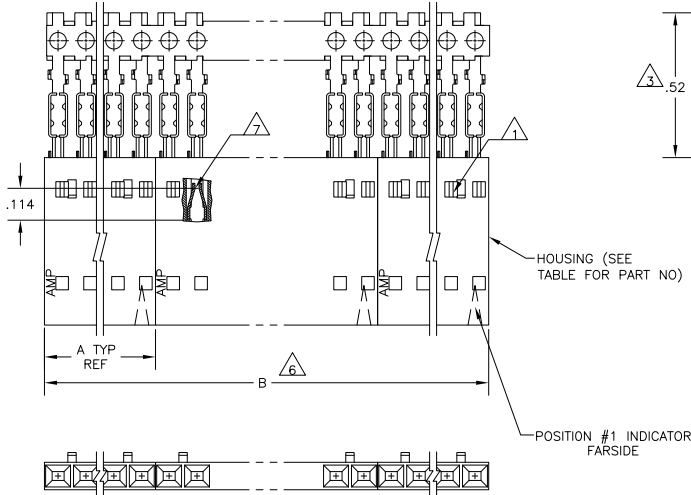


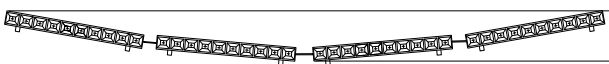
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LOC	DIST	REVISIONS					
AD	00	P	LR	DESCRIPTION	DATE	BY	APPD
H	EC	063C	0759	04	03FEB05	BSV	JLG
H1		REVISED PER ECO-09-020689			02SEP09	KK	AEG



- 1 CONTACTS ARE LATCHED INTO THE PRELOAD WINDOWS
- 2 USE WITH #26-#30 AWG WIRE SIZE, .054/.030 INSULATION DIAMETER, .015 MAXIMUM INSULATION THICKNESS
- 3 THE DIMENSION APPLIES WITH THE FORWARD PRELOAD STOP IN CONTACT WITH THE HOUSING SURFACE
- 4 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 5 FOR INDIVIDUAL ASSEMBLIES SEE PART NUMBER 103901
- 6 ASSEMBLIES ARE JOINED BY THE CARRIER STRIP. ORDER QUANTITY REFLECTS TOTAL NUMBER OF INDIVIDUAL ASSEMBLIES REQUIRED. SEE TABLE FOR NUMBER OF ASSEMBLIES PER STRIP.
- 7 POINT OF MEASUREMENT FOR PLATING THICKNESS (INSIDE BEAMS)
- 8 MAXIMUM ALLOWABLE BOW OF ASSEMBLY NOT TO EXCEED .055.
- 9 CONTACTS: .000030 GOLD IN THE CONTACT AREA, .000050-.000100 BRIGHT TIN-LEAD ON THE TERMINATION AREA, ALL OVER .000050 NICKEL
- 10 CONTACTS: .000030 GOLD IN THE CONTACT AREA, .000050-.000100 MATTE TIN ON THE TERMINATION AREA, ALL OVER .000050 NICKEL
- 11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

PLATING	6	B	A	HOUSING PART NUMBER	NO OF POSN	ASSEMBLY PART NUMBER ON STRIP
OB	2	2.40	1.198	1-103648-1	12	6-103973-1
OB	2	2.20	1.098	1-103648-0	11	6-103973-0
OB	2	2.00	.998	103648-9	10	5-103973-9
OB	2	1.80	.898	103648-8	9	5-103973-8
OB	2	1.60	.798	103648-7	8	5-103973-7
OB	2	1.40	.698	103648-6	7	5-103973-6
OB	4	2.39	.598	103648-5	6	5-103973-5
OB	4	1.99	.498	103648-4	5	5-103973-4
OB	5	1.99	.398	103648-3	4	5-103973-3
OB	8	2.40	.298	103648-2	3	5-103973-2
OB	10	2.00	.198	103648-1	2	5-103973-1
OB	2	2.40	1.198	1-103648-1	12	1-103973-1
OB	2	2.20	1.098	1-103648-0	11	1-103973-0
OB	2	2.00	.998	103648-9	10	103973-9
OB	2	1.80	.898	103648-8	9	103973-8
OB	2	1.60	.798	103648-7	8	103973-7
OB	2	1.40	.698	103648-6	7	103973-6
OB	4	2.39	.598	103648-5	6	103973-5
OB	4	1.99	.498	103648-4	5	103973-4
OB	5	1.99	.398	103648-3	4	103973-3
OB	8	2.40	.298	103648-2	3	103973-2
OB	10	2.00	.198	103648-1	2	103973-1



EXAMPLE: STRIP ASSEMBLY
SCALE 2:1

THIS DRAWING IS A CONTROLLED DOCUMENT. DATE: 05 NOV 1986

BY: L. MAYER
 CHK: P. C. DEJONG
 DATE: 12-11-86

TYCO ELECTRONICS CORPORATION
 Harrisburg, Pa 17105-3608

DESIGNER: J. SCHIEFER
 PRODUCT SPEC: 108-25034
 APPLICATION SPEC: 114-25026
 FINISH: -

SIZE: A2
 DATE CODE (DRAWING NO): 00779
 CUSTOMER DRAWING: 103973

SCALE: 4:1
 SHEET: 1 OF 1
 REV: H1