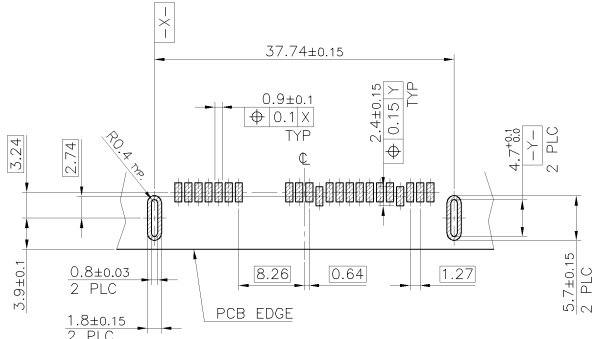
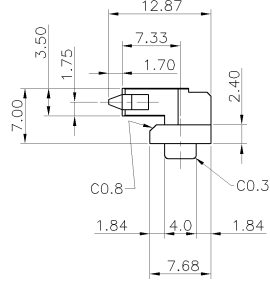
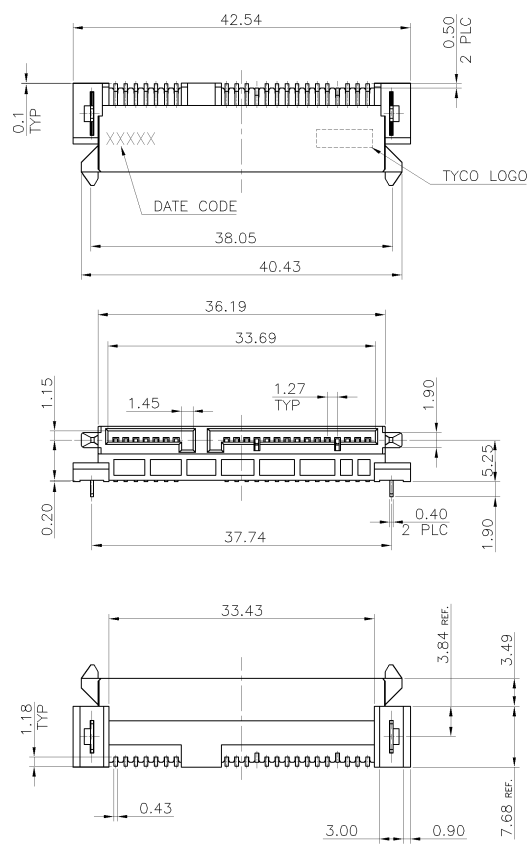


NUMBER  
C-1834027

METRIC  
3RD ANGLE PROJECTION

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PRINT  
DW



RECOMMENDED P.C.B. LAYOUT (THICKNESS=1.2)

- NOTE:
- MATERIAL:  
HOUSING: HIGH TEMP. THERMOPLASTIC UL 94V-0,  
COLOR: BLACK.  
CONTACTS: PHOSPHOR BRONZE.  
BOARDLOCKS: BRASS.
  - FINISH:  
CONTACTS: 20µ" MIN. GOLD PLATED ON CONTACT AREA,  
GOLD FLASH ON SOLDER TAILS, WITH ENTIRE  
CONTACT UNDERPLATED 50µ" MIN. NICKEL.  
BOARDLOCKS: 100µ" MIN. MATTE-TIN OVER 50µ" MIN.  
NICKEL PLATED.

1834027-1  
PART NUMBER

TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN	A. WU	<b>tyco</b>	TYCO HOLDINGS (BERMUDA)
0 PLC ±	20-SEP-2005	S. HOU	<b>Electronics</b>	VII LTD. TAIWAN BRANCH
1 PLC ±0.38		20-SEP-2005	NAME	
2 PLC ±0.25			PRODUCT SPEC	SERIAL ATA ASSY, 22 POSITION, SMT, R/A, RVS, RECEPTACLE 5.25 CL
3 PLC ±0.13			108-57514	
ANGLES ±3°			QUALIFICATION TEST REPORT	LOC SIZE DRAWING NO
			501-57587	DW A <sub>3</sub> C-1834027
			WEIGHT	SCALE SHEET
			2.4 g	-- 1 OF 2

0	FIRST RELEASED	--	AW	12SEP
LTR	REVISION RECORD	ECN	DWN	2005
			CHK	DATE

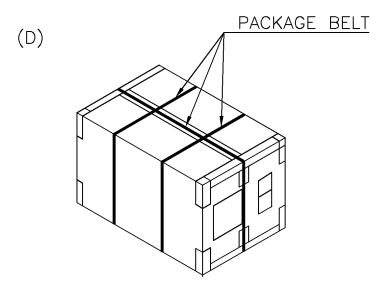
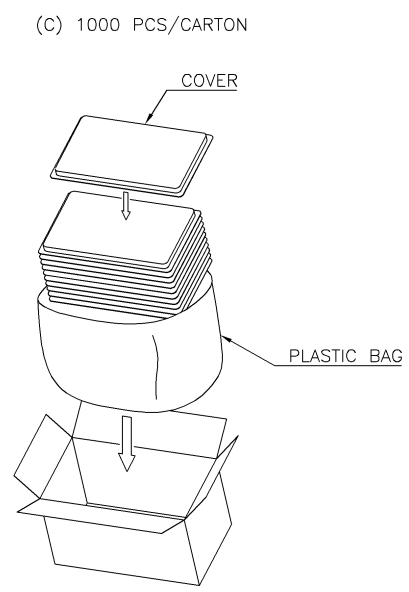
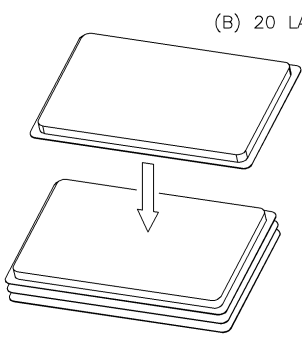
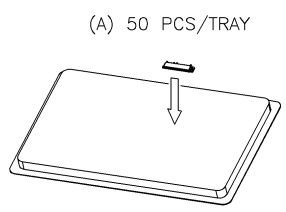
8 7 6 5 4 3 2 1 CUSTOMER DRAWING

D  
C  
B  
A

NUMBER C-1834027



METRIC



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PRINT DIST  
DW

SEE SHEET 1.	ECN	DWN/CHK	DATE
LTR	REVISION RECORD	ECN	DWN/CHK

3.4 Kg	2.4 Kg	340 X 240 X 215	50	20	1000 PCS
GROSS WEIGHT	NET WEIGHT	CARTON DIMENSION	PCS/TRAY	TRAYS	QUANTITY
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN	A. WU 20-SEP-2005		
0 PLC ±	1 PLC ±	CHK	S. HOU 20-SEP-2005		
2 PLC ±	3 PLC ±	APVD			
ANGLES ±		W.J. KE 20-SEP-2005			
MATERIAL		PRODUCT SPEC			
-		APPLICATION SPEC			
FINISH		WEIGHT			
-		LOC SIZE DRAWING NO			
		DW A <sub>3</sub> C-1834027			
		SCALE SHEET			
		-- 2 OF 2			

CUSTOMER DRAWING