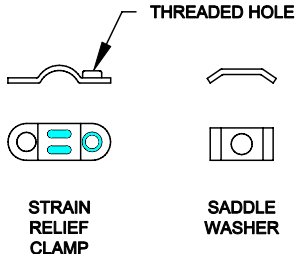
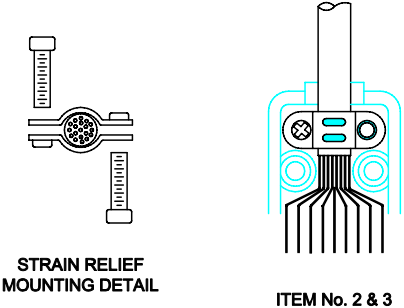
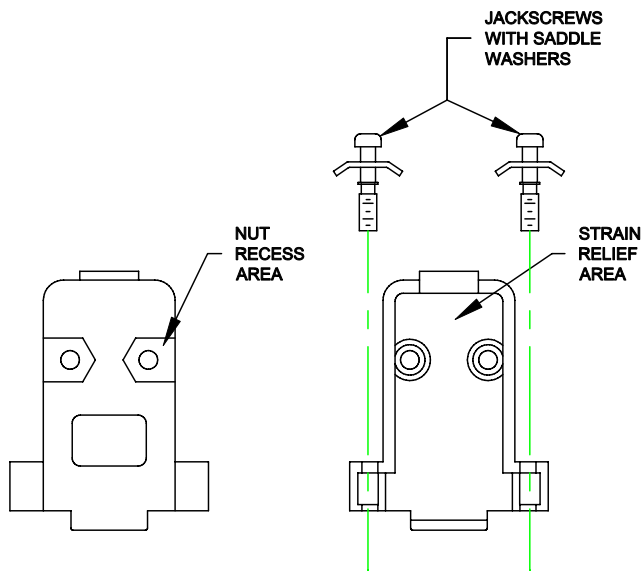


DESCRIPTION: BACKSHELL ASSEMBLY INSTRUCTIONS - PLASTIC

ASSEMBLY INSTRUCTIONS:


1. PREPARE CABLE ENDS, CONNECT TO CONNECTOR
2. CLAMP STRAIN RELIEF ONTO CABLE MAKING SURE CABLE JACKET IS BELOW STRAIN RELIEF
3. PLACE STRAIN RELIEF INSIDE STRAIN RELIEF AREA OF ONE HOOD
4. INSERT THE JACKSCREWS IN THE SADDLE WASHERS. PLACE THE JACKSCREWS INTO THE HOOD WITH THE CABLE
5. PLACE THE OTHER HALVE OF THE HOOD ON TOP OF THE FIRST HALF, MAKING SURE NO WIRES ARE PINCHED
6. HOLDING THE HOODS TOGETHER, INSERT THE MOUNTING SCREWS THROUGH THE HOODS IN OPPOSITE DIRECTIONS. TIGHTEN THE TWO HALVES TOGETHER

9, 15, 25 & 37 PIN



RoHS COMPLIANT

PLASTIC

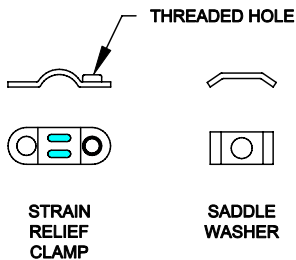
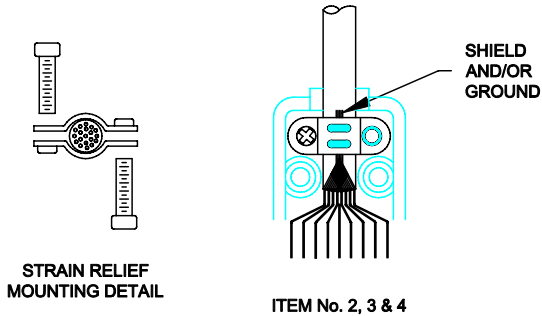
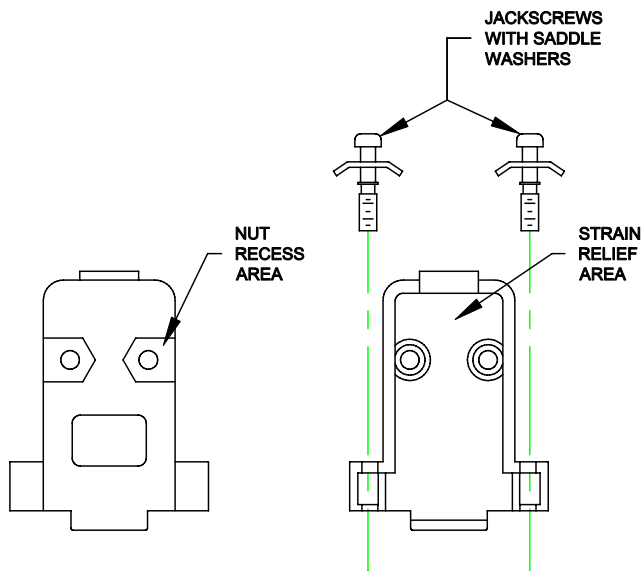
	THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF NorComp AND SHALL NOT BE REPRODUCED, COPIED OR USED AS THE BASIS FOR THE MANUFACTURE OF SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.		DRAWN: C. SMITH	DATE: 03-29-06
			CHECKED: X	DATE: X
<h1>NorComp</h1>		SCALE: N.T.S.	SHEET 1 OF 4	REV 0
		DWG NO. BACKSHELL - 977 SERIES		

