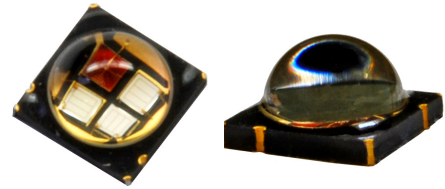


High Luminous Efficacy
RGB LED Emitter
LZ4-00MC10



Key Features

- High Luminous Efficacy 10W RGB LED
- Individually addressable die
- Unlimited color mixing
- Electrically neutral thermal path
- Ultra-small foot print – 7.0mm x 7.0mm x 4.3mm
- Surface mount ceramic package with integrated glass lens
- Very low Thermal Resistance (1.8°C/W)
- Very high Luminous Flux density
- New industry standard for Lumen Maintenance (>90% at 100,000 Hours)
- JEDEC Level 1 for Moisture Sensitivity Level
- Autoclave complaint (JEDEC JESD22-A102-C)
- Lead (Pb) free and RoHS compliant
- Reflow solderable (up to 6 cycles)
- Emitter available on [Standard MCPCB](#) (optional)

Typical Applications

- Architectural Lighting
- Entertainment
- Stage and Studio Lighting
- Accent Lighting
- Medical Illumination
- Microscope Illumination
- Full Color Displays

Description

The LZ4-00MC10 RGB LED emitter contains one red, two green, and one blue LED die which provides 10W power in an extremely small package. With a 7.0mm x 7.0mm x 4.3mm ultra-small footprint, this package provides exceptional luminous flux density. LedEngin's RGB LED offers ultimate design flexibility with individually addressable die. The patent-pending design has unparalleled thermal and optical performance. The high quality materials used in the package are chosen to optimize light output and minimize stresses which results in monumental reliability and lumen maintenance. The robust product design thrives in outdoor applications with high ambient temperatures and high humidity.

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Product Nomenclature

The LZ Series base part number designation is defined as follows:

L Z A – B C D E F G

Where:

A – designates the number of LED die in the package (“4” for 10W)

B – designates the package level (“0” for Emitter)

C – designates the radiation pattern (“0” for Lambertian)

D and E – designate the color (“MC” for “RGGB” Mixed Dice)

F and G – designate the Power (“10” for 10W typical rating)

Ordering information:

For ordering LedEngin products, please reference the base part number above. The base part number represents any of the flux or dominant wavelength bins specified in the binning tables below. For ordering products with special bin selections, please contact a LedEngin sales representative or authorized distributor.

IPC/JEDEC Moisture Sensitivity Level

Table 1 - IPC/JEDEC J-STD-20D.1 MSL Classification:

Level	Floor Life		Soak Requirements			
	Time	Conditions	Standard Time (hrs)	Standard Conditions	Accelerated Time (hrs)	Accelerated Conditions
1	Unlimited	≤ 30°C/ 85% RH	168 +5/-0	85°C/ 85% RH	n/a	n/a

Notes for Table 1:

1. The standard soak time includes a default value of 24 hours for semiconductor manufacturer’s exposure time (MET) between bake and bag and includes the maximum time allowed out of the bag at the distributor’s facility.

Average Lumen Maintenance Projections

Lumen maintenance generally describes the ability of a lamp to retain its output over time. The useful lifetime for solid state lighting devices (Power LEDs) is also defined as Lumen Maintenance, with the percentage of the original light output remaining at a defined time period.

Based on long-term WHTOL testing, LedEngin projects that the LZ Series will deliver, on average, 90% Lumen Maintenance at 100,000 hours of operation at a forward current of 700 mA. This projection is based on constant current operation with junction temperature maintained at or below 125°C.

Luminous Flux Bins

Table 2:

Bin Code	Minimum Luminous Flux (Φ_V) @ $I_F = 700\text{mA}^{[1,2]}$ (lm)			Maximum Luminous Flux (Φ_V) @ $I_F = 700\text{mA}^{[1,2]}$ (lm)			Typical Luminous Flux (Φ_V) @ $I_F = 1000\text{mA}^{[1,2]}$ (lm)		
	1 Red	2 Green	1 Blue	1 Red	2 Green	1 Blue	1 Red	2 Green	1 Blue
	E			24			31		
F			31			38			43
K	75			93			110		
L	93			117			130		
P		186			234			270	
Q		234			292			320	

Notes for Table 2:

- Luminous flux performance guaranteed within published operating conditions. LedEngin maintains a tolerance of $\pm 10\%$ on flux measurements.
- Future products will have even higher levels of radiant flux performance. Contact LedEngin Sales for updated information.

Dominant Wavelength Bins

Table 3:

Bin Code	Minimum Dominant Wavelength (λ_D) @ $I_F = 700\text{mA}^{[1]}$ (nm)			Maximum Dominant Wavelength (λ_D) @ $I_F = 700\text{mA}^{[1]}$ (nm)		
	1 Red	2 Green	1 Blue	1 Red	2 Green	1 Blue
	R2	620			630	
G2		520			525	
G3		525			530	
B4			455			460
B5			460			465
B6			465			470

Notes for Table 3:

- LedEngin maintains a tolerance of $\pm 0.5\text{nm}$ on dominant wavelength measurements.

