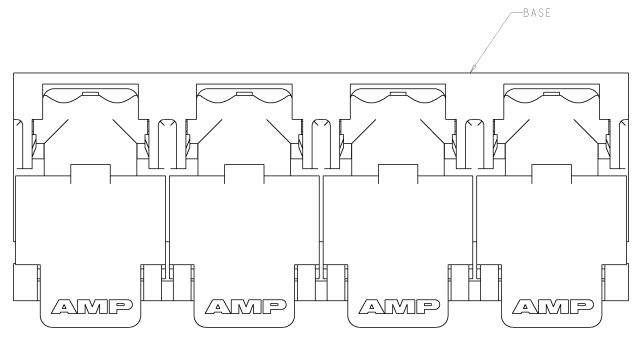
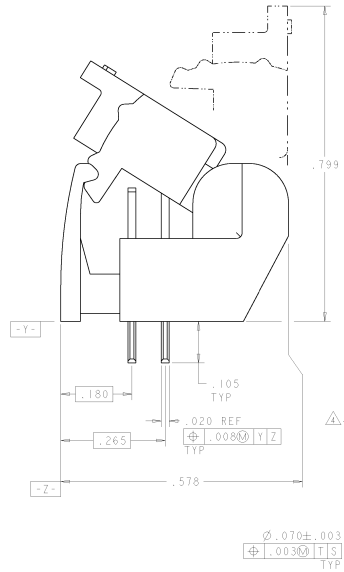


8	7	6	5	4	3	2	1
REVISED FOR FABRICATION	REVISED FOR FABRICATION						
REVISED FOR FABRICATION	REVISED FOR FABRICATION						

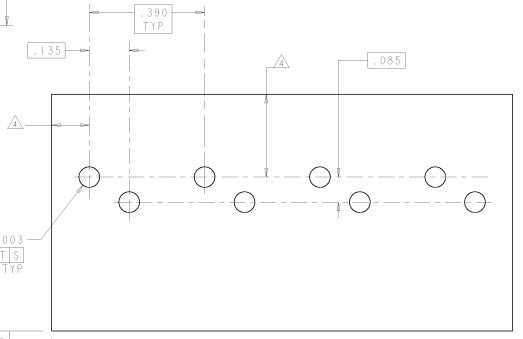
REV	DATE	DESCRIPTION	BY	CHK	APP
0					
B	REV. EC 001C-0007-01		000001	JA	TR
C	REVISED PER EC 0515-0458-02		000000	0LD	0PM
D	REVISED PER 0515-0324-03		000001	JB	CF



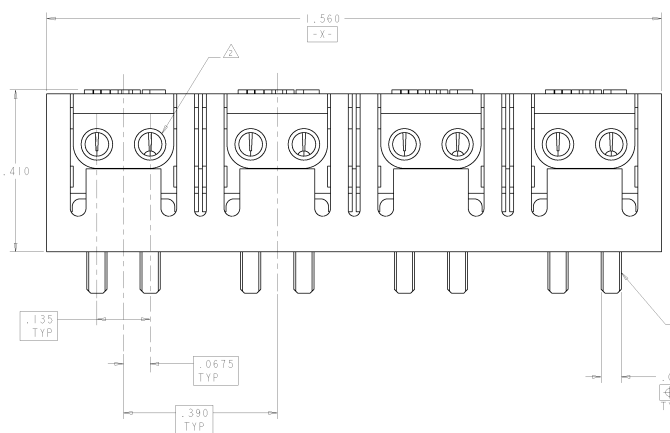
WIRE STUFFER



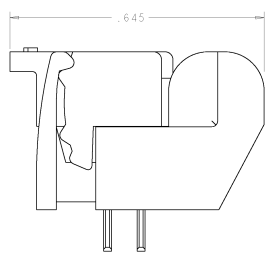
- △ MATERIAL: BASE - POLYESTER MOLDING COMPOUND, BLACK.  
WIRE STUFFER: - POLYESTER MOLDING COMPOUND, RED.  
TERMINAL - COPPER ALLOY, PLATED WITH 3.81µm MINIMUM THICK TIN OVER 1.27µm MINIMUM THICK NICKEL UNDERPLATE.
- △ EACH WIRE ENTRY HOLE ACCEPTS ONE UNSTRIPPED SOLID COPPER 22-26 AWG WIRE WITH WIRE INSULATION DIAMETER RANGE FROM .060 THROUGH .040. OTHER WIRE SIZES AND TYPES SHALL BE SUBMITTED TO AMP ENGINEERS FOR APPLICATION APPROVAL.
- 3. SOLDER TABS PROVIDED FOR PERMANENT BOARD MOUNTING.
- △ LOCATION OF HOLE PATTERN DETERMINED BASED ON CUSTOMER REQUIREMENTS.



