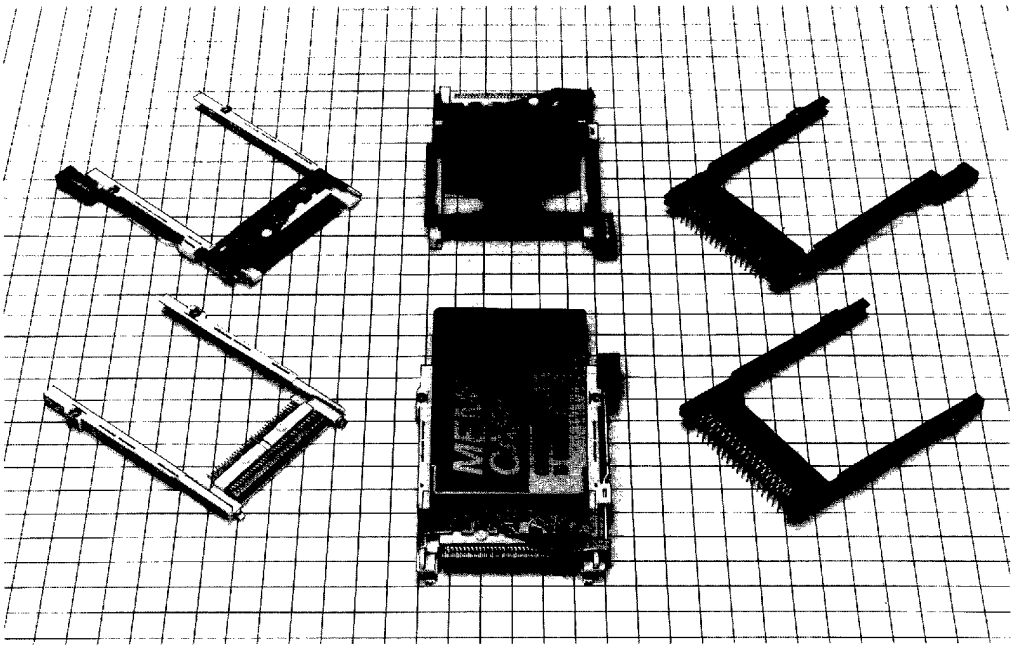
T-81-41

HRS IC7 Series

Miniature, Lightweight Pin Connectors Suitable for PCMCIA Type III Cards JEIDA Ver. 4.2 Compliant

■ GENERAL

The IC7 Series of miniature, lightweight 68-pin connectors complies with JEIDA Ver. 4.2 and is suitable for use with PCMCIA (PC Memory Card International Association) type III cards.



■ FEATURES

(1) Smaller and thinner than our previous product at 85 mm long, 65 mm wide, and 5.4 mm thick.
(2) Forty-seven percent lighter than our previous product at a weight of approximately 12.5 gf.
(3) Equipped with an eject button for smooth removal of cards.
(4) Two types of eject button, either left or right, are available to suit the application.
(5) There is also a reverse type for mounting on the back surface of the board.
(6) Equipped with a frame ground terminal.
(7) Types available for dip and SMT board mounting methods.
(8) The SMT type can be mounted on both sides of the board and can also be used as a 2-slot connector.
(9) A type equipped with stand-offs (2.2 mm) which permits parts to be mounted under the connector is also available.
(10) A space-saving type without an eject mechanism is also available.
(11) Types for use with low voltage (3.3 V) cards are also now available.
(12) An absorption plate mounting product which can be used with automatic mounting is also now available in the SMT type.

