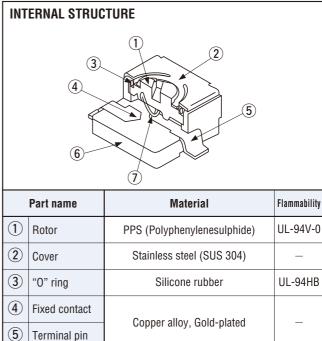
ROTARY SELECTOR SWITCHES (SMD)





FEATURES

- Lead-free soldering
- Optimum for high density board mounting applications
- Compatible with most automatic pick & place machinery (J-hook and Gull wing types only)
- Compatible with reflow and wave soldering
- Protection against dust and washable after soldering
- Excellent reliability due to precious metal contact



(5)	Terminal pin		
6	Housing	Ероху	UL-94V-0
		# LCP (LC polymer)	01-940-0
7	Slider contact	Multi metal alloy	_

❀ : 1 pole 4 contacts only

CFCs, Halon, Carbon tetrachloride and designated bromic flame retardant PBBOs and PBBs are not used in our products.

PART NUMBER DESIGNATION -4 1 3 Series name Shape of terminal A : J-hook B : Gull wing C : Through hole pins No. of poles Form of packaging 1:1 pole T : Taping (Reel) 2:2 poles Blank : Bulk in vinyl bags No. of contacts Contact timing 2:2 contacts N : Non-shorting (1 pole 3, 4 contacts only) 3:3 contacts 4:4 contacts Y : Non-shorting with neutral detent (1pole 2 contacts, 2 poles 2 contacts) X : Non-shorting without neutral detent (1 pole 2 contacts only)

***** Please refer to the LIST OF PART NUMBERS when placing orders.



CS-4 ROTARY SELECTOR SWITCHES (SMD)

SCHEMATICS DIAGRAMS

1 pole 2 contacts

Series	Switching specifications		Schematic
CS-4-12YA	<u>Ģ</u>	©—(1)	
∥ YTA		ON	C
∥ YB		OFF	
			Ĭ
∥ YC		©—2 ON	12
CS-4-12XA	<u> </u>	(¢
✓ XTA		©—1 ON	
✓ XB	0 0		
✓ XTB		C)(2)	
		ON	1 2

1 pole 4 contacts

Series	Switching specifications	Schematic
CS-4-14NA		
	©2 ••••• ON	
✓ NB✓ NTB		

LIST OF PART NUMBERS

Circuit type Form of packaging C (Through hole pin) **Pieces** in package A (J-hook) B (Gull wing) CS-4-12YTA CS-4-12YTB Taping 500 pcs. /reel With neutral detent CS-4-12YC Vinyl pack CS-4-12YA CS-4-12YB 50 pcs./pack 1 pole 2 contacts CS-4-12XTA CS-4-12XTB 500 pcs./reel Taping Without neutral detent CS-4-12XA CS-4-12XB CS-4-12XC Vinyl pack 50 pcs./pack CS-4-13NTA CS-4-13NTB Taping 500 pcs./reel 1 pole 3 contacts CS-4-13NA CS-4-13NB Vinyl pack 50 pcs./pack CS-4-14NTA CS-4-14NTB 500 pcs./reel Taping 1 pole 4 contacts CS-4-14NA CS-4-14NB Vinyl pack 50 pcs./pack CS-4-22YTA CS-4-22YTB 500 pcs./reel Taping 2 poles 2 contacts Vinyl pack CS-4-22YA CS-4-22YB 50 pcs./pack

 \square : Not manufactured

* : Verify the above part numbers when placing orders. Taping version can be supplied only in reel unit.

• 1 pole 3 contacts

Series	Switching specifications	Schematic
CS-4-13NA		C
<pre></pre>	© © 0N	
✓ NTB	©3 •••• ON	123

2 poles 2 contacts

Series	Switching s	pecifications	Schematic
CS-4-22YA		©(1) ©(1) 0N	
✓ YTA✓ YB		OFF	
∥ YTB		©2 ©2 ON	(j) (j) (j) (j) (j) (j) (j) (j) (j) (j)



STANDARD SPECIFICATIONS

Circuit type	1 pole 2 contacts 1 pole 3 contacts 1 pole 4 contacts 1 pole 4 contacts	
Operating temperature range	−25 ~ 70 °C	
Storage temperature range	−40 ~ 70 °C	
Sealing	Washable by "O" ring	
Net weight	Approx. 0.08 g (CS-4-12, CS-4-13) Approx. 0.1 g (CS-4-14, CS-4-22)	

