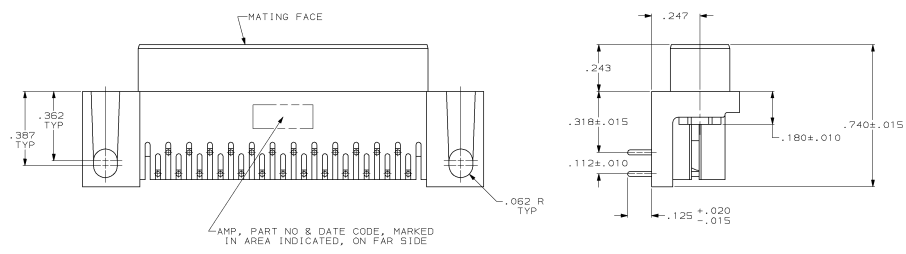
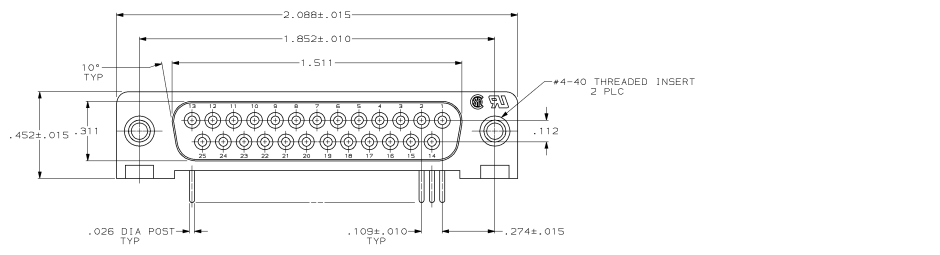
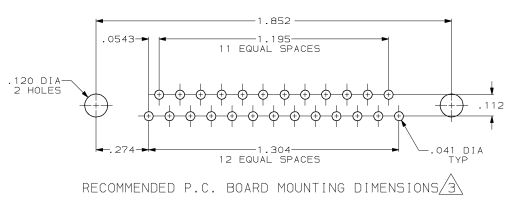


THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 19  
 © COPRIGHT 19 BY AMP INCORPORATED, HARRISBURG, PA. ALL INTERNATIONAL RIGHTS RESERVED. AMP PRODUCTS MAY BE COVERED BY U.S. AND FOREIGN PATENTS AND/OR PATENTS PENDING.

LOC		DIST		REV		DATE		APPR	
BD	77	D	F	EC	EC				
		D	REV	EC	0020-983-95	19 05 79		RT	
		E	REV	EC	0020-1448-95	19 04 79		RLT	
		F	SUPSD	-1	PER EC 0020-570-96	07 08 79		RT	



- ⚠ FLAME RETARDANT, 94V-0 RATED, GLASS FILLED NYLON OR POLYESTER, COLOR: BLACK.
- ⚠ PHOS. BRONZE PER QQ-B-750.
- ⚠ REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- ⚠ GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- ⚠ PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- ⚠ PLATED WITH .000030 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON:		DR 4-2-87	AMP INCORPORATED
2 PL DEC +	3 PL DEC + .005	CHK 4-14-87	Harrisburg, Pa. 17105
ANGLES ±.5°		C-010480	
MATERIAL: NICKEL PARTS:	CONTACTS:	APPD 4-29-87	NAME: RECEPTACLE ASSY, SIZE 3, 25 POSN, RIGHT ANGLE, .318 SERIES, .026 DIA POSTS, W/ THREADED INSERTS, AMPLIMITED HD-20
CONTACTS: ZINC	INSERTS: ZINC	APPD 5-5-87	SIZE: D
CONTACTS: SEE TABLE	INSERTS: CLEAR CHROMATE	PRODUCT SPEC: 108-40005	PSCH NO: 00779
		APPLICATION SPEC: 114-40015	DRAWING NO: 745392
		WEIGHT: -	SCALE: 4:1
			SHEET 1 of 1

AMP 1700-1 REV 10-84  
 2 1/8" 14 1/8" 48337

CUSTOMER DRAWING