

Scotch[®] Bi-Directional Filament Tape 8959



Technical Data

March, 2003

Product Description

Scotch[®] Filament Tape 8959 is a bi-directional specialty packaging tape reinforced with continuous glass yarns in both the longitudinal and transverse direction along with a biaxially oriented polypropylene backing. The polypropylene backing provides good abrasion, moisture and scuff resistance. The adhesive is specifically formulated to provide good adhesion to a wide variety of surfaces including metallic, plastic, and fiberboard.

Construction

Backing	Adhesive	Reinforcement	Backing Color
3M [™] Scotchpro [™] film	Pressure sensitive synthetic rubber resin	Bi-directional glass yarn	Clear

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

		ASTM Test Method
Adhesion to Steel:	100 oz./in. width (109 N/100 mm width)	D-3330
Tensile Strength:	150 lbs./in. width (2600 N/100 mm width)	D-3759
Elongation at Break:	6%	D-3759
Total Thickness:	5.7 mil (0.14 mm)	D-3652

Features

- High cross-direction tensile strength.
- Allows printing and illustrations to be seen through the tape.
- Excellent shear and initial adhesion.
- Excellent aging.
- Protection of filaments and adhesive to provide longer package life.
- Performs better than paper backings when exposed to outdoor and humid environments.
- Resists center seams slitting in both machine and cross direction, increasing the performance of the tape.
- Excellent holding power under wide range of application conditions with minimum amount of tape.
- Hold with minimum rubdown, doesn't require water to activate.
- Boxes remain closed for long periods of time.

Scotch® Bi-Directional Filament Tape

8959

Available Sizes	Standard Widths: .75 in. (19 mm), .98 in. (25 mm), 2.0 in. (50 mm), 3.0 in. (75 mm)
	Core Size (ID): 3 in. (76.2 mm)
	Lengths: 60 yds. (50 m)

Application Techniques An extensive line of application equipment is available including portable hand-held dispensers and stationary definite-length dispensers. Application of Scotch® Filament Tape 8959 is most easily accomplished at room temperature. At colder temperatures, approaching 32°F (0°C), the adhesive becomes firm. Once applied, Scotch® Tape 8959 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

Storage Conditions Store behind present stock. Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40-50% relative humidity are recommended. Rotate your stock.

Precautionary Information Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.

For Additional Information To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit www.3M.com/packaging. Address correspondence to: 3M Industrial Adhesives and Tapes Division, Building 21-1W-10, 900 Bush Avenue, St. Paul, MN 55106. Our fax number is 651-733-9175. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-787-750-3000. In Mexico, phone: 52-70-04-00.

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ISO 9002

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9002 standards.

3M

**Industrial Business
Industrial Adhesives and Tapes Division**
3M Center, Building 21-1W-10, 900 Bush Avenue
St. Paul, MN 55106



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