Forward Voltage Bin

Table 4:

Bin Code	Minimum Forward Voltage (V_F) @ $I_F = 700\text{mA}^{[1,2]}$ (V)			Maximum Forward Voltage (V_F) @ $I_F = 700\text{mA}^{[1,2]}$ (V)		
	1 Red	2 Green ^[2]	1 Blue	1 Red	2 Green ^[2]	1 Blue
	0	2.24	7.36	3.20	3.20	10.24

Notes for Table 4:

- LedEngin maintains a tolerance of $\pm 0.04\text{V}$ on forward voltage measurements for the Red and Blue LEDs.
- For binning purposes, Forward Voltage for Green is binned with both LED dice connected in series. LedEngin maintains a tolerance of $\pm 0.08\text{V}$ on forward voltage measurements for the two Green LEDs.

Absolute Maximum Ratings

Table 5:

Parameter	Symbol	Value	Unit
DC Forward Current ^[1]	I_F	1000	mA
Peak Pulsed Forward Current ^[2]	I_{FP}	1500	mA
Reverse Voltage	V_R	See Note 3	V
Storage Temperature	T_{stg}	-40 ~ +150	°C
Junction Temperature	T_J	150	°C
Soldering Temperature ^[4]	T_{sol}	260	°C
Allowable Reflow Cycles		6	
Autoclave Conditions ^[5]		121°C at 2 ATM, 100% RH for 168 hours	
ESD Sensitivity ^[6]		> 8,000 V HBM Class 3B JESD22-A114-D	

Notes for Table 5:

- Maximum DC forward current is determined by the overall thermal resistance and ambient temperature. Follow the curves in Figure 11 for current derating.
- Pulse forward current conditions: Pulse Width \leq 10msec and Duty Cycle \leq 10%.
- LEDs are not designed to be reverse biased.
- Solder conditions per JEDEC 020D. See Reflow Soldering Profile Figure 3.
- Autoclave Conditions per JEDEC JESD22-A102-C.
- LedEngin recommends taking reasonable precautions towards possible ESD damages and handling the LZ4-00MC10 in an electrostatic protected area (EPA). An EPA may be adequately protected by ESD controls as outlined in ANSI/ESD S6.1.

Optical Characteristics @ $T_C = 25^\circ\text{C}$

Table 6:

Parameter	Symbol	Typical			Unit
		1 Red	2 Green	1 Blue ^[1]	
Luminous Flux (@ $I_F = 700\text{mA}$)	Φ_V	87	240	32	lm
Luminous Flux (@ $I_F = 1000\text{mA}$)	Φ_V	105	290	42	lm
Dominant Wavelength	λ_D	625	523	460	nm
Viewing Angle ^[2]	$2\Theta_{1/2}$		95		Degrees
Total Included Angle ^[3]	$\Theta_{0.9}$		115		Degrees

Notes for Table 6:

- When operating the Blue LED, observe IEC 60825-1 class 2 rating. Do not stare into the beam.
- Viewing Angle is the off axis angle from emitter centerline where the luminous intensity is $\frac{1}{2}$ of the peak value.
- Total Included Angle is the total angle that includes 90% of the total luminous flux.

Electrical Characteristics @ $T_C = 25^\circ\text{C}$

Table 7:

Parameter	Symbol	Typical			Unit
		1 Red	2 Green	1 Blue	
Forward Voltage (@ $I_F = 700\text{mA}$)	V_F	2.4	8.4	3.5	V
Forward Voltage (@ $I_F = 1000\text{mA}$)	V_F	2.6	9.0	3.7	V
Temperature Coefficient of Forward Voltage	$\Delta V_F / \Delta T_J$	-1.9	-5.8	-3.0	mV/°C
Thermal Resistance (Junction to Case)	$R\Theta_{J-C}$		1.8		°C/W

Mechanical Dimensions (mm)

