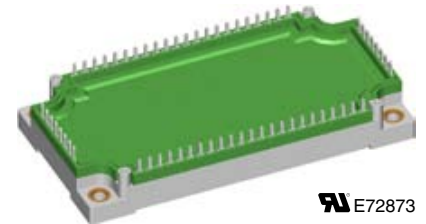
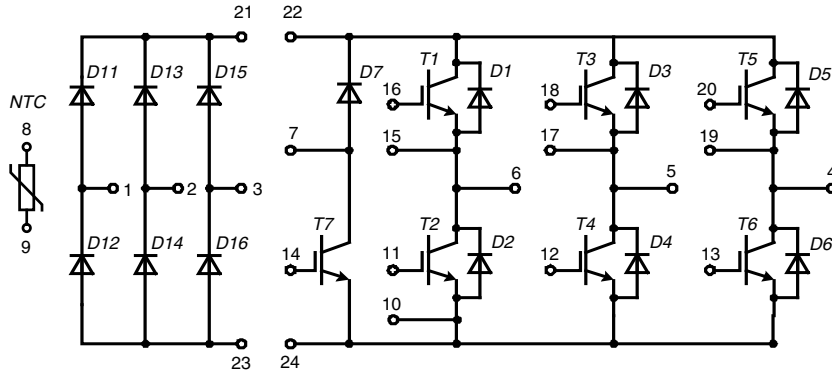


Converter - Brake - Inverter Module (CB13) with Trench IGBT technology



Three Phase Rectifier	Brake Chopper	Three Phase Inverter
$V_{RRM} = 2200 \text{ V}$	$V_{CES} = 1700 \text{ V}$	$V_{CES} = 1700 \text{ V}$
$I_{FAVM} = 70 \text{ A}$	$I_{C25} = 48 \text{ A}$	$I_{C25} = 113 \text{ A}$
$I_{FSM} = 700 \text{ A}$	$V_{CE(sat)} = 1.8 \text{ V}$	$V_{CE(sat)} = 2.0 \text{ V}$

Input Rectifier Bridge D11 - D16			
Symbol	Conditions	Maximum Ratings	
V_{RRM}		2200	V
I_{FAV}	$T_C = 80^\circ\text{C}$; sine 180°	50	A
I_{DAVM}	$T_C = 80^\circ\text{C}$; rectangular; $d = 1/3$; bridge	155	A
I_{FSM}	$T_C = 25^\circ\text{C}$; $t = 10 \text{ ms}$; sine 50 Hz	700	A
P_{tot}	$T_C = 25^\circ\text{C}$	130	W

Symbol	Conditions	Characteristic Values			
		min.	typ.	max.	
V_F	$I_F = 75 \text{ A}$; $T_{VJ} = 25^\circ\text{C}$ $T_{VJ} = 125^\circ\text{C}$		1.4 1.3	1.5	V V
I_R	$V_R = V_{RRM}$; $T_{VJ} = 25^\circ\text{C}$ $T_{VJ} = 125^\circ\text{C}$		1.5	0.05	mA mA
R_{thJC}	(per diode)			0.95	K/W

($T_{VJ} = 25^\circ\text{C}$, unless otherwise specified)

Application: AC motor drives with

- Input from single or three phase grid
- Three phase synchronous or asynchronous motor
- Electric braking operation

Features

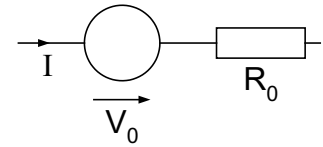
- High level of integration - only one power semiconductor module required for the whole drive
- IGBT technology with low saturation voltage, low switching losses and tail current, high RBSOA and short circuit ruggedness
- Epitaxial free wheeling diodes with Hiperfast and soft reverse recovery
- Industry standard package with insulated copper base plate and soldering pins for PCB mounting
- Temperature sense included

Output Inverter T1 - T6			
Symbol	Conditions	Maximum Ratings	
V_{CES}	$T_{VJ} = 25^{\circ}\text{C}$ to 150°C	1700	V
V_{GES}	Continuous	± 20	V
I_{C25}	$T_C = 25^{\circ}\text{C}$	113	A
I_{C80}	$T_C = 80^{\circ}\text{C}$	80	A
I_{CM}	$T_C = 80^{\circ}\text{C}; t_p = 1 \text{ ms}$	150	A
P_{tot}	$T_C = 25^{\circ}\text{C}$	450	W

