

## ■ FEATURES

- Lead-free soldering
- Optimum for high density board mounting applications
- Compatible with most automatic pick \& place machinery (J-hook and Gull wing types only)
- Compatible with reflow and wave soldering
- Protection against dust and washable after soldering
- Excellent reliability due to precious metal contact


## INTERNAL STRUCTURE



| Part name |  | Material | Flammability |
| :---: | :--- | :---: | :---: |
| (1) | Rotor | PPS (Polyphenylenesulphide) | UL-94V-0 |
| (2) | Cover | Stainless steel (SUS 304) | - |
| (3) | "0" ring | Silicone rubber | UL-94HB |
| (4) | Fixed contact |  |  |
| (5) | Terminal pin | Copper alloy, Gold-plated | - |
| (6) | Housing | Epoxy |  |
|  |  | ULCP (LC polymer) |  |
| 7 | Slider contact | Multi metal alloy | - |

*: 1 pole 4 contacts only
CFCs, Halon, Carbon tetrachloride and designated bromic flame retardant PBBOs and PBBs are not used in our products.

PART NUMBER DESIGNATION


* Please refer to the LIST OF PART NUMBERS when placing orders.


## SCHEMATICS DIAGRAMS

- 1 pole 2 contacts

| Series | Switching specifications | Schematic |
| :---: | :---: | :---: |
| CS-4-12YA |  |  |
| $\begin{aligned} & \text { " YB } \\ & \text { " } \mathrm{YTB} \end{aligned}$ |  |  |
| " YC | (0) (c)-(2) |  |
| $\begin{gathered} \text { CS-4-12XA } \\ = \\ \text { XTA } \\ " \end{gathered}$ |  | © |
| $\begin{array}{ll} " & \text { XTB } \\ " & \text { XC } \end{array}$ | $\mathbb{Q}_{\mathrm{U}}^{\mathrm{Q}} \text { (C)-2}$ |  |

- 1 pole 4 contacts

| Series | Switching specifications | Schematic |
| :---: | :---: | :---: |
| CS-4-14NA |  |  <br> (C) |
| " NTA |  |  |
| $\begin{array}{ll} \text { " } & \text { NB } \\ \text { " } & \text { NTB } \end{array}$ |  |  |
|  | (80) (c)-(4) |  |

- 1 pole 3 contacts

| Series | Switching specifications | Schematic |
| :---: | :---: | :---: |
| CS-4-13NA |  |  |
| " NB | © |  |
|  | © (C)-3 |  |

- 2 poles 2 contacts

| Series | Switching specifications | Schematic |
| :---: | :---: | :---: |
| CS-4-22YA |  |  |
| $\text { " } \quad \text { YB }$ | 0\% |  |
|  | $\varnothing_{0}^{\infty}$ |  |

## ■ LIST OF PART NUMBERS

| Circuit type |  | Form of packaging | A (J-hook) | B (Gull wing) | C (Through hole pin) | Pieces in package |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 pole <br> 2 contacts | With neutral detent | Taping | CS-4-12YTA | CS-4-12YTB |  | 500 pcs. /reel |
|  |  | Vinyl pack | CS-4-12YA | CS-4-12YB | CS-4-12YC | 50 pcs./pack |
|  | Without neutral detent | Taping | CS-4-12XTA | CS-4-12XTB |  | 500 pcs ./reel |
|  |  | Vinyl pack | CS-4-12XA | CS-4-12XB | CS-4-12XC | 50 pcs./pack |
| 1 pole 3 contacts |  | Taping | CS-4-13NTA | CS-4-13NTB | - | $500 \mathrm{pcs}$. /reel |
|  |  | Vinyl pack | CS-4-13NA | CS-4-13NB | - | 50 pcs./pack |
| 1 pole 4 contacts |  | Taping | CS-4-14NTA | CS-4-14NTB | , | $500 \mathrm{pcs}$. /reel |
|  |  | Vinyl pack | CS-4-14NA | CS-4-14NB | - | 50 pcs./pack |
| 2 poles 2 contacts |  | Taping | CS-4-22YTA | CS-4-22YTB |  | 500 pcs ./reel |
|  |  | Vinyl pack | CS-4-22YA | CS-4-22YB | , | 50 pcs./pack |

$\nabla$ : Not manufactured

* : Verify the above part numbers when placing orders.

Taping version can be supplied only in reel unit.

