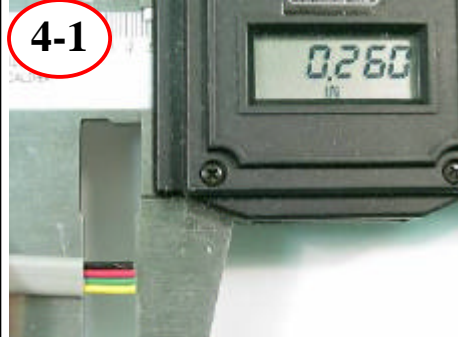


Bel Stewart Connector

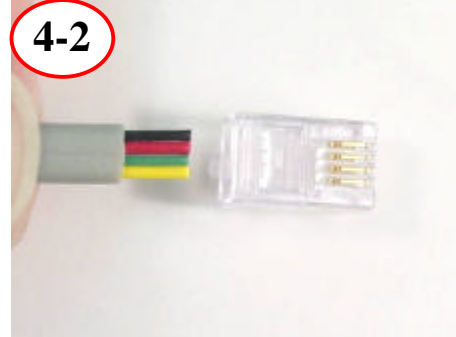
STEWART CONNECTOR UNSHIELDED 30 SERIES PLUGS – FLAT SATIN CABLE ASSEMBLY INSTRUCTIONS

4 Position:



4-1

Remove @ 0.260" of cable jacket



4-2

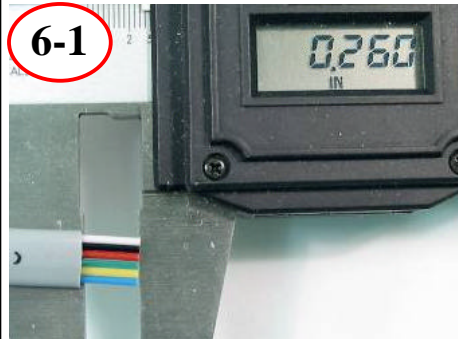
Insert cable into plug observing correct wire order



4-3

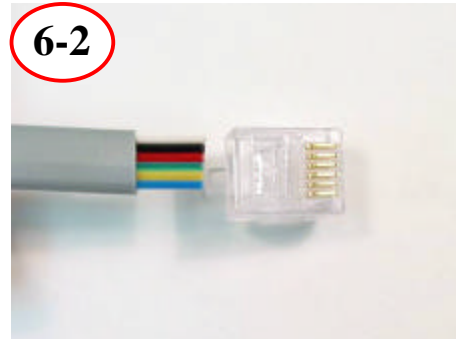
Verify wires went to end of plug housing, then crimp

6 Position:



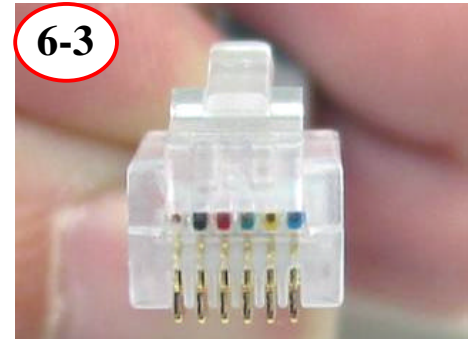
6-1

Remove @ 0.260" of cable jacket



6-2

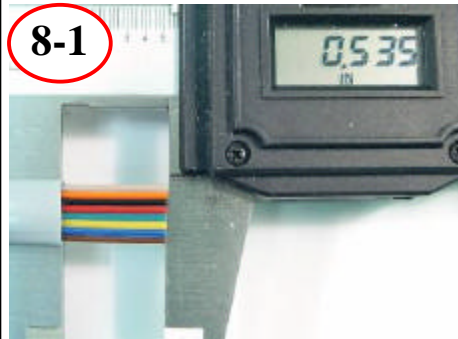
Insert cable into plug observing correct wire order



6-3

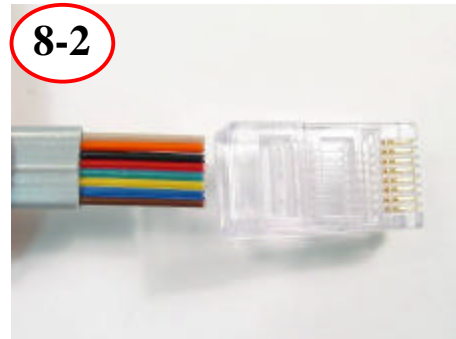
Verify wires went to end of plug housing, then crimp

8 & 10 Position:



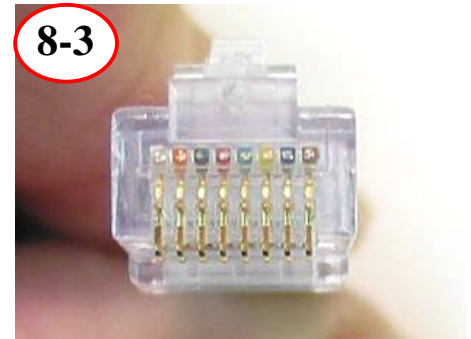
8-1

Remove @ 0.535" of cable jacket



8-2

Insert cable into plug observing correct wire order



8-3

Verify wires went to end of plug housing, then crimp