Symbol	Conditions	Characteristic Values			
		(T _{VJ} = 25°C, unless otherwise specified)			
		min.	typ.	max.	
$V_{CE(sat)}$	$I_C = 75 \text{ A}; V_{GE} = 15 \text{ V}$		2.0	2.4	V
			2.4		V
$V_{GE(th)}$	$I_C = 3 \text{ mA}; V_{CE} = V_{CE}$	5		6.5	V
I_{CES}	$V_{CE} = V_{CES}; V_{GE} = 0 \text{ V}$		2.0	0.8	mA mA
I_{GES}	$V_{CE} = 0 \text{ V}; V_{GE} = \pm 20 \text{ V}$			400	nA
C_{iss}	$V_{CE} = 25 \text{ V}; V_{GE} = 0 \text{ V}; f = 1 \text{ MHz}$		6.6		nF
Q_{Gon}	$V_{CE} = 900 \text{ V}; V_{GE} = 15 \text{ V}; I_C = 75 \text{ A}$		850		nC
$t_{d(on)}$	Inductive load, T _{VJ} = 125°C $V_{CE} = 900 \text{ V}; I_C = 75 \text{ A}$ $V_{GE} = \pm 15 \text{ V}; R_G = 18 \Omega$		300		ns
t_r			60		ns
$t_{d(off)}$			850		ns
t_f			500		ns
E_{on}			30		mJ
E_{off}			25		mJ
RBSOA	$I_C = I_{CM}; V_{GE} = 15 \text{ V}$ $R_G = 18 \Omega; T_{VJ} = 125^{\circ}\text{C}$	$V_{CEK} \leq V_{CES} - L_S di/dt$			V
t_{SC} (SCSOA)	$V_{CE} = 1000 \text{ V}; V_{GE} = \pm 15 \text{ V}; R_G = 18 \Omega$ $t_p \leq 10 \mu\text{s}; \text{non-repetitive}; T_{VJ} = 125^{\circ}\text{C}$		10		μs
R_{thJC}				0.28	K/W

Output Inverter D1 - D6			
Symbol	Conditions	Maximum Ratings	
I_{F25}	$T_C = 25^{\circ}\text{C}$	92	A
I_{F80}	$T_C = 80^{\circ}\text{C}$	63	A

Symbol	Conditions	Characteristic Values			
		min.	typ.	max.	
V_F	$I_F = 75 \text{ A};$ $T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 125^{\circ}\text{C}$		2.2	2.9	V V
I_{RM}	$I_F = 75 \text{ A}; di_f/dt = -1400 \text{ A}/\mu\text{s};$ $T_{VJ} = 125^{\circ}\text{C}; V_R = 900 \text{ V}; V_{GE} = 0 \text{ V}$		95		A
Q_{rr}			20		μC
t_{rr}			800		ns
E_{rec}			10		mJ
R_{thJC}	(per diode)			0.4	K/W

Equivalent Circuits for Simulation
Conduction

IGBT (typ. at $V_{GE} = 15 \text{ V}; T_J = 125^{\circ}\text{C}$)

T1-T6

$V_0 = 1.0 \text{ V}; R_0 = 17 \text{ m}\Omega$

T7

$V_0 = 1.0 \text{ V}; R_0 = 28 \text{ m}\Omega$

Diode (typ. at $T_J = 125^{\circ}\text{C}$)

D1-D6

$V_0 = 1.4 \text{ V}; R_0 = 11 \text{ m}\Omega$

D7

$V_0 = 1.65 \text{ V}; R_0 = 37 \text{ m}\Omega$

D11-D16

$V_0 = 0.85 \text{ V}; R_0 = 2.8 \text{ m}\Omega$

Brake Chopper T7

Symbol	Conditions	Maximum Ratings	
V_{CES}	$T_{VJ} = 25^{\circ}\text{C}$ to 150°C	1700	V
V_{GES}	Continuous	± 20	V
I_{C25}	$T_C = 25^{\circ}\text{C}$	48	A
I_{C80}	$T_C = 80^{\circ}\text{C}$	34	A
I_{CM}	$T_C = 80^{\circ}\text{C}$; $t_p = 1$ ms	60	A
P_{tot}	$T_C = 25^{\circ}\text{C}$	200	W

Symbol	Conditions	Characteristic Values			
($T_{VJ} = 25^{\circ}\text{C}$, unless otherwise specified)					
		min.	typ.	max.	