CS-4
ROTARY SELECTOR SWITCHES (SMD)

STANDARD SPECIFICATIONS
ELECTRICAL CHARACTERISTICS

| Circuit type | 1 pole 2 contacts <br> 1 pole 3 contacts <br> 1 pole 4 contacts |
| :--- | :---: |
| Operating temperature range 2 contacts |  |
| Storage temperature range | $-25 \sim 70^{\circ} \mathrm{C}$ |
| Sealing | $-40 \sim 70^{\circ} \mathrm{C}$ |
| Net weight | Approx. $0.08 \mathrm{~g}(\mathrm{CS}-4-12, \mathrm{CS}-4-13)$ <br> Approx. $0.1 \mathrm{~g}(\mathrm{CS}-4-14, \mathrm{CS}-4-22)$ |

■ MECHANICAL CHARACTERISTICS

| No. of positions | 2, 3, 4 |
| :---: | :---: |
| Adjustment torque | $10 \mathrm{mN} \cdot \mathrm{m}\{102 \mathrm{gf} \cdot \mathrm{cm}\}$ maximum |
| Stopper strength | $25 \mathrm{mN} \cdot \mathrm{m}\{255 \mathrm{gf} \cdot \mathrm{cm}\}$ minimum |
| Stepping angle | $\begin{aligned} & 45^{\circ} \\ & 90^{\circ} \text { (CS-4-12X only) } \end{aligned}$ |
| Solderability | $245 \pm 3^{\circ} \mathrm{C}, 2 \sim 3 \mathrm{~s}$ |
| Soldering heat | Flow: $260 \pm 3^{\circ} \mathrm{C}$ as the temperature in a pot of molten solder, immersion from head of terminal to backside of board, $5 \sim 6 \mathrm{~s}$, two times maximum <br> Reflow : Peak temperature $255^{\circ} \mathrm{C}$ (Please refer to the profile below.) <br> Manual soldering : $350 \pm 10^{\circ} \mathrm{C}, 3 \sim 4 \mathrm{~s}$ |
| Shear (Adhesion) | $5 \mathrm{~N}\{0.51 \mathrm{kgf}\}, 10 \mathrm{~s}$ |
| Substrate bending | Width 90 mm , bend $3 \mathrm{~mm}, 5 \mathrm{~s}, 1$ time |
| Pull-off strength | $5 \mathrm{~N}\{0.51 \mathrm{kgf}\}, 10 \mathrm{~s}$ |

\{ \}: Reference only
$\square$ OUTLINE DIMENSIONS

- CS-4-12YA

- CS-4-12YC

- CS-4-12XB



## - CS-4-13NA



- CS-4-14NA


Unless otherwise specified, tolerance: $\pm 0.3$ (Unit: mm)

## - CS-4-12YB



- CS-4-12XA

- CS-4-12XC

- CS-4-13NB

- CS-4-14NB



## ■ OUTLINE DIMENSIONS

- CS-4-22YA


Unless otherwise specified, tolerance: $\pm 0.3$ (Unit: mm)

## - CS-4-22YB



■ RECOMMENDED P.C.B. PAD OUTLINE DIMENSIONS


- CS-4-12YB
- CS-4-12XB

- CS-4-14NA
- CS-4-22YA

CS-4-14NB
- CS-4-22YB



## ROTARY SELECTOR SWITCHES (SMD)

## SOLDERING CONDITIONS

When dip-soldering CS-4-13NA, NB or CS-4-22YA, YB, solder bridges may occur between terminals depending upon soldering conditions.
In order to prevent such bridges, vertical flow direction is recommended as shown in the below figure.
For dip-soldering, preheating should be done after apply-ing flux.
Handle carefully in case of parallel flow direction in which solder bridges occur more often because solder flow moves toward the vertical direction against the terminals.
In addition, other soldering conditions such as soldering temperature, preheating temperature, specific gravity of flux, and belt speed affect the occurrence of bridges.
Depending on flux to be applied, markings may, though at rare case, disappear or fade out at soldering. Please make sure before its use.
Flow direction

## ROTARY SELECTOR SWITCHES (SMD)

## PACKAGING SPECIFICATIONS

<Taping packaging specifications>

- Taping version is packaged in 500 pcs. per reel.

Orders will be accepted for units of 500 pcs., i.e., $500,1000,1500$ pcs., etc.

- Taping version is boxed with 4 reels (2000 pcs.).

Maximum number of consecutive missing pieces $=2$
Leader length and reel dimension are shown in the dia-grams below:

- Embossed tape dimensions
- Reel dimensions
(Unit: mm)
(Conforms to JIS C 0806-3)
(In accordance with EIAJ ET-7200A)

- CS-4- $\qquad$ TA/CS-4$\square \square \square$ TB
(Conforms to JIS C 0806)

<Vinyl pack specifications>
- The smallest unit of bulk in vinyl bag packaging is 10 pcs. per pack. Orders will be accepted for unit of minimum 10 pcs., i.e., $10,20,30$ pcs. , etc.
- Boxing of bulk in vinyl bags is performed with 50 pcs. (standard 500 pcs.) per box.

