

# Converter - Brake - Inverter Module (CBI 1)

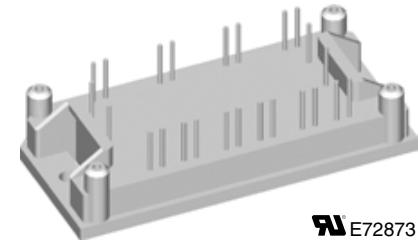
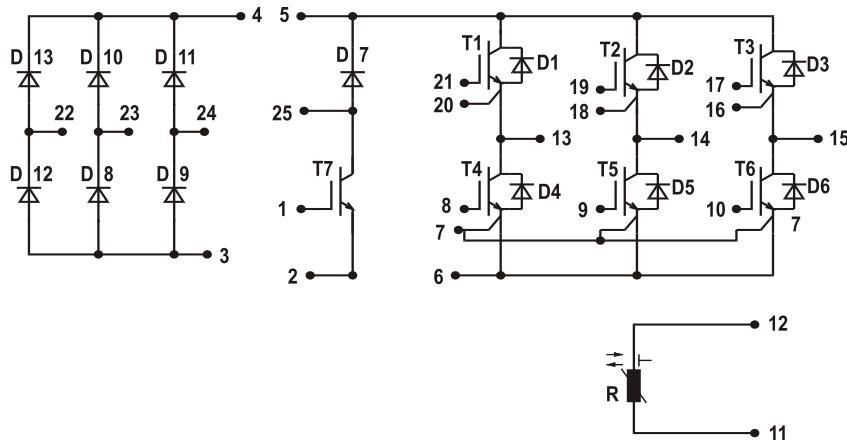
## NPT IGBT

| Three Phase Rectifier       | Brake Chopper                 | Three Phase Inverter          |
|-----------------------------|-------------------------------|-------------------------------|
| $V_{RRM} = 1600 \text{ V}$  | $V_{CES} = 600 \text{ V}$     | $V_{CES} = 600 \text{ V}$     |
| $I_{DAVM25} = 90 \text{ A}$ | $I_{C25} = 12 \text{ A}$      | $I_{C25} = 52 \text{ A}$      |
| $I_{FSM} = 300 \text{ A}$   | $V_{CE(sat)} = 2.5 \text{ V}$ | $V_{CE(sat)} = 2.5 \text{ V}$ |

Preliminary data

**Part name** (Marking on product)

MUBW10-06A6K



E72873

Pin configuration see outlines.

### Features:

- High level of integration - only one power semiconductor module required for the whole drive
- Inverter with NPT IGBTs
  - low saturation voltage
  - positive temperature coefficient
  - fast switching
  - short tail current
- Epitaxial free wheeling diodes with hiperfast and soft reverse recovery
- Industry standard package with insulated copper base plate and soldering pins for PCB mounting
- Temperature sense included

### Application:

- AC motor drives with
- Input from single or three phase grid
- Three phase synchronous or asynchronous motor
- Electric braking operation

