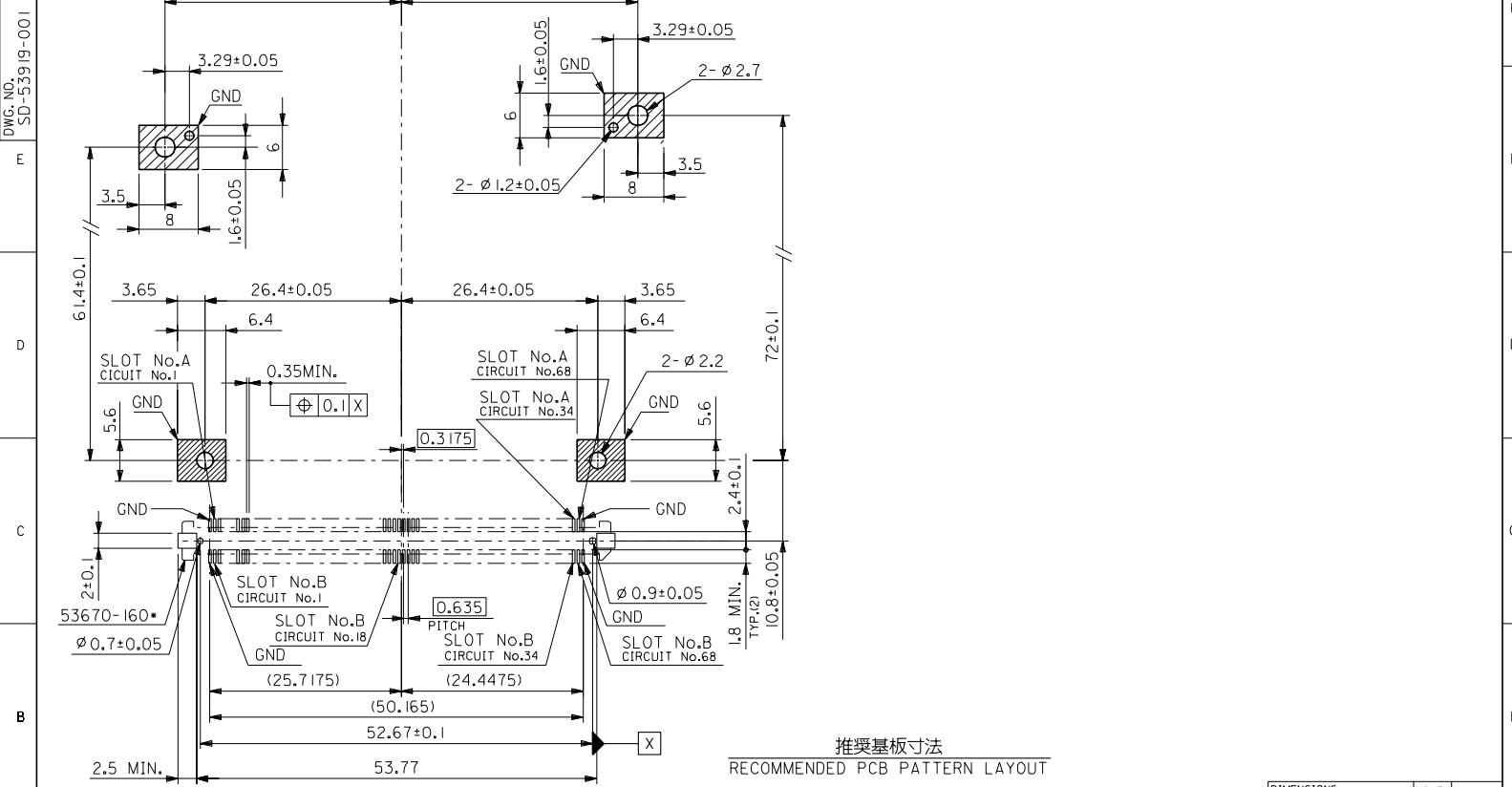




DWG. NO.  
SD-53919-001



DO NOT SCALE DRAWING		EC NO. DRWN: CHK: APPR:		EC NO. DRWN: CHK: APPR:		EC NO. DRWN: CHK: APPR:		EC NO. DRWN: CHK: APPR:		SEE SHEET 1 OF 4 EC NO. DRWN: CHK: APPR:		MATERIAL 材料 SHEET 4 参照 SEE SHEET 4		GENERAL TOLERANCES: (UNLESS SPECIFIED) 一般公差		SCALE NONE		DESIGN UNITS <input checked="" type="checkbox"/> mm <input type="checkbox"/> INCH		THIRD ANGLE PROJECTION		DIMENSIONS: <input type="checkbox"/> mm <input type="checkbox"/> INCH <input checked="" type="checkbox"/> mm ONLY		SHT REV	
												FINISH 仕上り SHEET 4 参照 SEE SHEET 4		10 UNDER 未満		DRAWN BY & DATE H. Watanabe '99/09/25		TITLE: PC CARD CONN. EJECT MECHANISM METAL SHELL TYPE FOR CARD BUS							
												WIRE RANGE 通用電線範圍		10 OVER 以上		CHECKED BY & DATE H. Saito '99/09/25		MATERIAL NO. 53919-1604		DRAWING NO. SD-53919-001		SHEET NO. 2			
												INS. RANGE 被覆外径		30 OVER 以上		APPROVED BY & DATE S. Hasegawa '99/09/25		MATERIAL NO. 53919-1604		DRAWING NO. SD-53919-001		SIZE B			
														ANGLE 角度		CAD FILENAME SD-53919-001.S02		MATERIAL NO. 53919-1604		DRAWING NO. SD-53919-001		EN-02(J1097) MXJ-54			