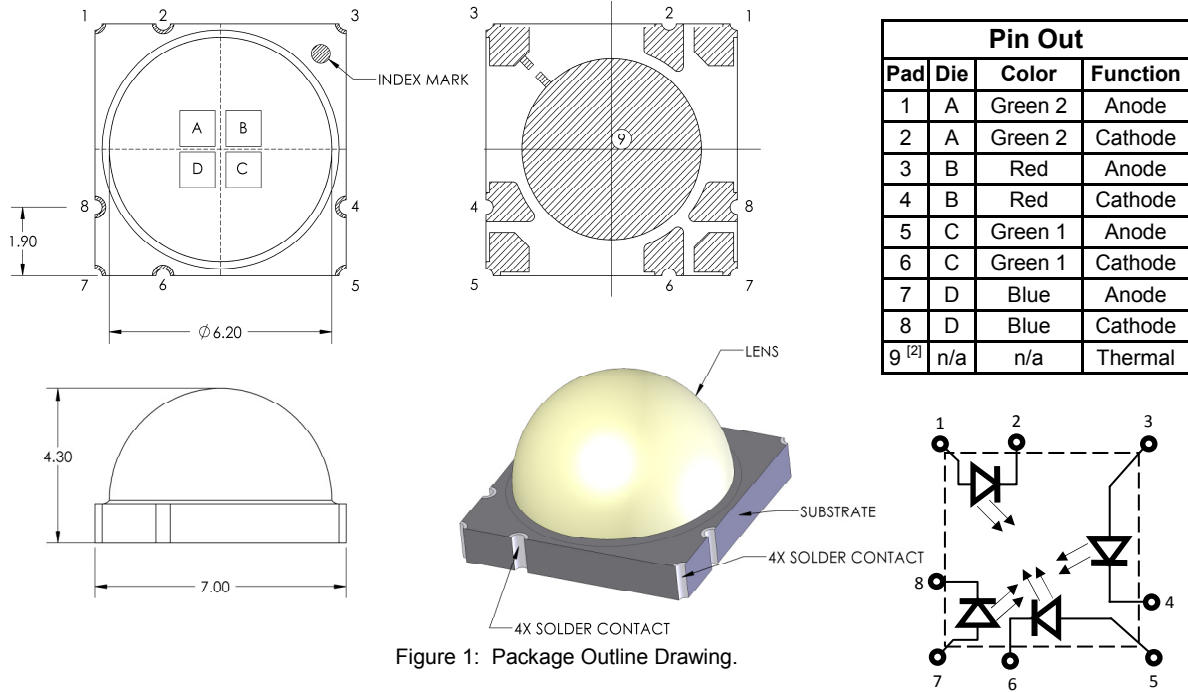


Figure 1: Package Outline Drawing.

Notes for Figure 1:

1. Unless otherwise noted, the tolerance = ± 0.20 mm.
2. Thermal contact, Pad 9, is electrically neutral.

Recommended Solder Pad Layout (mm)

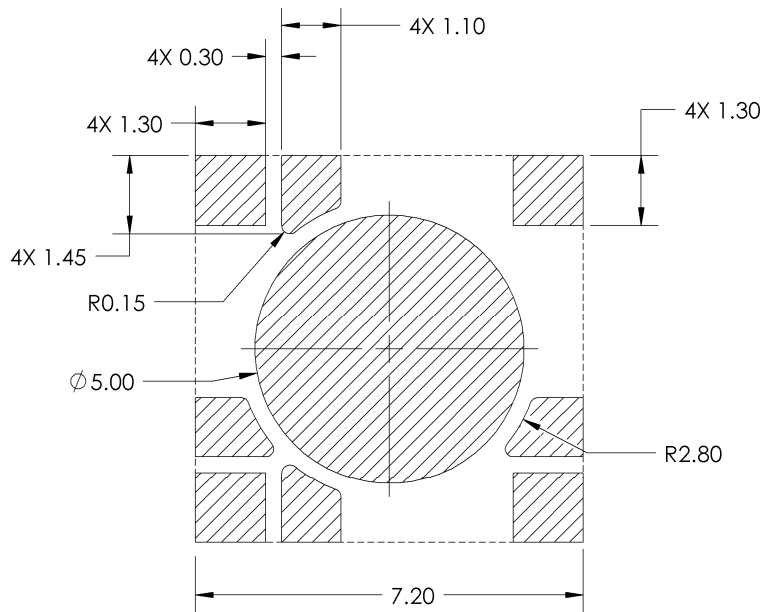


Figure 2: Recommended solder mask opening (hatched area) for anode, cathode, and thermal pad.

Note for Figure 2:

1. Unless otherwise noted, the tolerance = ± 0.20 mm.

Reflow Soldering Profile

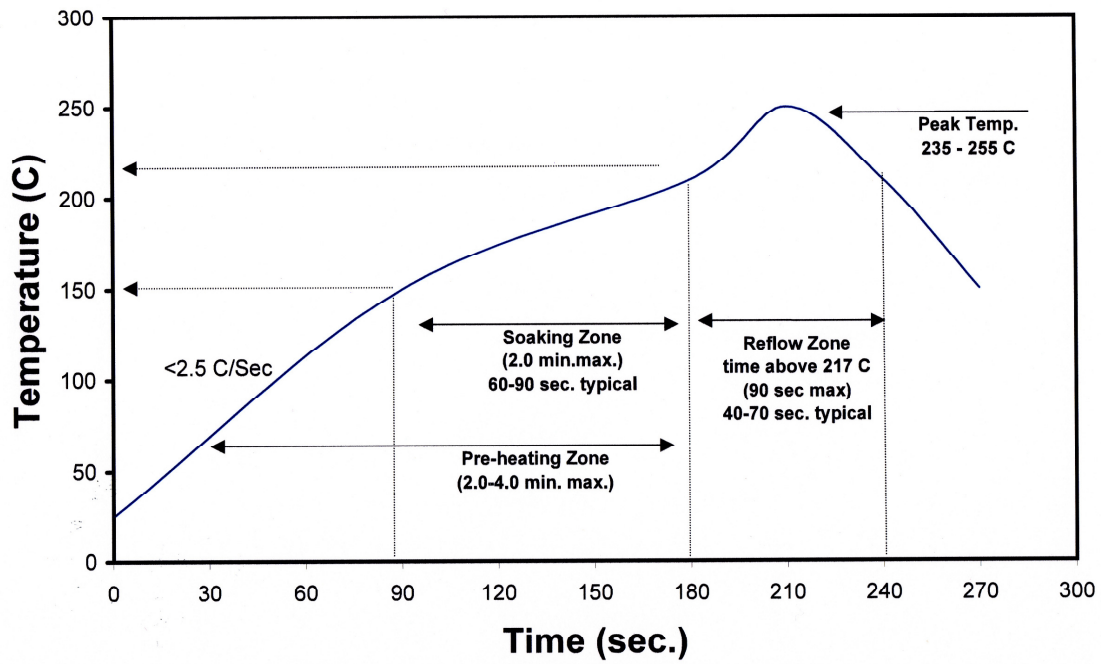


Figure 3: Reflow soldering profile for lead free soldering.