### Package:

- UL registered
- Industry standard E1-pack

## Output Inverter T1 - T6

| Ratings             |                                       |  |   |            |      |               |
|---------------------|---------------------------------------|--|---|------------|------|---------------|
| Symbol              | Definitions                           | Conditions   | min.  | typ.       | max. | Unit          |
| $V_{CES}$           | collector emitter voltage             | $T_{VJ} = 25^\circ\text{C}$ to $150^\circ\text{C}$   |   | 600        |      | V             |
| $V_{GES}$           | max. DC gate voltage                  |  |   | $\pm 20$   |      | V             |
| $V_{GEM}$           | max. transient collector gate voltage | continuous<br>transient  |   | $\pm 30$   |      | V             |
| $I_{C25}$           | collector current                     | $T_C = 25^\circ\text{C}$   |   | 11         |      | A             |
| $I_{C80}$           |                                       | $T_C = 80^\circ\text{C}$   |   | 8          |      | A             |
| $P_{tot}$           | total power dissipation               | $T_C = 25^\circ\text{C}$   |   | 50         |      | W             |
| $V_{CE(sat)}$       | collector emitter saturation voltage  | $I_C = 10 \text{ A}; V_{GE} = 15 \text{ V}$  | $T_{VJ} = 25^\circ\text{C}$<br>$T_{VJ} = 125^\circ\text{C}$ | 2.7<br>3.1 | 3.3  | V             |
| $V_{GE(th)}$        | gate emitter threshold voltage        | $I_C = 0.2 \text{ mA}; V_{GE} = V_{CE}$  | $T_{VJ} = 25^\circ\text{C}$                                 | 4.5        | 6.5  | V             |
| $I_{CES}$           | collector emitter leakage current     | $V_{CE} = V_{CES}; V_{GE} = 0 \text{ V}$   | $T_{VJ} = 25^\circ\text{C}$<br>$T_{VJ} = 125^\circ\text{C}$ |            | 65   | $\mu\text{A}$ |
| $I_{GES}$           | gate emitter leakage current          | $V_{CE} = 0 \text{ V}; V_{GE} = \pm 20 \text{ V}$  |   |            | 120  | nA            |
| $C_{ies}$           | input capacitance                     | $V_{CE} = 25 \text{ V}; V_{GE} = 0 \text{ V}; f = 1 \text{ MHz}$   |   | 220        |      | pF            |
| $Q_{G(on)}$         | total gate charge                     | $V_{CE} = 300 \text{ V}; V_{GE} = 15 \text{ V}; I_C = 6 \text{ A}$   |   | 32         |      | nC            |
| $t_{d(on)}$         | turn-on delay time                    |  |   | 20         |      | ns            |
| $t_r$               | current rise time                     |  |   | 10         |      | ns            |
| $t_{d(off)}$        | turn-off delay time                   |  |   | 110        |      | ns            |
| $t_f$               | current fall time                     |  |   | 30         |      | ns            |
| $E_{on}$            | turn-on energy per pulse              |  |   | 0.22       |      | mJ            |
| $E_{off}$           | turn-off energy per pulse             |  |   | 0.26       |      | mJ            |
| $I_{CM}$            | reverse bias safe operating area      | $RBSOA; V_{GE} = \pm 15 \text{ V}; R_G = 54 \Omega$<br>$L = 100 \mu\text{H}$ ; clamped induct. load<br>$V_{CEmax} = V_{CES} - L_s \cdot di/dt$ | $T_{VJ} = 125^\circ\text{C}$                                | 18         |      | A             |
| $t_{sc}$<br>(SCSOA) | short circuit safe operating area     | $V_{CE} = 600 \text{ V}; V_{GE} = \pm 15 \text{ V}; R_G = 54 \Omega$ ; non-repetitive  | $T_{VJ} = 125^\circ\text{C}$                                | 10         |      | $\mu\text{s}$ |
| $R_{thJC}$          | thermal resistance junction to case   | (per IGBT)   |   |            | 2.75 | K/W           |
| $R_{thCH}$          | thermal resistance case to heatsink   | (per IGBT)   |   | 0.95       |      | K/W           |

## Output Inverter D1 - D6

| Ratings                      |  |  |   |               |            |               |
|------------------------------|--|--|---|---------------|------------|---------------|
| Symbol                       | Definitions                                | Conditions                                 | min.  | typ.          | max.       | Unit          |
| $V_{RRM}$                    | max. repetitive reverse voltage            | $T_{VJ} = 150^\circ\text{C}$               |   | 600           |            | V             |
| $I_{F25}$                    | forward current                            | $T_C = 25^\circ\text{C}$                   |   | 21            |            | A             |
| $I_{F80}$                    |  | $T_C = 80^\circ\text{C}$                   |   | 14            |            | A             |
| $V_F$                        | forward voltage                            | $I_F = 10 \text{ A}; V_{GE} = 0 \text{ V}$ | $T_{VJ} = 25^\circ\text{C}$<br>$T_{VJ} = 125^\circ\text{C}$ | 2.2<br>1.6    | 2.2<br>1.6 | V             |
| $I_{RM}$                     | max. reverse recovery current              |  |   | 4.4           |            | A             |
| $t_{rr}$                     | reverse recovery time                      |  |   | ns            |            | ns            |
| $E_{rec(off)}$               | reverse recovery energy                    |  |   | $\mu\text{J}$ |            | $\mu\text{J}$ |
| $I_F$                        | $V_R = 100 \text{ V}$                      |  |   |               |            |               |
|                              | $di_F/dt = -100 \text{ A}/\mu\text{s}$     |  |   |               |            |               |
|                              | $I_F = 12 \text{ A}; V_{GE} = 0 \text{ V}$ |  |   |               |            |               |
| $T_{VJ} = 100^\circ\text{C}$ |  |  |   |               |            |               |
| $R_{thJC}$                   | thermal resistance junction to case        | (per diode)                                |   |               | 2.5        | K/W           |
| $R_{thCH}$                   | thermal resistance case to heatsink        | (per diode)                                |   | 0.85          |            | K/W           |