DWG. NO. SD-53919-001

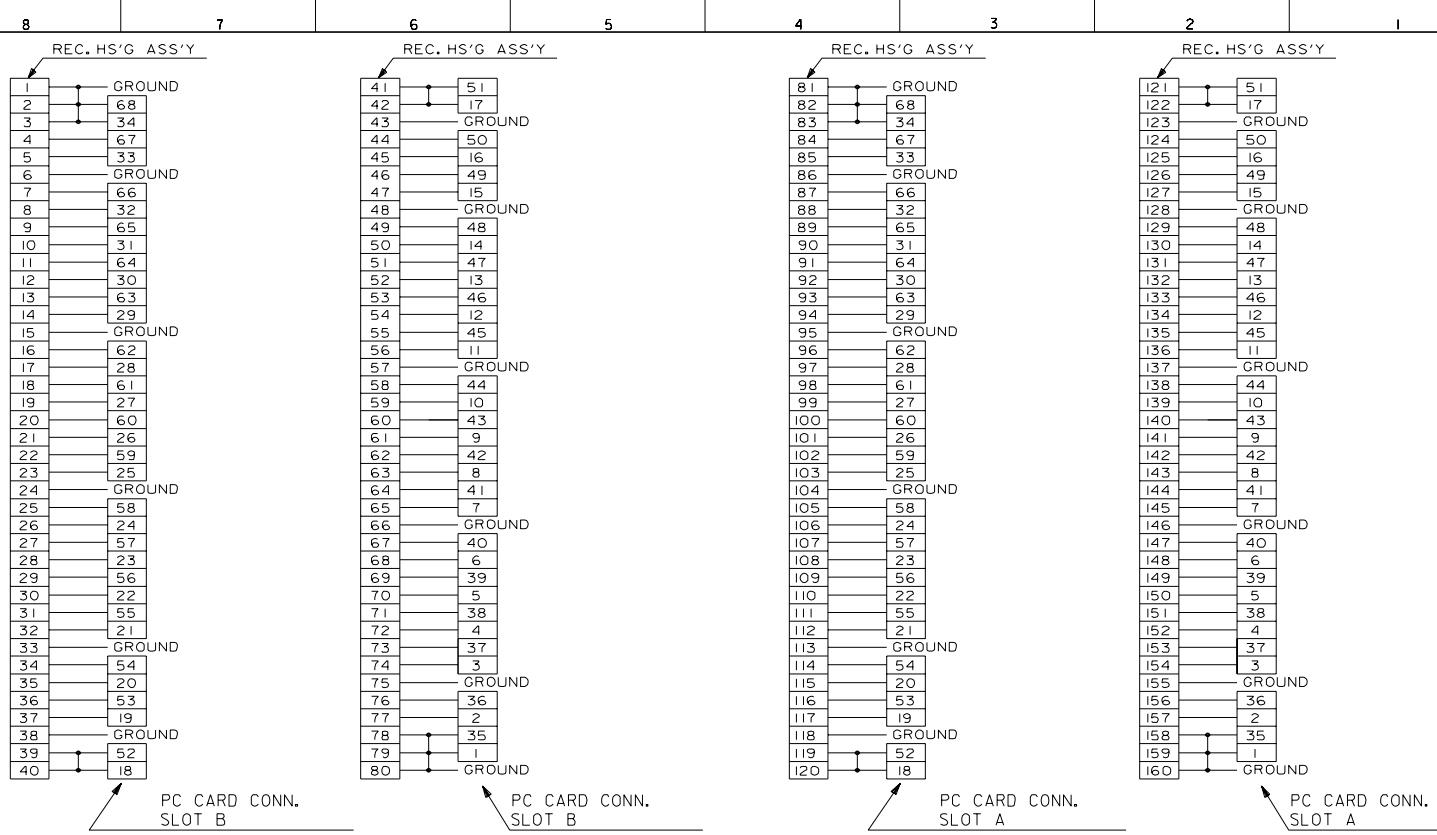


DIAGRAM A:  
CIRCUIT ASSIGNMENT DWG.

DO NOT SCALE DRAWING	EC NO.	EC NO.	EC NO.	EC NO.	SEE SHEET 1 OF 4	MATERIAL 材料 SHEET 4 参照 SEE SHEET 4  FINISH 仕上り SHEET 4 参照 SEE SHEET 4  WIRE RANGE 通用電線範圍 —#—  INS. RANGE 被覆外徑 —#—	GENERAL TOLERANCES: (UNLESS SPECIFIED) 一般公差	SCALE NONE	DESIGN UNITS <input checked="" type="checkbox"/> mm <input type="checkbox"/> INCH	<input checked="" type="checkbox"/> THIRD ANGLE <input type="checkbox"/> PROJECTION	DIMENSIONS: <input type="checkbox"/> mm <input type="checkbox"/> INCH <input checked="" type="checkbox"/> mm ONLY	SHT	REV
	DRWN: CHK: APPR:	DRWN: CHK: APPR:	DRWN: CHK: APPR:	DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:		10 UNDER 未満	+0.2	DRAWN BY & DATE H. Wata '99/09/25	TITLE: PC CARD CONN. EJECT MECHANISM METAL SHELL TYPE FOR CARD BUS	REVISE ON CAD ONLY		
							10 OVER 以上 30 UNDER 未満	+0.25	CHECKED BY & DATE H. Saito '99/09/25	<input checked="" type="checkbox"/> MOLEX INCORPORATED			
