

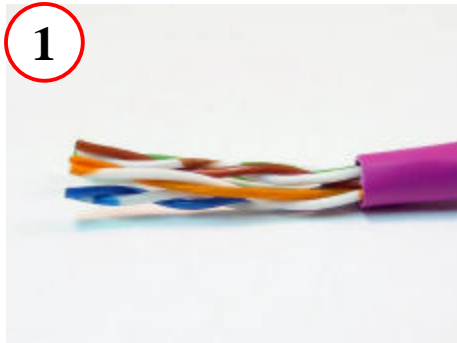
Bel Stewart Connector

UNSHIELDED 30 SERIES PLUG
ASSEMBLY INSTRUCTIONS

11118 Susquehanna Trail South Glen Rock, PA 17327

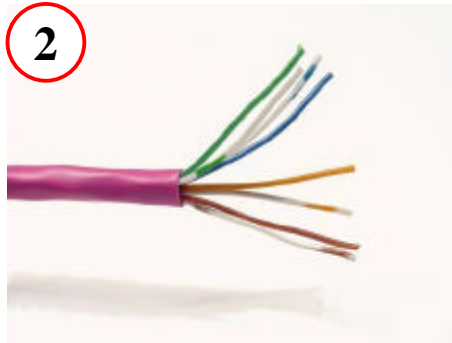
STEWART CONNECTOR UNSHIELDED 30 SERIES PLUG ASSEMBLY INSTRUCTIONS

Assembly steps 1 – 8:



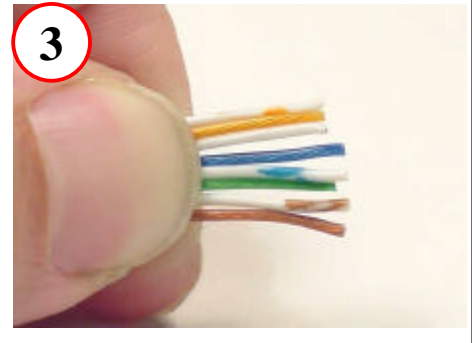
1

Remove approximately 1 inch of
Cable Jacket



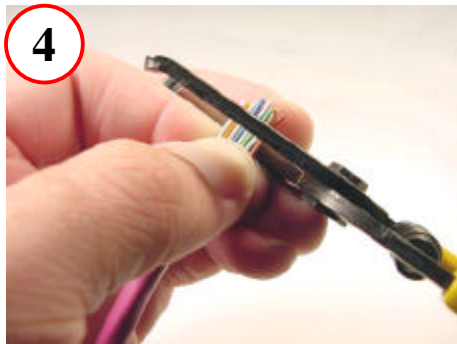
2

Untwist the pairs and Straighten
the Wires



3

Position Wires into Correct
Configuration (586-B Shown)



4

Trim Wire Ends at 90°, Approx.
9/16" From Jacket



5

Insert Wires Along Plug Top,
Maintaining Correct Alignment



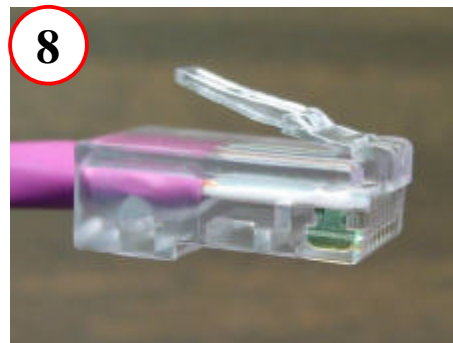
6

Inspect The Plug; Wires Should Be
Visible from Plug Front



7

Crimp Contacts and Strain Relief



8

Construction Complete