



- NOTES:
1. MATERIAL: .022 ±.001 THICK C.R. ANNEALED AISI-SAE 1050.
 2. HEAT TREATMENT: HARDEN & TEMPER TO Rc 44-47.
 3. ELECTRO-ZINC PLATE .0002/.0005 (SEE NOTE 4).
 4. BAKE AT 375° ±25° F. FOR 4 HOURS - BAKING OPERATION TO BE DONE WITHIN 4 HOURS AFTER PLATING TO PROVIDE FOR HYDROGEN EMBRITTLMENT RELIEF.

BILL OF MATERIAL		DESCRIPTION		QTY/M		U/M	
SEE NOTES 2, 3 & 4							
MATERIAL		DATE	SCALE				
FINISH		2/19/98	4=1				
DRW		JMB	SUPER DRW				
CHK		12 20	DATE				
APPD		14 23	DATE				
TOLERANCE UNLESS OTHERWISE SPECIFIED		LBS/M					
TWO PLACE DEC ±.01		FRACTION ±					
THREE PLACE DEC ±.005		ANGULAR ±1°					
TITLE LOCKWASHER (20 TOOTH)							
REVISION H 905-023							
LITTLEFUSE DES PLAINES, ILLINOIS 60016							

LTR	REVISION	CHK	APD
G	39025C- REVISED & REDRAWN ON NEW FORMAT 3/13/98 JMB		
H	81022D-REMOVE 689487 FROM MAT'L SPEC. 01/26/01 PJM		

NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.
 C DENOTES CRITICAL CHARACTERISTICS.
 CPK DENOTES CPK DIMENSIONS--MINIMUM CPK VALUE
 DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT (ST) AND TRACKING TO BE DEFINED IN TAPUSE INSPECTION INSTRUCTIONS.
 DIMENSIONS OF DIMENSIONS--MINIMUM CP VALUE FROM DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE.

CONTROLLED DOCUMENT