Typical Radiation Pattern

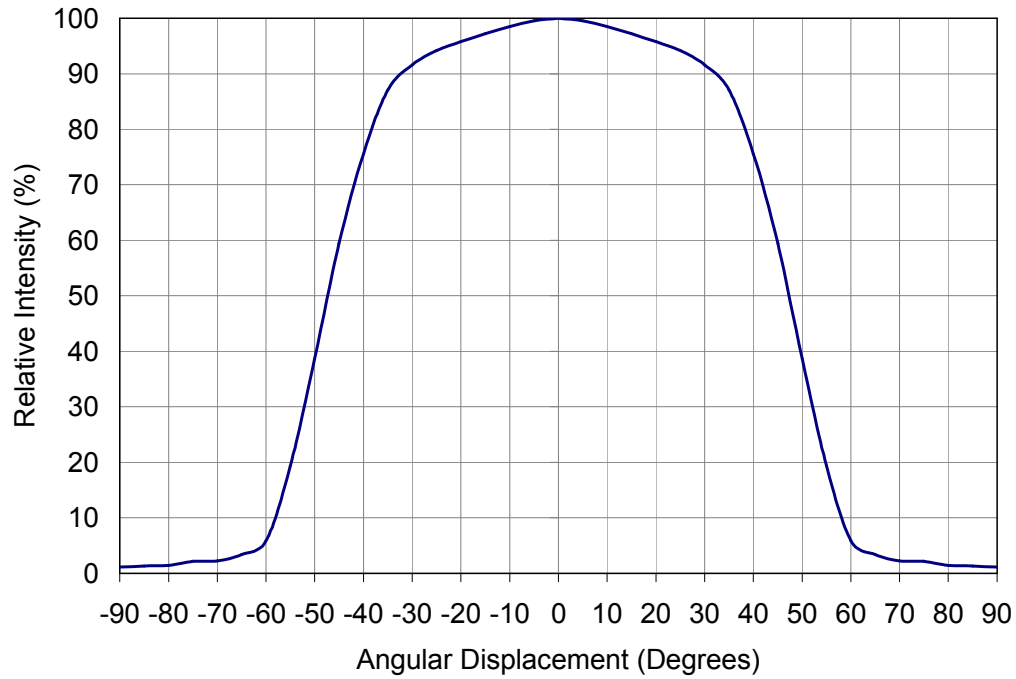


Figure 4: Typical representative spatial radiation pattern.

Typical Relative Spectral Power Distribution

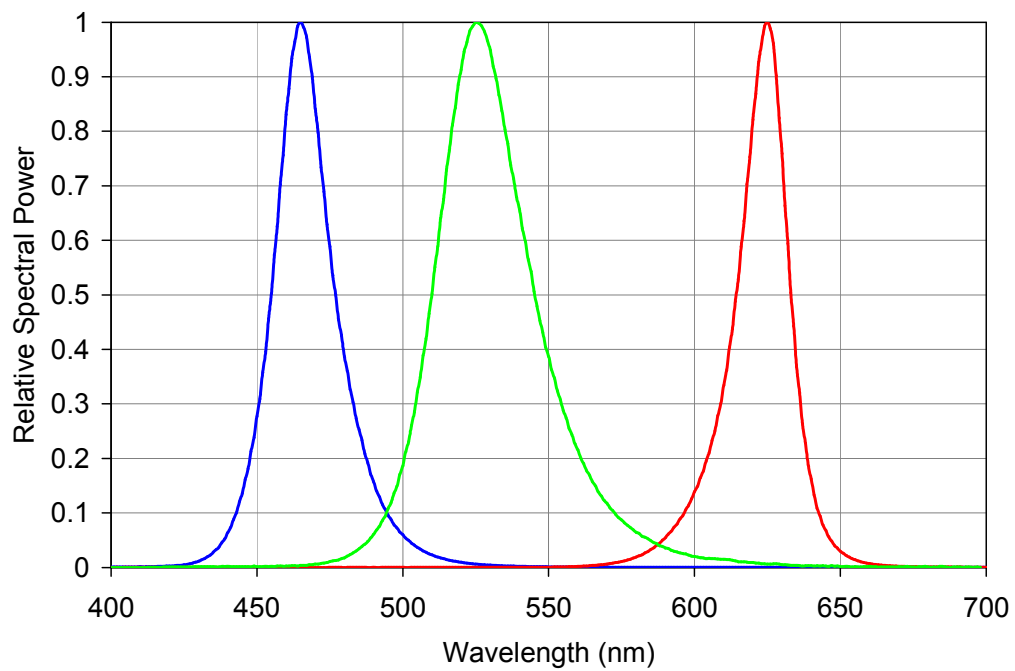


Figure 5: Typical relative spectral power vs. wavelength @ $T_c = 25^\circ\text{C}$.

