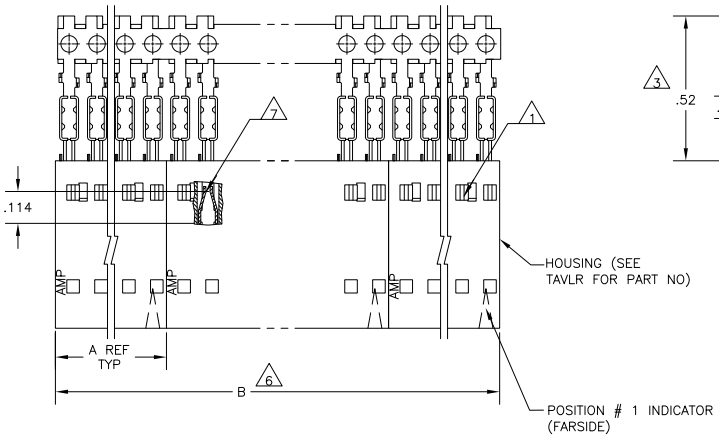


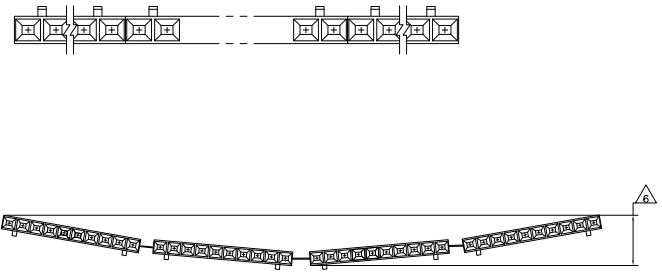
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LOC	DIST	REVISIONS					
AD	00	P	LR	DESCRIPTION	DATE	BY	APPD
J	EC	0630	0759	04	01FEB05	BSV	JLG
J1	REVISED PER ECO-09-020689				02SEP09	KK	AEG



- 1 CONTACTS ARE LATCHED INTO THE PRELOAD WINDOWS
- 2 USE WITH #26-#30 AWG WIRE SIZE, .054/.030 INSULATION DIAMETER, .015 MAXIMUM INSULATION THICKNESS
- 3 THE DIMENSION APPLIES WITH THE FORWARD PRELOAD STOP IN CONTACT WITH THE HOUSING SURFACE
- 4 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 5 FOR INDIVIDUAL ASSEMBLIES SEE PART NUMBER 103649
- 6 ASSEMBLIES ARE JOINED BY THE CARRIER STRIP. ORDER QUANTITY REFLECTS TOTAL NUMBER OF INDIVIDUAL ASSEMBLIES REQUIRED. SEE TABLE FOR NUMBER OF ASSEMBLIES PER STRIP.
- 7 POINT OF MEASUREMENT FOR PLATING THICKNESS (INSIDE BEAMS)
- 8 MAXIMUM ALLOWABLE BOW OF ASSEMBLY NOT TO EXCEED .055.
- 9 CONTACTS: .000015 GOLD IN THE CONTACT AREA, .000050-.000100 BRIGHT TIN-LEAD ON THE TERMINATION AREA, ALL OVER .000050 NICKEL
- 10 CONTACTS: .000015 GOLD IN THE CONTACT AREA, .000050-.000100 MATTE TIN ON THE TERMINATION AREA, ALL OVER .000050 NICKEL
- 11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

△ OBSOLETE	△	2	2.40	1.198	1-103648-1	12	6-103972-1
△ OBSOLETE	△	2	2.20	1.098	1-103648-0	11	6-103972-0
△ OBSOLETE	△	2	2.00	.998	103648-9	10	5-103972-9
△ OBSOLETE	△	2	1.80	.898	103648-8	9	5-103972-8
△ OBSOLETE	△	2	1.60	.798	103648-7	8	5-103972-7
△ OBSOLETE	△	2	1.40	.698	103648-6	7	5-103972-6
△ OBSOLETE	△	4	2.39	.598	103648-5	6	5-103972-5
△	△	4	1.99	.498	103648-4	5	5-103972-4
△	△	5	1.99	.398	103648-3	4	5-103972-3
△	△	8	2.40	.298	103648-2	3	5-103972-2
△	△	10	2.00	.198	103648-1	2	5-103972-1
△ OBSOLETE	△	2	2.40	1.198	1-103648-1	12	1-103972-1
△ OBSOLETE	△	2	2.20	1.098	1-103648-0	11	1-103972-0
△ OBSOLETE	△	2	2.00	.998	103648-9	10	103972-9
△ OBSOLETE	△	2	1.80	.898	103648-8	9	103972-8
△ OBSOLETE	△	2	1.60	.798	103648-7	8	103972-7
△ OBSOLETE	△	2	1.40	.698	103648-6	7	103972-6
△ OBSOLETE	△	4	2.39	.598	103648-5	6	103972-5
△	△	4	1.99	.498	103648-4	5	103972-4
△	△	5	1.99	.398	103648-3	4	103972-3
△	△	8	2.40	.298	103648-2	3	103972-2
△	△	10	2.00	.198	103648-1	2	103972-1



EXAMPLE: STRIP ASSEMBLY  
SCALE 2:1

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 HARRISBURG, PA 17105-3608

DESIGNED BY: L. MAYER 05 NOV 1986  
 CHECKED BY: P. C. DEJONG 12-11-86  
 APPROVED BY: P. C. DEJONG 13-11-86

DIMENSIONS: INCHES  
 FINISH: SEE TABLE

PLATING: △ B A HOUSING PART NUMBER NO OF POSN ASSEMBLY PART NUMBER ON STRIP

INFORMATION: FLAME RETARDANT THERMOPLASTIC; COLOR-BEAK CONTACTS: PHOS BRONZE

PRODUCT SPEC: 108-25034  
 APPLICATION SPEC: 114-25026  
 SIZE: A2 00779 C=103972

CUSTOMER DRAWING SCALE: 4:1 SHEET: 1 OF 1 REV: J1