



- ▲ 0.00076[.000030] MINIMUM GOLD IN CONTACT AREA,
0.00381[.000150] MIN TIN-LEAD ON SOLDER TAILS,
ALL OVER 0.00127[.000050] MINIMUM NICKEL
- 2. CUSTOMER TO PROVIDE CARD GUIDANCE SYSTEM
- ▲ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 4. CONNECTOR REQUIRES USE OF 2 - SIZE 2M SCREWS FOR FASTENING TO PRINTED CIRCUIT BOARD
- ▲ RECESSED AMP AND CSA LOGOS LOCATED ON BOTH SIDES OF HOUSINGS.

DO NOT SCALE PRINT, UNLESS SPECIFIED DIMENSIONS IN MM (INCHES)	DR 9/3/93	9/93
TOLERANCES: .005, .010, .020, .030, .050	CHK 9/3/93	9/93
S PLG DEC #	APPD 8/28/93	8/28/93
MODIFY #	B ELDOER	8/28/93
MATERIAL	APPD 9/3/93	9/3/93
HOUSING & ORGANIZER	B ELDOER	8/28/93
LIP, COLOR, BLACK		
PIN: BRASS & PHOSPHOR BRONZE		
PRODUCT SPEC		
APPLICATOR SPEC		
FINISH		
WEIGHT	16.1 GRAMS	

1, 17, 34	ALL	36, 67	146028-1
35, 51, 68	OTHER PINS	3, 5	
5-0	4.25	3.5	
5-0	4.1971	3.1283	
"L" (PIN LENGTH) AND LOCATION			PART NO
			AMP Incorporated
			Harrisburg, PA 17105-9608
NAME			STACKED PIN HEADER ASSEMBLY, 136 POSN,
DESCRIPTION			TOP BOARD MOUNTING, THRU-HOLE,
			WITH 2 HOLD-DOWNS, AMP MEMORY CARD
SIZE	DATE CODE	DRAWING NO	
D	00779	146028	
SCALE	4:1	SHEET	1 OF 1

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

CUSTOMER DRAWING