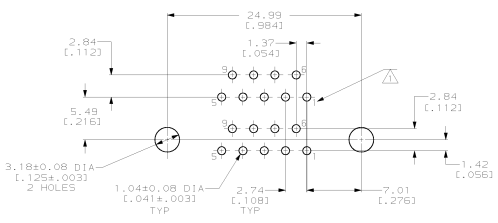
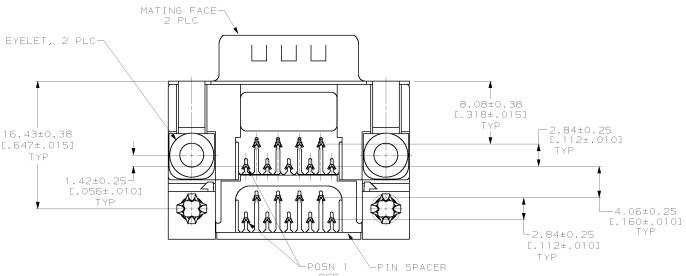
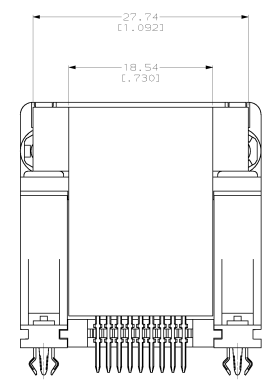
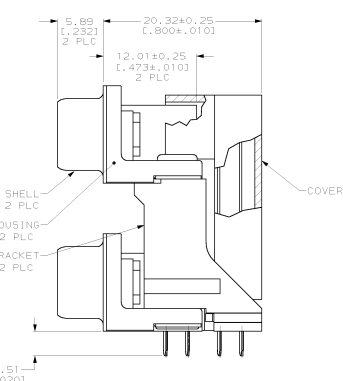
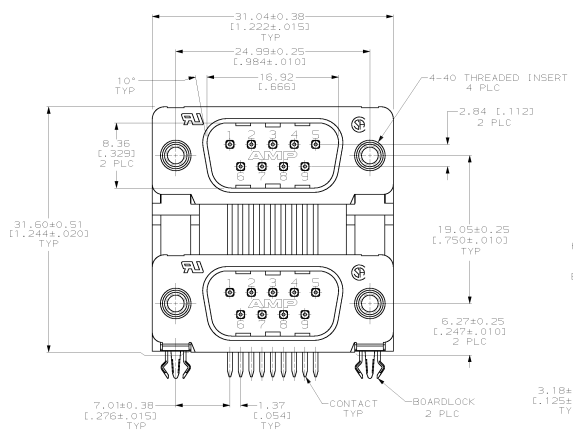


REV. NO.		REVISIONS		DATE	BY	CHK	APP
00	GP	1	INITIAL				
01	D	REVISED PER EC 0513-0242-02		08SEP02	JG	CC	



RECOMMENDED PC BOARD MOUNTING DIMENSIONS
 1.57(.062) PC BOARD THICKNESS

- △ POSITION NUMBERS SHOWN FOR REFERENCE ONLY.
- △ NYLON, UL 94V-0 RATED, GLASS FILLED, BLACK.
- △ CARBON STEEL PER ASTM A109.
- △ BRASS PER MIL-C-50.
- △ INSERTS & BRACKETS; ZINC; EYELETS; BRASS; BOARDLOCKS; COPPER ALLOY.
- △ GOLD PLATING PER MIL-G-45204; NICKEL PLATING PER QQ-N-290; TIN PLATING PER MIL-T-10727; COPPER PLATING PER MIL-C-14550.
- △ 2.54µm (.000100) MIN TIN OVER 1.27µm (.000050) MIN COPPER.
- △ INSERTS & BRACKETS; CLEAR CHROMATE; BOARDLOCKS; 5.08µm (.000200) MIN TIN-LEAD OVER 1.27µm (.000050) MIN NICKEL.
- △ GOLD PLATED FOR A LENGTH OF 3.81 (.150) MIN FROM MATING END, 0.76µm (.000030) MIN GOLD IN MATED AREA, 3.05µm (.000120) MIN TIN-LEAD FOR A LENGTH OF 3.66(.145) MIN FROM OPPOSITE END, BOTH OVER 1.27µm (.000050) MIN NICKEL.

SUPERSEDED BY 440391-3 786355-1 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT		REV. NO.	SIZE	DATE	BY	CHK	APP
REV. (INCHES)		DESCRIPTION	DATE	BY	CHK	APP	
01	GP	108-4002B	114-40017				
MATERIALS		AMP Incorporated Harrisburg, PA 17105-3608 STACKED ASSEMBLY, SIZE 1, 9 POSITION, PLUS OVER PLUS, ANPLIMITE 1111					
PARTS LIST		786355 A1 00778					
DRAWING		DATE: 11/14/02 DRAWN BY: JG CHECKED BY: CC APPROVED BY:					