$V_{CE(sat)}$	$I_C = 30$ A; $V_{GE} = 15$ V	$T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 125^{\circ}\text{C}$		1.9 2.1	2.2	V V
			5		6.5	V
$V_{GE(th)}$	$I_C = 2$ mA; $V_{GE} = V_{CE}$					V
I_{CES}	$V_{CE} = V_{CES}$; $V_{GE} = 0$ V	$T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 125^{\circ}\text{C}$		0.6	0.3	mA mA
					400	nA
I_{GES}	$V_{CE} = 0$ V; $V_{GE} = \pm 20$ V					nA
C_{ies}	$V_{CE} = 25$ V; $V_{GE} = 0$ V; $f = 1$ MHz		4.4			nF
Q_{Gon}	$V_{CE} = 900$ V; $V_{GE} = 15$ V; $I_C = 30$ A		600			nC
$t_{d(on)}$ t_r $t_{d(off)}$ t_f E_{off} E_{on}	Inductive load, $T_{VJ} = 125^{\circ}\text{C}$ $V_{CE} = 900$ V; $I_C = 30$ A $V_{GE} = \pm 15$ V; $R_G = 45$ Ω		190			ns
			45			ns
			970			ns
			340			ns
			7.5			mJ
			8.5			mJ
RBSOA	$I_C = I_{CM}$; $V_{GE} = 15$ V $R_G = 27$ Ω ; $T_{VJ} = 125^{\circ}\text{C}$		$V_{CEK} \leq V_{CES} - L_S di/dt$			V
t_{SC} (SCSOA)	$V_{CE} = 900$ V; $V_{GE} = \pm 15$ V; $R_G = 45$ Ω $t_p \leq 10$ μs ; non-repetitive; $T_{VJ} = 125^{\circ}\text{C}$		10			μs
R_{thJC}				0.62		K/W

Brake Chopper D7

Symbol	Conditions	Maximum Ratings	
V_{RRM}	$T_{VJ} = 25^{\circ}\text{C}$ to 150°C	1700	V
I_{F25}	$T_C = 25^{\circ}\text{C}$	30	A
I_{F80}	$T_C = 80^{\circ}\text{C}$	21	A

Symbol	Conditions	Characteristic Values			
		min.	typ.	max.	

V_F	$I_F = 30$ A;	$T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 125^{\circ}\text{C}$		2.5 2.6	3.3	V V
					0.05	mA mA
I_R	$V_R = V_{RRM}$;	$T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 125^{\circ}\text{C}$		0.2		mA mA
I_{RM} t_{tr}	$I_F = 30$ A; $di_F/dt = -700$ A/ μs ; $T_{VJ} = 125^{\circ}\text{C}$ $V_R = 900$ V		38			A ns
			670			
R_{thJC}	(per diode)			0.9		K/W

Temperature Sensor NTC

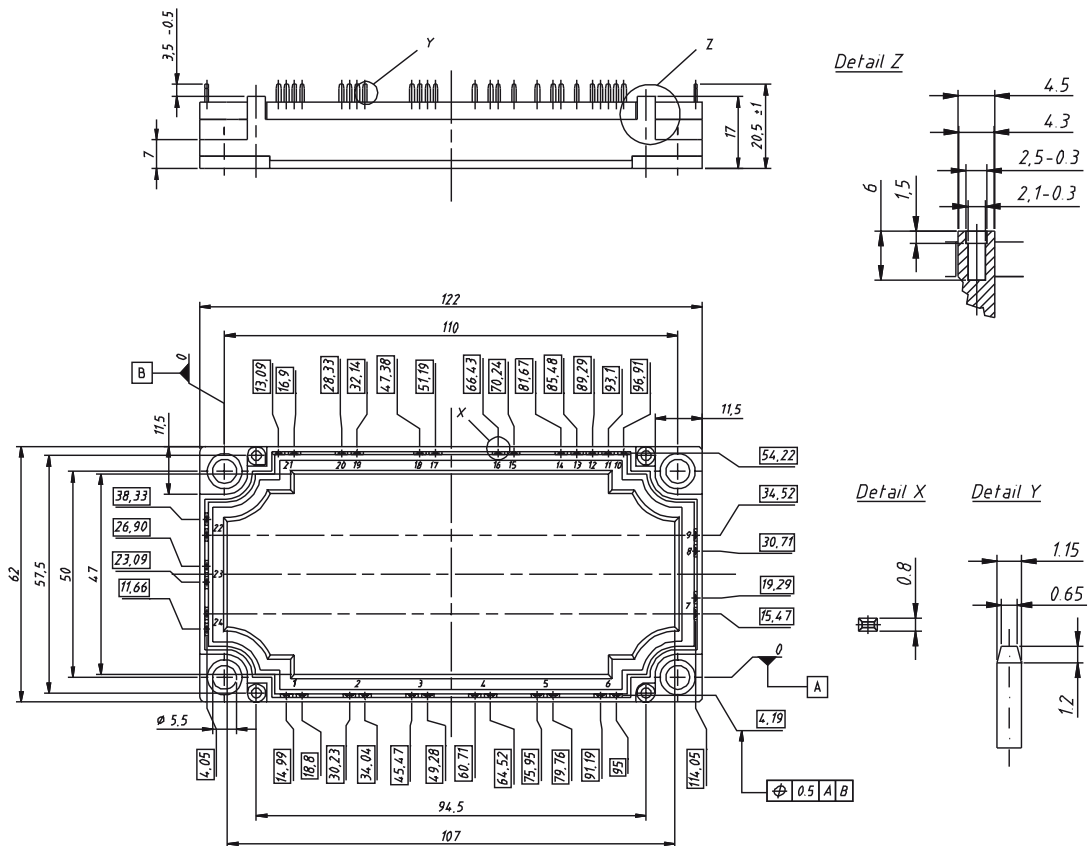
Symbol	Conditions	Characteristic Values			
		min.	typ.	max.	
R_{25}	$T = 25^{\circ}\text{C}$	4.75	5.0	5.25	k Ω
$B_{25/50}$			3375		K

