0.022 | 6 0 x 10 0 x 17 F | 1 4 | 11223 | | 17223 | - | 14223 | 900 |
| 0.027 | 6.0 x 12.0 x 17.5 | 1.4 | 11273 | Ī | 17273 | | 14273 | |
| Pitch = 15. | 0 ± 0.4 mm; dt = 0.8 ± 0. | 08 mm | | | | | | |
| 0.033 | 7.0 x 13.5 x 17.5 | 1.8 | 11333 | 17333 | 17333 | 500 | 14333 | 800 |
| 0.039 | 7.0 X 13.5 X 17.5 | 1.0 | 11393 | 1000 | 17393 | | 14393 | |
| 0.047 | 8.5 x 15.0 x 17.5 | 2.4 | 11473 | 1000 | 17473 | | 14473 | 650 600 |
| 0.056 | 0.5 X 15.0 X 17.5 | 2.4 | 11563 | | 17563 | | 14563 | |
| 0.068 | 10.0 x 16.5 x 17.5 | 3 | 11683 | 500 | 17683 | | 14683 | |
| 0.082 | 10.0 X 10.5 X 17.5 | 3 | 11823 | 500 | 17823 | | 14823 | |
| Pitch = 22. | 5 ± 0.4 mm; dt = 0.8 ± 0. | 08 mm | | | | | | |
| 0.1 | 7.0 x 16.5 x 26.0 | 2.9 | 11104 | | 17104 | 500 | 14104 | 550 |
| 0.12 | 8.5 x 18.0 x 26.0 | 3.8 | 11124 | 200 | 17124 | 250 | 14124 | 450 |
| 0.15 | 0.5 X 10.0 X 20.0 | 3.0 | 11154 | 200 | 17154 | 250 | 14154 | |
| 0.18 | 10.0 x 19.5 x 26.0 | 6.8 | 11184 | | 17184 | 500 | 14184 | 400 |
| Pitch = 27. | 5 ± 0.4 mm; dt = 0.8 ± 0. | 08 m | | | | | | |
| 0.22 | 11.0 x 21.0 x 31.0 | 7.4 | 11224 | | 17224 | | | |
| 0.27 | 11.0 X 21.0 X 31.0 | 7.4 | 11274 | | 17274 | | | |
| 0.33 | 13.0 x 23.0 x 31.0 | 9.2 | 11334 | | 17334 | | | |
| 0.39 | 15.0 x 25.0 x 31.0 | 12.3 | 11394 | 100 | 17394 | 125 | | |
| 0.47 | 13.0 x 23.0 x 31.0 | 12.0 | 11474 |] | 17474 | 1 | | |
| 0.56 | 18.0 x 28.0 x 31.0 | 31.0 16.1 | 11564 | | 17564 | | | |
| 0.68 | 10.0 x 20.0 x 31.0 | 10.1 | 11684 | t | 17684 | | | |
| 0.82 | 21.0 x 31.0 x 31.0 | 20.3 | 11824 | 50 | 17824 | 75 |] | |

Note

1. Weight for short lead product only

Vishay BCcomponents Interference Suppression Film Capacitors MKP Radial Potted Type



| SAFETY APPROVALS X1 | VOLTAGE | VALUE | FILE NUMBERS |
|---------------------|------------|---------------|--------------|
| EN132400 | 275 V (AC) | 10 nF to 1 μF | FI 2006020 |
| UL1414 | 250 V (AC) | 10 nF to 1 μF | E112471 |
| UL1283 | 275V (AC) | 10 nF to 1 μF | E109565 |
| CSA-C22.2 No.1 | 250 V (AC) | 10 nF to 1 μF | 1104860 |

The Enec-approval together with the CB-Certificate replace all national marks of the following countries (they have already signed the ENEC-Agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Switzerland and United Kingdom.



MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to "Packaging information".

