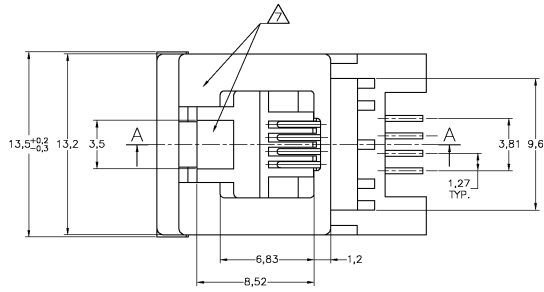
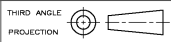
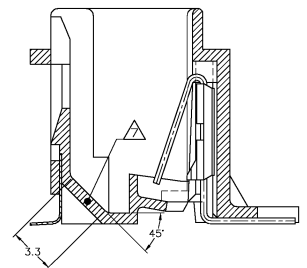
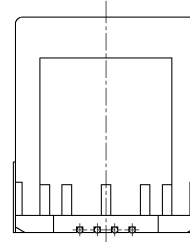
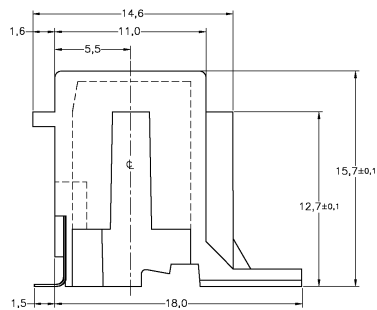
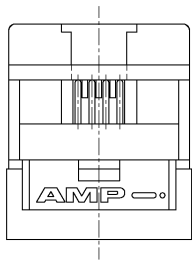


DO NOT SCALE  
DIMENSIONS IN mm

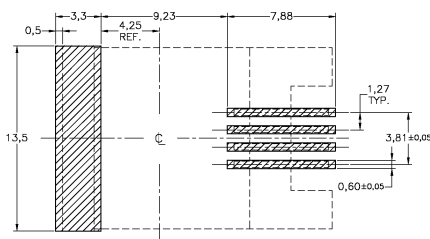
METRIC



- NOTES:**
- 1 TOLERANCES UNLESS OTHERWISE SPECIFIED:  $\pm 0,15$
  - 2 **CONTACTS:**  
1,25  $\mu\text{m}$  MIN. GOLD OVER 1,25  $\mu\text{m}$  MIN. NICKEL IN CONTACT AREA.  
2,0  $\mu\text{m}$  MIN. TIN-LEAD OVER 1,25  $\mu\text{m}$  MIN. NICKEL ON SOLDER TINES.
  - 3 **HOUSING:**  
30% G.F. PA 4.6, COLOR BLACK, UL-94-V0
  - 4 **CONTACTS:**  
PHOSPHOR BRONZE  
**ADDITIONAL SOLDERBRACKET:**  
TINPLATED BRASS
  - 5 **MODULAR JACKS DELIVERED TAPE MOUNTED ON A REEL. SEE SHEET 2.**
  - 6 **PRODUCT SPECIFICATION: 108-19117.**  
**APPLICATION SPECIFICATION: 114-19041.**
  - 7 **SOLDER PASTE THICKNESS 0,15mm ( $\approx 0,006''$ ) MIN.**
  - 8 **SURFACE CAN BE USED FOR PICKING THE MODULAR JACK WITH A TYPE II SMD MACHINE.**