DESCRIPTION: BACKSHELL ASSEMBLY INSTRUCTIONS - METALIZED PLASTIC

ASSEMBLY INSTRUCTIONS:


1. PREPARE CABLE ENDS, CONNECT TO CONNECTOR
2. CLAMP STRAIN RELIEF ONTO CABLE MAKING SURE CABLE JACKET IS BELOW STRAIN RELIEF
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9, 15, 25 & 37 PIN

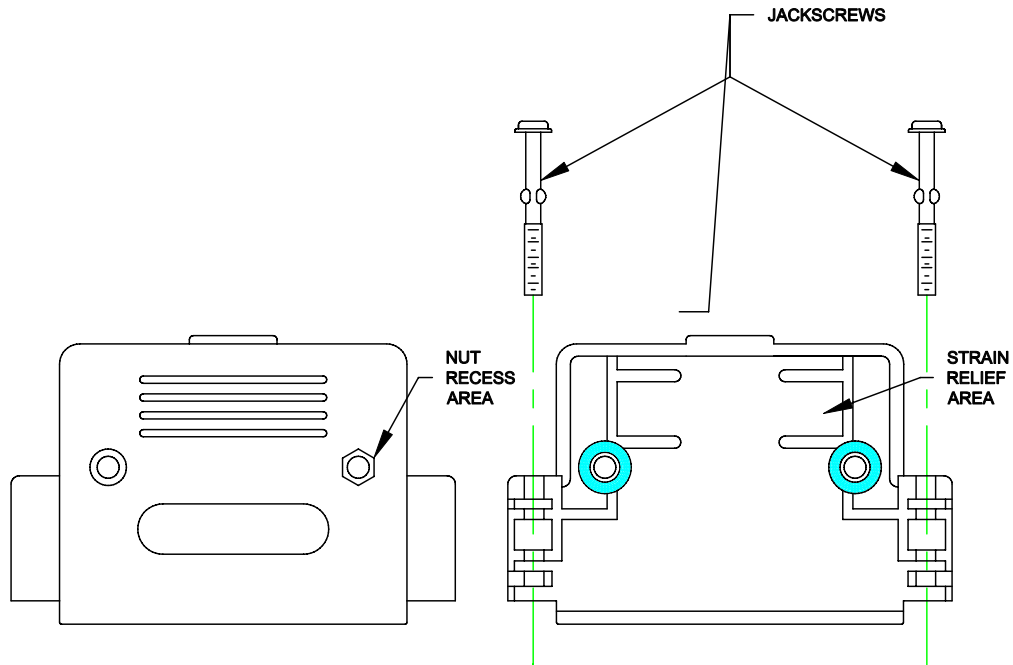


RoHS COMPLIANT

METALIZED PLASTIC

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			CHECKED: X	DATE: X
<h1>NorComp</h1>		SCALE: N.T.S.	SHEET 2 OF 4	REV 0
		DWG NO. BACKSHELL - 977 SERIES		

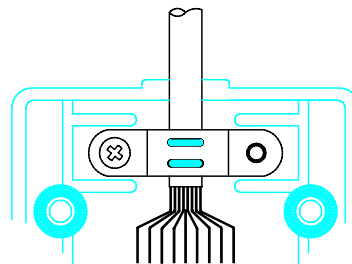
DESCRIPTION: BACKSHELL ASSEMBLY INSTRUCTIONS - PLASTIC



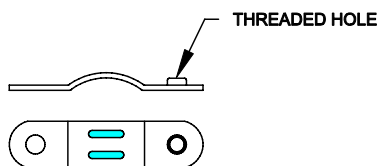
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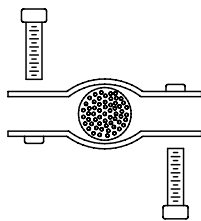
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ITEM No. 2 & 3