Specific Method of Mounting to Withstand Vibration and Shock

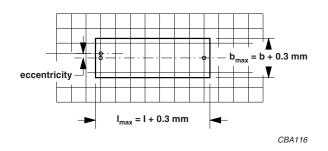
In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

- For pitches \leq 15 mm capacitors shall be mechanicelly fixed by the leads
- For longer pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on printed Circuit Board

The maximum length and width of film capacitors is shown in Figure:

- Eccentricity as in figure. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned
- Product height with seating plane as given by "IEC 60717" as reference: $h_{max} \leq h$ + 0.3 mm



Storage Temperature

• Storage temperature: $T_{stg} = 25$ to + 40 °C with RH maximum 80 % without condensation

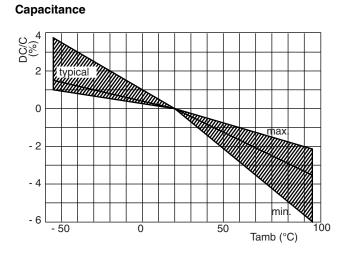
Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 ± 1 °C, an atmospheric pressure of 86 to 106 kPa and a relative humidity of 50 ± 2 %.

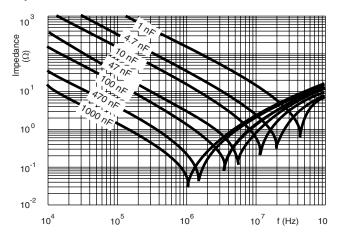
For reference testing, a conditioning period shall be applied over 96 ± 4 hours by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.



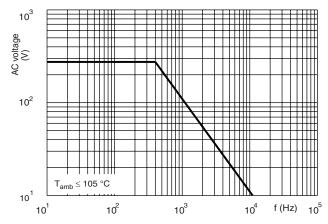
CHARACTERISTICS



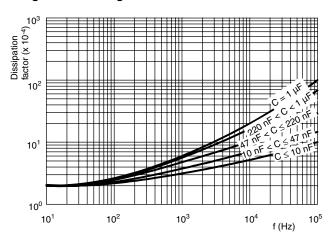
Impedance



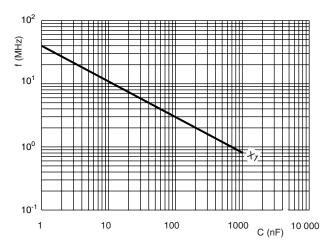
Max RMS voltage and AC current (sinewave)

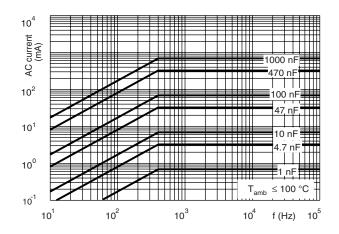


Tangent of loss angle



Resonant frequency

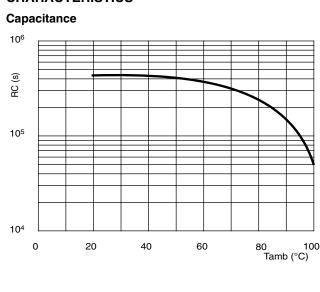




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CHARACTERISTICS



APPLICATION NOTES

- For X1 electromagnetic interference suppression in **across the line applications** (50/60 Hz) with a maximum mains voltage of 275 V (AC).
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used.
- These capacitors are not intended for series impedance application. For these situations in case safety approvals are requested, please refer to our special capacitors of 1772 series with internal series connection.
- The maximum ambient temperature must not exceed 105 °C.
- Rated voltage pulse slope:

If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 385 V (DC) and divided by the applied voltage.



INSPECTION REQUIREMENTS

General Notes:

- 1. Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, IEC-puplication EN 132400 (IEC 60384-14) and section One of this specification".
- 2. In this table: D = destructive
 - ND = non destructive