Module

Symbol	Conditions	Maximum Ratings	
T_{VJ}	operating	-40...+125	$^{\circ}\text{C}$
T_{JM}		+150	$^{\circ}\text{C}$
T_{stg}		-40...+125	$^{\circ}\text{C}$
V_{ISO}	$I_{ISOL} \leq 1 \text{ mA}; 50/60 \text{ Hz}; 1 \text{ min.}$	3400	V~
M_d	Mounting torque (M5)	3 - 6	Nm

Symbol	Conditions	Characteristic Values			
		min.	typ.	max.	
$R_{therm-chip}$	Resistance terminal to chip		7		m Ω
d_s	Creepage distance on surface	12.7			mm
d_A	Strike distance in air	9.6			mm
R_{thCH}	with heatsink compound		0.01		K/W
Weight			300		g

Dimensions in mm (1 mm = 0.0394")



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Input Rectifier Bridge D11 - D16

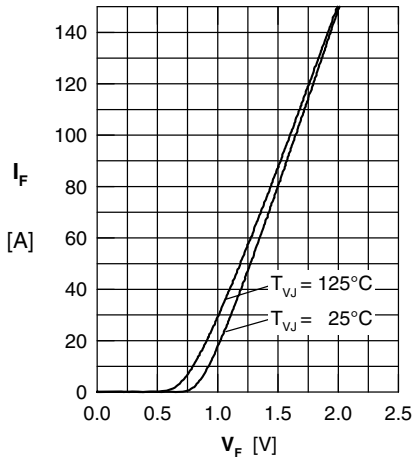


