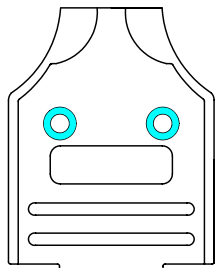


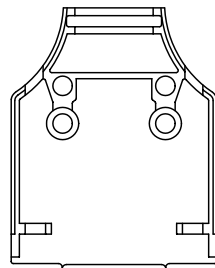
DESCRIPTION: BACKSHELL ASSEMBLY INSTRUCTIONS - DIE CAST

ASSEMBLY INSTRUCTIONS:

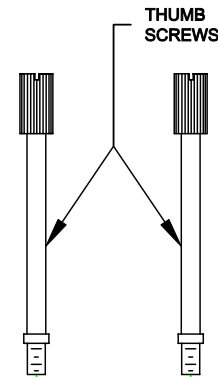
1. PREPARE CABLE ENDS, CONNECT TO CONNECTOR
2. SELECT CORRECT INSERT SIZE FOR CABLE BEING USED, PLACE LONG INSERT INTO RECESS AREA OF BASE HOOD
3. PLACE SHORT INSERT INTO RECESS OF COVER HOOD
4. PLACE CABLE INTO INSERT IN BASE HOOD. USING EITHER THE FLAT OR CURVED STRAIN RELIEF (OR BOTH), CLAMP THE CABLE MAKING SURE THE JACKET IS BELOW THE STRAIN RELIEF
5. IF CABLE IS SHIELDED, FOLD SHIELD AND/OR GROUND WIRE BACK UNDER STRAIN RELIEF. CUT OFF ANY EXCESS WIRE SO IT DOES NOT STICK OUT OF THE STRAIN RELIEF
6. PLACE THE THUMBSCREWS INTO THE BASE HOOD
7. PLACE THE COVER HOOD ON TOP OF THE BASE HOOD, MAKING SURE NO WIRES ARE PINCHED
8. HOLDING THE HOODS TOGETHER, SCREW THE TWO HOOD SECTIONS TOGETHER USING THE SCREWS PROVIDED



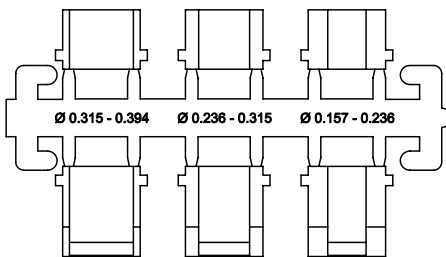
COVER HOOD



BASE HOOD

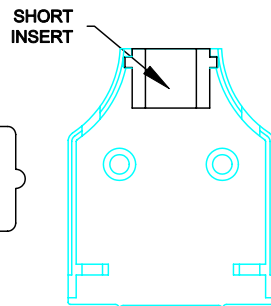


THUMB SCREWS



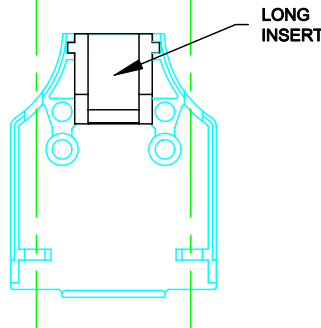
Ø 0.315 - 0.394 Ø 0.236 - 0.315 Ø 0.157 - 0.236

METALIZED PLASTIC INSERTS



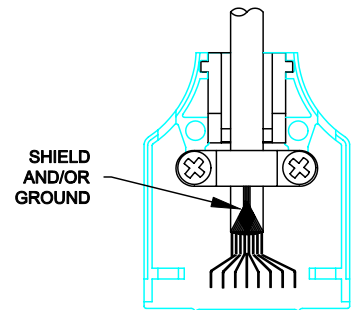
SHORT INSERT

ITEM No. 3



LONG INSERT

ITEM No. 2 & 6



SHIELD AND/OR GROUND

ITEM No. 4 & 5



CURVED STRAIN RELIEF



STRAIN RELIEF SCREW




FLAT STRAIN RELIEF



HOUSING SCREW

RoHS COMPLIANT

DIE CAST

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			CHECKED:	DATE:
<h1>NorComp</h1>		SCALE: N.T.S.	SHEET 1 OF 1	REV 0
		DWG NO. BACKSHELL - 952 SERIES		