■ MATERIALS AND PROCESSING

Item			Material	Finish		Note
Insulation	Connector portion	Dip type	PBT resin	Black		UL94V-0
		SMT type	PPS resin	Light brown		UL94V-0
	Eject button		Polyamide resin	Black		UL94V-0
Pins	Connector portion		Brass	Contact portion	Gold plating	–
				Mounting portion	Solder plating	–
	Frame ground terminal		Phosphor bronze	Contact portion	Gold plating	–
				Other	Nickel plating	–
Eject section fittings			SUS			–
Nuts			Copper	Nickel plating		–
Locking pins			Phosphor bronze	Solder plating		–
Strengthened fittings			Brass	Solder plating		–
Absorption plate			PPS resin	Brown		UL94V-0

■ ELECTRICAL PERFORMANCE

Item	Conditions	Rating
Current capacity	Per pin	0.5 A
Withstand voltage	One minute at rated value	500 V AC
Insulation resistance	At 500 V DC	1,000 MΩ or greater
Contact resistance	At 1 mA DC	40 mΩ or less

■ STRUCTURE OF THE PRODUCT NUMBER

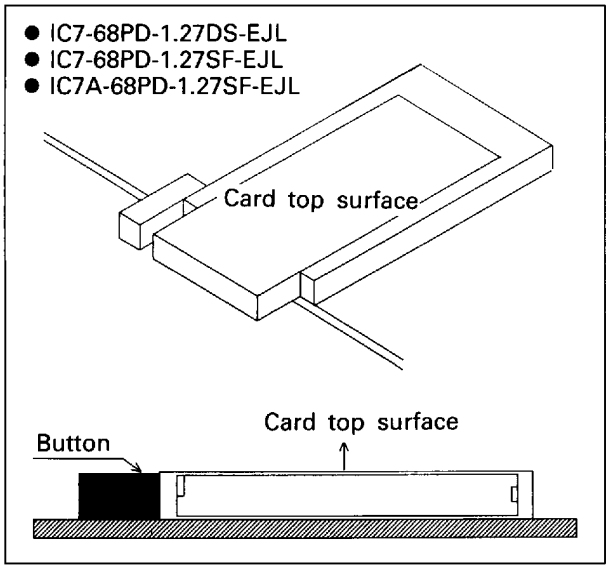
IC7 A — 68 PD R — 1.27 SFL — EJR — C (40)

- **IC7** — Series name
- **A** — Stand-off type
  Blank : No stand-offs
  A : 2.2 mm (SM type)
- **68** — Number of pins: 68
- **PD** — Power supply voltage type
  PD : Can be used with the 5 V type
  PL : Can be used with the 3.3 V type
- **R** — Card insertion direction type
  Blank : Standard
  R : Reverse
- **1.27** — Contact spacing: 1.27 mm
- **SFL** — Mounting method
  DS : Right angle dip type
  SF : Surface mount type
  SFL : As above, with strengthened fittings
- **EJR** — Eject button position*
  Blank : Type without eject mechanism
  EJR : Right side
  EJL : Left side
- **C** — Absorption plate (product for use with automatic mounting)
  Blank : Without
  C : With absorption plate
- **(40)** — Modification number (IC7 Series only)
  Blank : Standard product
  40 : Without FG terminal nut

