### 1206 SMD TYPE LED

OPTOELECTRONICS



VAOL-S12GT4

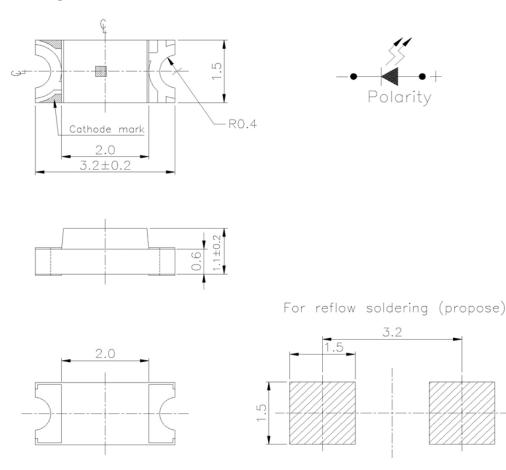
#### Features

- Fit automatic placement equipment.
- Fit Compatible with infrared and vapor phase reflow solder process.
- Pb-free.
- RoHS compliant.

#### Descriptions

- For higher packing density .
- For minature applications .
- Water clear lens .
- Chip material : AlGaInP .
- Emitting color : Yellow Green .

## **Package Outline Dimensions**



**Note:** The tolerances unless mentioned is  $\pm 0.1$  mm ,Unit = mm

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# Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	Vr	5	V
Forward Current	$\mathbf{I}_{\mathbf{F}}$	25	mA
Operating Temperature	Topr	-40 ~ +85	°C
Storage Temperature	Tstg	-40~ +90	°C
Soldering Temperature	Tsol	260 (for 5 second)	°C
Electrostatic Discharge	ESD	2000	V
Power Dissipation	Pd	60	mW
Peak Forward Current (Duty 1/10 @1KHz)	If p	60	mA

# Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	Iv	10	15		med	
Viewing Angle	2 <i>θ</i> 1/2		130		deg	
Peak Wavelength	λp		575		nm	
Dominant Wavelength	λd		573		nm	IF=20mA
Spectrum Radiation Bandwidth	$ riangle \lambda$		20		nm	
Forward Voltage	VF		2.0	2.4	V	
Reverse Current	Ir			10	$\mu A$	V <sub>R</sub> =5V

Specific binning requirements- please contact our home office





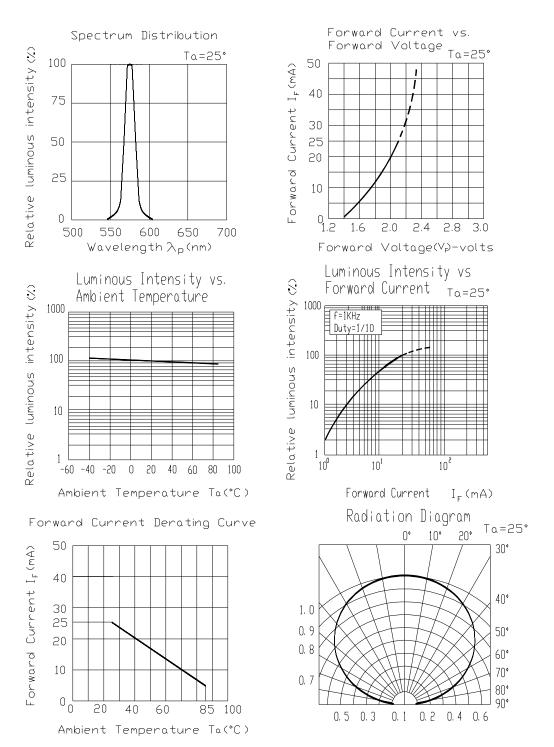
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## **Typical Electro-Optical Characteristics**

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🦉 RoH

ISO 9001

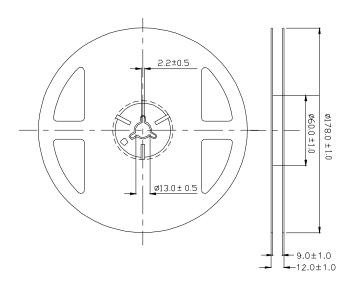
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## **Reel Dimensions**



**Note:** The tolerances unless mentioned is  $\pm 0.1$  mm ,Unit = mm

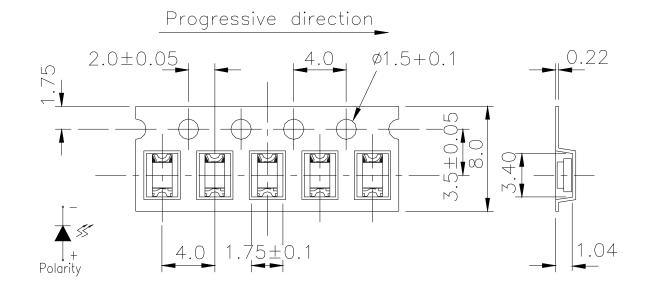
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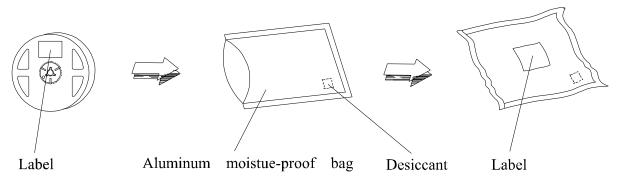




# **Carrier Tape Dimensions: Loaded quantity 2000 PCS per reel**

Note: The tolerance unless mentioned is  $\pm 0.1$  mm ,Unit is mm

## **Moisture Resistant Packaging**







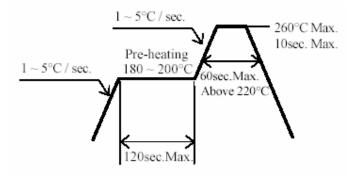
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#### Soldering Condition

1.Pb-free solder temperature profile



- 2.Reflow soldering should not be done more than two times.
- 3 When soldering, do not put stress on the LEDs during heating.
- 4 After soldering, do not warp the circuit board.

#### Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than  $350^{\circ}$ C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

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