

# Scotch® Industrial Box Sealing Tape 371



Technical Data

January, 2011

## Product Description

Scotch® Box Sealing Tape 371 is an industrial packaging tape used for box sealing, splicing, recoupage and other packaging applications. This product has a conformable backing and a consistent pressure sensitive hot melt synthetic rubber adhesive system.

## Construction

Backing	Adhesive	Colors
Biaxially oriented polypropylene	Pressure sensitive hot melt rubber-resin	Blue, clear, green, orange, red, tan, yellow, and white

## Typical Physical Properties

**Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.**

		ASTM Test Method
Adhesion to Steel:	45 oz./in. width (49.2 N/100 mm width)	D-3330
Tensile Strength:		
Machine Direction:	22 lbs./in. width (385 N/100 mm width)	D-3759
Cross Direction:	44 lbs./in. width (771 N/100 mm width)	D-3759
Elongation at Break:	160%	D-3759
Tape Thickness:	1.9 mil (0.048 mm)	D-3652
Holding Power:	3,500+ minutes	D-3654

## Features

- Adheres instantly to a variety of surfaces.
- Edge tear and split resistance.
- Good adhesion to fiberboard.
- Roll to roll consistency increases productivity for improved unit costs.
- Meets FDA requirements for indirect food contact.

## Available Sizes

Standard Widths:	36 mm, 42 mm, 48 mm, 72 mm
Core Size (ID):	3 in.
Lengths:	50 m, 100 m, 914 m, 1500 m, 1828 m

# Scotch® Industrial Box Sealing Tape

371

---

**Application Techniques** An extensive line of application equipment including hand held manual dispensers and semi-automatic and fully automatic equipment is available. Application of Scotch® Box Sealing Tape 371 is most easily accomplished at room temperature. At colder temperatures, approaching 32°F (0°C), the adhesive becomes more firm. Once applied, Scotch® Tape 371 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

---

**Storage Conditions** Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended.

---

**Shelf Life** To obtain best performance, use this product within 18 months from date of manufacture.

---

**Technical Information** The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

---

**Product Use** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

---

**Warranty, Limited Remedy, and Disclaimer** Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

---

**Limitation of Liability** Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

**ISO 9001:2008**

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001:2008 standards.

**3M**

**Industrial Adhesives and Tapes Division**

3M Center, Building 225-3S-06  
St. Paul, MN 55144-1000  
800-362-3550 • 877-369-2923 (Fax)  
www.3M.com/industrial



Recycled Paper  
40% pre-consumer  
10% post-consumer

Scotch is a registered trademark of 3M.  
Printed in U.S.A.  
©3M 2011 70071002748 (1/11)