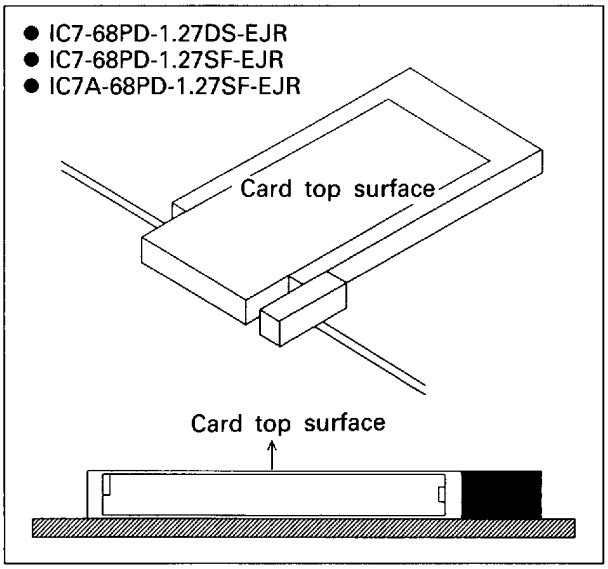
Examples of Connector Mounting

<Standard type>

- IC7-68PD-1.27DS-EJL
- IC7-68PD-1.27SF-EJL
- IC7A-68PD-1.27SF-EJL

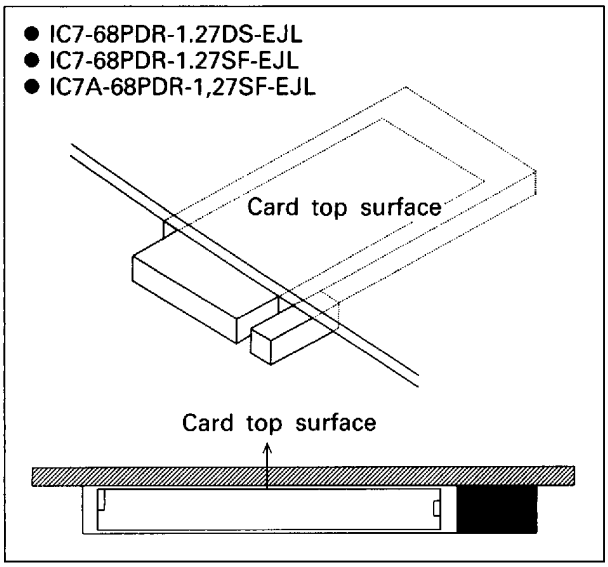


- IC7-68PD-1.27DS-EJR
- IC7-68PD-1.27SF-EJR
- IC7A-68PD-1.27SF-EJR

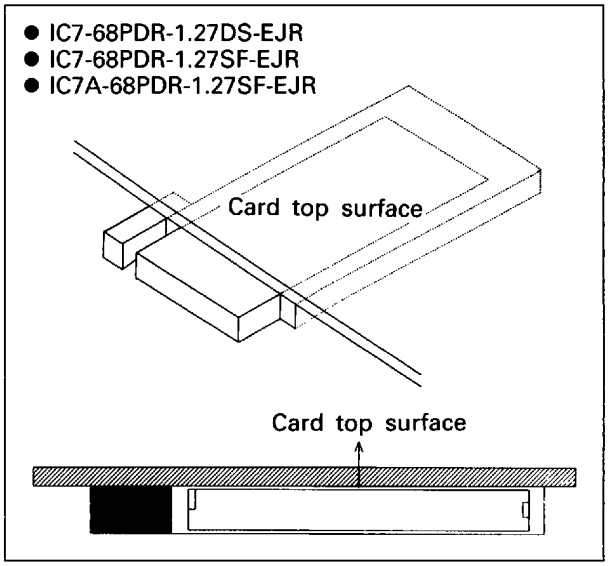


<Reverse type>

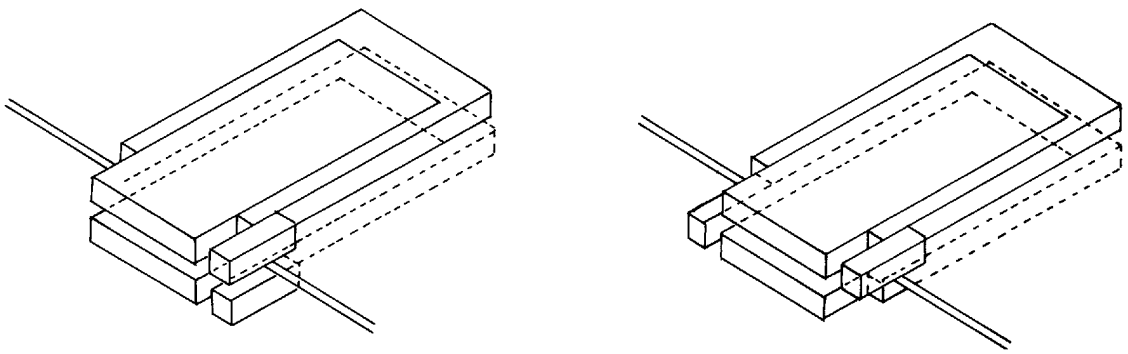
- IC7-68PDR-1.27DS-EJL
- IC7-68PDR-1.27SF-EJL
- IC7A-68PDR-1,27SF-EJL