SUGGESTED PRINTED CIRCUIT BOARD MOUNTING DIMENSIONS VIEWED FROM SOLDER SIDE



TERMINAL



CLOSED POSITION

1339344-1  
PART NUMBER

AMP FOUR PAIR, DOUBLE ENTRY, PIVOT II CONNECTOR		AMP Incorporated Harrisburg, PA 17105-0008
INCHES .0005 .0010 .0015 .0020 .0025 .0030 .0035 .0040 .0045 .0050 .0055 .0060 .0065 .0070 .0075 .0080 .0085 .0090 .0095 .0100 .0105 .0110 .0115 .0120 .0125 .0130 .0135 .0140 .0145 .0150 .0155 .0160 .0165 .0170 .0175 .0180 .0185 .0190 .0195 .0200 .0205 .0210 .0215 .0220 .0225 .0230 .0235 .0240 .0245 .0250 .0255 .0260 .0265 .0270 .0275 .0280 .0285 .0290 .0295 .0300 .0305 .0310 .0315 .0320 .0325 .0330 .0335 .0340 .0345 .0350 .0355 .0360 .0365 .0370 .0375 .0380 .0385 .0390 .0395 .0400 .0405 .0410 .0415 .0420 .0425 .0430 .0435 .0440 .0445 .0450 .0455 .0460 .0465 .0470 .0475 .0480 .0485 .0490 .0495 .0500 .0505 .0510 .0515 .0520 .0525 .0530 .0535 .0540 .0545 .0550 .0555 .0560 .0565 .0570 .0575 .0580 .0585 .0590 .0595 .0600 .0605 .0610 .0615 .0620 .0625 .0630 .0635 .0640 .0645 .0650 .0655 .0660 .0665 .0670 .0675 .0680 .0685 .0690 .0695 .0700 .0705 .0710 .0715 .0720 .0725 .0730 .0735 .0740 .0745 .0750 .0755 .0760 .0765 .0770 .0775 .0780 .0785 .0790 .0795 .0800 .0805 .0810 .0815 .0820 .0825 .0830 .0835 .0840 .0845 .0850 .0855 .0860 .0865 .0870 .0875 .0880 .0885 .0890 .0895 .0900 .0905 .0910 .0915 .0920 .0925 .0930 .0935 .0940 .0945 .0950 .0955 .0960 .0965 .0970 .0975 .0980 .0985 .0990 .0995 .1000 .1005 .1010 .1015 .1020 .1025 .1030 .1035 .1040 .1045 .1050 .1055 .1060 .1065 .1070 .1075 .1080 .1085 .1090 .1095 .1100 .1105 .1110 .1115 .1120 .1125 .1130 .1135 .1140 .1145 .1150 .1155 .1160 .1165 .1170 .1175 .1180 .1185 .1190 .1195 .1200 .1205 .1210 .1215 .1220 .1225 .1230 .1235 .1240 .1245 .1250 .1255 .1260 .1265 .1270 .1275 .1280 .1285 .1290 .1295 .1300 .1305 .1310 .1315 .1320 .1325 .1330 .1335 .1340 .1345 .1350 .1355 .1360 .1365 .1370 .1375 .1380 .1385 .1390 .1395 .1400 .1405 .1410 .1415 .1420 .1425 .1430 .1435 .1440 .1445 .1450 .1455 .1460 .1465 .1470 .1475 .1480 .1485 .1490 .1495 .1500 .1505 .1510 .1515 .1520 .1525 .1530 .1535 .1540 .1545 .1550 .1555 .1560 .1565 .1570 .1575 .1580 .1585 .1590 .1595 .1600 .1605 .1610 .1615 .1620 .1625 .1630 .1635 .1640 .1645 .1650 .1655 .1660 .1665 .1670 .1675 .1680 .1685 .1690 .1695 .1700 .1705 .1710 .1715 .1720 .1725 .1730 .1735 .1740 .1745 .1750 .1755 .1760 .1765 .1770 .1775 .1780 .1785 .1790 .1795 .1800 .1805 .1810 .1815 .1820 .1825 .1830 .1835 .1840 .1845 .1850 .1855 .1860 .1865 .1870 .1875 .1880 .1885 .1890 .1895 .1900 .1905 .1910 .1915 .1920 .1925 .1930 .1935 .1940 .1945 .1950 .1955 .1960 .1965 .1970 .1975 .1980 .1985 .1990 .1995 .2000 .2005 .2010 .2015 .2020 .2025 .2030 .2035 .2040 .2045 .2050 .2055 .2060 .2065 .2070 .2075 .2080 .2085 .2090 .2095 .2100 .2105 .2110 .2115 .2120 .2125 .2130 .2135 .2140 .2145 .2150 .2155 .2160 .2165 .2170 .2175 .2180 .2185 .2190 .2195 .2200 .2205 .2210 .2215 .2220 .2225 .2230 .2235 .2240 .2245 .2250 .2255 .2260 .2265 .2270 .2275 .2280 .2285 .2290 .2295 .2300 .2305 .2310 .2315 .2320 .2325 .2330 .2335 .2340 .2345 .2350 .2355 .2360 .2365 .2370 .2375 .2380 .2385 .2390 .2395 .2400 .2405 .2410 .2415 .2420 .2425 .2430 .2435 .2440 .2445 .2450 .2455 .2460 .2465 .2470 .2475 .2480 .2485 .2490 .2495 .2500 .2505 .2510 .2515 .2520 .2525 .2530 .2535 .2540 .2545 .2550 .2555 .2560 .2565 .2570 .2575 .2580 .2585 .2590 .2595 .2600 .2605 .2610 .2615 .2620 .2625 .2630 .2635 .2640 .2645 .2650 .2655 .2660 .2665 .2670 .2675 .2680 .2685 .2690 .2695 .2700 .2705 .2710 .2715 .2720 .2725 .2730 .2735 .2740 .2745 .2750 .2755 .2760 .2765 .2770 .2775 .2780 .2785 .2790 .2795 .2800 .2805 .2810 .2815 .2820 .2825 .2830 .2835 .2840 .2845 .2850 .2855 .2860 .2865 .2870 .2875 .2880 .2885 .2890 .2895 .2900 .2905 .2910 .2915 .2920 .2925 .2930 .2935 .2940 .2945 .2950 .2955 .2960 .2965 .2970 .2975 .2980 .2985 .2990 .2995 .3000 .3005 .3010 .3015 .3020 .3025 .3030 .3035 .3040 .3045 .3050 .3055 .3060 .3065 .3070 .3075 .3080 .3085 .3090 .3095 .3100 .3105 .3110 .3115 .3120 .3125 .3130 .3135 .3140 .3145 .3150 .3155 .3160 .3165 .3170 .3175 .3180 .3185 .3190 .3195 .3200 .3205 .3210 .3215 .3220 .3225 .3230 .3235 .3240 .3245 .3250 .3255 .3260 .3265 .3270 .3275 .3280 .3285 .3290 .3295 .3300 .3305 .3310 .3315 .3320 .3325 .3330 .3335 .3340 .3345 .3350 .3355 .3360 .3365 .3370 .3375 .3380 .3385 .3390 .3395 .3400 .3405 .3410 .3415 .3420 .3425 .3430 .3435 .3440 .3445 .3450 .3455 .3460 .3465 .3470 .3475 .3480 .3485 .3490 .3495 .3500 .3505 .3510 .3515 .3520 .3525 .3530 .3535 .3540 .3545 .3550 .3555 .3560 .3565 .3570 .3575 .3580 .3585 .3590 .3595 .3600 .3605 .3610 .3615 .3620 .3625 .3630 .3635 .3640 .3645 .3650 .3655 .3660 .3665 .3670 .3675 .3680 .3685 .3690 .3695 .3700 .3705 .3710 .3715 .3720 .3725 .3730 .3735 .3740 .3745 .3750 .3755 .3760 .3765 .3770 .3775 .3780 .3785 .3790 .3795 .3800 .3805 .3810 .3815 .3820 .3825 .3830 .3835 .3840 .3845 .3850 .3855 .3860 .3865 .3870 .3875 .3880 .3885 .3890 .3895 .3900 .3905 .3910 .3915 .3920 .3925 .3930 .3935 .3940 .3945 .3950 .3955 .3960 .3965 .3970 .3975 .3980 .3985 .3990 .3995 .4000 .4005 .4010 .4015 .4020 .4025 .4030 .4035 .4040 .4045 .4050 .4055 .4060 .4065 .4070 .4075 .4080 .4085 .4090 .4095 .4100 .4105 .4110 .4115 .4120 .4125 .4130 .4135 .4140 .4145 .4150 .4155 .4160 .4165 .4170 .4175 .4180 .4185 .4190 .4195 .4200 .4205 .4210 .4215 .4220 .4225 .4230 .4235 .4240 .4245 .4250 .4255 .4260 .4265 .4270 .4275 .4280 .4285 .4290 .4295 .4300 .4305 .4310 .4315 .4320 .4325 .4330 .4335 .4340 .4345 .4350 .4355 .4360 .4365 .4370 .4375 .4380 .4385 .4390 .4395 .4400 .4405 .4410 .4415 .4420 .4425 .4430 .4435 .4440 .4445 .4450 .4455 .4460 .4465 .4470 .4475 .4480 .4485 .4490 .4495 .4500 .4505 .4510 .4515 .4520 .4525 .4530 .4535 .4540 .4545 .4550 .4555 .4560 .4565 .4570 .4575 .4580 .4585 .4590 .4595 .4600 .4605 .4610 .4615 .4620 .4625 .4630 .4635 .4640 .4645 .4650 .4655 .4660 .4665 .4670 .4675 .4680 .4685 .4690 .4695 .4700 .4705 .4710 .4715 .4720 .4725 .4730 .4735 .4740 .4745 .4750 .4755 .4760 .4765 .4770 .4775 .4780 .4785 .4790 .4795 .4800 .4805 .4810 .4815 .4820 .4825 .4830 .4835 .4840 .4845 .4850 .4855 .4860 .4865 .4870 .4875 .4880 .4885 .4890 .4895 .4900 .4905 .4910 .4915 .4920 .4925 .4930 .4935 .4940 .4945 .4950 .4955 .4960 .4965 .4970 .4975 .4980 .4985 .4990 .4995 .5000 .5005 .5010 .5015 .5020 .5025 .5030 .5035 .5040 .5045 .5050 .5055 .5060 .5065 .5070 .5075 .5080 .5085 .5090 .5095 .5100 .5105 .5110 .5115 .5120 .5125 .5130 .5135 .5140 .5145 .5150 .5155 .5160 .5165 .5170 .5175 .5180 .5185 .5190 .5195 .5200 .5205 .5210 .5215 .5220 .5225 .5230 .5235 .5240 .5245 .5250 .5255 .5260 .5265 .5270 .5275 .5280 .5285 .5290 .5295 .5300 .5305 .5310 .5315 .5320 .5325 .5330 .5335 .5340 .5345 .5350 .5355 .5360 .5365 .5370 .5375 .5380 .5385 .5390 .5395 .5400 .5405 .5410 .5415 .5420 .5425 .5430 .5435 .5440 .5445 .5450 .5455 .5460 .5465 .5470 .5475 .5480 .5485 .5490 .5495 .5500 .5505 .5510 .5515 .5520 .5525 .5530 .5535 .5540 .5545 .5550 .5555 .5560 .5565 .5570 .5575 .5580 .5585 .5590 .5595 .5600 .5605 .5610 .5615 .5620 .5625 .5630 .5635 .5640 .5645 .5650 .5655 .5660 .5665 .5670 .5675 .5680 .5685 .5690 .5695 .5700 .5705 .5710 .5715 .5720 .5725 .5730 .5735 .5740 .5745 .5750 .5755 .5760 .5765 .5770 .5775 .5780 .5785 .5790 .5795 .5800 .5805 .5810 .5815 .5820 .5825 .5830 .5835 .5840 .5845 .5850 .5855 .5860 .5865 .5870 .5875 .5880 .5885 .5890 .5895 .5900 .5905 .5910 .5915 .5920 .5925 .5930 .5935 .5940 .5945 .5950 .5955 .5960 .5965 .5970 .5975 .5980 .5985 .5990 .5995		