# **3M**

# ST, FC, SC Hot Melt Connectors for Indoor/Outdoor Applications

Single-mode and Multimode



## 3M Hot Melt Connectors can be used in high temperature environments.

3M Hot Melt Connectors have a proven record of high performance and ease of use in local area networks around the world. These connectors are now qualified to TIA/EIA 568B standards for both indoor and outdoor use, including temperatures as high as 85°C (185°F). Drawing on 70 years of adhesive expertise and 40 years of experience in ceramic technology, 3M provides the most convenient, reliable and easy-to-install connectors on the market.

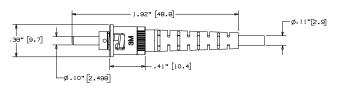
Preloaded adhesive means no syringe and no epoxy mixing is needed, saving installation time. The PC zirconia ceramic ferrule provides superior optical contact and durability. The ability to reheat and reposition fiber within the connector means virtually all connections are successful, saving time and money. And one kit provides everything needed to terminate ST, FC, and SC connectors for both single-mode and multimode applications.

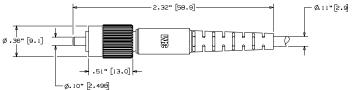
Features	Benefits	
Preloaded Hot Melt adhesive	Easy to use, no epoxy to mix, fewer consumables	
Terminates in less than 2 minutes	Saves time and labor	
Meets TIA/EIA 568B standards for indoor and outdoor applications	Reliable performance	
Reheatable adhesive allows fiber repositioning	High yield reduces waste of connectors and time	
Pre-radiused PC zirconia ceramic ferrule	Assures optical contact and stability up to 85°C (185°F)	
Universal Kit contains consumables for up to 400 connectors*	Eliminates confusion and lost time	

<sup>\*</sup>Alcohol is not included. Connectors are sold separately.

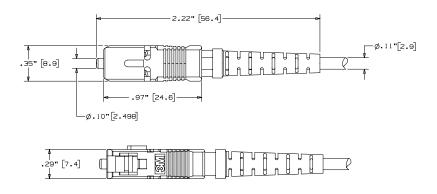
#### **ST Hot Melt Connector**

#### **FC Hot Melt Connector**





#### **SC Hot Melt Connector**



## **Specifications**

Product Number	6100 MM ST	8100 SM ST	6200 MM FC	8200 SM FC	6300 MM SC	8300 SM SC
Operating Temperature	-40°C to +85°C (-40°F to +185°F)		-40°C to +85°C (-40°F to +185°F)		-40°C to +85°C (-40°F to +185°F)	
Attenuation*	<0.2dE	3 typical	<0.2dB	typical	<0.2dE	typical
Reflection*	-25dB typical	-40dB typical	-25dB typical	-40dB typical	-25dB typical	-40dB typical
Mating Durability (500 matings)	<0.2dB change		<0.2dB change		<0.2dB change	
Storage Temperature		o +85°C o +185°F)		+ 85°C + 185°F)		o +85°C o +185°F)
Testing Specification	TIA/EI	A 568B	TIA/EI/	A 568B	TIA/EI	A 568B
Materials and Identification						
Ferrule	Zirconia Ceramic		Zirconia Ceramic		Zirconia Ceramic	
Housing Body	Nickel pl	ated zinc	Enginee	red resin	Enginee	red resin
Boot	Thermoplas	tic elastomer	Thermoplas	tic elastomer	Thermoplas	tic elastomer
Flame Retardancy	UL-9	4 V-0	UL-9	4 V-0	UL-9	4 V-0
Adhesive	Blue dot	on ferrule	Blue dot	on ferrule	Blue dot	on ferrule

<sup>\*</sup>Multimode connectors tested at 850nm and 1300nm. Single-mode connectors tested at 1310nm and 1550nm.

### **Ordering Information**

Model Number	Description	Packaging		
ST Connectors*				
6100-W	ST MM Hot Melt Connector, white boot	1/bag, 60/carton		
6100-B	ST MM Hot Melt Connector, black boot	1/bag, 60/carton		
6100-R	ST MM Hot Melt Connector, red boot	1/bag, 60/carton		
6100-W5-12	ST MM Hot Melt Connector, white boot	12/bag, 5 bags/carton		
6100-B5-12	ST MM Hot Melt Connector, black boot	12/bag, 5 bags/carton		
6100-R5-12	ST MM Hot Melt Connector, red boot	12/bag, 5 bags/carton		
6100-W1K	ST MM Hot Melt Connector, white boot	1,000/carton		
6100-B1K	ST MM Hot Melt Connector, black boot	1,000/carton		
6100-R1K	ST MM Hot Melt Connector, red boot	1,000/carton		
8100-YS	ST SM Hot Melt Connector, yellow boot	1/bag, 60/carton		
8100-Y1K	ST SM Hot Melt Connector, yellow boot	1,000/carton		
FC Connectors*				
6200	FC MM Hot Melt Connector, white boot	1/bag, 60/carton		
8200-W	FC SM Hot Melt Connector, white boot	1/bag, 60/carton		
SC Connectors*				
6300-W	SC MM Hot Melt Connector, white boot	1/bag, 60/carton		
6300-W5-12	SC MM Hot Melt Connector, white boot	12/bag, 5 bags/carton		
6300-B5-12	SC MM Hot Melt Connector, black boot	12/bag, 5 bags/carton		
6300-R5-12	SC MM Hot Melt Connector, red boot	12/bag, 5 bags/carton		
6300-W1K	SC MM Hot Melt Connector, white boot	1,000/carton		
6300-B1K	SC MM Hot Melt Connector, black boot	1,000/carton		
6300-R1K	SC MM Hot Melt Connector, red boot	1,000/carton		
8300	SC SM Hot Melt Connector, white boot	1/bag, 60/carton		
8300-W1K	SC SM Hot Melt Connector, white boot	1,000/carton		
Field Termination Kits				
6355	Hot Melt Termination Kit for 3M ST, FC, SC Hot Melt Connectors,	, FC, SC 120V		
6351	Hot Melt Termination Kit for 3M ST, FC, SC Hot Melt Connectors, 230V			
Accessories				
6850-A	One Step Polishing Machine			

<sup>\*</sup>Bulk packaging offers convenient packaging for cable assembly shops. Various color boots (red, blue, and white) and various length boots also are available in bulk.

A complete line of ST, FC and SC couplings is available. For more information, please contact a 3M sales representative at 800-426-8688.

#### **Important Notice**

All statements, technical information, and recommendations related to 3M's products are based on information believed to be reliable, but the accuracy or completeness is not guaranteed. Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use. Any statements related to the product which are not contained in 3M's current publications, or any contrary statements contained on your purchase order shall have no force or effect unless expressly agreed upon, in writing, by an authorized officer of 3M.



**3M Telecommunications** 

6801 River Place Blvd. Austin, TX 78726-9000 800/426 8688 FAX 800/626 0329 www.3M.com/telecom

#### Warranty; Limited Remedy; Limited Liability.

This product will be free from defects in material and manufacture as of the date of purchase. 3M MAKES NO OTHER WARRANTIES INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If this product is defective within the warranty period stated above, your exclusive remedy shall be, at 3M's option, to replace or repair the 3M product or refund the purchase price of the 3M product. Except where prohibited by law, 3M will not be liable for any loss or damage arising from this 3M product, whether direct, indirect, special, incidental or consequential regardless of the legal theory asserted.



40% Pre-consumer waste paper 10% Post-consumer waste paper Litho in USA.

© 3M IPC 2002 80-6111-3143-6