Group C inspection requirements

| SUB - CLAUSE NUMBER AND TEST | D OR ND | CONDITIONS | PERFORMANCE REQUIREMENTS |
|---|---------------|---|---|
| SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1 | D | | |
| 4.1 Dimensions (detail) | | | As specified in Chapters "General data" of this specification |
| Initial measurements | | Capacitance Tangent of loss angle: For C \leq 470 nF at 100 kHz For C $>$ 470 nF at 10 kHz | |
| 4.3 Robustness of terminations | | Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90° | No visible damage |
| 4.4 Resistance to soldering heat | | No pre-drying Method: 1A Solder bath: 260 °C Duration: 10 s | |
| 4.19 Component solvent resistance | | Isopropylalcohol at room temperature Method: 2 Immersion time: 5 ± 0.5 min Recovery time: Min. 1 hour, max. 2 hours | |
| 4.4.2 Final measurements | | Visual examination | No visible damage Legible marking |
| | | Capacitance | $ \Delta C/C \leq 5$ % of the value measured initially |
| | | Tangent of loss angle | Increase of tan δ : ≤ 0.0100 for: C ≤ 100 nF or ≤ 0.0200 for: 100 nF < C ≤ 470 nF or ≤ 0.0080 for: C > 470 nF Compared to values measured initially |
| | | Insulation resistance | As specified in Section "Insulation Resistance" of this specification |



MKP 336 1 X1

Interference Suppression Film Capacitors Vishay BCcomponents MKP Radial Potted Type

| SUB - CLAUSE NUMBER AND TEST | D OR ND | CONDITIONS | PERFORMANCE REQUIREMENTS |
|--|---------------|---|---|
| SUB - GROUP C1B PART OF SAMPLE OF SUB - GROUP C1 | D | | |
| Initial measurements | | Capacitance Tangent of loss angle: For C \leq 470 nF at 100 kHz For C $>$ 470 nF at 10 kHz | No visible damage Legible marking |
| 4.20 Solvent resistance of the marking: see Section "General notes"; item 5 | | Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 ± 0.5 min | No visible damage |
| 4.6 Rapid change of temperature | | θA = - 55 °C θB = + 105 °C 5 cycles | |
| 4.6.1 Inspection | | Duration t = 30 min | |
| 4.7 Vibration (see note 3.1) | | Visual examination Mounting: see Section "Mounting" of this specification Procedure B4: Frequency range: 10 to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 hours | No visible damage |
| 4.7.2 Final inspection | | Visual examination | No visible damage |
| 4.9 Shock (see note 3) | | Mounting: see Section "Mounting" for more information Pulse shape: half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms | |
| 4.9.2 Final measurements | | Visual examination | No visible damage |
| | | Capacitance | $ \Delta C/C \leq 5$ % of the value measured initially |
| | | Tangent of loss angle | Increase of tan δ : ≤ 0.0100 for: C ≤ 100 nF or ≤ 0.0200 for: 100 nF < C ≤ 470 nF or ≤ 0.0080 for: C > 470 nF Compared to values measured initially |
| | | Insulation resistance | As specified in Section "Insulation Resistance" of this specification |



| SUB - CLAUSE NUMBER AND TEST | D OR ND | CONDITIONS | PERFORMANCE REQUIREMENTS |
|---|---------------|---|--|
| SUB - GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB - GROUPS C1A AND C1B | D | | |
| 4.11 Climatic sequence4.11.1 Initial measurements | | Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: Measured initially in C1A and C1B | |
| 4.11.2 Dry heat 4.11.3 Damp heat cyclic Test Db | | Temperature: 105 °C Duration: 16 hours | |
| 4.11.4 Cold 4.11.5 Damp heat cyclic Test Db | | Temperature: - 55 °C Duration: 2 hours | |
| 4.11.6 Final measurements | | Visual examination | No visible damage Legible marking |
| | | Capacitance | $ \Delta C/C \le 5$ % of the value measured in 4.11.1. |
| | | Tangent of loss angle | Increase of tan δ : ≤ 0.0100 for: C ≤ 100 nF or ≤ 0.0200 for: 100 nF < C ≤ 470 nF or ≤ 0.0080 for: C > 470 nF Compared to values measured in 4.11.1 |
| | | Voltage proof 1200 V (DC); 1 min between term. Insulation resistance | No permanent breakdown or flash-over ≥ 50 % of values specified in Section "Insulation resistance" of this specification |
| SUB - GROUP C2 | D | | |
| 4.12 Damp heat steady state | | 56 days, 40 °C, 90 to 95 % RH, no load Capacitance | |
| 4.12.1 Initial measurements | | Tangent of loss angle at 10 kHz | |
| 4.12.3 Final measurements | | Visual examination | No visible damage Legible marking |
| | | Capacitance | $ \Delta C/C \le 5$ % of the value measured in 4.12.1. |
| | | Tangent of loss angle | Increase of tan δ : ≤ 0.0080 Compared to values measured in 4.12.1. |
| | | Voltage proof 1200 V (DC); 1 min between term. | No permanent breakdown or flash-over |
| | | Insulation resistance | ≥ 50 % of values specified in Section "Insulation resistance" of this specification |