 $T_C = 25^\circ\text{C}$  unless otherwise stated

## Brake Chopper T7

| Ratings             |                                       |  |   |             |          |               |
|---------------------|---------------------------------------|--|---|-------------|----------|---------------|
| Symbol              | Definitions                           | Conditions   | min.  | typ.        | max.     | Unit          |
| $V_{CES}$           | collector emitter voltage             | $T_{VJ} = 25^\circ\text{C}$ to $150^\circ\text{C}$   |   | 600         | 600      | V             |
| $V_{GES}$           | max. DC gate voltage                  |  |   | $\pm 20$    | $\pm 20$ | V             |
| $V_{GEM}$           | max. transient collector gate voltage | continuous<br>transient  |   | $\pm 30$    | $\pm 30$ | V             |
| $I_{C25}$           | collector current                     | $T_C = 25^\circ\text{C}$   | 11  | 11          | 11       | A             |
| $I_{C80}$           |                                       | $T_C = 80^\circ\text{C}$   | 8   | 8           | 8        | A             |
| $P_{tot}$           | total power dissipation               | $T_C = 25^\circ\text{C}$   | 50  | 50          | 50       | W             |
| $V_{CE(sat)}$       | collector emitter saturation voltage  | $I_C = 10 \text{ A}; V_{GE} = 15 \text{ V}$  | $T_{VJ} = 25^\circ\text{C}$<br>$T_{VJ} = 125^\circ\text{C}$ | 2.65<br>3.1 | 3.3      | V             |
| $V_{GE(th)}$        | gate emitter threshold voltage        | $I_C = 0.2 \text{ mA}; V_{GE} = V_{CE}$  | $T_{VJ} = 25^\circ\text{C}$                                 | 4.5         | 6.5      | V             |
| $I_{CES}$           | collector emitter leakage current     | $V_{CE} = V_{CES}; V_{GE} = 0 \text{ V}$   | $T_{VJ} = 25^\circ\text{C}$<br>$T_{VJ} = 125^\circ\text{C}$ | 0.7         | 0.1      | mA<br>mA      |
| $I_{GES}$           | gate emitter leakage current          | $V_{CE} = 0 \text{ V}; V_{GE} = \pm 20 \text{ V}$  |   | 120         | 120      | nA            |
| $C_{ies}$           | input capacitance                     | $V_{CE} = 25 \text{ V}; V_{GE} = 0 \text{ V}; f = 1 \text{ MHz}$   | 220   | 220         | 220      | pF            |
| $Q_{G(on)}$         | total gate charge                     | $V_{CE} = 300 \text{ V}; V_{GE} = 15 \text{ V}; I_C = 6 \text{ A}$   | 32  | 32          | 32       | nC            |
| $t_{d(on)}$         | turn-on delay time                    |  | 20  |             |          | ns            |
| $t_r$               | current rise time                     |  | 10  |             |          | ns            |
| $t_{d(off)}$        | turn-off delay time                   |  | 110   |             |          | ns            |
| $t_f$               | current fall time                     |  | 30  |             |          | ns            |
| $E_{on}$            | turn-on energy per pulse              |  | 0.21  |             |          | mJ            |
| $E_{off}$           | turn-off energy per pulse             |  | 0.26  |             |          | mJ            |
| $I_{CM}$            | reverse bias safe operating area      | $RBSOA; V_{GE} = \pm 15 \text{ V}; R_G = 54 \Omega$<br>$L = 100 \mu\text{H}$ ; clamped induct. load<br>$V_{CEmax} = V_{CES} - L_s \cdot di/dt$ | 18  | 18          | 18       | A             |
| $t_{sc}$<br>(SCSOA) | short circuit safe operating area     | $V_{CE} = 600 \text{ V}; V_{GE} = \pm 15 \text{ V}; R_G = 54 \Omega$ ; non-repetitive  | $T_{VJ} = 125^\circ\text{C}$                                | 10          | 10       | $\mu\text{s}$ |
| $R_{thJC}$          | thermal resistance junction to case   | (per IGBT)   |   | 2.75        | 2.75     | K/W           |
| $R_{thCH}$          | thermal resistance case to heatsink   | (per IGBT)   |   | 0.9         | 0.9      | K/W           |