							30 OVER 以上	+0.3	APPROVED BY & DATE S. Hwang '99/09/25	MATERIAL NO. 53919-1604	DRAWING NO. SD-53919-001	SHEET NO. 3	SIZE B
					REV	ANGLE 角度	+3°	CAD FILENAME SD-53919-001.S03	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.		EN-02(J097) MXJ-54		

DWG. NO. SD-53919-001

注) NOTES  
 ボタンストロークが 6.5mmの時、カード飛び出し量は (3.2mm)。  
 ボタンストロークが 8.5mmの時、カード飛び出し量は (7mm)。  
 WHEN BUTTON PUSH STROKE IS 6.5mm, CARD OUT BY (3.2mm).  
 WHEN BUTTON PUSH STROKE IS 8.5mm, CARD OUT BY (7mm).

△ 接点部 金めっき  
 CONTACT AREA GOLD PLATING  
 パラジウムニッケルめっき  
 PALLADIUM-NICKEL PLATING

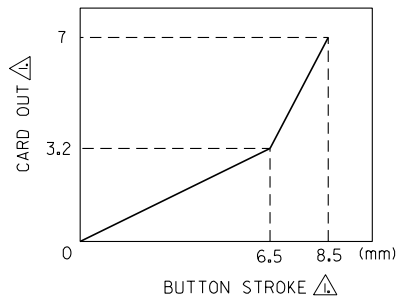
半田付け部 半田めっき  
 SOLDER TAIL AREA TIN-LEAD PLATING  
 下地めっき ニッケルめっき  
 UNDERPLATING NICKEL PLATING

△ ピンの倒れは、ピン根元を基準に全方向へ 0.1 MAX.とする。  
 PIN TIP LEAN TOWARD ANY DIRECTION NOT TO EXCEED 0.1  
 WHEN MEASURED FROM PIN BASE.

△ ピン根元に適用する。  
 THIS DIMENSION TO BE MEASURED AT PIN BASE.