Fig. 1 Typ. forward current vs. voltage drop per diode

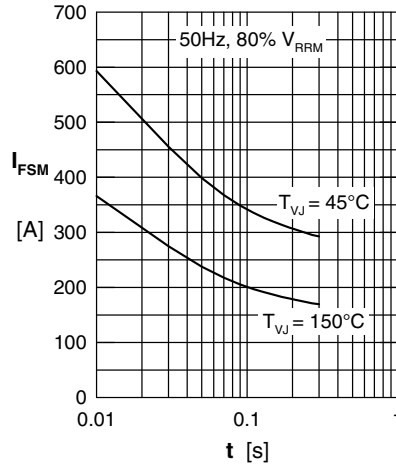


Fig. 2 Surge overload current

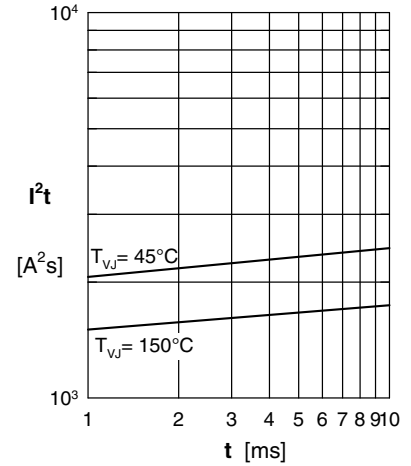


Fig. 3 I²t versus time per diode

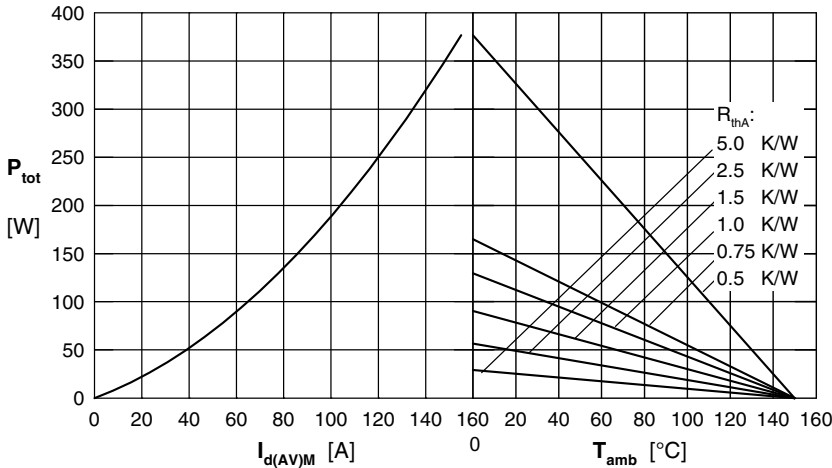


Fig. 4 Power dissipation vs. direct output current & amb. temperature, sin 180°

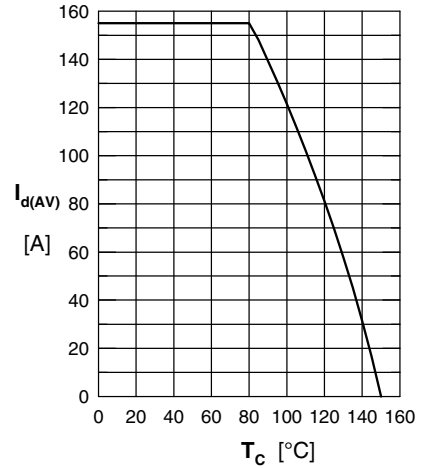


Fig. 5 Max. forward current vs. case temperature

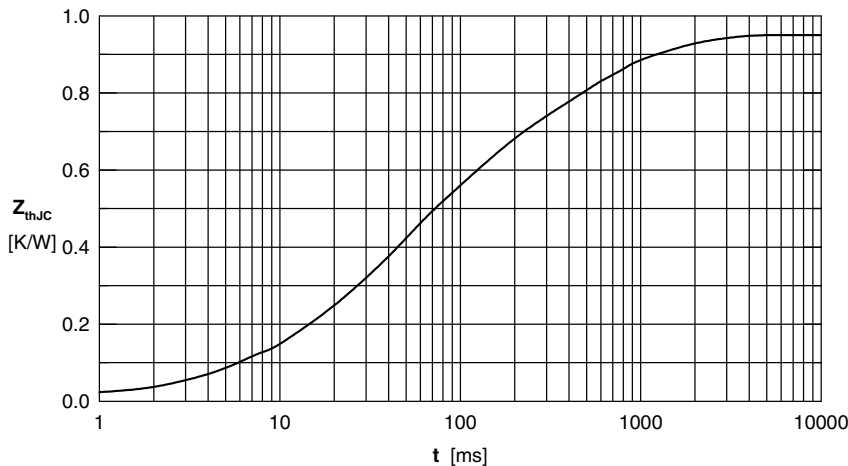
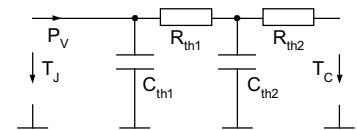


Fig. 6 Transient thermal impedance junction to case



	R_i	τ_i
1	0.049	0.0085
2	0.012	0.0017
3	0.465	0.045
4	0.105	0.85
5	0.32	0.33

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Output Inverter T1 - T6 / D1 - D6