- IC7-68PDR-1.27DS-EJR
- IC7-68PDR-1.27SF-EJR
- IC7A-68PDR-1.27SF-EJR

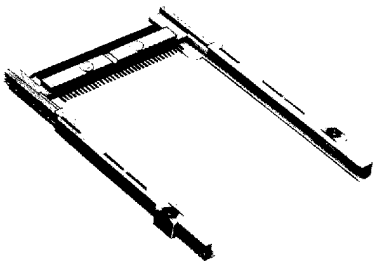


Example of Mounting on Both Sides of Board (SMT Type)

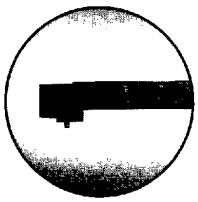


■ 68-CONTACT PIN CONNECTORS

- **Surface mount type**
- **Type without eject mechanism**
- **Standard type and reverse type**



IC7-68PD-1.27SF
CL640-0509-6



IC7A-68PD-1.27SF
CL640-0519-0

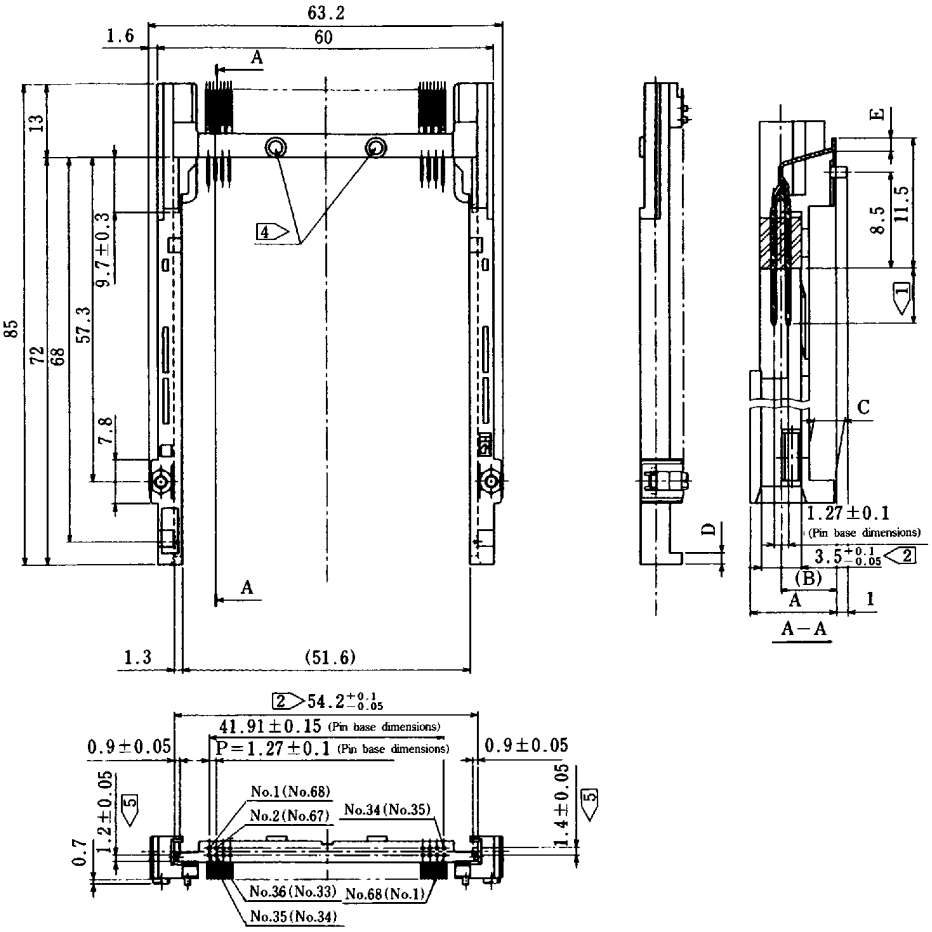


Table 1 <1>

Pin No.	Pin Length
1, 17, 34, 35, 51, 68	5.0±0.1
36, 67	3.5±0.1
Other than above	4.25±0.1

