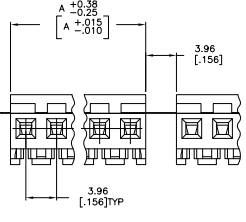
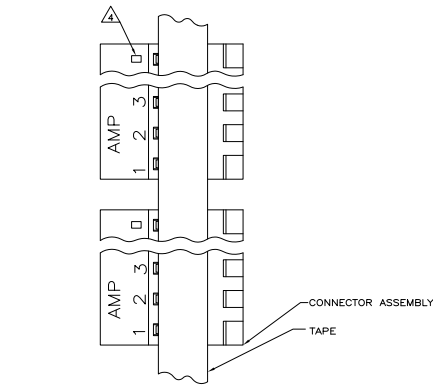


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REV	DATE	DESCRIPTION	BY	CHK	APP
S	01/20/07	REVISED PER ECO-07-012047	01A007	KW	DB
S1	09/03/09	REVISED PER ECO-09-023313	100209	KK	AEG



DIM	A	NO OF CIRCUITS	PART NO
95.10	3.744	24	5-640472-4
91.13	3.588	23	5-640472-3
87.17	3.432	22	5-640472-2
83.21	3.276	21	5-640472-1
79.25	3.120	20	5-640472-0
75.29	2.964	19	4-640472-9
71.32	2.808	18	4-640472-8
67.36	2.652	17	4-640472-7
63.40	2.496	16	4-640472-6
59.44	2.340	15	4-640472-5
55.47	2.184	14	4-640472-4
51.51	2.028	13	4-640472-3
47.55	1.872	12	4-640472-2
43.59	1.716	11	4-640472-1
39.62	1.560	10	4-640472-0
35.66	1.404	9	3-640472-9
31.70	1.248	8	3-640472-8
27.74	1.092	7	3-640472-7
23.77	.936	6	3-640472-6
19.81	.780	5	3-640472-5
15.85	.624	4	3-640472-4
11.89	.468	3	3-640472-3
7.92	.312	2	3-640472-2
95.10	3.744	24	2-640472-4
91.13	3.588	23	2-640472-3
87.17	3.432	22	2-640472-2
83.21	3.276	21	2-640472-1
79.25	3.120	20	2-640472-0
75.29	2.964	19	1-640472-9
71.32	2.808	18	1-640472-8
67.36	2.652	17	1-640472-7
63.40	2.496	16	1-640472-6
59.44	2.340	15	1-640472-5
55.47	2.184	14	1-640472-4
51.51	2.028	13	1-640472-3
47.55	1.872	12	1-640472-2
43.59	1.716	11	1-640472-1
39.62	1.560	10	1-640472-0
35.66	1.404	9	640472-9
31.70	1.248	8	640472-8
27.74	1.092	7	640472-7
23.77	.936	6	640472-6
19.81	.780	5	640472-5
15.85	.624	4	640472-4
11.89	.468	3	640472-3
7.92	.312	2	640472-2

- 1. MATERIAL: CONTACTS - 0.30 [.012] THICK COPPER ALLOY BRIGHT TIN-LEAD 0.00203 [.000080] MIN THICK FOR CONTACTS 640472-2 THRU 2-640472-4
 MATTE WHISKER MITIGATED TIN 0.00203 [.000080] MIN THICKNESS OVER NICKEL UNDERPLATE FOR CONTACTS 3-640472-2 THRU 5-640472-4
- 2. CONTACTS ACCEPT 18 AWG WIRE WITH 2.41 [.095] MAX INSULATION DIAMETER.
- 3. CONTACTS MUST ACCEPT 1.14±0.03 [.045±.001] SQUARE POST AND REMAIN LOCKED IN POSITION.
- 4. IDENTIFICATION NUMBER FOR LAST CIRCUIT MAY NOT APPEAR ON ALL ASSEMBLIES.
- 5. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 6. HOUSING FEATURES ARE: CLOSED END WITH LOCKING RAMP.
- 7. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

- △ SUPERSEDED BY 5-640472-4
- △ SUPERSEDED BY 5-640472-3
- △ SUPERSEDED BY 5-640472-2
- △ SUPERSEDED BY 5-640472-1
- △ SUPERSEDED BY 5-640472-0
- △ SUPERSEDED BY 4-640472-9
- △ SUPERSEDED BY 4-640472-8
- △ SUPERSEDED BY 4-640472-7
- △ SUPERSEDED BY 4-640472-6
- △ SUPERSEDED BY 4-640472-5
- △ SUPERSEDED BY 4-640472-4
- △ SUPERSEDED BY 4-640472-3
- △ SUPERSEDED BY 4-640472-2
- △ SUPERSEDED BY 4-640472-1
- △ SUPERSEDED BY 4-640472-0
- △ SUPERSEDED BY 3-640472-9
- △ SUPERSEDED BY 3-640472-8
- △ SUPERSEDED BY 3-640472-7
- △ SUPERSEDED BY 3-640472-6
- △ SUPERSEDED BY 3-640472-5
- △ SUPERSEDED BY 3-640472-4



THIS DRAWING IS A CONTROLLED DOCUMENT.

DATE: 12-3-09
 BY: JENES
 CHECKED: 12-3-09
 DESIGNED: 12-3-09
 DRAWN: 12-3-09
 DIMENSIONS: IN (INCHES)
 TOLERANCES: UNLESS OTHERWISE SPECIFIED
 DECIMALS: .005
 FRACTIONS: 1/16 (1/32)
 ANGLES: ±.001 (±.002)
 HOLE POSITION: ±.005 (±.010)
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Customer Drawing: A100779G-640472