

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
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<b>APPLICABLE STANDARD</b>				
<b>RATING</b>	<b>OPERATING TEMPERATURE RANGE</b>	- 25 °C TO 80 °C	<b>STORAGE TEMPERATURE RANGE</b>	- °C TO - °C
	<b>VOLTAGE</b>	125 V AC	<b>CURRENT</b>	500 mA

**SPECIFICATIONS**

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
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<b>CONSTRUCTION</b>				
<b>GENERAL EXAMINATION</b>	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	○	○
<b>MARKING</b>	CONFIRMED VISUALLY.		○	○

<b>ELECTRIC CHARACTERISTICS</b>				
<b>CONTACT RESISTANCE</b>	100 mA DC (OR 1000 Hz AC). MEASUREMENT POINTS SHALL BE AS FOLLOWS.	200 mΩ MAX.	○	○
<b>INSULATION RESISTANCE</b>	100 V DC.	100 MΩ MIN.	○	○
<b>VOLTAGE PROOF</b>	500 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	○	○

<b>MECHANICAL CHARACTERISTICS</b>				
<b>MECHANICAL OPERATION</b>	200 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 220 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	-
<b>VIBRATION</b>	FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, — m/s <sup>2</sup> AT 2 h, FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 5 μs. ② CONTACT RESISTANCE: 220 mΩ MAX.	○	-
<b>SHOCK</b>	400 m/s <sup>2</sup> DIRECTIONS OF PULSE 11 ms AT 3 TIME FOR 3 DIRECTION.	③ NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	-

<b>ENVIRONMENTAL CHARACTERISTICS</b>				
<b>DAMP HEAT (STEADY STATE)</b>	EXPOSED AT 40 °C, 90 TO 95 %, 500 h.	① CONTACT RESISTANCE: 220 mΩ MAX. ② INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) ③ INSULATION RESISTANCE: 10 MΩ MIN. (AT DRY) ④ NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	-
<b>RAPID CHANGE OF TEMPERATURE</b>	TEMPERATURE: -55 ± 3 → 5 TO 35 → 85 ± 2 → 5 TO 35 °C TIME: 30 → 5 MAX → 30 → 5 MAX min UNDER 5 CYCLES.	① CONTACT RESISTANCE: 220 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN. ③ NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	-
<b>CORROSION SALT MIST</b>	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	① CONTACT RESISTANCE: 220 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS,	○	-
<b>RESISTANCE TO SOLDERING HEAT</b>	SOLDER TEMPERATURE, 260 ± 5°C FOR IMMERSION, DURATION, 5 ± 1 s. (WHEN USING FLOW SOLDER.)	NO DEFORMATION OF CASE AND EXCESSIVE LOOSENESS OF THE TERMINALS.	○	-
<b>SOLDERABILITY</b>	SOLDERED AT SOLDER TEMPERATURE, 235 ± 5 °C FOR IMMERSION, DURATION, 2 ± 0.5 s. (WHEN USING FLOW SOLDER)	NO DEFORMATION IN APPEARANCE OR SOLDERLESS ON CONTACT SURFACE ETC.	○	-

<b>REMARKS</b>	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
	Y. KONDO	Y. KONDO	T. Watanabe	H. Minami	
Unless otherwise specified, refer to JIS C 5402.					

Note QT: Qualification Test AT: Assurance Test ○: Applicable Test					
<b>HRS HIROSE ELECTRIC CO., LTD.</b>			<b>SPECIFICATION SHEET</b>		
PART NO.			TM5RJ-88		
CODE NO. (OLD)	DRAWING NO.	CODE NO.	1/1		
CL	ELC4-023183-01	CL222-1093-0			

FOR REFERENCE ONLY  
Subject to change without notice

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