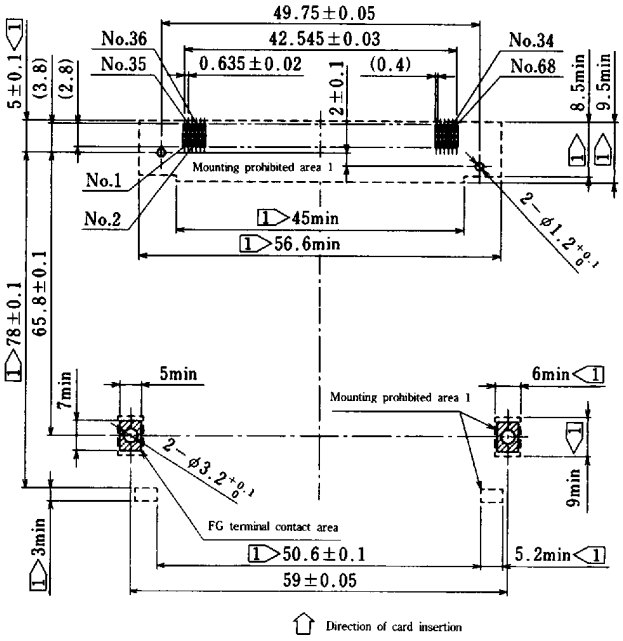
Unit: mm

	HRS No.	Product No.	A	B	C	D	E
	CL640-0509-6	IC7-68PD-1.27SF	5.4	2.7	0	0	1.2
<4>	CL640-0541-9	IC7-68PDR-1.27SF	5.4	2.7	0	0	1.2
	CL640-0519-0	IC7A-68PD-1.27SF	7.6	4.9	2.2	2	1.19

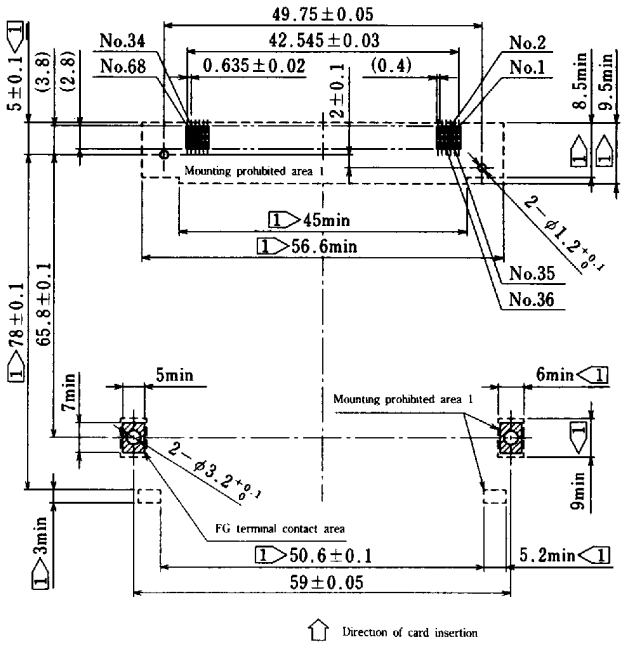
NOTE: <1> The lengths of pins on the engagement side are indicated in Table 1.
<2> The applicable range of indicated dimensions ($54.2^{+0.1}_{-0.05}$, $3.5^{+0.1}_{-0.05}$) are taken as 10 mm from the bottom.
3 The frame ground (FG) terminal of this product is pressed into contact with the ground area of the board with a screw. Employed from the bottom surface of the board, a screw (M2 × 0.4), flat washer, and spring washer are securely tightened to accomplish this.
(For details, see the screw fastening example on Page 26.)
<4> Pay attention to the pin numbers since the reverse type is marked "R".
See the numbers in parentheses ( ) for the pin numbers of the reverse type.
<5> The guide groove dimensions of the reverse type are left-right reversed.

PCB Layout (Mounting Side)

Standard Type



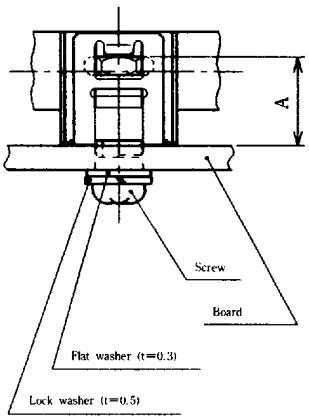
Reverse Type



NOTE: 1 The IC7A Series has a mounting space for parts with a maximum height of 2 mm located under the connector section. Note that mounting of parts is prohibited in "Mounting prohibited area 1" inside the dotted lines.