Typical Dominant Wavelength Shift

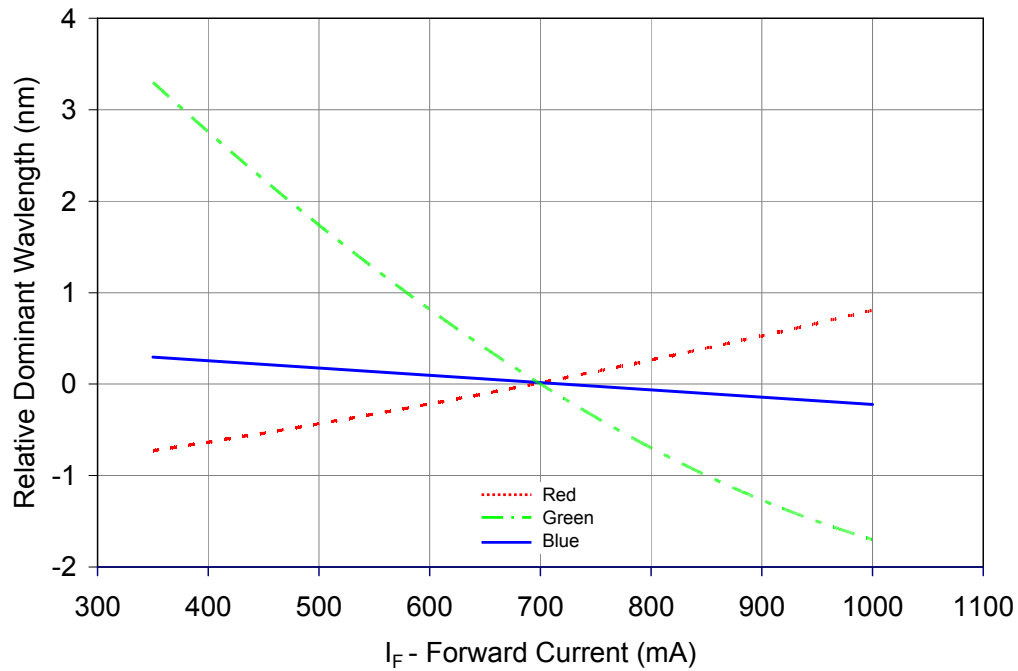


Figure 6: Typical dominant wavelength shift vs. forward current @ T_c = 25°C.

Dominant Wavelength Shift over Temperature

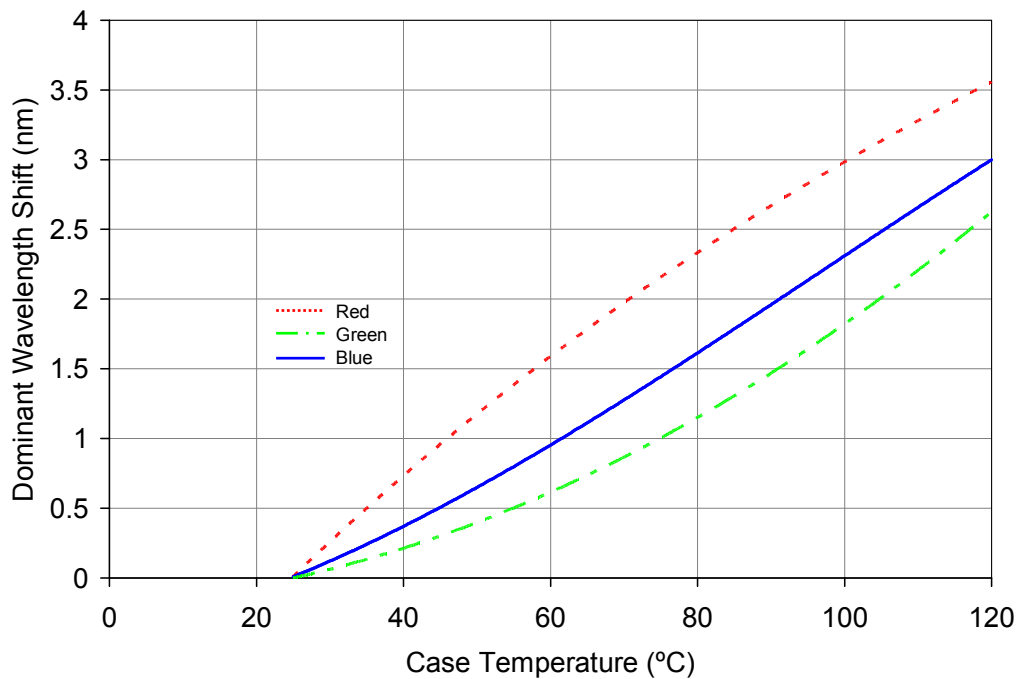


Figure 7: Typical dominant wavelength shift vs. case temperature.