MECHANICAL CHARACTERISTICS

No. of positions	2, 3, 4	
Adjustment torque	10 mN·m {102 gf·cm} maximum	
Stopper strength	25 mN·m {255 gf·cm} minimum	
Stepping angle	45° 90° (CS-4-12X only)	
Solderability	245 ± 3 °C, 2 ~ 3 s	
Soldering heat	Flow : 260 ± 3 °C as the temperature in a pot of molten solder, immersion from head of ter- minal to backside of board, 5 ~ 6 s, two times maximum Reflow : Peak temperature 255 °C (Please refer to the profile below.) Manual soldering : 350 ± 10 °C, 3 ~ 4 s	
Shear (Adhesion)	5 N {0.51 kgf}, 10 s	
Substrate bending	Width 90 mm, bend 3 mm, 5 s, 1 time	
Pull-off strength	5 N {0.51 kgf}, 10 s	

{ }: Reference only

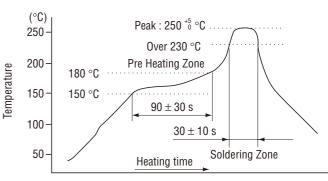
ELECTRICAL CHARACTERISTICS

Contact rating Maximum current Minimum current	0.5 VA
	100 mA
	1 μΑ
Maximum voltage Minimum voltage	16 V
	20 mV
Contact timing	Non-shorting
Contact resistance	100 m Ω maximum
Insulation resistance	100 M Ω (DC500 V) minimum
Dielectric strength	AC500 V, 60 s

ENVIRONMENTAL CHARACTERISTICS

Vibration	Amplitude 1.5 mm Acceleration 98 m/s ² , 10-500-10 Hz, 3 directions for 2 h each
Shock	490 m/s ² , 11 ms 6 directions for 3 times each
Load life	200 cycles minimum DC16 V, 30 mA
Humidity (Steady state)	40 °C, Relative humidity 90 ~ 95 %, 48 h
High temperature exposure	70 °C, 16 h
Low temperature exposure	−40 °C, 16 h
Thermal shock	-40 (0.5 h) ~ 70 °C (0.5 h), 5 cycles

Reflow profile for soldering heat evaluation



Reflow : two times maximum



1.3

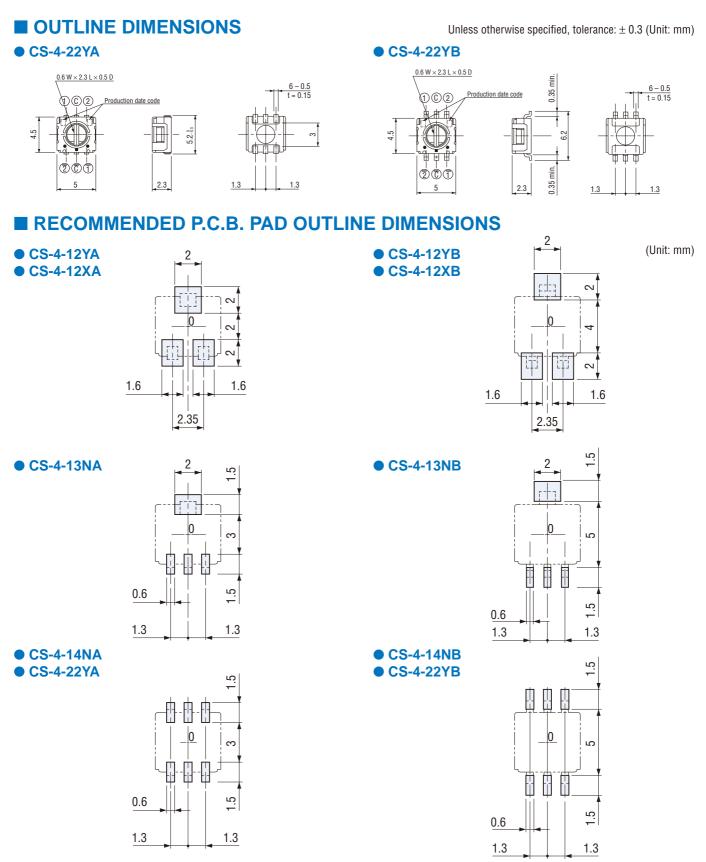
CS-4 ROTARY SELECTOR SWITCHES (SMD)