## Brake Chopper D7

| Ratings                      |                                     |   |   |             |      |          |
|------------------------------|-------------------------------------|---|---|-------------|------|----------|
| Symbol                       | Definitions                         | Conditions  | min.  | typ.        | max. | Unit     |
| $V_{RRM}$                    | max. repetitive reverse voltage     | $T_{VJ} = 150^\circ\text{C}$  |   | 600         | 600  | V        |
| $I_{F25}$                    | forward current                     | $T_C = 25^\circ\text{C}$  | 21  | 21          | 21   | A        |
| $I_{F80}$                    |                                     | $T_C = 80^\circ\text{C}$  | 14  | 14          | 14   | A        |
| $I_F$                        | forward voltage                     | $I_F = 10 \text{ A}; V_{GE} = 0 \text{ V}$  | $T_{VJ} = 25^\circ\text{C}$<br>$T_{VJ} = 125^\circ\text{C}$ | 2.1<br>1.25 | 2.1  | V<br>V   |
| $I_R$                        | reverse current                     | $V_R = V_{RRM}$   | $T_{VJ} = 25^\circ\text{C}$<br>$T_{VJ} = 125^\circ\text{C}$ | 0.2         | 0.06 | mA<br>mA |
| $I_{RM}$                     | max. reverse recovery current       |   | 3.5   |             |      | A        |
| $t_{rr}$                     | reverse recovery time               | $V_R = 100 \text{ V}; I_F = 12 \text{ A}$<br>$di_F/dt = -100 \text{ A}/\mu\text{s}$ | 80  |             |      | ns       |
| $T_{VJ} = 100^\circ\text{C}$ |                                     |   |   |             |      |          |
| $R_{thJC}$                   | thermal resistance junction to case | (per diode)   |   | 2.5         | 2.5  | K/W      |
| $R_{thCH}$                   | thermal resistance case to heatsink | (per diode)   | 0.85  | 0.85        | 0.85 | K/W      |

 $T_C = 25^\circ\text{C}$  unless otherwise stated

**Input Rectifier Bridge D8 - D13**

| Symbol     | Definitions                     | Conditions                                      | Maximum Ratings          |      |   |
|------------|---------------------------------|---|--------------------------|------|---|
| $V_{RRM}$  | max. repetitive reverse voltage |   |                          | 1600 | V |
| $I_{FAV}$  | average forward current         | sine 180°                                       | $T_c = 80^\circ\text{C}$ | 22   | A |
| $I_{DAVM}$ | max. average DC output current  | rectangular; $d = 1/3$ ; bridge                 | $T_c = 80^\circ\text{C}$ | 61   | A |
| $I_{FSM}$  | max. surge forward current      | $t = 10 \text{ ms}; \text{sine } 50 \text{ Hz}$ | $T_c = 25^\circ\text{C}$ | 300  | A |
| $P_{tot}$  | total power dissipation         |   | $T_c = 25^\circ\text{C}$ | 50   | W |