△ 接点部 金めっき  
 CONTACT AREA GOLD PLATING  
 下地めっき ニッケルめっき  
 UNDERPLATING NICKEL PLATING

△ 半田めっき  
 TIN-LEAD PLATING  
 銅下地めっき  
 COPPER UNDERPLATING



No.	品名 NAME	材料 MATERIAL	仕上げ FINISH	個数 PIECE
1	HOUSING (NORMAL)	ガラス入り耐熱樹脂 UL94V-0 色 : 自然色 LIQUID CRYSTAL POLYMER GLASS FILLED UL94V-0 COLOR:NATURAL	---	1
2	HOUSING (REVERSE)	ガラス入り耐熱樹脂 UL94V-0 色 : 自然色 LIQUID CRYSTAL POLYMER GLASS FILLED UL94V-0 COLOR:NATURAL	---	1
3	PIN	りん青銅 PHOSPHOR BRONZE	NOTES △ 参照 SEE NOTES △	136
4	METAL SHELL (FOR LEFT SIDE BUTTON)	ステンレス鋼 t 0.254 STAINLESS STEEL t 0.254	---	1
5	METAL SHELL (FOR RIGHT SIDE BUTTON)	ステンレス鋼 t 0.254 STAINLESS STEEL t 0.254	---	1
6	PUSH ROD (FOR LEFT SIDE BUTTON)	ステンレス鋼 t 0.8 STAINLESS STEEL t 0.8	---	1
7	PUSH ROD (FOR RIGHT SIDE BUTTON)	ステンレス鋼 t 0.8 STAINLESS STEEL t 0.8	---	1
8	LEVER (FOR LEFT SIDE BUTTON)	ステンレス鋼 t 0.4 STAINLESS STEEL t 0.4	---	1
9	LEVER (FOR RIGHT SIDE BUTTON)	ステンレス鋼 t 0.4 STAINLESS STEEL t 0.4	---	1
10	FRONT BRACKET	ステンレス鋼 t 0.5 STAINLESS STEEL t 0.5	---	2
11	REAR BRACKET	冷間圧延鋼板 (SPCC) t 0.5 COLD ROLLED CARBON STEEL SHEETS t 0.5	NOTES △ 参照 SEE NOTES △	2
12	PCB	ガラス布基材エポキシ樹脂 t 0.6 GLASS FABRIC BASE, EPOXY RESIN t 0.6	---	1
13	0.635 PITCH B-TO-B S/T REC.HSG ASS'Y	SD-52922-***0 参照 SEE SD-52922-***0	---	1
14	INSULATION SHEET	ポリエステル t 50 μm POLYESTER t 50 MICRO METER	---	1
15	CARD BUS TERMINAL	りん青銅 PHOSPHOR BRONZE	NOTES △ 参照 SEE NOTES △	4
16	CARD BUS TERMINAL	りん青銅 PHOSPHOR BRONZE	NOTES △ 参照 SEE NOTES △	4
17	BASE BUTTON (WITH RIB)	ポリカーボネイト UL94V-0 色 : 黒色 POLYCARBONATE UL94V-0 COLOR:BLACK	---	1
18	BASE BUTTON	ポリカーボネイト UL94V-0 色 : 黒色 POLYCARBONATE UL94V-0 COLOR:BLACK	---	1
19	TOP BUTTON	ガラス入りポリエステル UL94V-0 色 : 黒色 POLYESTER GLASS FILLED UL94V-0 COLOR:BLACK	---	2
20	PIN	黄銅 BRASS	---	2

DO NOT SCALE DRAWING					MATERIAL 表参照 SEE TABLE		GENERAL TOLERANCES: (UNLESS SPECIFIED) 一般公差		SCALE NONE		DESIGN UNITS <input checked="" type="checkbox"/> mm <input type="checkbox"/> INCH		THIRD ANGLE PROJECTION		DIMENSIONS: <input type="checkbox"/> mm <input type="checkbox"/> INCH <input checked="" type="checkbox"/> mm ONLY		SHT REV		
EC NO. DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:	EC NO. DRWN: CHK: APPR:	SEE SHEET 1 OF 4	FINISH 仕上げ 表参照 SEE TABLE	10 UNDER 未満	+0.2	DRAWN BY & DATE H. Wata 99/09/25	TITLE: PC CARD CONN. EJECT MECHANISM METAL SHELL TYPE FOR CARD BUS									
					REV	WIRE RANGE 通用電線範囲	10 OVER 以上 30 UNDER 未満	+0.25	CHECKED BY & DATE H. Saito 99/09/25	MOLEX INCORPORATED									
					0	INS. RANGE 被覆外径	30 OVER 以上	+0.3	APPROVED BY & DATE S. Hasegawa 99/09/25	CAD FILE NAME SD-53919-001.S04		MATERIAL NO. 53919-1604		DRAWING NO. SD-53919-001		SHEET NO. 4			
										THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.									
										EN-02(J1097) MXJ-54									