Bel Stewart Connector

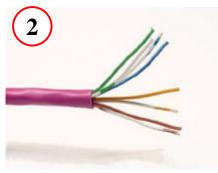
11118 Susguehanna Trail South Glen Rock, PA 17327

STEWART CONNECTOR 37 SERIES UNSHIELDED UNIBODY PLUG ASSEMBLY INSTRUCTIONS

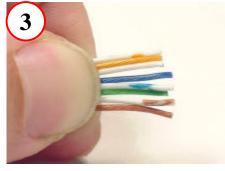
Assembly steps 1 – 8:

1

Remove approximately 1 inch of Cable Jacket



Untwist the pairs and Straighten the Wires



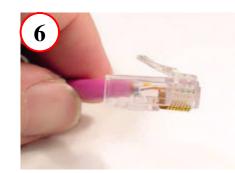
Position Wires into Correct Configuration (586-B Shown)



Trim Wire Ends at 90°, Approx. 9/16" From Jacket



Insert Wires Along Plug Top, Maintaining Correct Alignment



Inspect The Plug; Wires Should Be Visible from Plug Front



Crimp Contacts and Strain Relief



Construction Complete

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