PLCC2 SMD TYPE LED



VAOL-S2WR4

Features

- Fit automatic placement equipment.
- Fit Compatible with vapor-phase reflow, Infrared reflow and wave solder processes.

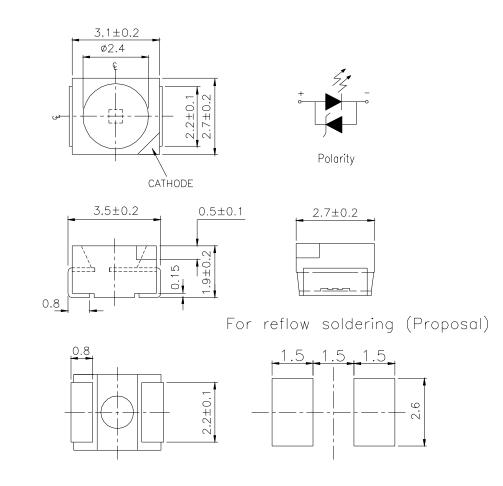
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- White package.
- Pb-free.
- RoHS compliant.

Descriptions

- For higher packing density .
- For minature applications .
- Yellow Diffusion lens .
- Chip material : InGaN.
- Emitting color : White .

Package Outline Dimensions



Note: The tolerances unless mentioned is ± 0.1 mm ,Unit = mm

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Absolute Maximum Ratings (Ta=25°C)

<u> </u>				
Symbol	Rating	Unit		
Vr	5	V		
IF	25	mA		
Topr	-40 ~ +85	°C		
Tstg	-40 ~ +90	°C		
ESD	2000	V		
Pd	110	mW		
Ifp	100	mA		
Tsol	Reflow Soldering : 260 Hand Soldering : 350	°C for 10 sec. °C for 3 sec.		
	Symbol VR IF Topr Tstg ESD Pd IFP	SymbolRatingVR5IF25Topr-40 ~ +85Tstg-40 ~ +90ESD2000Pd110IFP100TsolReflow Soldering : 260 Hand Soldering : 350		

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Тур.	Max.	Units	Condition
Luminous Intensity	I _V	715		1800	mcd	I _F =20mA
Forward Voltage	V _F	2.70		3.50	V	I _F =20mA
Viewing Angle	2 0 1/2		120		deg	I _F =20mA

Notes:

1.Tolerance of Luminous Intensity ±10%
2.Tolerance of Forward Voltage ±0.1V

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Bin Code	Min.	Max.	Unit	Condition
V1	715	900		
V2	900	1120	1	IF=20mA
W1	1120	1420	mcd	
W2	1420	1800		

Bin Range Of Luminous Intensity

Bin Range Of Forward Voltage

Group	Bin Code	Min.	Max.	Unit	Condition
F	10	2.70	2.90		IF=20mA
	11	2.90	3.10	V	
	12	3.10	3.30		
	13	3.30	3.50		

Specific binning requirements- please contact our home office

Notes:

1.Tolerance of Luminous Intensity ±10%

2.Tolerance of Forward Voltage ±0.1V





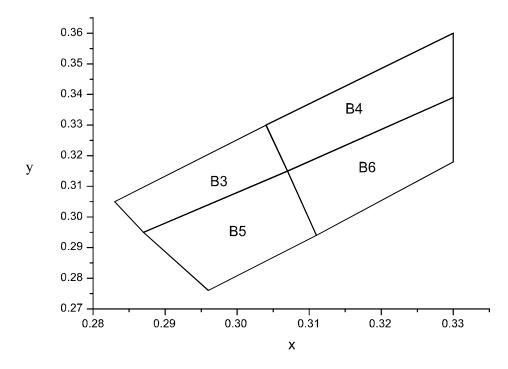


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Group	Bin Code	CIE_x	CIE_y	Bin Code	CIE_x	CIE_y
F	B3	0.287	0.295		0.307	0.315
		0.283	0.305	B4	0.304	0.33
		0.304	0.330		0.33	0.36
		0.307	0.315		0.33	0.339
	B5	0.296	0.276	B6	0.311	0.294
		0.287	0.295		0.307	0.315
		0.307	0.315		0.330	0.339
		0.311	0.294		0.330	0.318

*The C.I.E. 1931 chromaticity diagram (Tolerance ±0.01).



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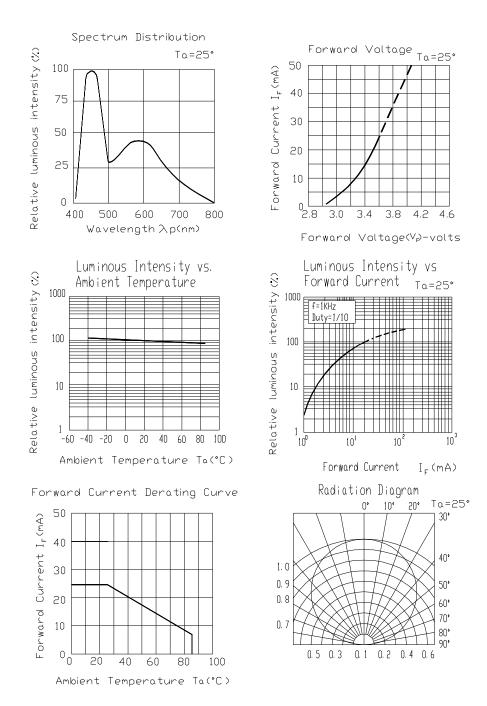




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Typical Electro-Optical Characteristics Curves





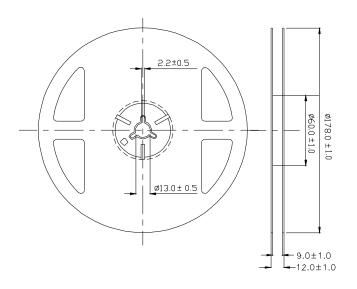
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Reel Dimensions



Note: The tolerances unless mentioned is ± 0.1 mm ,Unit = mm

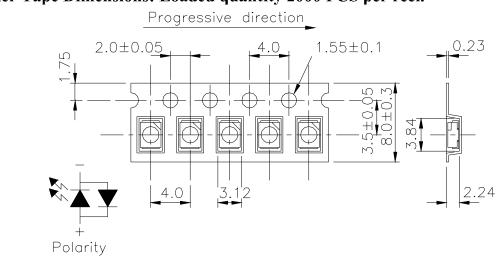
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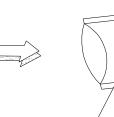


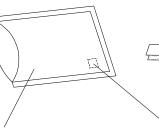
Carrier Tape Dimensions: Loaded quantity 2000 PCS per reel.

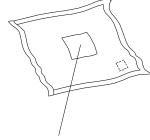
Note: The tolerances unless mentioned is ± 0.1 mm ,Unit = mm

Moisture Resistant Packaging









Label

Aluminum moisture-proof bag

Desiccant

Label





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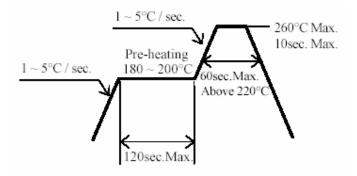
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67-11/W1C-FV1W2F/2T

Soldering Condition

1.Pb-free solder temperature profile



2.Reflow soldering should not be done more than two times.

3 When soldering, do not put stress on the LEDs during heating.

4 After soldering, do not warp the circuit board.

Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350° C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

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