OUTLINE DIMENSIONS Unless otherwise specified, tolerance: \pm 0.3 (Unit: mm) **CS-4-12YA CS-4-12YB** 0.6 W × 2.3 L × 0.5 D 0.6 W × 2.3 L × 0.5 D Production date code Production date code 0.35 | (C 4.5 \square \blacksquare 5.2 -0 曲 2 – 0.8 t = 0.15 (f) 2 2 – 0.8 t = 0.15 0.35 min. Ċ 2 2.3 2.35 2.3 2.35 • CS-4-12YC **CS-4-12XA** $\underline{0.6~W \times 2.3~L \times 0.5~D}$ $0.6 \text{ W} \times 2.3 \text{ L} \times 0.5 \text{ D}$ Production date code 1.2 3-0.6 roduction date code t = 0.15 \bigcirc 0 Æ Г 4.5 \square 5.2 2 80 <u>2 - 0.8</u> t = 0.15 1 2 1 $\dot{2}$ 2.3 4+1 2.54 5 2.3 5 2.35 CS-4-12XB **CS-4-12XC** 0.6 W × 2.3 L × 0.5 D $0.6 \text{ W} \times 2.3 \text{ L} \times 0.5 \text{ D}$ min. 12 3 – 0.6 t = 0.15 Production date code Production date code 0.35 r (C 0 ŕ Ø \square 5.08 4.5 4.5 oðc 2 - 0.8 t = 0.15 1 Ż Ó Ż min 5 2.3 4±1 2.54 0.35 5 2.3 2.35 **CS-4-13NA** CS-4-13NB 0.6 W × 2.3 L × 0.5 D 0.6 W × 2.3 L × 0.5 D 0.35 min. Production date code 1.2 1.2 Production date code 0 (C Æ \square 4.5 4.5 6.9 5.2 н <u>3 - 0.5</u> t = 0.15 3 – 0.5 t = 0.15 (1)2)3min. 1230.35 2.3 1.3 5 1.3 5 2.3 1.3 1.3 CS-4-14NA **CS-4-14NB** $0.6~\text{W} \times 2.3~\text{L} \times 0.5~\text{D}$ 0.6 W × 2.3 L × 0.5 D min. 6 – 0.5 t = 0.15 6 – 0.5 t = 0.15 0.35 Production date code roduction date code NC)(C)(1 MCCC (1 ₽₫ H 4.5 2 2.5 , 3 − 45° Step angle 45 Ť Û ť 432 (4)

 (4/3)(2)
 Moving range 135°
 2.3
 1.3
 1.3

Specifications are subject to change without notice. Specifications in this catalog are for reference. The formal specification sheets will be submitted upon request.

CS-4 ROTARY SELECTOR SWITCHES (SMD)



Note) The zero point is the center of mounting.



CS-4 ROTARY SELECTOR SWITCHES (SMD)

SOLDERING CONDITIONS

When dip-soldering CS-4-13NA, NB or CS-4-22YA, YB, solder bridges may occur between terminals depending upon soldering conditions.

In order to prevent such bridges, vertical flow direction is recommended as shown in the below figure.

For dip-soldering, preheating should be done after apply-ing flux.

Handle carefully in case of parallel flow direction in which solder bridges occur more often because solder flow moves toward the vertical direction against the terminals.

In addition, other soldering conditions such as soldering temperature, preheating temperature, specific gravity of flux, and belt speed affect the occurrence of bridges.

Depending on flux to be applied, markings may, though at rare case, disappear or fade out at soldering. Please make sure before its use.

Flow direction	CS-4-13NA, NB	CS-4-22YA, YB
Vertical	P.C.B. Solder bath	P.C.B. Solder bath
Parallel		
Faidlith		



CS-4 ROTARY SELECTOR SWITCHES (SMD)

PACKAGING SPECIFICATIONS

<Taping packaging specifications>

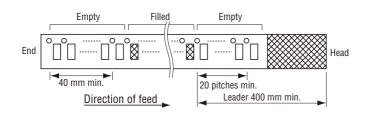
Embossed tape dimensions

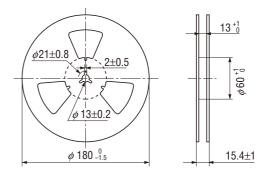
- Taping version is packaged in 500 pcs. per reel.
- Orders will be accepted for units of 500 pcs., i.e., 500, 1000, 1500 pcs., etc.
- Taping version is boxed with 4 reels (2000 pcs.).

Maximum number of consecutive missing pieces = 2 Leader length and reel dimension are shown in the dia-grams below:

Reel dimensions

(Unit: mm) (Conforms to JIS C 0806-3) (In accordance with EIAJ ET-7200A)

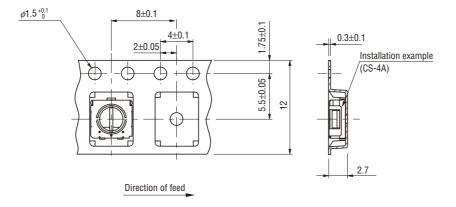




• CS-4-

(Conforms to JIS C 0806)

(Unit: mm)



<Vinyl pack specifications>

- The smallest unit of bulk in vinyl bag packaging is 10 pcs. per pack. Orders will be accepted for unit of minimum 10 pcs., i.e., 10, 20, 30 pcs., etc.
- Boxing of bulk in vinyl bags is performed with 50 pcs. (standard 500 pcs.) per box.

Oct, 2004