STRAIN RELIEF CLAMP



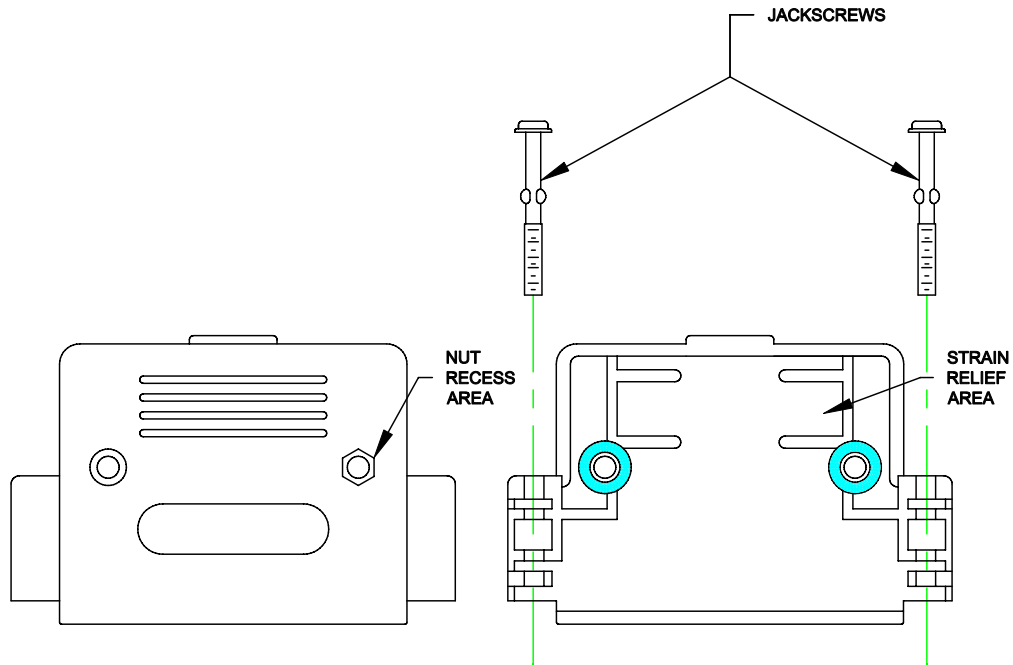
STRAIN RELIEF MOUNTING DETAIL

RoHS COMPLIANT

PLASTIC

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			<small>CHECKED:</small> X	<small>DATE:</small> X
<h1>NorComp</h1>		<small>SCALE:</small> N.T.S.	<small>SHEET</small> 3	<small>OF</small> 4
		<small>REV</small> 0		
		<small>DWG NO.</small> BACKSHELL - 977 SERIES		

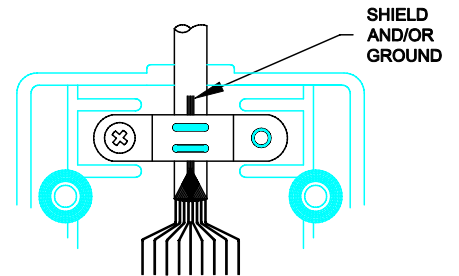
DESCRIPTION: BACKSHELL ASSEMBLY INSTRUCTIONS - METALIZED PLASTIC



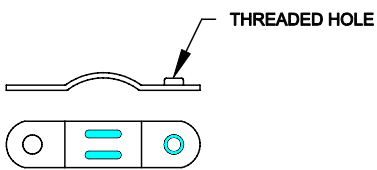
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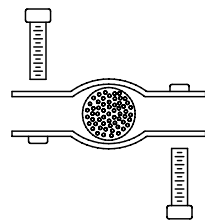
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ITEM No. 2, 3 & 4




STRAIN RELIEF CLAMP



STRAIN RELIEF MOUNTING DETAIL

RoHS COMPLIANT

METALIZED PLASTIC

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			CHECKED: X	DATE: X
	SCALE: N.T.S.	SHEET 4	OF 4	REV 0
NorComp		DWG NO. BACKSHELL - 977 SERIES		