**Symbol Conditions**

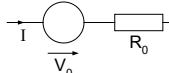
| Symbol     | Conditions                          | Characteristic Values |   |            |         |
|------------|-------------------------------------|-----------------------|---|------------|---------|
|            |                                     | min.                  | typ.  | max.       |         |
| $V_F$      | forward voltage                     | $I_F = 30 \text{ A}$  | $T_{VJ} = 25^\circ\text{C}$<br>$T_{VJ} = 125^\circ\text{C}$ | 1.1<br>1.2 | 1.45 V  |
| $I_R$      | reverse current                     | $V_R = V_{RRM}$       | $T_{VJ} = 25^\circ\text{C}$<br>$T_{VJ} = 125^\circ\text{C}$ | 0.3        | 0.01 mA |
| $R_{thJC}$ | thermal resistance junction to case | (per diode)           | $T_{VJ} = 25^\circ\text{C}$                                 |            | 2.1 K/W |
| $R_{thCH}$ | thermal resistance case to heatsink | (per diode)           |   | 0.7        | K/W     |

**Temperature Sensor NTC**

| Ratings     |             |            |                          |      |        |
|-------------|-------------|------------|--------------------------|------|--------|
| Symbol      | Definitions | Conditions | min.                     | typ. | max.   |
| $R_{25}$    | resistance  |            | $T_c = 25^\circ\text{C}$ | 4.45 | 4.7    |
| $B_{25/85}$ |             |            |                          | 3510 | 5.0 kΩ |

**Module**

| Ratings       |                                   |  |      |      |         |
|---------------|-----------------------------------|--|------|------|---------|
| Symbol        | Definitions                       | Conditions                                     | min. | typ. | max.    |
| $T_{VJ}$      | operating temperature             |  | -40  |      | 150 °C  |
| $T_{VJM}$     | max. virtual junction temperature |  |      |      | 150 °C  |
| $T_{stg}$     | storage temperature               |  | -40  |      | 125 °C  |
| $V_{ISOL}$    | isolation voltage                 | $I_{ISOL} \leq 1 \text{ mA}; 50/60 \text{ Hz}$ |      |      | 2500 V~ |
| $M_d$         | mounting torque                   | (M4)   | 2.0  |      | 2.2 Nm  |
| $d_s$         | creep distance on surface         |  |      | 12.7 | mm      |
| $d_A$         | strike distance through air       |  |      | 9.6  | mm      |
| <b>Weight</b> |                                   |  |      | 40   | g       |

**Equivalent Circuits for Simulation**

| Ratings |                     |            |                              |      |      |
|---------|---------------------|------------|------------------------------|------|------|
| Symbol  | Definitions         | Conditions | min.                         | typ. | max. |
| $V_0$   | rectifier diode     | D8 - D13   | $T_{VJ} = 125^\circ\text{C}$ | 0.90 | V    |
| $R_0$   |                     |            | 12                           |      | mΩ   |
| $V_0$   | IGBT                | T1 - T6    | $T_{VJ} = 125^\circ\text{C}$ | 1.4  | V    |
| $R_0$   |                     |            | 150                          |      | mΩ   |
| $V_0$   | free wheeling diode | D1 - D6    | $T_{VJ} = 125^\circ\text{C}$ | 1.25 | V    |
| $R_0$   |                     |            | 26                           |      | mΩ   |
| $V_0$   | IGBT                | T7         | $T_{VJ} = 125^\circ\text{C}$ | 1.4  | V    |
| $R_0$   |                     |            | 150                          |      | mΩ   |
| $V_0$   | free wheeling diode | D7         | $T_{VJ} = 125^\circ\text{C}$ | 1.25 | V    |
| $R_0$   |                     |            | 26                           |      | mΩ   |

$T_c = 25^\circ\text{C}$  unless otherwise stated

IXYS reserves the right to change limits, test conditions and dimensions.