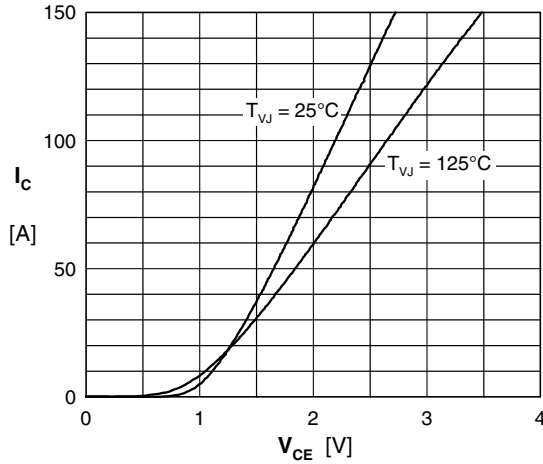


Fig. 7 Typical output characteristic

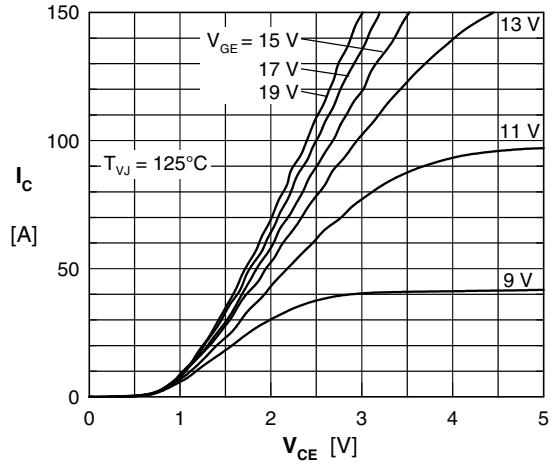


Fig. 8 Typical output characteristic

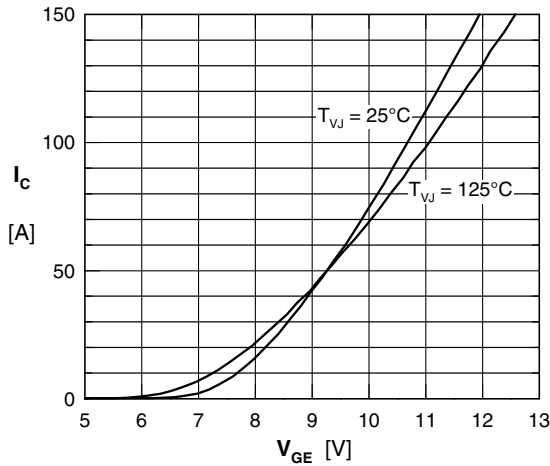


Fig. 9 Typical transfer characteristic

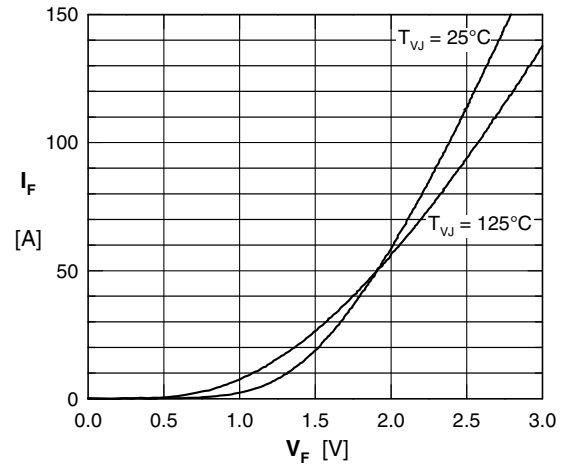


Fig. 10 Typical forward characteristic of free wheeling diode

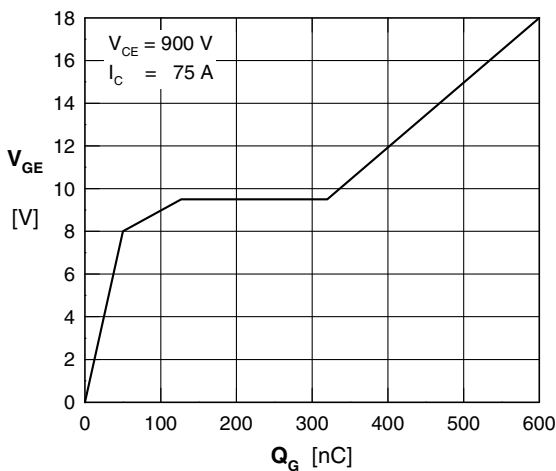


Fig. 11 Typical turn on gate charge

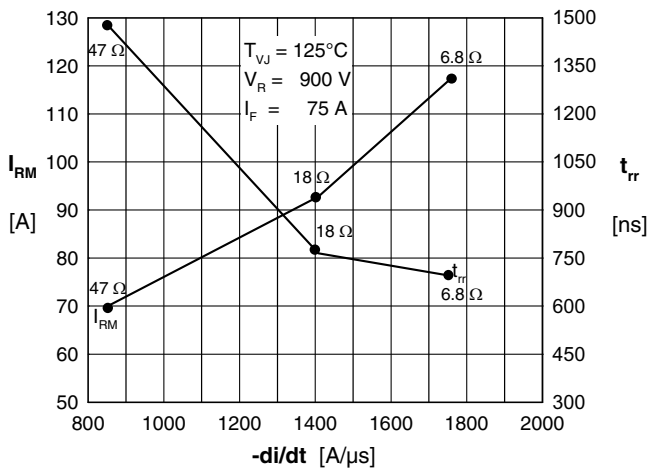


Fig. 12 Typ. turn-off characteristics of free wheeling diode

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Output Inverter T1 - T6 / D1 - D6

