



- △ POSITION NUMBERS SHOWN FOR REFERENCE ONLY.
 - △ NYLON, UL 94V-0 RATED, GLASS FILLED, BLACK.
 - △ CARBON STEEL PER ASTM A108.
 - △ RECEPTACLE: PHOSPHOR BRONZE PER QQ-B-750; PLUG: BRASS PER MIL-C-50.
 - △ HOUSING & BRACKETS: ZINC, ETECTS: BRASS; BOARDLOCKS: COPPER ALLY.
 - △ GOLD PLATING PER MIL-B-45204; NICKEL PLATING PER QQ-N-290; TIN PLATING PER MIL-C-10727; COPPER PLATING PER MIL-C-14550.
 - △ 2.54µm (.000100") MIN TIN OVER 1.27µm (.000050) MIN COPPER.
 - △ INSERTS & BRACKETS: CLEAR CHROMATE; BOARDLOCKS: 5.08µm (.000200) MIN TIN-LEAD OVER 1.27µm (.000050) MIN NICKEL.
 - △ RECEPTACLE: GOLD PLATED FOR A LENGTH OF 1.52 (.060) MIN FROM MATING END, 0.76µm (.000030) MIN GOLD IN MATED AREA; 3.05µm (.000120) MIN TIN-LEAD FOR A LENGTH OF 3.68 (.145) MIN FROM OPPOSITE END, BOTH OVER 1.27µm (.000050) MIN NICKEL.
 - △ PLUG: GOLD PLATED FOR A LENGTH OF 3.81 (.150) MIN FROM MATING END, 0.76µm (.000030) MIN GOLD IN 3.05µm (.000120) MIN TIN-LEAD FOR A LENGTH OF 3.68 (.145) MIN FROM OPPOSITE END, BOTH OVER 1.27µm (.000050) MIN NICKEL.
 - △ RECEPTACLE: GOLD LASH FOR A LENGTH OF 1.52 (.060) MIN FROM MATING END, 3.05µm (.000120) MIN TIN-LEAD FOR A LENGTH OF 3.68 (.145) MIN FROM OPPOSITE END, BOTH OVER 1.27µm (.000050) MIN NICKEL.
 - △ PLUG: GOLD FLASH FOR A LENGTH OF 3.81 (.150) MIN FROM MATING END, 3.05µm (.000120) MIN TIN-LEAD FOR A LENGTH OF 3.68 (.145) MIN FROM OPPOSITE END, BOTH OVER 1.27µm (.000050) MIN NICKEL.
11. THIS CONNECTOR IS COMPATIBLE WITH TYPICAL SURFACE MOUNT SOLDERING PROCESSES CONSISTING OF 419°F MAX AND 1 MINUTE MAX EXPOSURE TIME.

SUPERSEDED BY 440394-3

REV	DATE	DESCRIPTION	BY	CHKD
1	10-11-83	INITIAL RELEASE	WJ	WJ
2	10-11-83	REVISION	WJ	WJ
3	10-11-83	REVISION	WJ	WJ
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99	10-11-83	REVISION	WJ	WJ
100	10-11-83	REVISION	WJ	WJ