Typical Relative Light Output

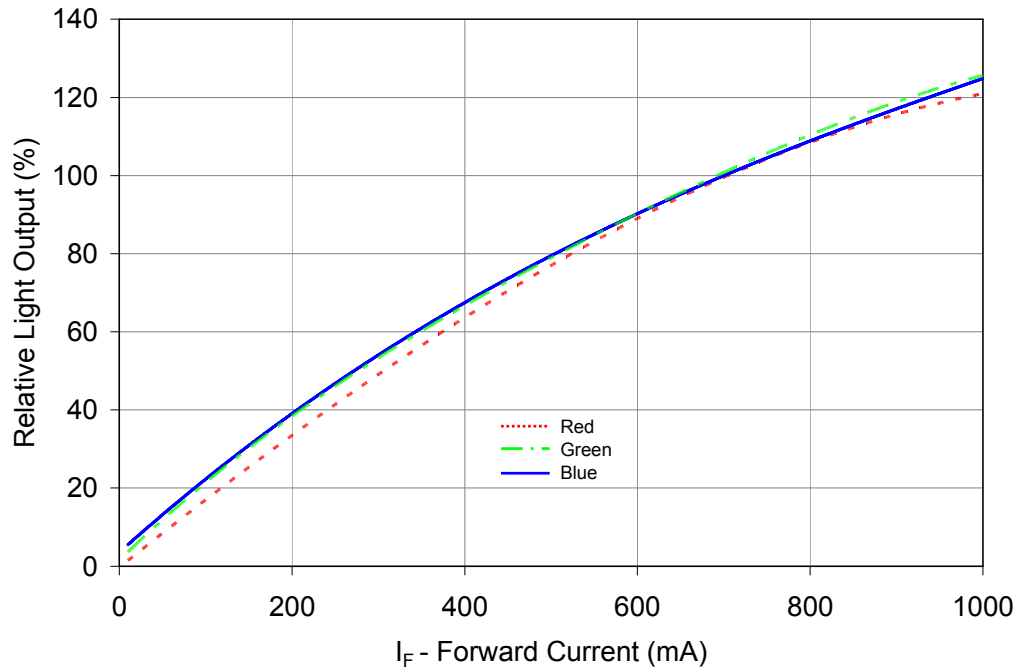


Figure 8: Typical relative light output vs. forward current @ $T_c = 25^\circ\text{C}$.

Typical Relative Light Output over Temperature

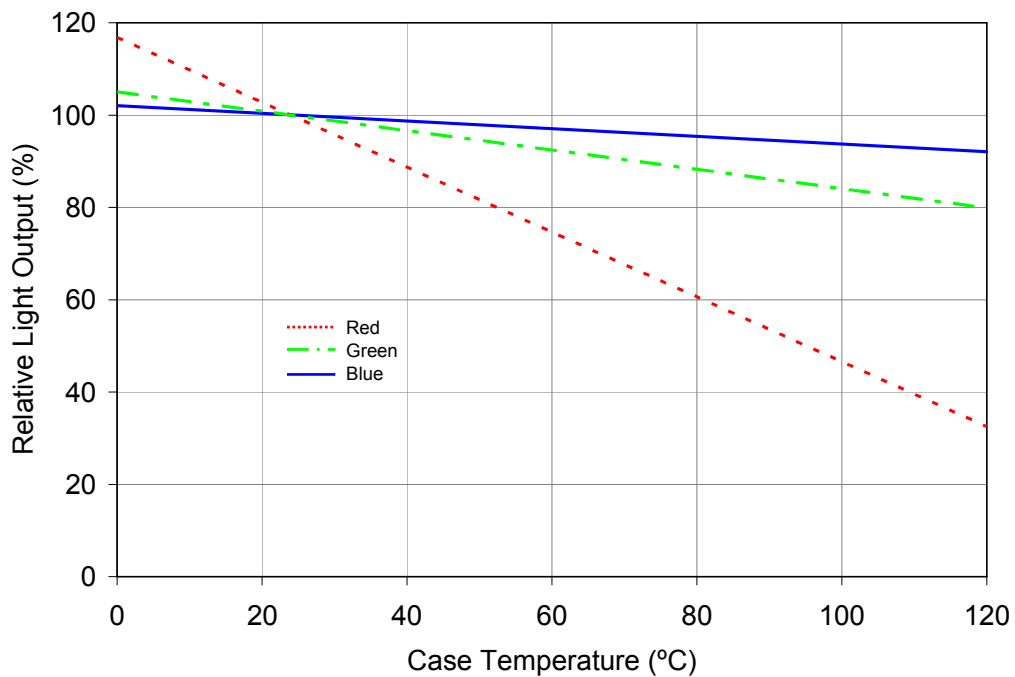


Figure 9: Typical relative light output vs. case temperature.

