			97	97	<i>1</i> 7	97	91	<i>91</i>	<i>91</i>	<i></i>	97	
Specific	ations	Actual dimensions All dimensions are in mm.		60.100 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.	604 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 100 1	405 100 10000 - 1 110000 - 1	0.040.05 1.05000 1.150000 1.12030	0.1560.6 2.2.2000 0.1560.6 1.0.1000 0.0.10.0 1.0.0 1	100 100 100 100 100 100 100 100 100 100	100.00 more than the second se	40.5 40.5 1.0 Multimeter 1.2 Multime	
			ORD213	ORD213S-1	ORD211	ORD219	ORD221	ORD2221	ORD228VL	ORD228S-1	ORD2220	N
Electrical	Contact		1A	1A	1A	1A	1A (OFF SET)	1A (OFF SET)	1 A	1A	1A	
Characteristics		[AT]	10~40	10~40*	10~40	10~30	10~30	10~70	10~50	10~50*	08~40	
		[AT]	5min	5min*	5min	5min	5min	5min	5min	5min*	3min	
	Contact resistance(Initial) [mΩ]		200max	200max*	100max	100max	100max	100max	100max	100max*	100max	
	Breakdown voltage [DCV]		150min	150max	150min	200min(Pl≧20)	200min(PI≧20)	200min(PI ≥20)	200min(PI≧20)	200min(PI≧20)	200min	
	Insulation resistance [Ω]		10°min	10°min	10°min	10°min	10°min	10°min	10°min	10°min	10°min	
	Electrostatic capacitance [pF]		0.4max	0.4max	0.2max	0.3max	0.3max	0.3max	0.3max	0.3max	0.3max	
	Contact rating [VA,W]		1.0	1.0	1.0	10	10	10	10	10	16	
	Maximum carry current [A]		0.3	0.3	0.3	1.0	1.0	1.0	1.0	1.0	0.7	
	Maximum switching voltage [V]		DC24/AC24	DC24/AC24	DC24/AC24	DC100/AC100	DC100/AC100	DC100/AC100	DC100/AC100	DC100/AC100	DC40/AC40	
	Maximum switching current [A]		DC0.1	DC0.1	DC0.1	DC0.5	DC0.3	DC0.3	DC0.5	DC0.5	DC0.4	
Operating Characteristics		[ms]	0.3max	0.3max	0.3max	0.4max	0.4max	1.0max	0.4max	0.4max	0.4max	
		[ms]	0.3max	0.3max	0.3max	0.3max	0.5max	1.0max	0.3max	0.3max	0.3max	
		[ms]	0.05max	0.05max	0.05max	0.05max	0.05max	0.05max	0.05max	0.05max	0.05max	
	Resonant freque		11000±2000	11000±2000	7500±500	5900 ± 400	2750±250	2750±400	5000±400	5000±400	4400±400	
		ing frequency[Hz]		500	500	500	500	500	500	500	500	
Standard coil Type No.			8	8	8	6	6	6	6	6	6	
Contact material Rh: Rhodium Ir: Iridium			Rh	Rh	Rh	Rh	Rh	Rh	Rh	Rh	Rh	
Features			Super ultra-miniature	Super ultra-miniature SMD	Ultra-miniature	Miniature high- performance	Miniature offset-type	Miniature offset-type long reed	Miniature high- performance	Miniature high- performance SMD	Miniature wide differential	

Table 2

Environmental Characteristics

	Characteristics (Common to All Types)	Test Conditions	Remarks
Shock	Shall not misoperate with shock of 30G (11 msec) applied	MIL-STD-202G METHOD 213B-J	(a)
Vibration	Shall not misoperate with max. 20G (10-1000Hz)	MIL-STD-202G METHOD 204D-D	(b)
Temperature range	Shall be operational in the range of -40 to 125°C		(C)
Lead tensile strength	Shall withstand against 2 kg static load	MIL-STD-202G METHOD 211A	

(a) If a shock of more than 30G is applied to a reed switch, the pull-in value of the switch will be often caused to change from the standard specification. Therefore, it is recommended not to use the reed switch which has been given such a shock.

(b) If a vibration of more than 1 KHz is applied to a reed switch, even a very small acceleration to it will easily cause the switch to misoperate to close due to its resonant frequency. (10-1000Hz).

(c) In practice the reed switch can operate beyond the specified range. In case of magnet driving, however, some magnets show docrease of magnetic flux even at the lowest temperature of the range depending on their temperature characteristics. Therefore, it is recommended to consider the range as a general guide line.