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| SUB - CLAUSE NUMBER AND TEST | D OR ND | CONDITIONS | PERFORMANCE REQUIREMENTS |
|---------------------------------|---------------|---|--|
| SUB GROUP C3 | D | | |
| 4.13.1 Initial measurements | | Capacitance Tangent of loss angle: For C \leq 470 nF at 100 kHz For C $>$ 470 nF at 10 kHz | |
| 4.13 Impulse voltage | | 3 successive impulses, full wave, peak voltage: X1: 4 kV Max. 24 pulses | No selfhealing breakdowns or flashover |
| 4.14 Endurance | | Duration: 1000 hours 1.25 U_{Rac} at 105 °C Once in every hour the voltage is increased to 1000 V (RMS) for 0.1 s via resistor of 47 $\Omega \pm 5$ % | |
| 4.14.7 Final measurements | | Visual examination | No visible damage Legible marking |
| | | Capacitance | $ \Delta C/C \le 10$ % compared to values measured in 4.13.1. |
| | | Tangent of loss angle | Increase of tan δ : ≤ 0.0100 for: C ≤ 100 nF or ≤ 0.0200 for: 100 nF < C ≤ 470 nF or ≤ 0.0080 for: C > 470 nF Compared to values measured in 4.13.1. |
| | | Voltage proof 1200 V (DC); 1 min between terminations. 2050 V (DC); 1 min between terminations and case. | No permanent breakdown or flash-over |
| | | Insulation resistance | \geq 50 % of values specified in Section "Insulation resistance" of this specification |
| SUB - GROUP C 4 | D | | |
| 4.15 Charge and discharge | | 10 000 cycles (50 c/s) charge to UR half sinewave Duration: 5 ms Discharge resistance: | |
| | | $R = \frac{385 \text{ Vdc}}{1.5 \times C((\text{dU})/(\text{dt}))}$ $R_{\text{min}} = 2.2$ | |
| 4.15.1 Initial measurements | | Capacitance Tangent of loss angle For C \leq 470 nF at 100 kHz For C $>$ 470 nF at 10 kHz | |
| 4.15.3 Final measurements | | Capacitance | $ \Delta C/C \le 10$ % compared to values measured in 4.15.1. |
| | | Tangent of loss angle | Increase of tan d: ≤ 0.0100 for: C £ 100 nF or ≤ 0.0200 for: 100 nF < C £ 470 nF or ≤ 0.0080 for: C > 470 nF Compared to values measured in 4.15.1 |
| | | Insulation resistance | ≥ 50 % of values specified in Section "Insulation resistance" of this specification |

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| SUB - CLAUSE NUMBER AND TEST | D OR ND | CONDITIONS | PERFORMANCE REQUIREMENTS |
|--|---------------|---|---|
| SUB - GROUP C5 | D | | |
| 4.16 Radio frequency characteristic | | Resonance frequency | As specified in Section "Resonant frequency" of this specification. ± 10 % |
| SUB - GROUP C6 | D | | |
| SUB - GROUP C6 D 4.17 Passive flammability Class B Image: Class B | | Bore of gas jet: Ø 0.5 mm Fuel: butane Test duration for actual volume V in mm ³ : $V \le 250: 10 \text{ s}$ $250 < V \le 500: 20 \text{ s}$ $500 < V \le 1750: 30 \text{ s}$ V > 1750: 60 s One flame application | After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample. |
| SUB - GROUP C7 | D | | |
| 4.18 Active flammability | | 20 x 4 kV discharges on the test capacitor connected to UR | The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required. |



Vishay

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