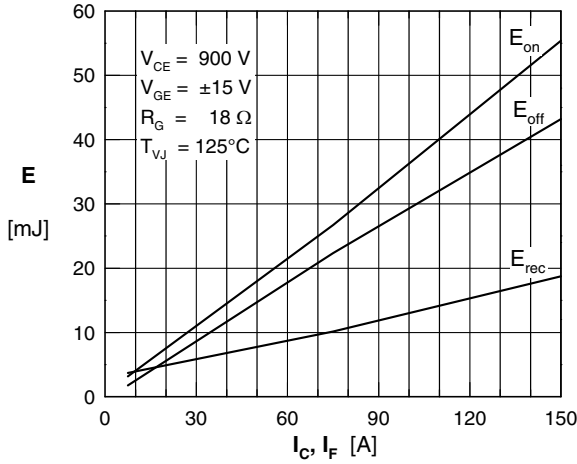


Fig. 13 Typ. turn on energy & switching times versus collector current

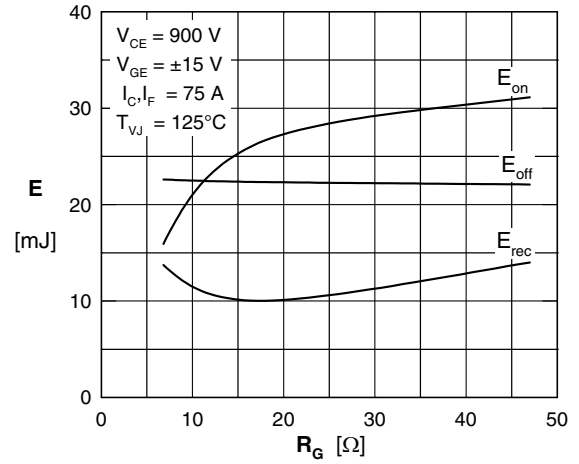


Fig. 14 Typ. turn off energy and switching times versus collector current

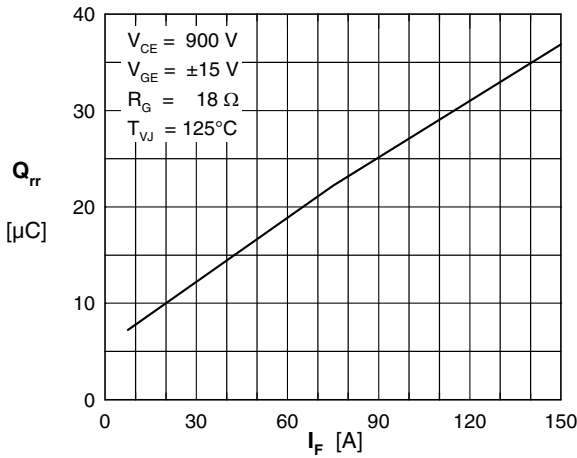


Fig. 15 Typical turn-off characteristics of free wheeling diode

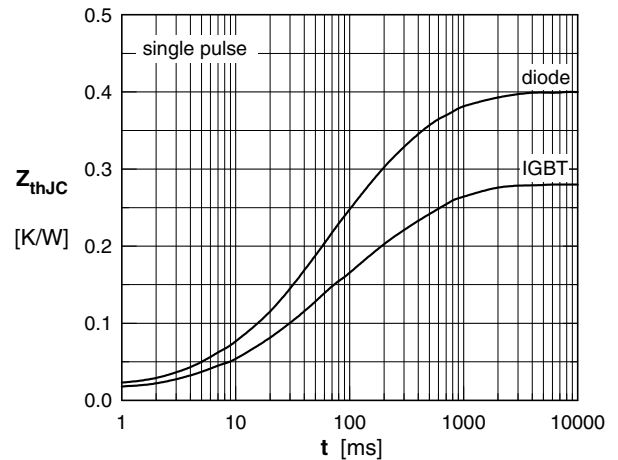


Fig. 16 Transient thermal impedance junction to case

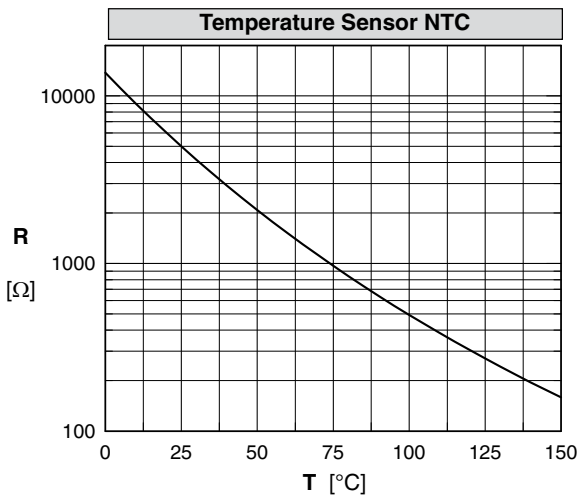
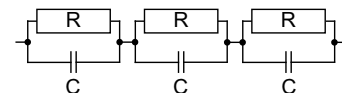


Fig. 17 Typ. transient thermal impedance

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	IGBT		Diode	
	R_i	τ_i	R_i	τ_i
1	0.0175	0.0015	0.0265	0.0020
2	0.0860	0.0276	0.1443	0.0318
3	0.0920	0.1311	0.1655	0.1618
4	0.0832	0.6329	0.0636	0.8218