Typical Forward Current Characteristics

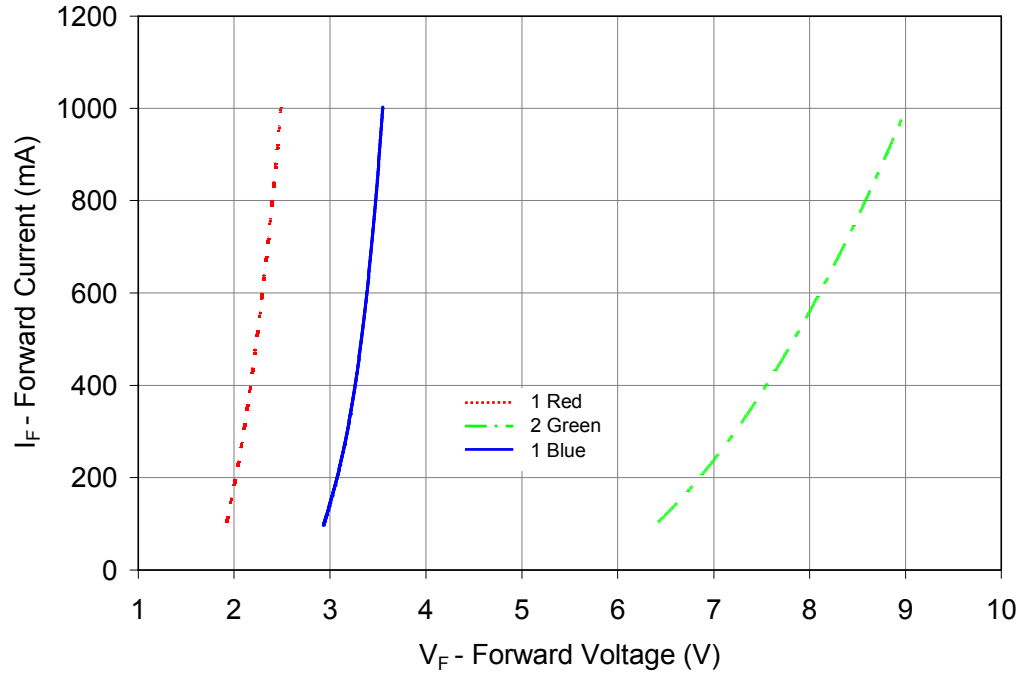


Figure 10: Typical forward current vs. forward voltage @ $T_C = 25^\circ\text{C}$.

Current Derating

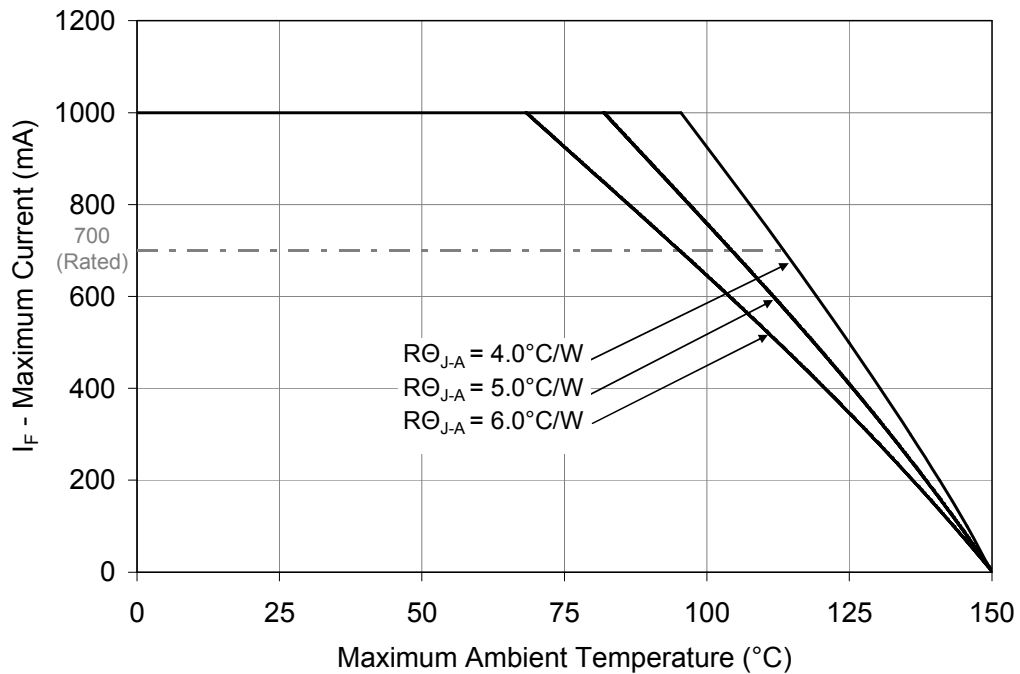


Figure 11: Maximum forward current vs. ambient temperature based on $T_{J(\text{MAX})} = 150^\circ\text{C}$.

Notes for Figure 11:

1. Maximum current assumes that all four LED dice are operating concurrently at the same current.
2. $R_{\theta_{J-C}}$ [Junction to Case Thermal Resistance] for the LZ4-00MC10 is typically 1.8°C/W .
3. $R_{\theta_{J-A}}$ [Junction to Ambient Thermal Resistance] = $R_{\theta_{J-C}} + R_{\theta_{C-A}}$ [Case to Ambient Thermal Resistance].

Emitter Tape and Reel Specifications (mm)