Notes

- Notes

 1 Pull-in and drop-out were measured by using our standard coil. Tolerance at measurement is ±2AT. (Fig. 1)

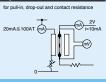
 2 Measurements are made by the four-terminal voltage reduction method where the 100AT excitation is given to the switch using our standard coil to close the contacts, and 10 mA current is applied. (Fig. 1)

 3 This value varies depending on the pull-in value (contact gap). (MIL-STD-2026 METHOD 301)

 4 Measurement is made by using a DC 100V super megger. (MIL-STD-2026 METHOD 302)

 5 The value is obtained from the dry test under continuous current flow.

Fig.1





•	The value shows the time required for the contacts to cause the
	first contact bounce after applying the voltage to our standard
	test coil. The time is shown at Top in Fig. 2.

- test coll. The time is shown PT coll n Trig 2. B Bouncing is caused when the contacts close. Bounce time being repeated before the inclustance completely closed. Shown by Thounce, (Fig. 2) 9 Release time means the time from the moment the voltage applied to the test coil is removed to the moment the voltage of the shown by Thounce, (Fig. 2) 10 Release time means the time from the moment the voltage applied to the test coil is removed to the moment the voltage of the shown by Thounce, (Fig. 2) 10 Release the shown by the shown of the shown by the shown by Thounce, (Fig. 2) 10 Release the shown of the shown of the shown of the shown the shown of the shown of the shown of the shown of the shown the shown of the sh

Fig.2 25~30Hz tangular wave Coil To trigger input ь то Contact

91 UL recognition number is E70063

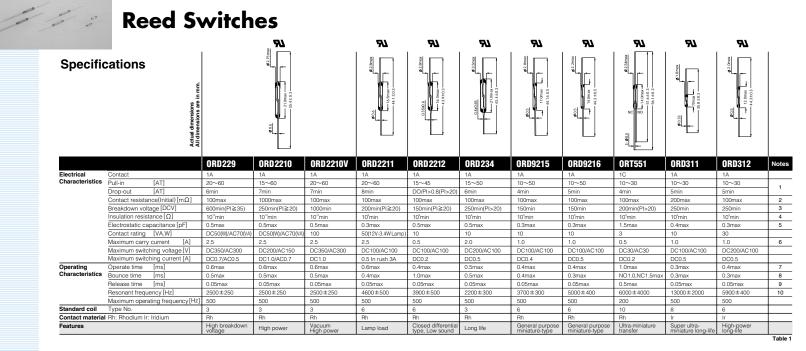


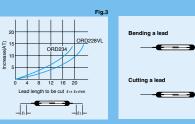
Fig.4

לה

ĪÌ

Cutting or Bending of Lead

Continue of benching on beauty since the leads of a reed switch comprise part of the magnetic circuit, shortening the leads by cutting will cause the required ampere turns for pull-in and drop-out to increase as shown in Fig.3. When bending the leads, make sure that the portion nearest to the glass tube be dripped lightly by alj gas shown in Fig.4, so that application of a mechanical stress may not disfigure the sealed portion.



Correlation of product attributes with the charac values provided by other manufacturers for the

Pull-in values differ from one manufacturer to next, due to differences in the methods used to measure characteristic values stipulated by each individual manufacturer. Therefore, differences also exist in the measurement conditions (standard coils and lengths of reed switches may be different). Should there be a need to compare the characteristic values of our reed switches, with those produced by other manufacturers, it would be necessary to correlate the values.

Certified characteristic values of reed switches

The pull-in values (four digit numbers) indicated on the individual packaging of reed switches, are the range values determined at the time of product sorting. The certified pull-in values have a tolerance of $\pm 2AT$ on these range values. For example, the certified pull-in value for ORD211 (2025) is 18 to 27AT.

Installation of reed switches

An ordinary soldering iron can be used (at 250 to 300 degrees Celsius) on the lead, as they are processed with tin-plating. Please make sure that the soldering is performed at least timm away from the edge of the glass. Please try to minimize the amount of processing time, as prolonged application of heat by the soldering iron may cause abnormalities at the lead seals. When installing on a printed circuit board, either lift the reed switch above the board surface, as shown in Fig.5, or drill holes on the board to ensure that the glass on the reed switch does not come into contact with the board.

Fig.5

Dropping reed switches

It is absolutely imperative that reed switches are not dropped. Dropping a reed switch onto a hard surface, from a height of 30cm or more, can result in the fatal detrioration of its features, so please be careful when handling reed switches. Further, care should also be taken when machine processing the reed switches, as an impact arising from such processes, can cause harm as well.