SECTION A-A



PRINTED CIRCUIT BOARD LAYOUT

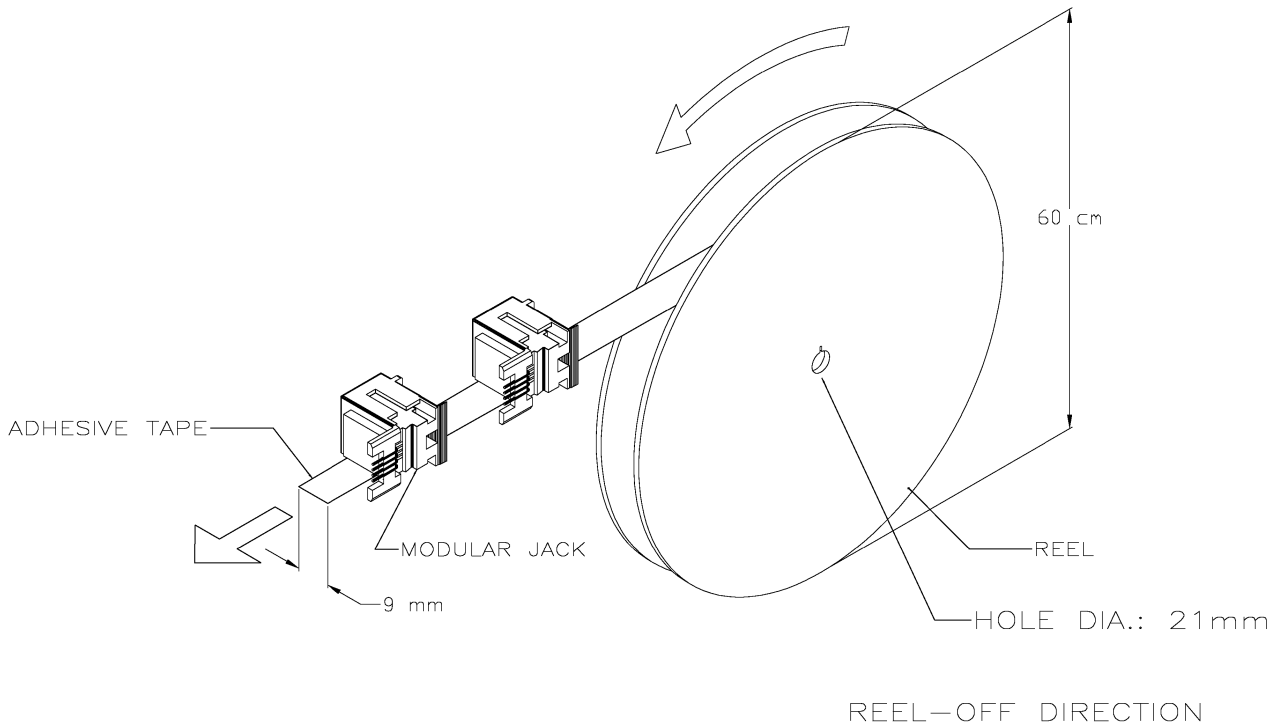
4 POS. / 4 CONTACTS	TUBE	40 PCS PER TUBE	3-106176-1
4 POS. / 4 CONTACTS	REEL	600 PCS ON A 60cm DIA REEL SEE SHEET 2	106176-1
DESCRIPTION	PACKAGING	QTY	PART NUMBER
CUSTOMER DRAWING			FOR REFERENCE ONLY WILL NOT BE UPDATED
© COPYRIGHT 1988 BY AMP HOLLAND B.V. ALL INTERNATIONAL RIGHTS RESERVED. AMP PRODUCTS MAY BE COVERED BY U.S. AND FOREIGN AND/OR PATENTS PENDING. THIS DRAWING IS UNPUBLISHED RELEASED FOR PUBLICATION 1988			
N SR10-0418-01		KV	KV
M SR10-0108-01		KV	KV
LTR:	REVISION RECORD	DR.	CHK.
DR.: VERGUSTRAETE	CHK.:	APP.:	DATE:
DATE: 19 JAN 01	DATE:	DATE:	DATE:
NAME: MODULAR JACK, 4 POSITION		TOP ENTRY	
FOR SURFACE MOUNT APPLICATION			
DWG. NO.	C-106176	REV. LTR.	SHEET
		N	1 OF 2
			A2

11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1

DO NOT SCALE  
DIMENSIONS IN mm

METRIC

THIRD ANGLE  
PROJECTION



				CUSTOMER DRAWING FOR REFERENCE ONLY WILL NOT BE UPDATED				
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				THIS DRAWING IS UNPUBLISHED RELEASED FOR PUBLICATION ,19				
				Tyco Electronics Corporation Diest - BELGIUM				
				NAME MODULAR JACK, 4 POSITION				
				TOP ENTRY WITH REMOVABLE COVER				
				FOR SURFACE MOUNT APPLICATION				
LTR:	REVISION RECORD	DR.	CHK.	DATE	DWG. No.	REV.	LTR.	SHEET
					C-106176	N		2 of 2
DR.: VERGUSTRAETE	CHK.:	APP.:						A2
DATE: 19 JAN 81	DATE:	DATE:						

SEE SHEET 1

11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1