Brake Chopper T7 / D7

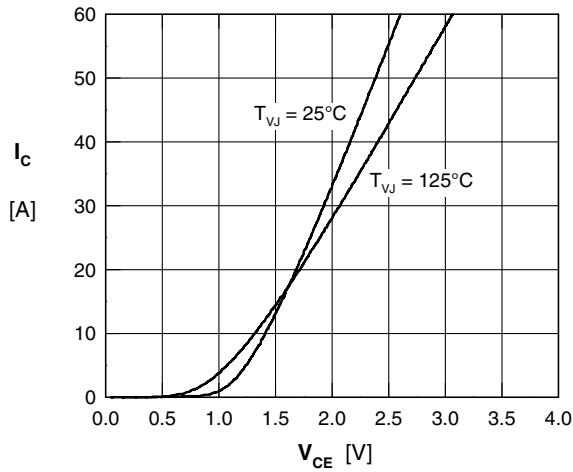


Fig. 18 Typical output characteristic

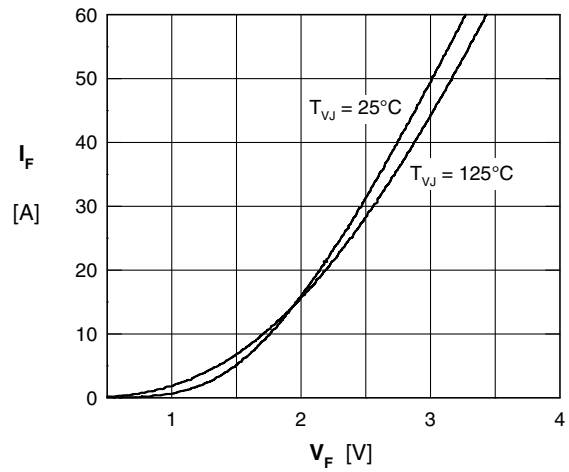


Fig. 19 Typ. forward characteristics of brake diode

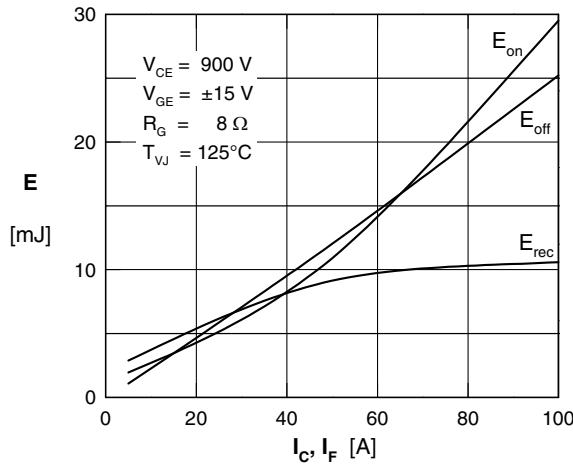


Fig. 20 Typ. turn on energy & switching times versus collector current

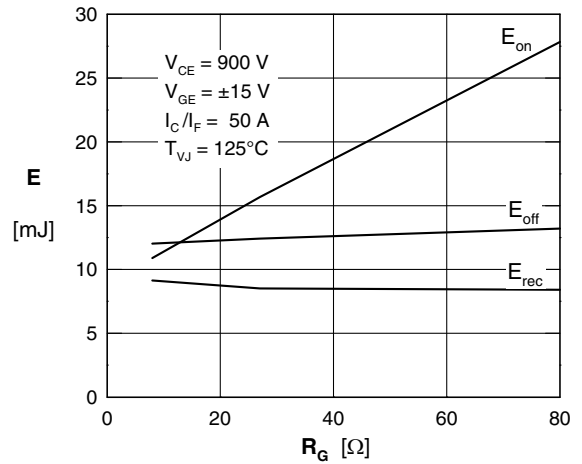


Fig. 21 Typ. turn off energy and switching times versus collector current

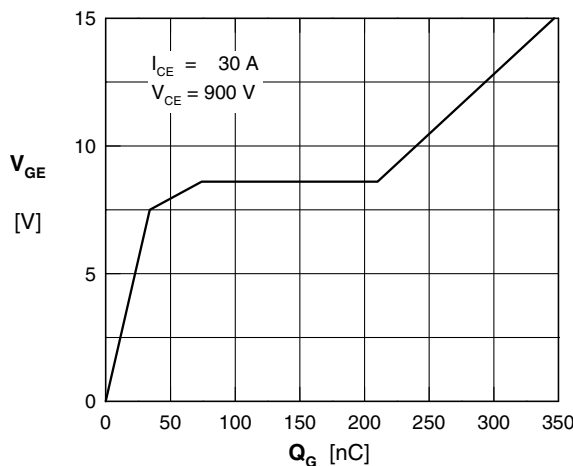


Fig. 22 Typ. turn on gate charge

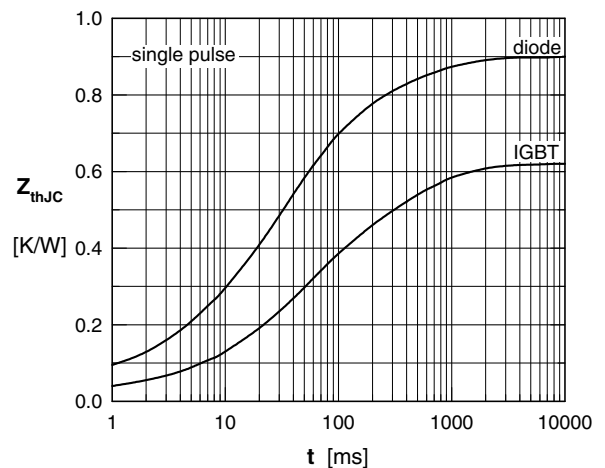


Fig. 23 Typ. NTC resistance versus temperature

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