



NOTES:

1. PART TO BE SYMMETRICAL ABOUT THE ϕ WITHIN .004 T.I.R.
2. FOR EAR DETAIL DIMENSIONS SEE ES01-8373.
3. PACKING CARTONS CONTAINING THESE PARTS ARE TO BE MARKED WITH PART NUMBER AND REVISION LEVEL.
4. MATERIAL TO BE .018 \pm .001 1/2 HARD STAINLESS STEEL PER MASTER SPEC 0073-0000.
5. FOR 22 LETTER DESCRIPTION SPECIFICATIONS SEE ES01-9953.
6. THESE PARTS ARE SHEARED SECONDARY AND FOLLOW DEPT 20 DISTRIBUTION.
7. FOR EAR DETAIL REFER TO ES02-0817.
8. M H INDICATES AN ITEM THAT MUST BE CHECKED AND RECORDED ON A HISTORY CARD.

PART NUMBER	REV	ACTUATOR LENGTH	DIE NUMBER	MATERIAL NUMBER	BLANK USED TO MAKE THIS SECONDARY SHEARED ACTUATOR 6
0014-5828	D	0.500	0085-0812	0073-0177	
0014-5575	D	0.645	0085-0798	0073-0168	
0014-6439	D	0.689	0085-0798	0073-0238	
0014-5937	E	0.740	0085-0812	0073-0191	
0014-5576	D	0.762	0085-0798	0073-0167	
0014-6220	D	0.831			0014-5519
0014-5577	E	0.894	0085-0812	0073-0169	
0014-5579	D	0.927	0085-0812	0073-0170	
0014-5580	D	1.051	0085-0812	0073-0171	
0014-5581	D	1.125	0085-0812	0073-0172	
0014-5842	C	1.179	0085-0812	0073-0166	
0014-6355	D	1.280			0014-5519
0014-6039	F	1.397	0085-0812	0073-0225	
0014-6276	B	1.566			0014-5519
0014-6267	D	1.647			0014-5519
0014-7153	A	1.791			0014-5519
0014-6223	D	1.866	0085-0812	0073-0259	
0014-5582	D	2.163	0085-0812	0073-0173	
0014-5583	D	2.250	0085-0812	0073-0174	
0014-5584	D	2.491	0085-0812	0073-0175	
0014-6899	B	2.400	0085-0812	0073-0271	
0014-5519	M	3.066	0085-0812	0073-0163	

DWN: JML APVD: CJD DATE: 25-Mar-96 THIRD ANGLE PROJECTION	THE CONFIDENTIAL AND PROPRIETARY INFORMATION CONTAINED IN THIS DOCUMENT IS OWNED BY CHERRY ELECTRICAL PRODUCTS, A DIVISION OF THE CHERRY CORPORATION WHO MUST GIVE WRITTEN PERMISSION BEFORE THE DOCUMENT OR INFORMATION CAN BE COPIED, DISCLOSED OR USED IN ANY WAY.	CHESSLEY ELECTRICAL PRODUCTS 11299 BATH AVE PLEASANT PRairie, WI 53158 DA ACTUATOR MASTER SPEC C ITEM NO. 00145724 SCALE: 8:1 SH 1 OF 1
TOLERANCE UNLESS SPECIFIED DIMS UNLESS X.XX X.XXX ANGLES TOLERANCES IN 0.02 IN 0.005 IN 2-0 PROJECT: CJP N/A	M 17704 09-Sep-08 HV RY REV ECO NO. DATE PREP APVD	

ORIGINAL ON PROFILE