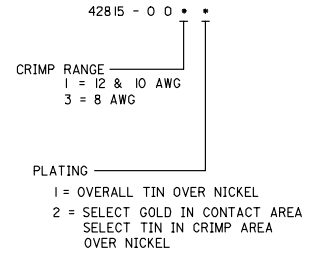


	13	12	11	10	9	8	7	6	5	4	3	2	1
ITEM NUMBER	WIRE RANGE	DIM. A	DIM. B	DIM. C	DIM. D	DIM. E	DIM. F	MAX. INSULATION DIAMETER	PLATING				
42815-0011	12 & 10 AWG	.213±.024 (5.40±.60)	.240±.016 (6.10±.40)	.067 (1.70)	.232±.024 (5.90±.60)	.260±.016 (6.60±.40)	.087 (2.20)	.209 (5.30)	OVERALL TIN				
42815-0031	8 AWG	.229±.024 (5.83±.60)	.292±.016 (7.42±.40)	.067 (1.70)	.236±.024 (6.00±.60)	.216±.016 (5.50±.40)	.087 (2.20)	.260 (6.60)	OVERALL TIN				
42815-0012	12 & 10 AWG	.213±.024 (5.40±.60)	.240±.016 (6.10±.40)	.067 (1.70)	.232±.024 (5.90±.60)	.260±.016 (6.60±.40)	.087 (2.20)	.209 (5.30)	SELECT GOLD				
42815-0032	8 AWG	.229±.024 (5.83±.60)	.292±.016 (7.42±.40)	.067 (1.70)	.236±.024 (6.00±.60)	.216±.016 (5.50±.40)	.087 (2.20)	.260 (6.60)	SELECT GOLD				

NOTES:

- 1) MATERIAL: COPPER ALLOY 151, .020/(.50) THICK.
- 2) PLATING:
 - 1 = .000100/(.00254) MIN. *TIN OVER
.000050/(.00127) MIN. NICKEL.
 - 2 = .000030/(.00076) MIN. SELECT GOLD IN CONTACT AREA.
.000100/(.00254) MIN. SELECT *TIN ON SOLDER TAILS
OVER .000050/(.00127) MIN. NICKEL.
- * THE PRIMARY SHIPPING CARTON WILL BE LABELED
* COMPLIANT TO ROHS DIRECTIVE 2002/95/EC
AND ELV ANNEX II OF DIRECTIVE 2000/53/EC.
CARTONS WITHOUT THIS LABEL MAY CONTAIN
PRODUCT WITH TIN-LEAD.
- 3) PRODUCT SPEC.: PS-42815-001
- 4) PART IS DESIGNED IN METRIC.
- 5) TERMINALS FOR USE WITH STRANDED WIRE ONLY.
- 6) ITEM NUMBERS PRECEDED BY AN 'X' IN THE CHART ARE NOT AVAILABLE.
- 7) THE 8 AWG TERMINAL HAS NO INSULATION CRIMP. THE SECONDARY CRIMP SECTION ACTS AS A STRAIN RELIEF ON THE BARE CONDUCTOR ONLY. SEE MOLEX CRIMP SPECIFICATION FOR DETAILS.
- 8) AFTER CRIMPING, THIS DIMENSION IS .140/(3.55) MINIMUM.
- 9) WHEN USING THE 8 AWG TERMINAL WITH "SUPERFLEX WIRE", MOLEX STRONGLY RECOMMENDS THAT THE APPROPRIATELY RATED HEAT SHRINK INSULATION BE APPLIED OVER THE WIRE INSULATION AND CRIMP AREA, AS SHOWN, TO MINIMIZE WIRE INSULATION CREEPAGE OUTSIDE OF HOUSING.
- 10) THE 8AWG TERMINAL WILL ALSO ACCOMODATE 2 12AWG WIRES
SEE CRIMP SPEC FOR DETAILS.
- 11) CRIMP SPECS.:
638210000 FOR 10AWG & 12AWG
638300000 FOR 8AWG, 8AWG HI-FLEX & DOUBLE 12AWG

LEGEND:



SEE SHEET 1 EC NO: UCP2005-2769 DRAWN: JOMERC1 2005/06/17 CHKD: JOMERC1 2005/06/17 APPR: JOMERC1 2005/06/17 REV:	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE IN/MM	SCALE 8:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
	$\nabla=0$ $\nabla=0$	4 PLACES ± --- ± --- 3 PLACES ± --- ± .010 2 PLACES ± 0.25 ± .016 1 PLACE ± 0.40 ± --- ANGULAR ±1/2°	DRAWN BY R/JF DATE 1/6/92 CHECKED BY DATE 1/6/92 APPROVED BY RAS DATE 1/6/92	TITLE	FEMALE CRIMP TERMINAL 10-12 AWG & 8 AWG MINIFIT SR. SERIES		
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO. SEE CHART	DOCUMENT NO. SD-42815-*	MOLEX INCORPORATED THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
			SIZE C		SHEET NO. 2 OF 2		