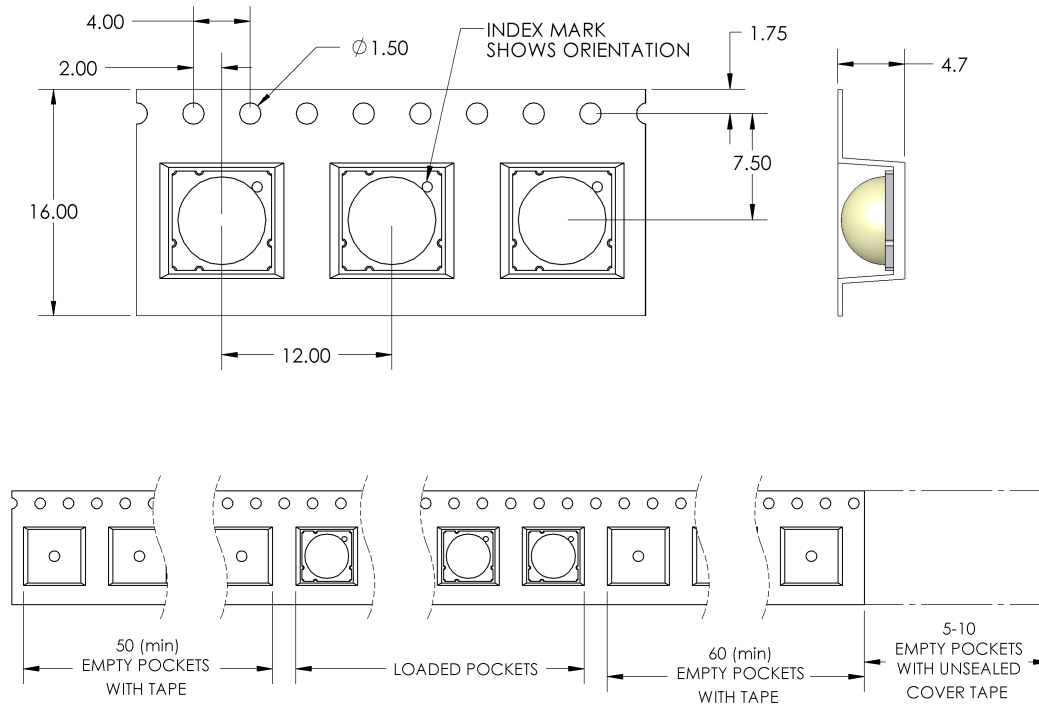


Figure 12: Emitter carrier tape specifications (mm).

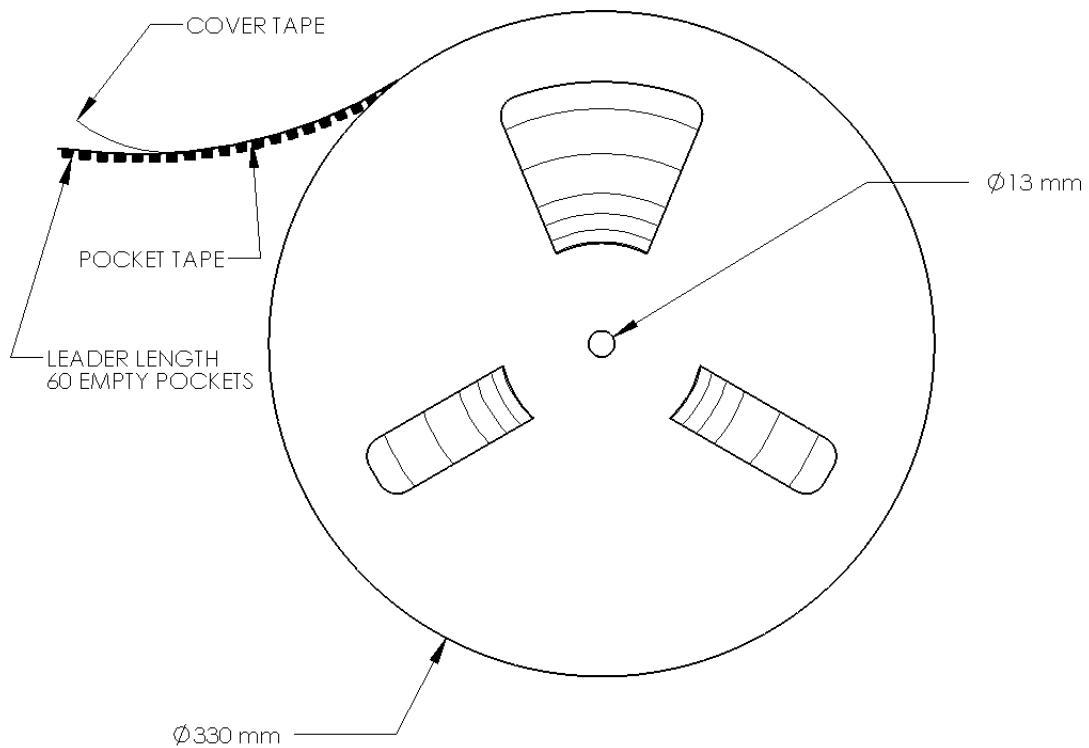


Figure 13: Emitter reel specifications (mm).

Company Information

LedEngin, Inc. is a Silicon Valley based solid-state lighting company specializing in the development and manufacturing of unprecedented high-power LED emitters, modules and replacement lamps. LedEngin's packaging technologies lead the industry with products that feature lowest thermal resistance, highest flux density and consummate reliability, enabling compact and efficient solid state lighting solutions.

LedEngin's LED emitters range from 3W to 40W with ultra-compact footprints and are available in single color products including Cool White, Neutral White, Warm White, Red, Green, Blue, Amber, Deep Red, Far Red, Dental Blue and UV as well as multi-color products with RGB, RGBA and RGBW options. LedEngin's brightest White LEDs are capable of emitting 2,000 lumens.

LedEngin's robust emitters are at the core of its unique line of modules and replacement lamps producing unmatched beam quality resulting in true Lux on Target™ for a wide variety of spot and narrow flood directional lighting applications.

LedEngin is committed to providing products that conserve natural resources and reduce greenhouse emissions.

LedEngin reserves the right to make changes to improve performance without notice.

Please contact Sales@ledengin.com or (408) 492-0620 for more information.