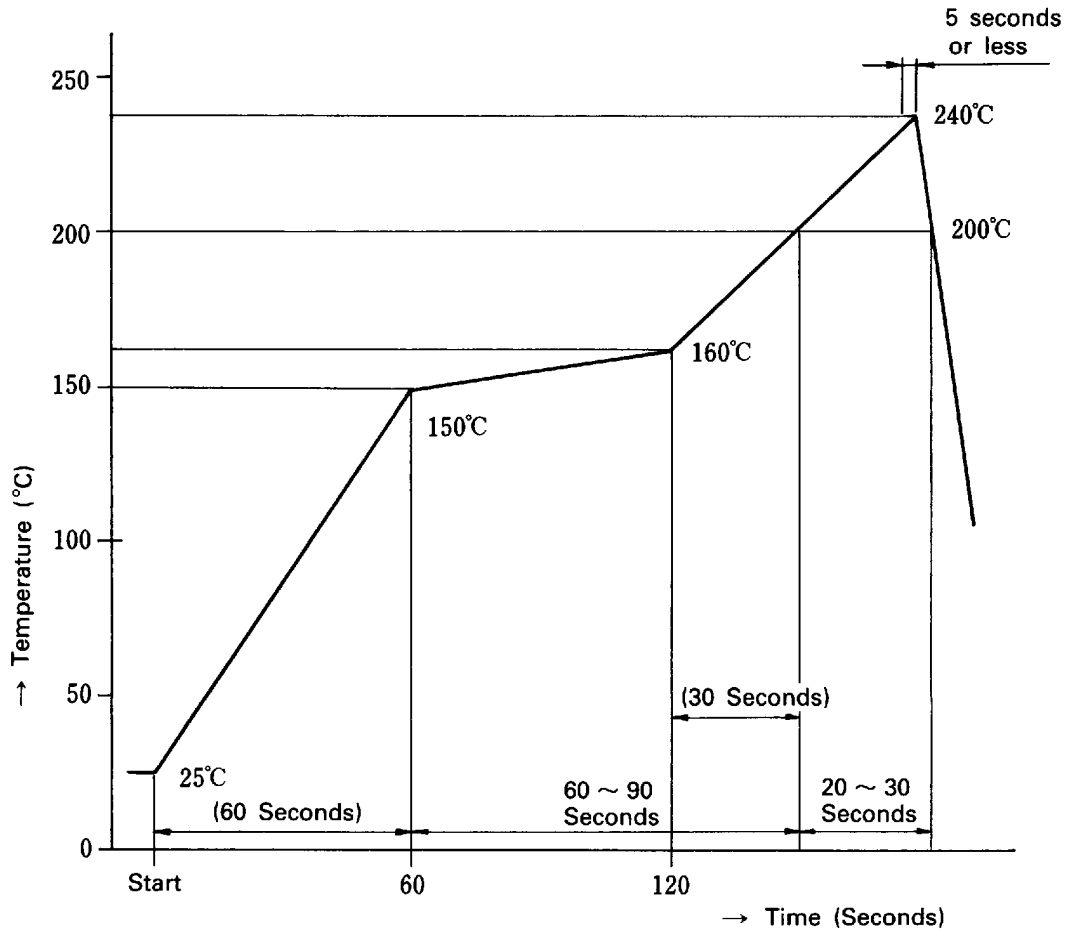
2 The entire surface of the mounting portion of the IC7 Series is a mounting prohibited area.

Example of FG Terminal Screw Fastening (Recommended)



Series Name	A
IC7	4.1
IC7A	6.3

Temperature Profile (Reference)



Applicable Conditions

Reflow system: IR Reflow
Solder: Cream type ..... 63 Sn/37 Pb (Flux component of 11 wt%)
Test board: Glass epoxy ..... 100 × 100 × 1.6 mm
Metal mask: t = 0.15 mm
Number of reflow cycles: 1 time
This temperature profile is recommended. It is possible that it may change somewhat depending on the type and amount of cream solder.