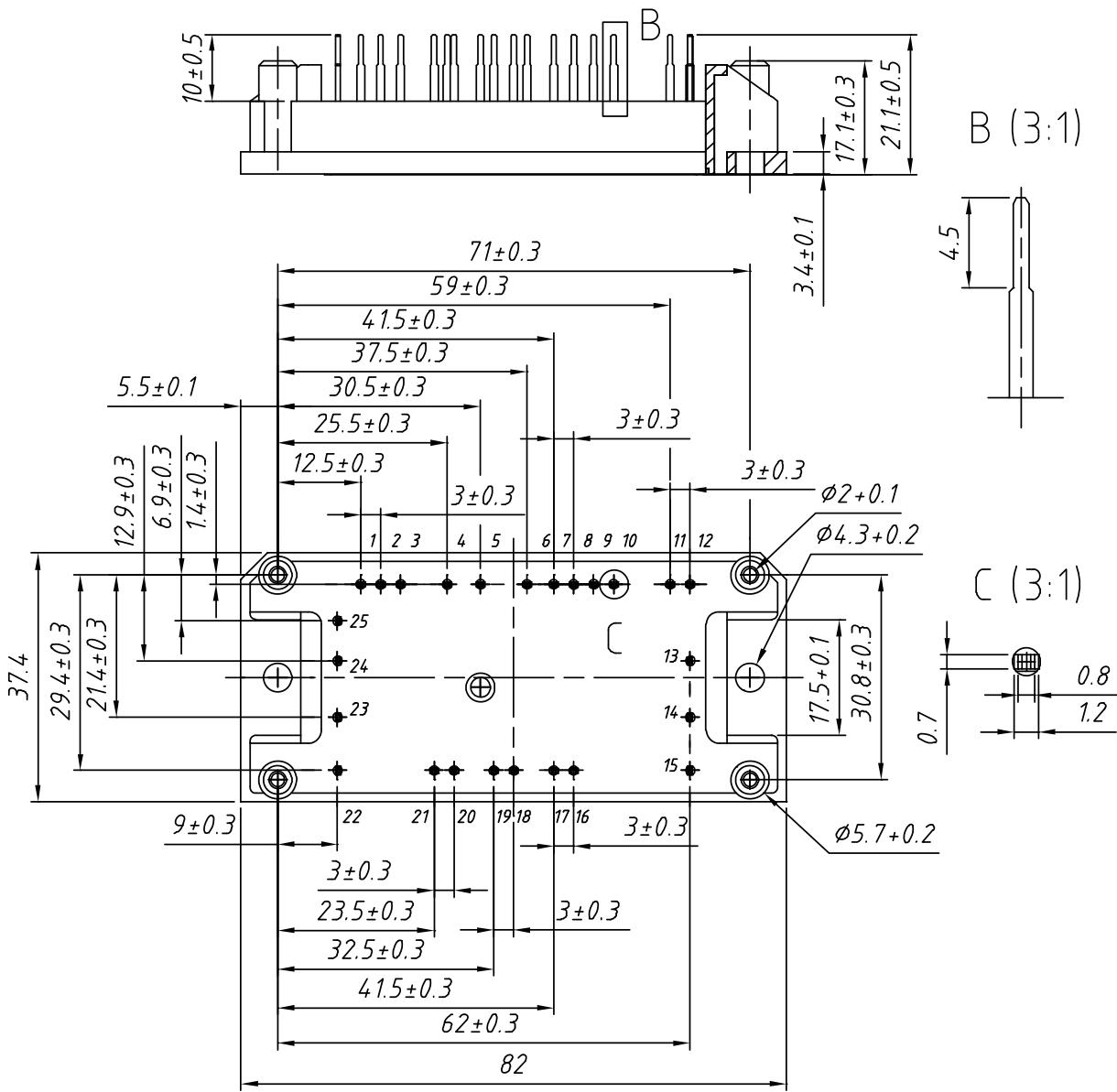
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## Outline Drawing

Dimensions in mm (1 mm = 0.0394")



## Product Marking

| Ordering | Part Name     | Marking on Product | Delivering Mode | Base Qty | Ordering Code |
|----------|---------------|--------------------|-----------------|----------|---------------|
| Standard | MUBW 10-06A6K | MUBW10-06A6K       | Box             | 10       | 500 087       |